

OPERATION MANUAL

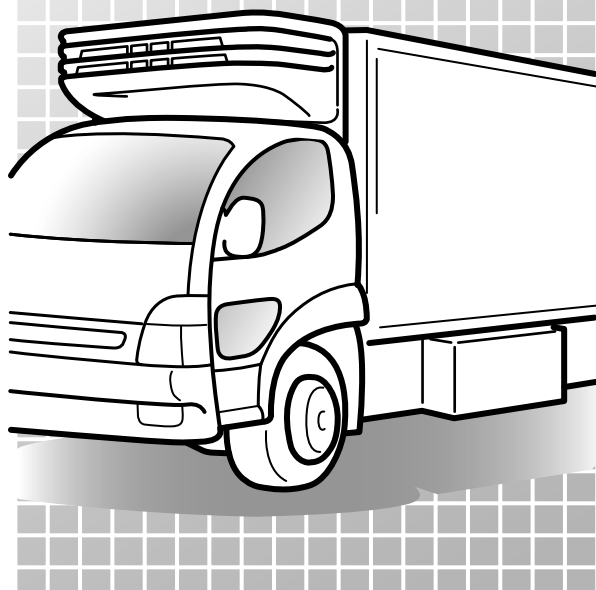
MITSUBISHI TRANSPORT REFRIGERATION UNIT

TEJ50AE TEJ50AEM

This operation manual is intended to provide users with a good knowledge to use Mitsubishi Refrigeration Unit safely.

Operate or service the refrigeration unit only after you have read this manual and understand its contents.

Carefully store this manual in a fixed place so that it is immediately available for your reference when you need it.



Original	Instructions
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TSJ012A242



YEAR:2025

Thank you for your purchase of Mitsubishi Transport Refrigeration Unit.

Purpose of use and application

This Refrigeration Unit is intended to carry the cargo (with the exception of volatile, inflammable, hazardous and corrosive matters) on a transportation vehicle, keeping the inside container temperature at a certain degree.

If the Refrigeration Unit is used for any purposes other than this purpose, it may cause accidents or damages.

Important information

For questions or information, contact your nearest dealer.

- Be sure to follow the contents described in this manual in order to protect yourself and other people from potential risks of this refrigeration unit and to prevent it from getting damaged.
- We are not able to foresee all potential risks of this refrigeration unit or dangers due to mishandling by the customers. Therefore, it is necessary to take measures for safety in addition to the items described in this manual or on warning labels.
- For the following works, contact your nearest dealer. If those works were carried out by customer, the refrigeration unit may lose its performance and we may not be able to ensure the safety of the customer.
 - (a) Installation, modification, specification change and disposal of the refrigeration unit
 - (b) Maintenance of electric appliances
 - (c) Abnormal treatments which are not described in this manual
- This product contains fluorinated greenhouse gases.
 - Refrigerant: R410A (GWP (Global Warming Potential) = 2088)
Refer to the model name plate on unit about weight of fluorinated greenhouse gases and CO₂ equivalent. ( Refer to pages 23.)

Operation manual

- This operation manual is prepared for people who speaks English. In case that person whose native language is not English handles this refrigeration unit, he or she must be instructed on safety by the customer. Furthermore, the warning labels described in their native language must be prepared and stuck on the proper places.
- This operation manual is copyrighted and all rights are reserved by our company. The drawings and technical information described in this manual may not, in whole or part, be published, copied, translated for the purposes other than above-mentioned and reduced to any electronic medium or machine-readable form without prior written consent with our company.
- This manual also contains the explanation of optional specification.
- The contents of this operation manual may differ from that of the refrigeration unit used by a customer due to specification change.
- The contents described in this operation manual may be changed without a prior notice.
- When transferring or lending the refrigeration unit, attach this operation manual together with the unit so that the operators should be able to have a good knowledge on safety.
- Keep this operation manual in the vehicle so that it is available for your reference when you need it.
- Unless otherwise noted, "right" and "left" directions are given as viewed from the front of the refrigeration unit.

For disposal

Contact your nearest dealer when disposing the refrigeration unit. Observe the applicable laws and regulations in your country to dispose refrigerants and cooling water.

Information on the models

This operation manual describes how to use the following models.

(1) Standard system for single refrigeration compartment

TEJ50AE

(2) Single and 2-evaporator system for two refrigeration compartments with heat pump refrigerant cycle

TEJ50AEM (Single and 2-compartment model)

The power system is not our product.

For details about how to handle the power system, please read the instruction manual for power system.

This instruction manual contains features which may not function depending on the specifications of power supply system. Please contact the nearest dealer and inform the details.

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1 Function of Refrigeration Unit

This refrigeration unit has following functions.

(1) High-efficiency operation control function

With this function, the unit operates at the maximum capacity till the compartment temperature rises or drops to the setting temperature, and then switches to the high-efficiency operation automatically.

This switching takes place automatically without operator intervention.

(2) Operation pattern selection function

This is the function to switch operation pattern (automatic start/stop operation/continuous operation).

☞ For the switching of operation pattern, refer to pages 39 and 40.

(3) Defrosting operation function

This is the function to protect evaporator from frosting during cooling operation and to prevent refrigerating power from decreasing.

There are following 2 methods to start defrosting operation.

1) Automatic defrosting operation

Defrosting starts automatically by the timer setting.

☞ Refer to page 35 for defrosting timer setting.

2) Manual defrosting operation

Defrosting starts forcibly by pressing the switch of controller.

☞ Refer to page 47 for how to operate.

As the defrosting operation is completed, the refrigeration unit returns to the cooling operation.

Defrosting operation will not start when the evaporator temperature is high even during the cooling operation.

(4) Timer operation function

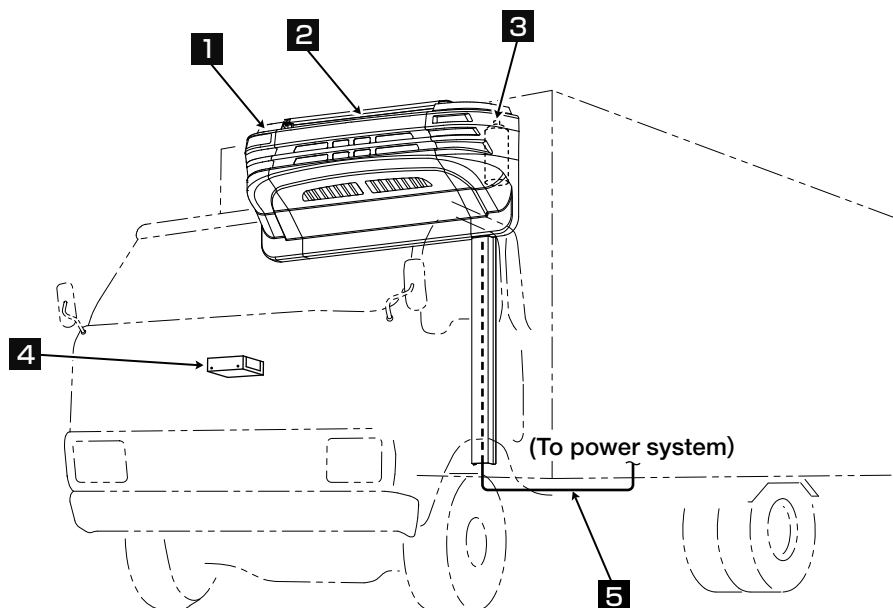
This is the function to set starting time and stopping time of the operation.

☞ Refer to pages from 48 to 51 for how to set.

2 Name of each part

Arrangement plan for main parts

■ TEJ50AE (Single compartment model)



1 Refrigeration unit

4 Cabin controller

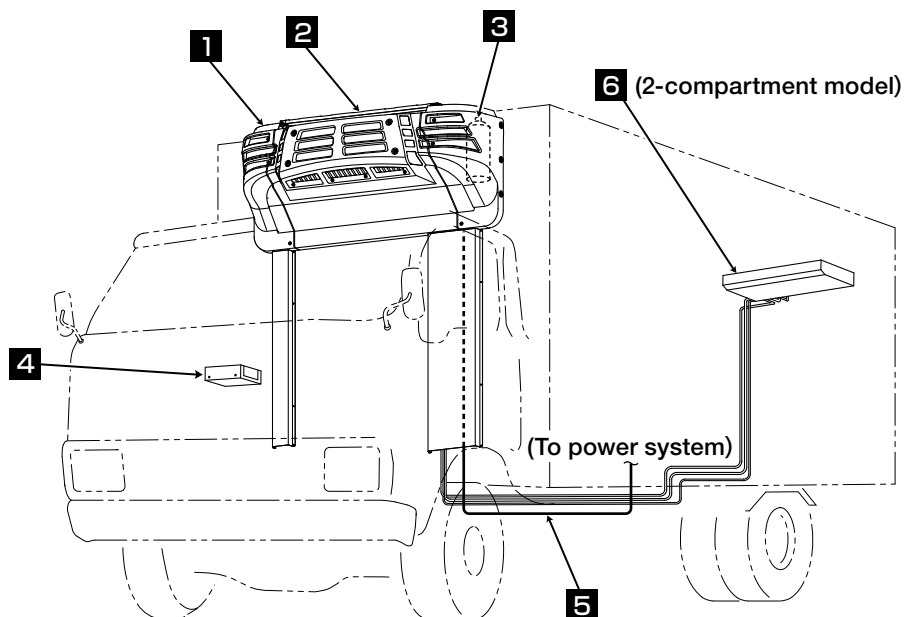
2 Control box (high voltage)

5 High voltage cable (orange color)

3 Compressor

- Layout could vary depending on vehicles, etc. Please check before use.

■ TEJ50AEM (Single and 2-compartment model)



1 Refrigeration unit

4 Cabin controller

2 Control box (high voltage)

5 High voltage cable (orange color)

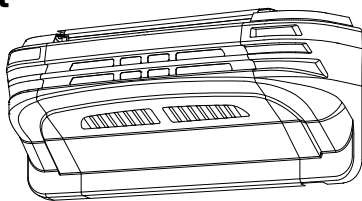
3 Compressor

6 Rear evaporator unit

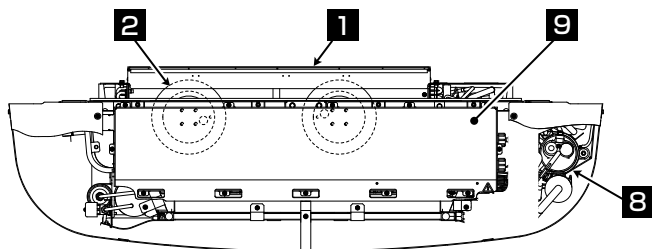
- Layout could vary depending on vehicles, etc. Please check before use.
- For single compartment model, the rear evaporator unit and rear piping are not included.

Refrigeration unit

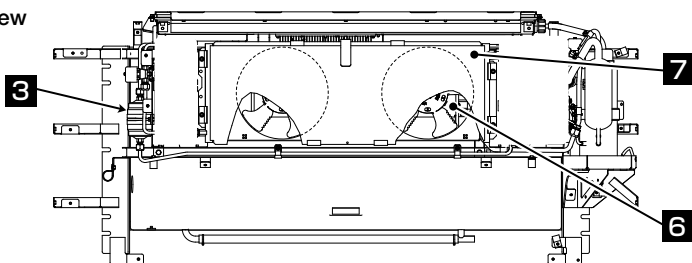
TEJ50AE



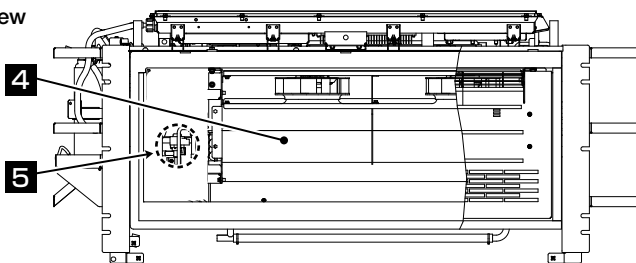
■ Top view



■ Front view



■ Back view



1 Evaporator outlet

2 Evaporator fan motor

3 Dryer

4 Evaporator coil

5 Expansion valve

6 Condenser fan motor

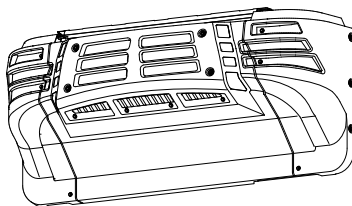
7 Condenser coil

8 Compressor

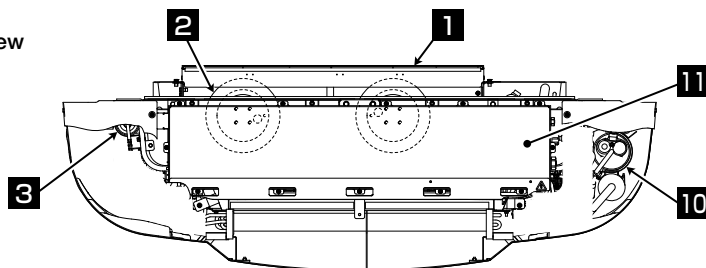
9 Control box

• Form of components and specifications may vary depending on models.

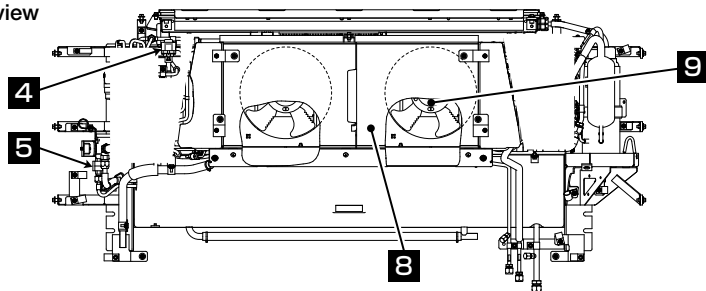
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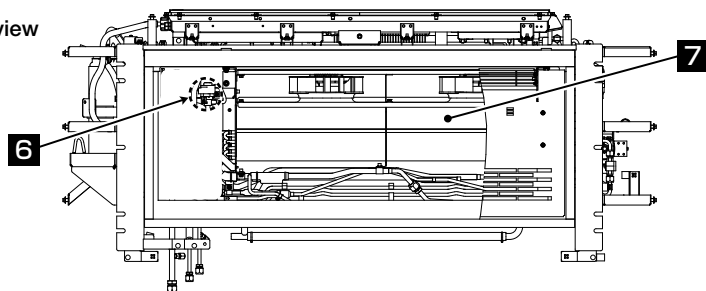
■ Top view



■ Front view



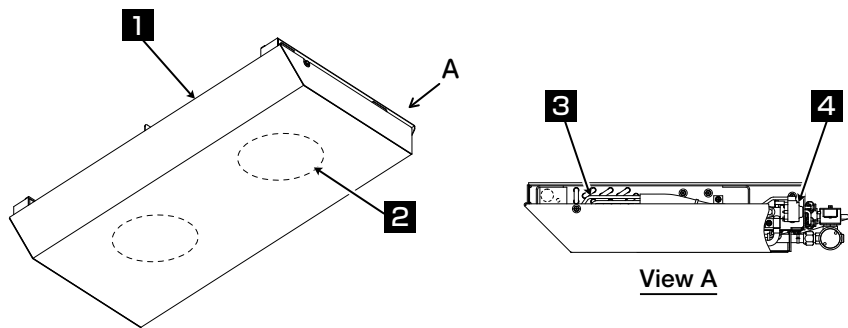
■ Back view

**1** Outlet**2** Inside fan motor**3** Dryer**4** Outside expansion valve**5** Sight glass**6** Inside expansion valve**7** Inside heat exchanger**8** Outside heat exchanger**9** Outside fan motor**10** Compressor**11** Control box

• Form of components and specifications may vary depending on models.

Rear evaporator unit (2-compartment model)

TES35EHP



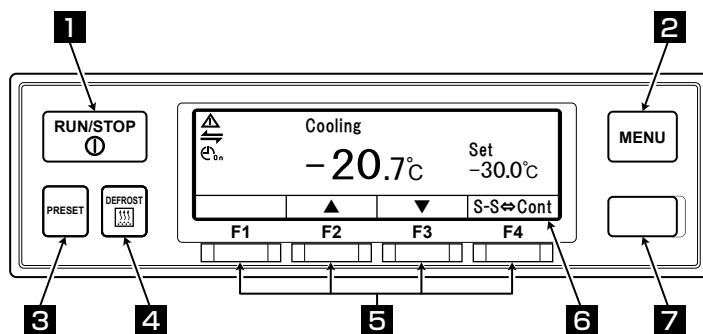
1 Evaporator outlet

3 Evaporator coil

2 Evaporator fan motor

4 Expansion valve

Cabin controller



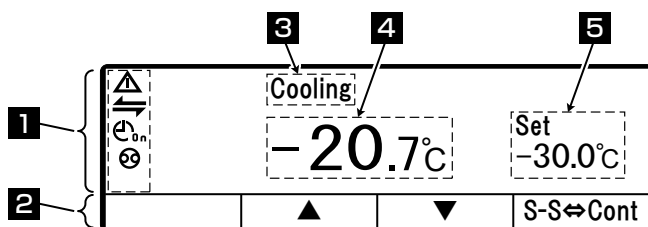
■ 2-compartment model

	A	Cooling	B	Heating	
Set	-30.0°C		20.0°C		Hyper Inverter
Ret	-20.7°C		10.6°C		
	A setting		B setting		S-S⇌Cont

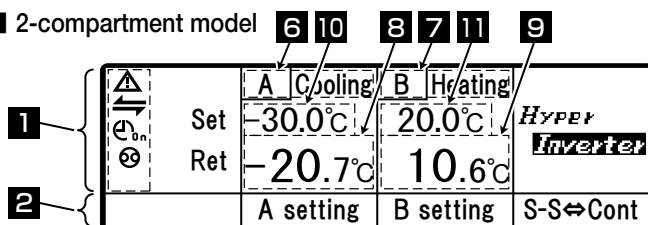
6

1	RUN/STOP switch	Starts and stops the refrigeration unit.
2	MENU switch	Selects the normal display screen or the menu display screen. Displays the screen while the refrigeration unit is stopped.
3	PRESET switch	Selects the normal display screen or the preset display screen.
4	DEFROST switch	Starts the manual defrost.
5	FUNCTION switches 1 – 4	Functions corresponding to respective setting screens are allocated.
6	LCD	Displays the inside compartment temperature, setting temperature, state of operation, etc.
7	USB terminal (Type B)	Used to read/write data.

LCD display area



■ 2-compartment model



Description of monitor display item

- 1** Monitor displays following items corresponding to respective setting states.
The display items light or blink depending on the operation of respective functions.



.....Abnormal display
Lights or blinks when any error occurs.



.....Display for the state of external communication.
Lights when the operation administration input, such as the remote monitor device, etc., is turned ON.



.....Displays for ON/OFF timer.
Lights when the ON timer and the OFF timer are set simultaneously.



.....Displays the ON timer.
Lights when the ON timer operation is set.



.....Displays for OFF timer.
Lights when the OFF timer operation is set.



.....Display for automatic operation start/stop.
Lights when the automatic operation start/stop is selected.

* The timer display varies depending on the specifications of power supply system.

2

Displays the allocation of function switch corresponding to the screen.

-
- 3** Displays the operation modes.
<Display contents> Cooling, Heating, Defrost, Sleep, Stop and Fan.
* There is no display when Thermostat is OFF with evaporator fan motor OFF.
Fan is displayed when Thermostat is OFF with evaporator fan motor ON.
If temperature is out of adequate range, the Cooling or Heating display blinks.

4 Displays the inside compartment temperature.

5 Displays the setting temperature.

In case of 2-compartment model

6 Displays "A" (compartment) and the operation mode of compartment A.

7 Displays "B" (compartment) and the operation mode of compartment B.

8 Displays the inside compartment temperature at compartment A.

9 Displays the inside compartment temperature at compartment B.

10 Displays the setting temperature at compartment A.

11 Displays the setting temperature at compartment B.

Protective devices

This refrigeration unit is provided with the following protective devices to ensure the safety of the operators.

- (1) Panel, Fan guard
These devices prevent interference with the rotating section (fan motor) during operation.
- (2) Others
Protective devices such as high pressure switch are built-into the refrigeration unit. For details, please read the instruction manual and specification for power system.

People who handle this refrigeration unit are requested to understand the functions of these protective devices completely to use it safely. Do not deactivate these protective devices or do not operate the refrigeration unit in the situation that the devices are inactivated. It is most important for safety ensuring to keep functions of the protective devices in normal status continuously.

3 Precaution for safety

In this section, necessary safety precautions are provided to prevent accidents resulting in injuries or death, property damages and environment pollution. Read and understand contents of the cautions before starting to use this refrigeration unit.

Signs on safety

Signs and Symbols on safety in this operation manual and the warning labels call the attention of the people who handle this refrigeration unit.

Signs on safety

Kinds	Description
 DANGER	Indicates high and imminent potentially dangerous situation, which if mis-handle, will result in death, injury, or serious accident such as damage of the refrigeration unit.
 WARNING	Indicates dangerous situation, which if mis-handled, will result in death, serious injury, and serious accident such as damage of the refrigeration unit.
 CAUTION	Indicates potentially dangerous situation, which if mis-handled, will result in minor injury or moderate property damage.

Symbols

Symbols	Description	Symbols	Description
	Never perform.		Always observe the instructions.
	Disconnect power supply plug from socket.		Never touch.
	Repairs and disassembly must be done only by qualified personnel.		

Other symbol

Other advice for the refrigeration unit is described with the following symbol.

Kind	Description
 NOTE	Useful information for function or performance of equipment

Precautions

Handling of high-voltages

DANGER



When disassembling, removing, or replacing high-voltage cables or components, serious burns or electric shock may occur, causing serious personal injury or death. Never disassemble, remove, and replace not only the high voltage parts and cables, but also the wiring connectors. The customer never disassembles, removes, and replaces the high voltage system. For details about the necessary maintenance, contact the nearest dealer or the contact address stated in the instruction manual for power system.



If a high-voltage cable or component is exposed, never touch it.

- Otherwise, it may cause electric shock.

To prevent electric shock, do not touch any high-voltage cable, connector, or high-voltage component (control box or power system, etc.).



Please maintain a safe distance from the vehicle in case a fire occurs from the refrigeration unit or power system. Always use a fire extinguisher for electric fire when doing fire fighting.

Do not use water or improper fire extinguishers, it may result in serious injury or electric shock.

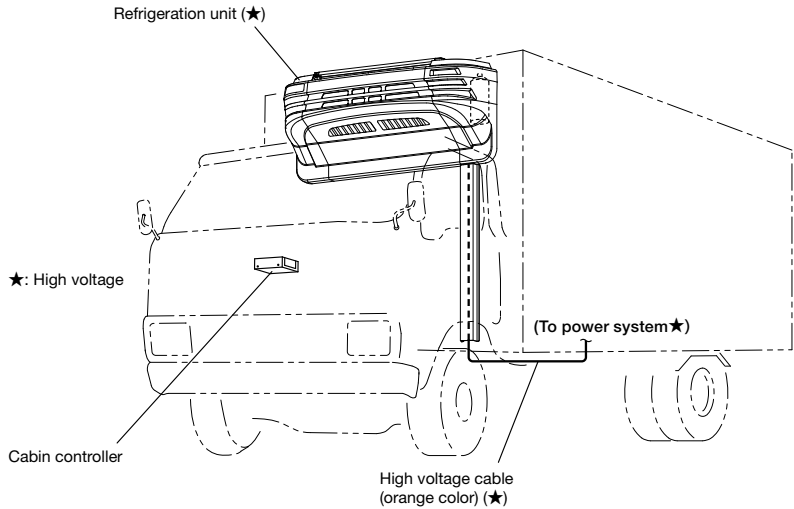
Do not touch the refrigeration unit, power system or vehicle, in case of accident/damage to unit. Please contact the nearest dealer and inform the details. Leave the vehicle, contact the nearest dealer or the contact address stated in the instruction manual for power system, and inform that the electric drive type refrigeration unit is installed.

WARNING



A DC high-voltage of up to approx. 400 V is used for the refrigeration unit. The high-voltage cables are identified by the orange color.

Do not disassemble, disconnect, or replace ①High voltage parts ②cables ③wiring connectors.



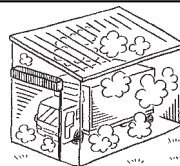
General precautions

WARNING



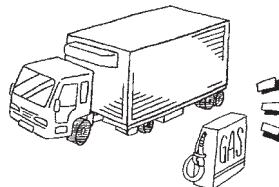
Do not start the engine for drive in poorly ventilated places such as an indoor parking lot.

- Otherwise, it may cause carbon monoxide poisoning due to exhaust gas.



Do not use the refrigeration unit in the atmosphere which could cause explosion at such place like gas station.

- Otherwise, it may cause an explosion or a fire.



When it is necessary to charge or retrieve the refrigerant or refrigerating machine oil, be sure to consult the nearest dealer.

- Customer should refrain from attempting to do these on their own. Otherwise, it could result in serious accident.



Make sure that no one left inside the container before closing the door.

- He or she might be frozen to death if the refrigeration unit is operated with someone inside.



Be sure to carry out the periodic inspections.

- Otherwise, it may cause troubles of the refrigeration unit or accidents.



Be sure to use a device that emits radio waves (on-vehicle radio device, etc.) within its setting range.

- When a device with an illegal output is used, this may cause the refrigerator to malfunction or an accident.

The appliance is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction.

- It is preferable to perform the monitoring so that a person (including a child) who needs assistances does not use the refrigeration unit alone.

 CAUTION

Do not insert sticks or fingers into cold air outlet or inlet.

- Otherwise, it may cause trouble on the equipment or injury by the fan.



Do not climb up, hang down or put your leg onto the refrigeration unit.

- Otherwise, it may cause damage of the equipment or injury.



Use the refrigeration unit as the equipment for transport refrigeration.

- Otherwise, it may deteriorate quality of the cargo if it is used for any other purpose.

When entering the cabinet during loading or unloading of cargos, be sure to wear appropriate clothing or protective gear suitable for the temperature.

During and after the operation

 CAUTION

Do not touch the compressor and the refrigerant pipe during operation or immediately after the operation.

- Otherwise it may cause burns, as compressor and refrigerant pipe will get hot.



Do not operate the refrigeration unit when it is flooded up to the bottom face of vehicle chassis.

- It could cause trouble.

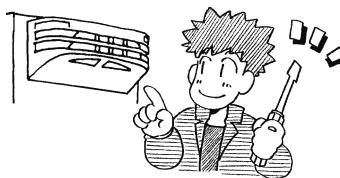
Inspection/Cleaning/Repair

WARNING



Do not disassemble and repair by yourself.

- Otherwise, it may cause damages or an electric shock.



Do not allow a person (including a child) who needs assistances to perform the inspection, cleaning, or repair without monitoring or instructions.

When inspecting or cleaning the refrigeration unit, apply the parking brake and put chocks under wheels.

- Otherwise, the vehicle may start to move, causing injury or accident.

CAUTION



When refrigerant or refrigerating machine oil has spilled, take care not get it in eyes and avoid accidental contact to skin or inhaling or swallowing.

- Otherwise, it may cause health disorders such as frostbite, loss of eyesight and pneumonia.

Do not wash the refrigeration unit with a steam washer or a high pressure washer.

- Otherwise, it may cause a rupture due to pressure rise in the refrigeration unit or distortions of the condenser fin.



Before performing the inspection or cleaning work, stop the refrigeration unit using the RUN/STOP switch, shut down the power to the power system, and disconnect the battery terminals and the plug of the power cord. After that, when 5 min. or longer elapse, start the inspection or cleaning work.

- Otherwise, it may cause injury or an electric shock due to unexpected start.

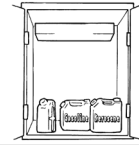
Loading

WARNING



Do not load the volatile, inflammable or explosive possibly cargos in the container.

- Otherwise, it may cause an explosion or a fire.



CAUTION



Cool down or heat up the cargos to the designated temperature in advance with other refrigerating device.

- If the cargos are not kept in the designated temperature, it may deteriorate quality of the cargos due to inside container temperature rise.

Waterproof the cargos if they need to be.

- Water may drip or splash from the evaporator unit.

When stacking cargos, secure safety.

When loading fragile cargos, use appropriate protective materials.

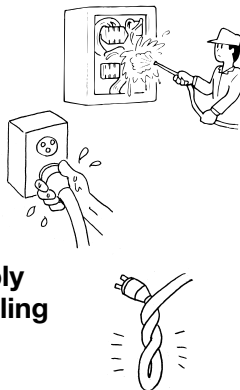
- It could damage cargos or cause injury or accident.
-

Handling of electric equipment and power codes

WARNING

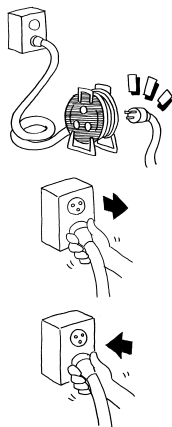


- Do not splash water on the electric equipment directly or wash it with water.
- Do not touch the electric equipment or operate the switches with wet hands.
- Do not modify the power code or apply force on it, by bending it by force, pulling it strongly or twisting it, or do not put cargoes on it.
- Do not wet the electric equipment. In particular, do not wet the electric equipment inside the control box in a rain or snow.
- Do not spill any drink such as coffee or water on the cabin controller.
- Otherwise, it may cause troubles of electric circuit, damages of power supply code or an electric shock.



If the power supply equipment (details  page 20) is installed.

- Use 4-core cabtyre cables (conductor cross section with 5 mm² or more) for power cable. Do not connect it to extension code.
- Pull out the power code by holding the plug part at the end of the code.
- Check the plug of the power code for dust. If there is no dust, insert it firmly.



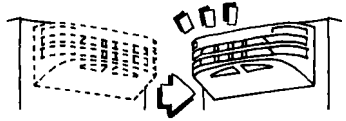
 CAUTION

Do not start and stop the operation with pulling out or inserting the power supply breaker or power code.

- Otherwise, it may cause troubles of electric circuit, damages of power supply code or an electric shock.

Reinstallation of the refrigeration unit **WARNING**

User should not attempt to move the refrigeration unit to another vehicle. When it is necessary, consult your nearest dealer.



- The refrigeration unit may fall down and cause a serious accident due to improper installation or insufficient strength if the work is performed by the customer.

Modification of refrigeration unit and specification change

WARNING



Do not modify the refrigeration unit or change the specification.

- It may cause a serious accident if customer modify the refrigeration unit or change the specification by himself/herself.



Do not use any refrigerant or refrigerating machine oil other than those specified. (Refer to page 62.)

- Otherwise, it may cause explosion or fire.

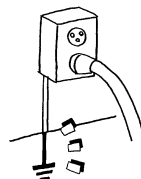
Power supply equipment

WARNING



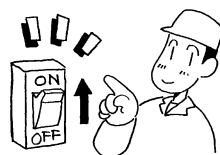
Be sure to perform the grounding work (PEN) for the electric equipment that supplies the power to the refrigeration unit.

- If the grounding work is not performed correctly, this may cause a fire.



Be sure to perform the electrical construct work in accordance with IEC 60364 and use the dedicated circuits and overcurrent circuit breakers.

- It may cause an electric shock or a fire if there is capacity shortage of electric circuit.



Emergency measures

(1) Refrigerant

- **When refrigerant got in your eye**

Wash your eye with lots of clean running water for more than 15 minutes immediately. Wash rear side of the eyelid as well. Then, consult a physician as soon as possible.

- **When refrigerant comes in contact with your skin**

Take off wet clothes, shoes and socks immediately, as it may cause frostbite if you touch the refrigerant. Wash the part well with lots of water. If you still have irritation, consult a physician as soon as possible.

- **When inhaling evaporated gas**

When someone inhaled high level of gas, move to the place with fresh air immediately holding him/her with a blanket or the like to keep warm. Then consult a physician as soon as possible. When he/she does not breathe or hardly breathe, loosen his/her clothes and practice artificial respiration after securing the air passage. Depending on the circumstance, have him/her inhale oxygen and take him/her to a physician as soon as possible.

- **When swallowing refrigerant**

Do not throw up by force and consult a physician as soon as possible.

- * **Precautions for physician**

Use of Catecholamine system medicine such as adrenaline and so on may cause heart arrhythmia. Therefore it is required to use only for the emergency life-sustaining treatment with special consideration.

(2) Compressor oil

- **When compressor oil got in your eye**

Wash your eye with lots of clean running water for more than 15 minutes immediately. Wash rear side of the eyelid as well. If you still have irritation, consult a physician as soon as possible.

- **When compressor oil comes in contact with your skin**

Wash the part with lots of water and soap well and apply conditioning cream on it.

- **When inhaling evaporated gas**

Move to the place with fresh air immediately holding him/her with a blanket or the like to keep warm. Then consult a physician if it is necessary. When he/she does not breathe or hardly breathe, loosen his/her clothes and practice artificial respiration after securing the air passage. Depending on the circumstance, have him/her inhale oxygen and take him/her to a physician as soon as possible.

3 Precaution for safety

- **When swallowing compressor oil**

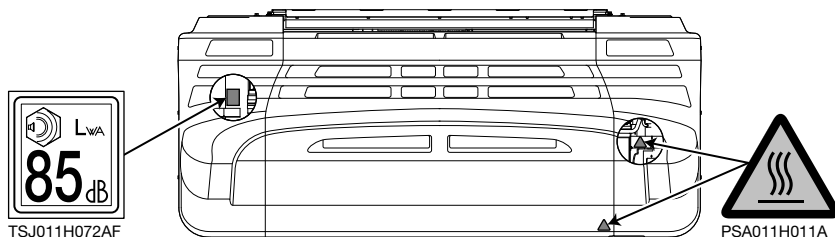
Do not throw up the oil by force and consult a physician as soon as possible. When inside the mouth is contaminated, wash it well with water. (When throwing up the oil by force, it easily gets into air passage and causes high fever if it gets into lung. It may cause hardly incurable hemorrhagic pneumonia accordingly.)

Handling of warning labels

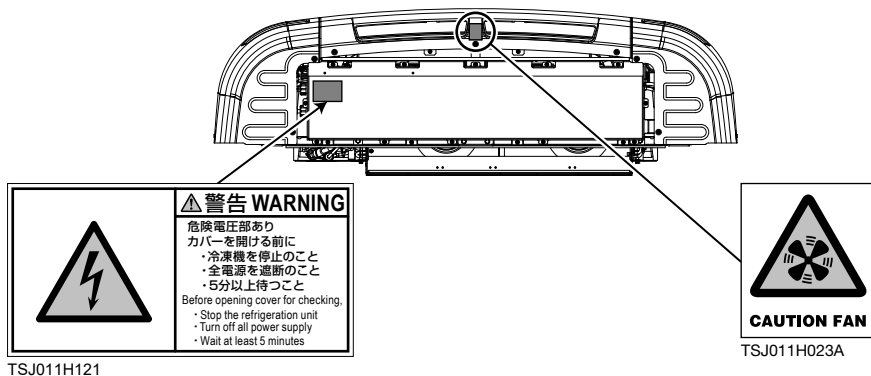
- Important precautions are stated on the warning labels. Never operate the refrigeration unit unless fully understanding the meanings of the warning labels. When you found some difficulties to understand, contact your nearest dealer.
- Always keep the labels in good condition to read. Do not peel off, tear off or damage the labels or do not wipe with solvent or paint them.
- When the labels become illegible, purchase them from your nearest dealer and change them.

Refrigeration unit

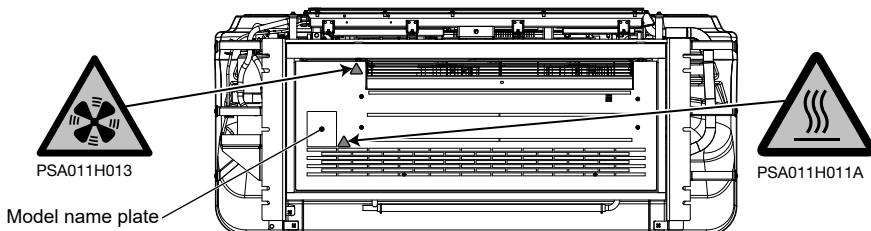
■ Front view



■ Top view

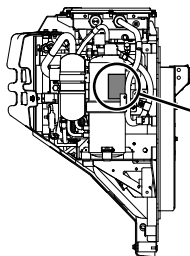


■ Back view



3 Precaution for safety

■ Right side view (inside)

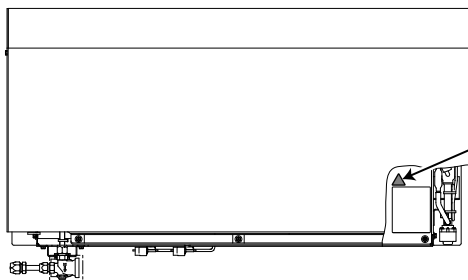


警告 ⚠ Warning	
⚠	感電の恐れあり 機器を修理にアースすること 作業前に電源を切ること 電源を入れる前、ターミナルカバーを取付けること Danger of electrical shock Securely ground the equipment. Turn off the power before servicing the equipment. Install the terminal cover before turning on the power.
	ケガの恐れあり 保護メガネを着用すること Danger of injury Wear protective goggles.
⚠	ヤケドの恐れあり 運転中および停止直後のコンプレッサに素手で触らないこと Danger of being burned Do not touch the compressor with your bare hand during operation or immediately after the equipment is stopped.
⚠	爆発、火災の恐れあり トーチ使用時は内部の冷媒ガスを抜くこと 指定した冷媒、油以外は使用しないこと 空気を圧縮しないこと Danger of explosion or fire Removes the internal refrigerant gas before conducting work with a torch. Do not use other than the specified refrigerant and lubrication oil. Do not compress the air.

AHT011H002

Rear evaporator unit

■ Bottom view



TSJ011H113

Prevention of start during inspection work

When several people are working simultaneously for inspection, it is necessary to protect them from getting injured by accidental start of operation.

In such occasion, place a tag stating "WORKING" on the cabin controller.

Clothing and protective equipment

Wear proper clothing and protective equipment to prevent from getting injured.

- Wear the clothing such as long sleeves, long pants, gloves and eye protections.
- Do not wear accessories such as necklaces or a necktie to prevent it from getting rolled in. Fasten the cuffs firmly.
- When entering the cabinet during loading or unloading of cargos, be sure to wear appropriate clothing or protective gear suitable for the temperature.

When abnormal conditions are detected

Refer to "9 For emergency" when abnormal conditions are detected. Please contact your nearest dealer when it is too difficult to handle.

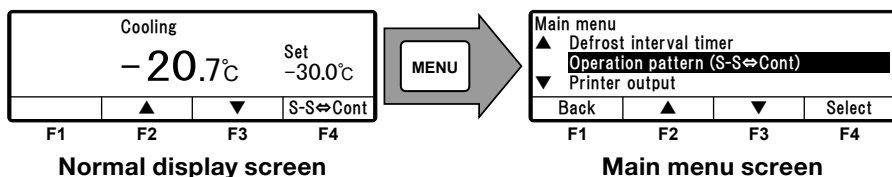
For emergency

Contact the public agencies such as the police or the fire department immediately when an accident could result in serious injury, death, serious property damage or environmental damage occurred. Contact your nearest dealer to prevent second accident.

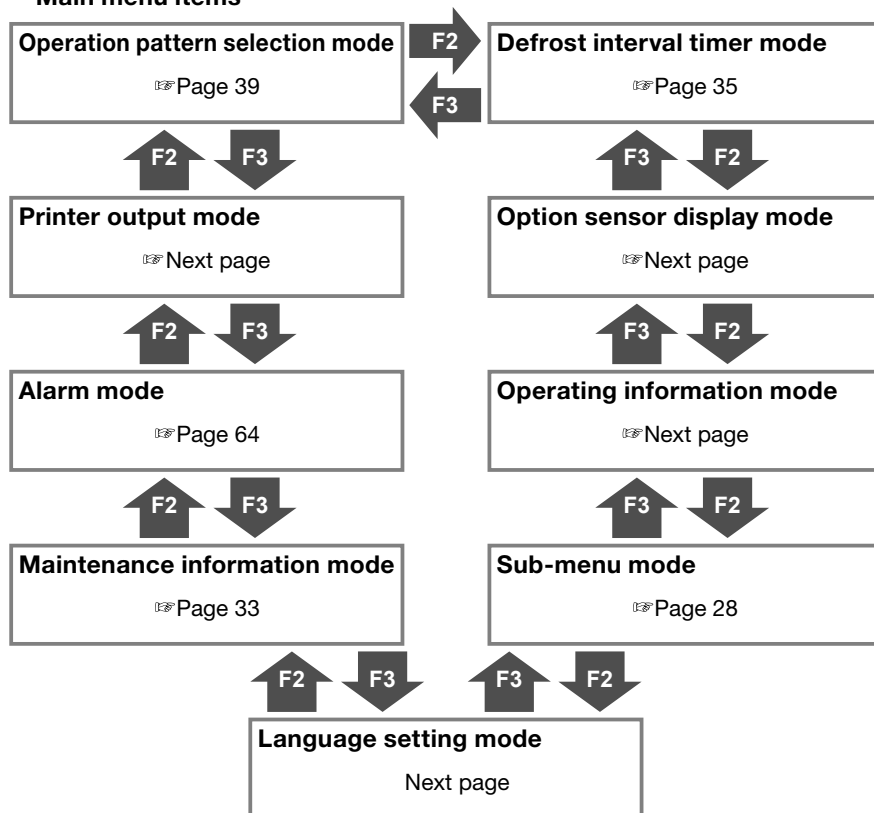
4 Initial setting

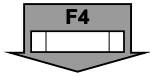
Display and function of main menu

If you press the “MENU” switch once on the “Normal display screen” which is displayed when the refrigeration unit is stopped or operating, the display changes to the “Main menu” screen. Each push on “F2 (▲)” or “F3 (▼)” switch changes the display so that various settings can be made. In the following figure, “F2” switch changes sequence clockwise while “F3” switch changes counter clockwise.



• Main menu items





If you press “F4 (Select)” switch on each MAIN menu screen on previous page, the display changes to the following screens.

Current setting			
Start-Stop operation			
Back	Start-Stop	Continuous	Set

Operation pattern selection mode

Mode to select the operation mode start/stop or continuous operation (☞ Page 39)

Printer output			
Printout period		12Hr	
Temp range		±30°C	
Center temp		0°C	
Back	▲	▼	Next

Printer output setting mode

The temperature graph is printed in this mode. Provide a printer to print the graph. (Option)

Alarm1			
E010		16 Jan 2021 07:10	
E016		15 Jan 2021 08:15	
E013		30 Nov 2020 10:30	
Back		Clear	Next

Alarm display mode

Up to 5 error codes and dates/times of alarm occurred are displayed. These are cleared by pressing “F3 (Clear)” switch. (☞ Page 64)

Maintenance information			
Unit operation time/2120Hr			
Back			Next

Maintenance information display mode

Operation time and number of operations of each device are displayed in this mode. (☞ Page 33)

Language setting			
▲	German		
	English		
▼	French		
Back	▲	▼	Set
F1	F2	F3	F4

Language setting mode

Selects a language (English, French, Italian, Swedish or German). Press “F2 (▲)” or “F3 (▼)” switch to select a language, and finalize the selection by pressing “F4 (Set)” switch.

Sub-menu			
▲	BDS function setting		
	Calendar and clock setting		
▼	Set On Timer		
Back	▲	▼	Select

Sub-menu selection mode

Functions of the controller operability, or other, are displayed and set in this mode. (☞ Page 28)

Operating information1 C000			
HP	----	TD	125°C
LP	150kPa	REV	90rps
AT	----		
Back	Unlock	Lock	Next

Operation information display mode

State of operation is displayed in this mode.

Operating information2			
State	Cooling		
EVT	-24°C		

* In case of TEJ50AEM

Operating information2			
State	A	Cooling	B Heating
EVT		-24°C	16°C

Option sensor display			
-20.7°C			
Back			

Option sensor temperature display mode

When the optional sensor is installed, the sensor temperature is displayed in this mode. Unless the option sensor is installed, it displays “Lo”.

Current setting			
6.0Hr			
Back	▲	▼	Set

Defrost interval timer setting mode

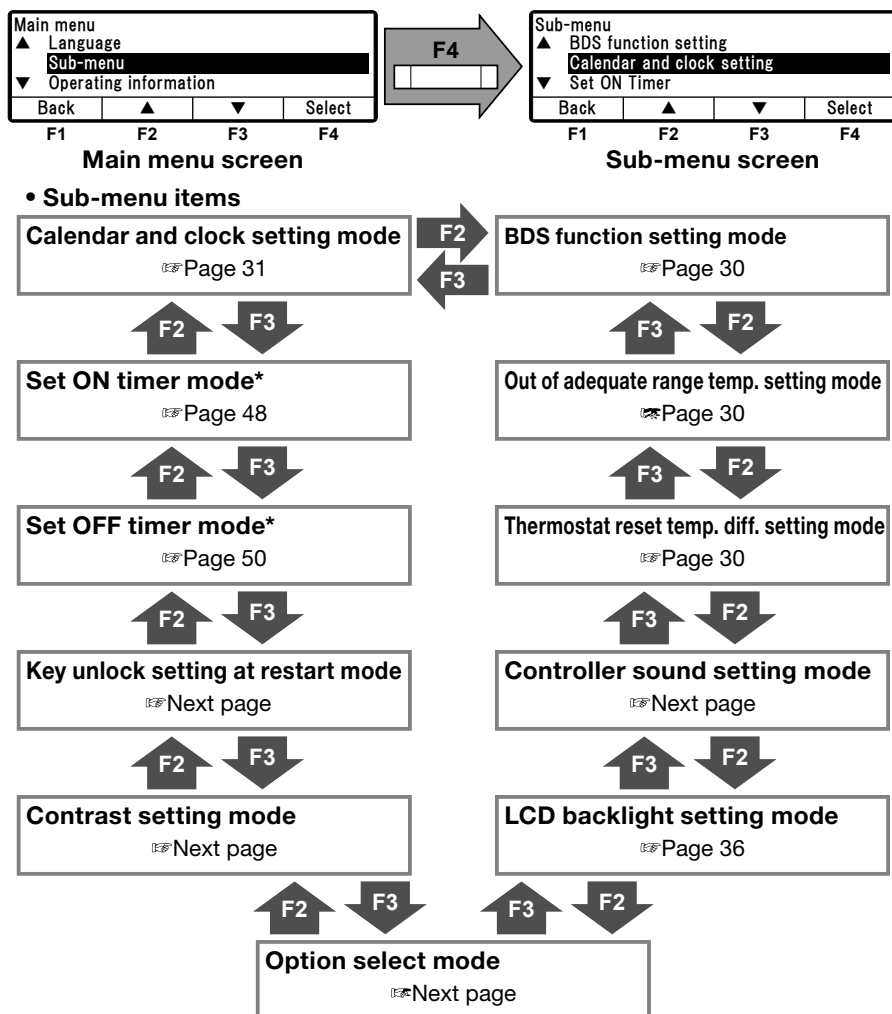
The defrost interval is displayed and set in this mode. It is set at “6.0Hr” at the shipping from factory. (☞ Page 35)

Display and function of Sub-menu

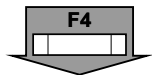
On the “Sub-menu”, the screen changes in the following order at each push on “F2 (▲)” or “F3 (▼)” switch. In the following figure, “F2” switch changes sequence clockwise while “F3” switch changes counter clockwise.

NOTE

- If “MENU” switch is pressed for more than 1 second on the way of changing setting, the display returns to the normal display screen, and the change content is not reflected. The change content will be lost also when the setting change is aborted on the way.



* This may not function depending on the specifications of power supply system.



If “F4 (Select)” switch is pressed on each Sub-menu screen on previous page, the display changes to following screens.

Calendar and clock setting			
01	Jan	2021	00:00
Back	▲	▼	Next

Calendar and clock setting mode

Date, Month, Year and current time are set in this mode.

(☞ Page 31)

Set ON timer			
ON timer disable			
Back	Enable	Disable	Set

Set ON timer mode*

Date and time to start the refrigeration unit automatically is set in this mode.

(☞ Page 48)

Set OFF timer			
OFF timer disable			
Back	Enable	Disable	Set

Set OFF timer mode*

Date and time to stop the refrigeration unit automatically is set in this mode.

(☞ Page 50)

Key unlock setting at restart			
ON			
Back	ON	OFF	Set
F1	F2	F3	F4

Key unlock setting at restart mode

Key unlock at restart is set in this mode.

Press “F2 (ON)” or “F3 (OFF)” switch to select ON or OFF, and press “F4 (Set)” switch to finalize the selection.

(Default: ON)

ON: Key lock is cancelled when RUN/STOP switch is turned ON and OFF.

OFF: Key lock is NOT cancelled even when RUN/STOP switch is turned ON and OFF.

Contrast setting			
Back	▲High	▼Low	Set
F1	F2	F3	F4

Contrast setting mode

Screen contrast is adjusted in this mode.

Use “F2 (▲)” switch to intensify the contrast or “F3 (▼)” switch to diminish the contrast.

Option select			
Option1 setting		OFF	
Back	Previous	Next	Select
F1 [Back]	F4 [Select]	F4 [Set]	
Option1 setting			
OFF			
Back	ON	OFF	Set
F1	F2	F3	F4

Option select/set mode

Press “F2 (Previous)” or “F3 (Back)” switch to select options 1 to 8.

Press then “F4 (Select)” switch to change to Option1 (~ 8) setting mode. Press then “F2 (ON)” or “F3 (OFF)” switch to select ON or OFF, and press “F4 (Set)” switch to finalize the selection.

* This may not function depending on the specifications of power supply system.

4 Initial setting

LCD backlight setting			
▲ Always ON			
Light SW linked			
▼ Lit at key operation only(20sec)			
Back	▲	▼	Select

LCD backlight setting mode

LCD backlight is set in this mode.

(☞ Page 36)

Controller sound setting			
ON			
Back	ON	OFF	Set
F1	F2	F3	F4

Controller sound setting mode

Whether the switch operating sound is turned on or off is set in this mode.

Select ON or OFF by pressing “F2 (ON)” or “F3 (OFF)” switch, and finalize the selection by pressing “F4 (Set)” switch.

Thermostat reset temp. diff. setting			
2. 0°C			
Back	▲	▼	Set

Thermostat reset temp. diff. setting mode

Setting of temperature difference between set temperature and return air temperature in order to return to operation (thermostat ON) in automatic start/stop operation. Setting is 1~6°C which can be changed in the unit of 0.5°C. (2°C at shipping)

Out of adequate range temp. setting			
4. 0°C			
Back	▲	▼	Set

Out of adequate range temp. setting mode

Setting allowable return air temperature range against set temperature. Setting is 1~5°C which can be changed in the unit of 1.0°C. (5°C at shipping and OFF is selectable)

BDS function setting			
ON			
Back	ON	OFF	Set
F1	F2	F3	F4

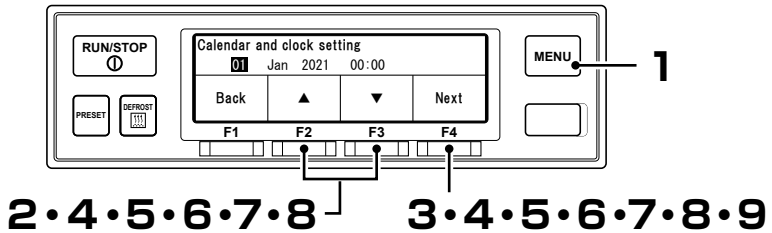
BDS function setting mode (Option)

BDS function is set in this mode.

BDS (Body Door Switch) function runs or stops the unit when the door of the van body is opened or closed.

Press “F2 (ON)” or “F3 (OFF)” switch to select ON or OFF, and press “F4 (Set)” switch to finalize the selection.

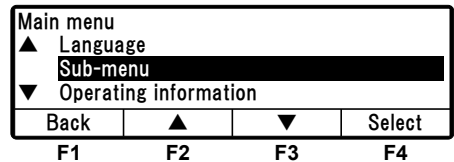
Setting the calendar and clock (Date, Month, Year)



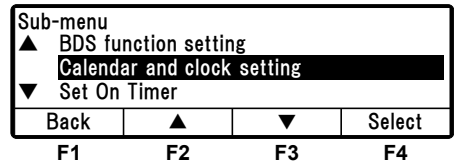
1 Press "MENU" switch.

⇒ The display changes to "Main menu" screen.

2 Press "F2 (▲)" or "F3 (▼)" switch till "Sub-menu" screen is displayed.

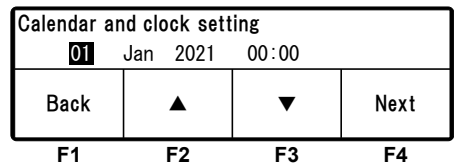


3 Press "F4 (Select)" switch to change to "Sub-menu" screen (Right figure).



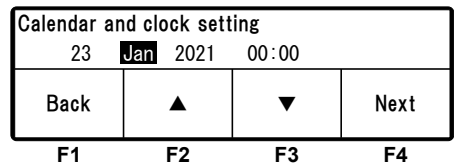
4 Press "F4 (Select)" switch to change to "Calendar and clock setting" mode (Right figure).

⇒ Press "F2 (▲)" or "F3 (▼)" switch to adjust at current date.



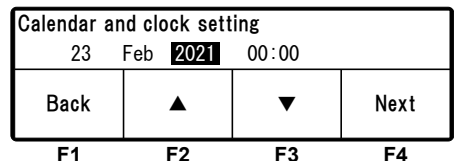
5 Press "F4 (Next)" switch.

⇒ Press "F2 (▲)" or "F3 (▼)" switch to adjust at current month.



6 Press "F4 (Next)" switch.

⇒ Press "F2 (▲)" or "F3 (▼)" switch to adjust at current year.



4 Initial setting

7 Press “F4 (Next)” switch.

⇒ Press “F2 (▲)” or “F3 (▼)” switch to adjust at current time (Hour).

Calendar and clock setting			
23	Feb	2021	00:00
Back	▲	▼	Next
F1	F2	F3	F4

 NOTE

- Time is displayed in the 24-hour scale.
If it is “7 PM”, set as “19:00”.

8 Press “F4 (Next)”.

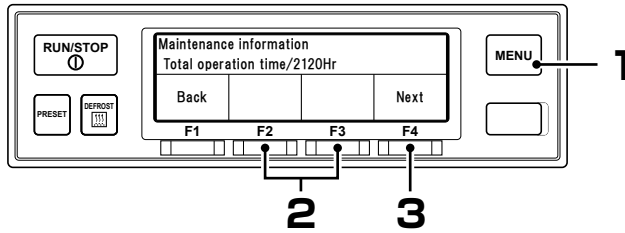
⇒ Press “F2 (▲)” or “F3 (▼)” switch to adjust at current time (Minute).

Calendar and clock setting			
23	Feb	2021	09:00
Back	▲	▼	Set
F1	F2	F3	F4

9 Press “F4 (Set)” switch.

⇒ The setting is completed, and the display returns to the screen of Step 3, “Sub-menu”.

Displaying the maintenance information



1 Press "MENU" switch.

⇒ The display changes to the "Main menu" screen.

2 Press "F2 (▲)" or "F3 (▼)" switch till the display changes to the "Maintenance information" mode.

Main menu			
▲	Alarm		
	Maintenance information		
▼	Language		
Back	▲	▼	Select
F1	F2	F3	F4

3 Press "F4 (Select)" switch.

⇒ "Total operation time" is displayed.

Maintenance information			
Total operation time/2120Hr			
Back			Next
F1	F2	F3	F4

Display of Time to replace parts

- If the operation time or number of operations reaches the Maintenance required time on each device, this screen (Right figure) is displayed for 10 seconds after the start of operation of the refrigeration unit.
- If you press "F4 (Next)" switch, the display changes to each parts in the table next page. In case part other than listed in the table is displayed when pressing "F4 (Next)", it is the maintenance required part. The replacement of part that is listed in the table should be done based on the interval of the table.
- If you press "F2 (Reset)" switch after replacing the part, the operation time and the number of START/STOP cycles are cleared.

Time to replace parts			

Maintenance information			
Standby operation time/****Hr			
Back	Reset		Next
F1	F2	F3	F4

4 Initial setting

- If you press “F4 (Next)” switch, the display changes to each display item in the table below.

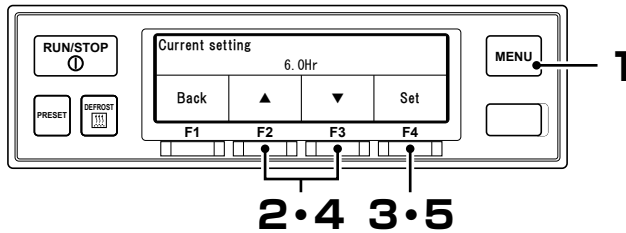
■ TEJ50AE

	Display item
1	Unit operation time
2	Compressor operation time
3	CF-1 operation time
4	CF-2 operation time
5	EF-A1 operation time
6	EF-A2 operation time

■ TEJ50AEM

	Display item
1	Unit operation time
2	Compressor operation time
3	CF-1 operation time
4	CF-2 operation time
5	EF-A1 operation time
6	EF-A2 operation time
7	EF-B1 operation time
8	EF-B2 operation time

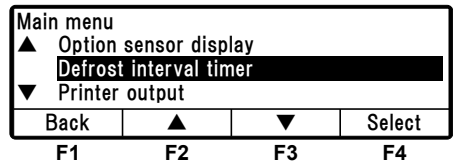
Setting the defrost interval



1 Press "MENU" switch.

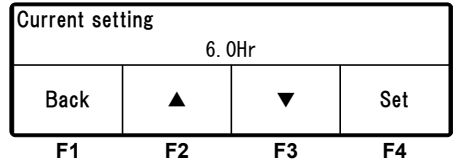
⇒ The display changes to "Main menu" screen.

2 Press "F2 (▲)" or "F3 (▼)" switch till the display changes to "Defrost interval timer".



3 Press "F4 (Select)" switch.

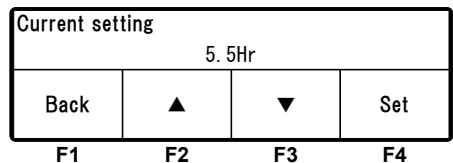
⇒ Current setting of "Defrost interval time" is displayed.



4 Press "F2 (▲)" or "F3 (▼)" switch to select a setting time.

NOTE

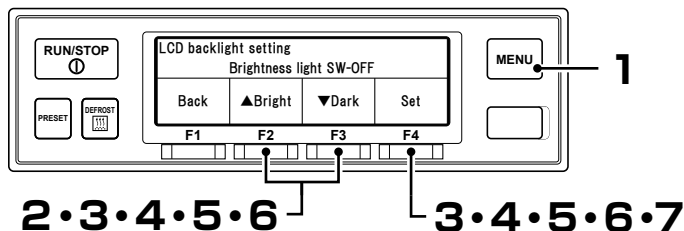
- The defrosting can be set at OFF, or at every 30-minute in the range of from 0.5 hours to 12 hours.



5 Press "F4 (Set)" switch.

⇒ The setting completes, and the display returns to the screen of Step 2, "Main menu".

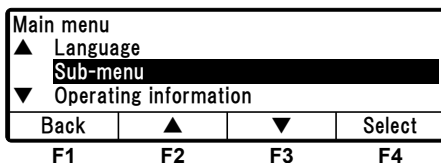
Setting LCD backlight



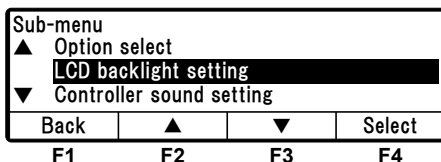
1 Press "MENU" switch.

⇒ the display changes to "Main menu" screen.

2 Press "F2 (▲)" or "F3 (▼)" switch till the display changes to "Sub-menu" screen (Right figure).

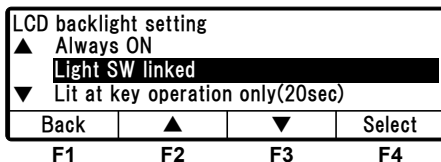


3 Press "F4 (Select)" switch to change to "Sub-menu" screen. Press "F2 (▲)" or "F3 (▼)" switch till the display changes to "LCD backlight setting" screen (Right figure).



4 Press "F4 (Select)" switch.

⇒ Press "F2 (▲)" or "F3 (▼)" switch to select the following LCD backlight setting.



【Light SW linked】 : Lights interlocked with the lighting of vehicle's light.

【Lit at key operation only(20sec)】 : Lights for 20 seconds only when the switch is operated.

【Always OFF】 : Always turning off the light.

【Always ON】 : Always lighting.

5 Press “F4 (Select)” switch. 【Light SW linked】

- ⇒ Adjust the brightness of the LCD backlight, when the vehicle's light is OFF, pressing “F2 (▲Bright)” or “F3 (▼Dark)” switch.
⇒ Step 6

【Lit at key operation only(20sec)】

- ⇒ Step 7

【Always OFF】

- ⇒ Step 7

【Always ON】

- ⇒ Adjust the brightness of the LCD backlight for Always ON by pressing “F2 (▲Bright)” or “F3 (▼Dark)” switch. ⇒ Step 7

LCD backlight setting			
Brightness of light SW-OFF			
Back	▲Bright	▼Dark	Next
F1	F2	F3	F4

LCD backlight setting			
Lit at key operation only(20sec)			
Back			Set
F1	F2	F3	F4

LCD backlight setting			
Always OFF			
Back			Set
F1	F2	F3	F4

LCD backlight setting			
Brightness of always ON			
Back	▲Bright	▼Dark	Set
F1	F2	F3	F4

6 Press “F4 (Next)” switch. 【Light SW linked】

- ⇒ Adjust the brightness of the LCD backlight, when the vehicle's light is ON, pressing “F2 (▲Bright)” or “F3 (▼Dark)” switch. ⇒ Step 7

LCD backlight setting			
Brightness of light SW-OFF			
Back	▲Bright	▼Dark	Set
F1	F2	F3	F4

7 Press “F4 (Set)” switch.

- ⇒ The setting completes, and the display returns to “Sub-menu” screen of Step 3.

5 Operation



WARNING



Do not operate the refrigeration unit in the place where there is a risk of combustible gas leakage.

- Otherwise, it may cause a fire.

Do not touch the electric devices with wet hands.

- Otherwise, it may cause an electric shock.

Do not operate the cabin controller while driving the vehicle.

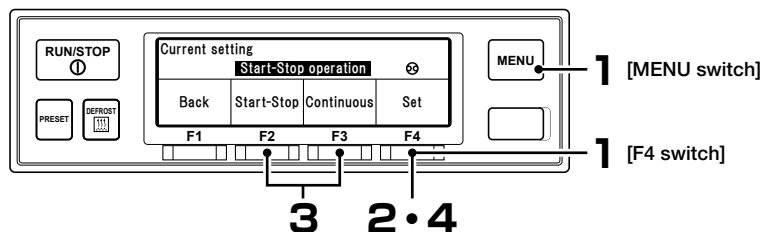
- Otherwise, it could result in serious accident.



When driving the unit with the vehicle's engine in a building, sufficient ventilation must be provided.

- Otherwise, it may cause oxygen deficiency due to exhaust gas.
-

Selecting the operation pattern



1 [Select with F4 switch] (Recommend)

On the normal display screen (Below figure), press “F4 (S-S⇌Cont)” switch.
⇒ The display changed to the mode screen of Step 2 below.

[TEJ50AE]

Cooling			
-20.7°C		Set	-30.0°C
F1	F2	F3	F4

[TEJ50AEM]

A Cooling		B Heating	
Set	-30.0°C	20.0°C	Hyper Inverter
Ret	-20.7°C	10.6°C	
F1	F2	F3	F4

1 [Select with MENU switch]

Press “MENU” switch.

⇒ The display changes to “Main menu” screen.

Main menu			
▲ Defrost interval timer			
Operation pattern(S-S⇌Cont)			
▼ Printer output			
Back	F2	F3	Select
F1	F2	F3	F4

2 Press “F4 (Select)” switch to change to “Operation pattern selection” screen (Right figure).

Current setting			
Continuous operation			
Back	Start-Stop	Continuous	Set
F1	F2	F3	F4

3 Press “F2 (Start-Stop)” or “F3 (Continuous)” switch to select the automatic Start/Stop operation or the continuous operation.

⇒ Start/Stop display lights when the Start/Stop operation is set.

Current setting			
Start-Stop operation			
Back	Start-Stop	Continuous	Set
F1	F2	F3	F4

4 Press “F4 (Set)” switch.

⇒ The setting completes, and the display returns to the normal display screen.

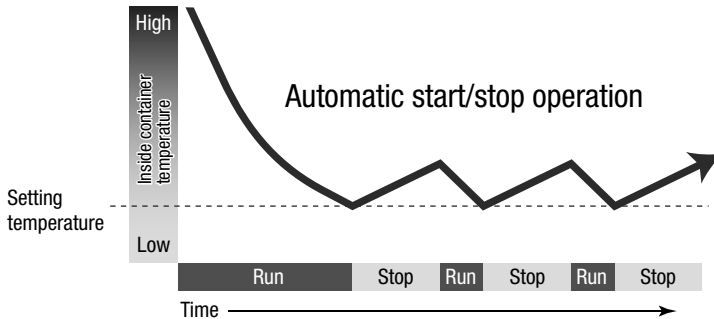
NOTE

● What is the automatic start/stop operation?

Inside container temperature is maintained at around the setting temperature by turning thermostat ON or OFF* for the engine during engine drive, or turning thermostat ON or OFF for the motor during motor drive. Automatic start/stop operation consumes less fuel (electricity) than the continuous operation but has a large deviation on the inside container temperature. This pattern of operation is suitable for cargoes with a larger allowance in the control temperature.

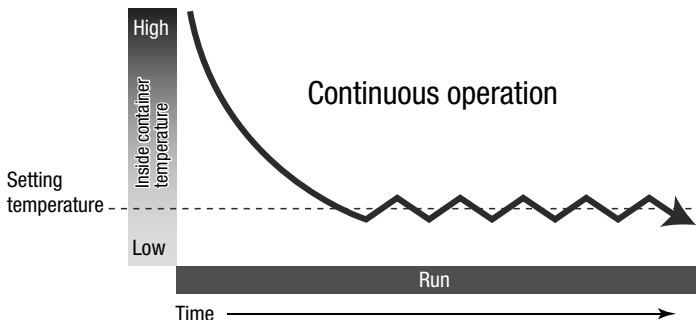
* Thermostat OFF: The action that the engine (motor) stops automatically after inside container temperature reached to the setting temperature. (As the controller is active, it re-starts automatically.)

Thermostat ON: The action that the operation re-starts automatically when the inside container temperature goes beyond the designated range of the setting temperature during thermostat OFF.

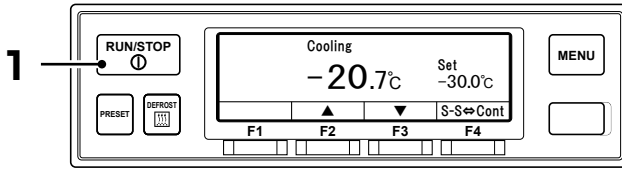


● What is the continuous operation?

The refrigeration unit operates without turning the thermostat ON or OFF, in which inside container temperature is maintained at around the setting temperature by adjusting the refrigerating capacities automatically and by turning on/off the electromagnetic clutch of the compressor. Since this operation can maintain the inside container temperature very close to the setting temperature, it is suitable for cases such as chilled transportation, which require strict quality control.



Starting the operation

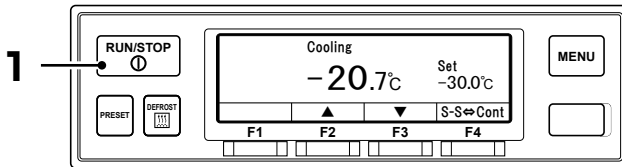


- 1 Press "RUN/STOP" switch.
(The refrigeration unit is turned "ON".)

⇒ LCD indicates the inside compartment temperature and the setting temperature.

When the unit is connected to the commercial power supply, LCD indicates the display for commercial power supply.

Stopping the operation

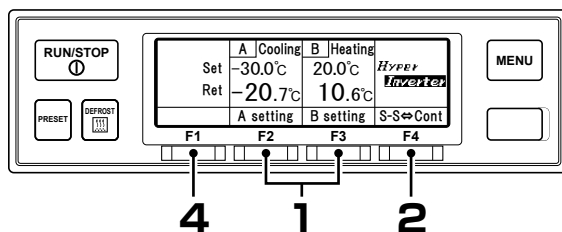


- 1 Press "RUN/STOP" switch.
(The refrigeration unit is turned "OFF".)

⇒ Stops the operation after the unit protection operation has been performed for 10 to 20 sec. or longer.

Emergency stop procedure

- 1 Hold down "RUN/STOP" switch, and then release the switch when the refrigeration unit stops.
- 2 When you have performed the emergency stop, be sure to contact the nearest dealer.



Suspending (sleep) the compartment operation (2-compartment model)

- 1 On the normal display screen (Right figure), press “F2 (Compartment A setting)” or “F3 (Compartment B setting)” switch to select the compartment of which operation is suspended.

	A Cooling	B Heating	
Set	-30.0°C	20.0°C	<i>HYPER</i>
Ret	-20.7°C	10.6°C	<i>Inverter</i>
	A setting	B setting	S-S⇌Cont
F1	F2	F3	F4

- 2 Press “F4 (Sleep)” switch.

⇒ When the operation is suspended at the selected compartment (the screen of Step 3), press “F4 (Operate)” switch.

Set point			
-30.0°C			
Back	▲	▼	Sleep
F1	F2	F3	F4

- 3 “Sleep” is displayed.

⇒ If “F4 (Operate)” switch is pressed, the display of “Sleep” extinguishes. (the screen of Step 2)

Set point			
-30.0°C			
Back			Sleep
F1	F2	F3	F4

- 4 Press “F1 (Back)” switch.

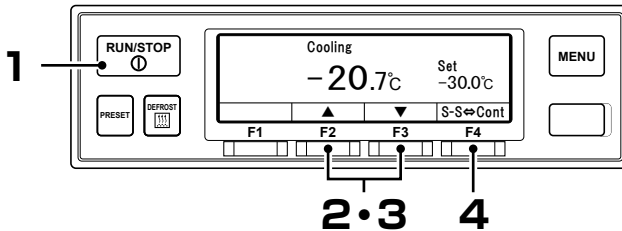
⇒ Operation/Suspension is completed at the selected compartment, and the display returns to the normal display screen.

	A Sleep	B Heating	
Set		20.0°C	<i>HYPER</i>
Ret		10.6°C	<i>Inverter</i>
	A setting	B setting	S-S⇌Cont
F1	F2	F3	F4

NOTE

- It is impossible to suspend operation at all compartments.

Setting the temperature



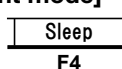
1 Start the operation of refrigeration unit. (☞ Page 41)

2 [In case of 2-compartment mode]
On the normal display screen
(Right figure), press “F2 (A setting)”
or “F3 (B setting)” switch.

	A Cooling	B Heating	
Set	-30.0°C	20.0°C	<i>HYP</i> HYPER
Ret	-20.7°C	10.6°C	Inverter
	A setting	B setting	S-S⇄Cont
F1	F2	F3	F4

3 Press “F2 (▲)” or “F3 (▼)”
switch, and set a temperature.

[In case of 2-compartment mode]
“F4 (Sleep)” is displayed.



Set point			
-30.0°C			
Back	▲	▼	
F1	F2	F3	F4

NOTE

- Each push on “F2” switch increases the value by 0.5 while the value decreases by 0.5 at each push on “F3” switch. If the switch is held down, the value changes continuously.

4 Press “F4 (Set)” switch.

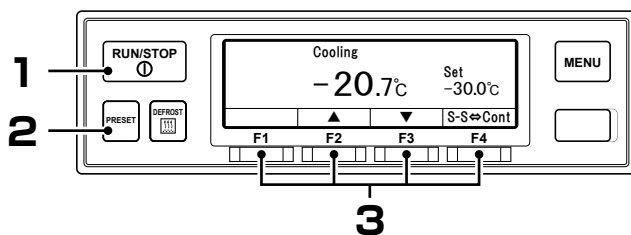
⇒ The setting completes, and the display returns to the normal display screen.

Set point			
-25.5°C			
Back	▲	▼	Set
F1	F2	F3	F4

NOTE

- The “Preset” function is provided, with which it can be selected from 4 setting temperatures which you have registered in advance. (☞ Pages 44 to 46)

Setting the preset operation pattern, defrost interval and set point



1 Start the refrigeration unit. (☞ Page 41)

2 Press the “PRESET” switch.

⇒ The display changes to the preset setting screen. Right figure shows the setting values at the shipping from factory.

[TEJ50AE]

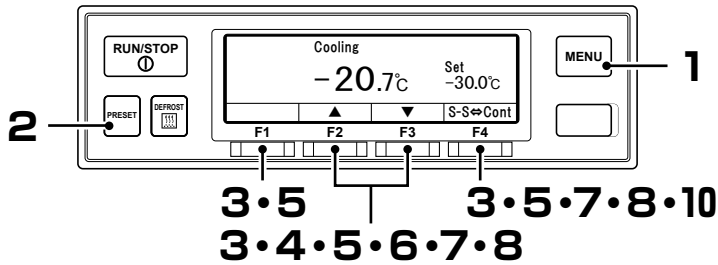
Start-stop Def 3.0Hr Set temp. -18.0°C	Start-stop Def 3.0Hr Set temp. -5.0°C	Start-stop Def 3.0Hr Set temp. 5.0°C	Start-stop Def 3.0Hr Set temp. 20.0°C
F1	F2	F3	F4

[TEJ50AEM]

Start-stop Def 3.0Hr A: 0.0°C B: 0.0°C	Start-stop Def 3.0Hr A: 0.0°C B: 0.0°C	Start-stop Def 3.0Hr A: 0.0°C B: 0.0°C	Start-stop Def 3.0Hr A: 0.0°C B: 0.0°C
F1	F2	F3	F4

3 Press “F1 (~ F4)” switch.

⇒ Desired preset operation pattern, defrost interval and temperature are set, and the display returns to the normal display screen.



Changing the registered preset operation pattern, defrost interval and set point

- Press the “MENU” switch when the refrigeration unit is stopped.
⇒ The cabin controller becomes activated and the display changes to the “Normal display screen”.

- Press the “PRESET” switch.

[TEJ50AEM]

Set temp. of Zone A and B are displayed.

⇒ Step 5

Start-stop Def 3.0Hr A: -25.0°C B: -5.0°C
--

F1

Start-stop Def 3.0Hr Set temp. -18.0°C	Start-stop Def 3.0Hr Set temp. -5.0°C	Start-stop Def 3.0Hr Set temp. 5.0°C	Start-stop Def 3.0Hr Set temp. 20.0°C
--	---	--	---

F1

F2

F3

F4

- Hold down “F1 (~ F4)” switch for 3 seconds.

⇒ Registered preset of “Operation pattern setting” is displayed.

Operation pattern setting			
Start-Stop operation			
Back	Start-Stop	Continuous	Set

F1

F2

F3

F4

- Press “F2 (Start-Stop)” or “F3 (Continuous)” switch to select the automatic Start-Stop operation or the Continuous operation (Right figure).

Operation pattern setting			
Continuous operation			
Back	Start-Stop	Continuous	Set

F1

F2

F3

F4

- [TEJ50AEM]**
Hold down “F1 (~ F4)” switch for 3 seconds.

[TEJ50AE]

Press “F4 (Set)” switch.

⇒ Registered preset of “Defrost interval timer” is displayed.

Defrost interval timer setting			
3.0Hr			
Back	▲	▼	Next

F1

F2

F3

F4

- Press “F2 (▲)” or “F3 (▼)” switch to select a setting time.

NOTE

- The defrosting can be set at OFF, or at every 0.5 hours in the range of from 0.5 hours to 12 hours.

Defrost interval timer setting			
2.5Hr			
Back	▲	▼	Next

F1

F2

F3

F4

5 Operation

7 Press “F4 (Next)” switch.

⇒ Registered preset of “Set point” is displayed.

[TEJ50AEM]

Set point of Zone A is displayed.
Also, press “F2” or “F3” switch to select Operate / Sleep for each zone.

“F2 (Change)” or “F2 (Operate)” switch

⇒ Step 8

“F3 (Sleep)” switch

⇒ Press “F4 (Next)” switch to Step 9

“F4 (Next)” switch

⇒ Step 9

Set point			
20.0°C			
Back	▲	▼	Set
F1	F2	F3	F4

Set point (Zone A)			
-30.0°C			
Back	Change	Sleep	Next
[Operate]	▲ F2	F3 ▼ [Sleep]	

Set point (Zone A)			
Sleep			
Back	Operate		Next
F1	F2	F3	F4

8 Press “F2 (▲)” or “F3 (▼)” switch, and set a temperature.

[TEJ50AE]

⇒ Step 10

[TEJ50AEM]

After setting Zone A

“F4 (Next)” switch

⇒ Step 9

Set point			
20.0°C			
Back	▲	▼	Set
F1	F2	F3	F4

Set point (Zone A)			
-30.0°C			
Back	▲	▲	Next
F1	F2	F3	F4



NOTE

- Each push on “F2” switch increases the value by 0.5 while the value decreases by 0.5 at each push on “F3” switch. If the switch is held down, the value changes continuously.

9 [TEJ50AEM]

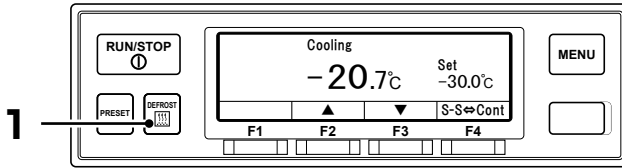
Set point of Zone B is displayed.
Set in the same way as Zone A.

Set point (Zone B)			
20.0°C			
Back	Change	Sleep	Set
F1	F2	F3	F4

10 Press “F4 (Set)” switch.

⇒ The setting completes, and the display returns to the normal display screen.

Manual defrost operation



Starting the manual defrost operation

- 1 Press the “DEFROST” switch once during cooling operation.

⇒ The defrost operation starts.

NOTE

- The defrost operation may not start when the inside container temperature is higher.

Ending the manual defrost operation

If the defrost operation completes, it returns to the cooling operation.

If it is necessary to interrupt the defrost operation and to return to the cooling operation, press the “DEFROST” switch once more.

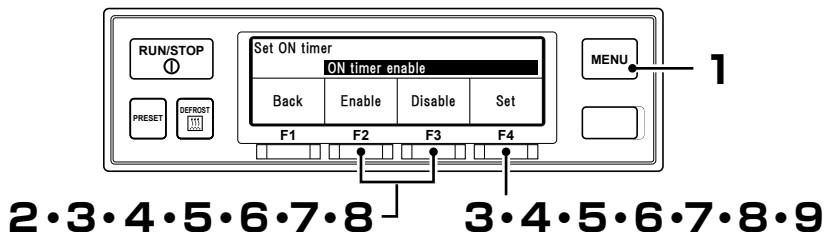
If the “RUN/STOP” switch is turned “OFF”, it interrupts the defrost operation and stops the operation of refrigeration unit.

NOTE

- The manual defrost operation can be made also during the thermostat OFF stop.
- The manual defrost operation cannot be made during the operation stop and the heating operation.

Setting the ON timer

* This may not function depending on the specifications of power supply system.



1 Press "MENU" switch.

⇒ The display changes to "Main menu" screen.

2 Press "F2 (▲)" or "F3 (▼)" switch till the display changes to "Sub-menu" screen (Right figure).

Main menu			
▲ Language			
Sub-menu			
▼ Operating information			
Back	▲	▼	Select
F1	F2	F3	F4

3 Press "F4 (Select)" switch to change to "Sub-menu" screen. Press "F2 (▲)" or "F3 (▼)" switch till the display changes to "Set ON Timer" screen (Right figure).

Sub-menu			
▲ Calendar and clock setting			
Set ON Timer			
▼ Set OFF Timer			
Back	▲	▼	Select
F1	F2	F3	F4

4 Press "F4 (Select)" switch to change to "ON timer enable" mode (Right figure).

Set ON timer			
ON timer enable			
Back	Enable	Disable	Set
F1	F2	F3	F4

⇒ If Enable is selected by pressing "F2 (Enable)" switch, go to Step 5.

⇒ When Disable has been selected by pressing "F3 (Disable)" switch, if "F4 (Set)" switch is pressed, the display returns to the screen of Step 3.

5 Press "F4 (Set)" switch.

⇒ Press "F2 (▲)" or "F3 (▼)" switch, and set the time (Date) of Set ON timer.

Set ON timer			
21	Oct	20:25	Starting operation
Back	▲	▼	Next
F1	F2	F3	F4

6 Press “F4 (Next)” switch.

⇒ Press “F2 (▲)” or “F3 (▼)” switch, and set the time (Month) of Set ON timer.

Set ON timer			
22	Oct	20:25	Starting operation
Back	▲	▼	Next
F1	F2	F3	F4

7 Press “F4 (Next)” switch.

⇒ Press “F2 (▲)” or “F3 (▼)” switch, and adjust the time (Hour) of Set ON timer.

Set ON timer			
22	Oct	23:25	Starting operation
Back	▲	▼	Next
F1	F2	F3	F4

 NOTE

- Time is displayed in the 24-hour scale. If it is “7 PM”, set as “19:00”.

8 Press “F4 (Next)” switch.

⇒ Press “F2 (▲)” or “F3 (▼)” switch, and adjust the time (Minute) of Set ON timer.

Set ON timer			
22	Oct	23:30	Starting operation
Back	▲	▼	Set
F1	F2	F3	F4

9 Press “F4 (Set)” switch.

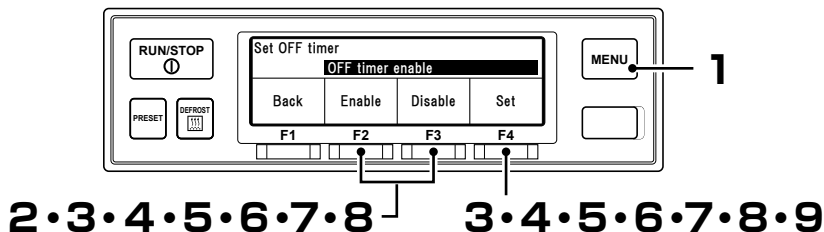
⇒ The setting completes, and the display returns to the screen of Step 3, “Sub-menu”.

 NOTE

- When operating the unit with the ON timer using commercial power supply, confirm that the commercial power supply is connected to the refrigeration unit.
- Take note that the refrigeration unit starts the operation automatically at the setting time when the ON timer is set.

Setting the OFF timer

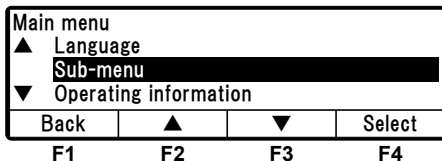
* This may not function depending on the specifications of power supply system.



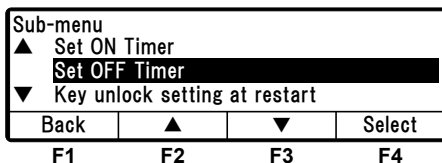
1 Press "MENU" switch.

⇒ The display change to "Main menu" screen.

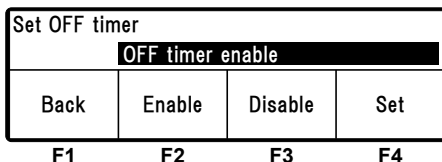
2 Press "F2 (▲)" or "F3 (▼)" switch till the display changes to "Sub-menu" screen (Right figure).



3 Press "F4 (Select)" switch to change to "Sub-menu" screen. Press "F2 (▲)" or "F3 (▼)" switch till the display changes to "Set OFF Timer" screen (Right figure).



4 Press "F4 (Select)" switch to change to "OFF timer enable" mode (Right figure).

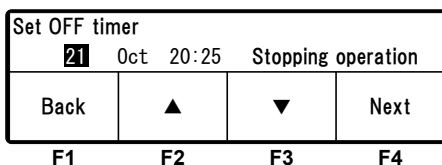


⇒ If Enable is selected by pressing "F2 (Enable)" switch, go to Step 5.

⇒ When Disable has been selected by pressing "F3 (Disable)" switch, if "F4 (Set)" switch is pressed, the display returns to the screen of Step 3.

5 Press "F4 (Set)" switch.

⇒ Press "F2 (▲)" or "F3 (▼)" switch, and set the time (Date) of Set OFF timer.



6 Press “F4 (Next)” switch.

⇒ Press “F2 (▲)” or “F3 (▼)” switch, and set the time (Month) of Set OFF timer.

Set OFF timer			
22	Oct	20:25	Stopping operation
Back	▲	▼	Next
F1	F2	F3	F4

7 Press “F4 (Next)” switch.

⇒ Press “F2 (▲)” or “F3 (▼)” switch, and adjust the time (Hour) of Set OFF timer.

Set OFF timer			
22	Oct	23:25	Stopping operation
Back	▲	▼	Next
F1	F2	F3	F4

 NOTE

- Time is displayed in the 24-hpur scale. If it is “7 PM”, set as “19:00”.

8 Press “F4 (Next)” switch.

⇒ Press “F2 (▲)” or “F3 (▼)” switch, and adjust the time (Minute) of Set OFF timer.

Set OFF timer			
22	Oct	23:30	Stopping operation
Back	▲	▼	Set
F1	F2	F3	F4

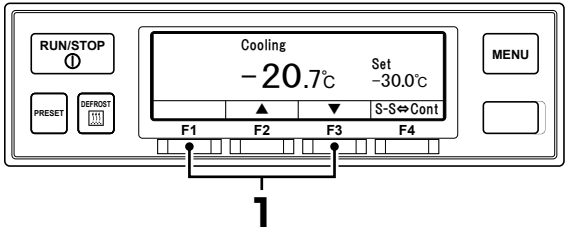
9 Press “F4 (Set)” switch.

⇒ The setting completes, and the display returns to the screen of Step 3, “Sub-menu”.

 NOTE

- Take note that the refrigeration unit stops the operation automatically at the setting time when the OFF timer is set.

Setting the key lock/unlock

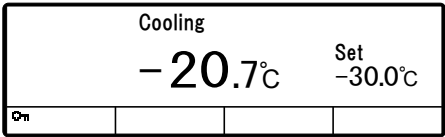


NOTE

- Key lock setting disables switch operation except for the "RUN/STOP" switch.

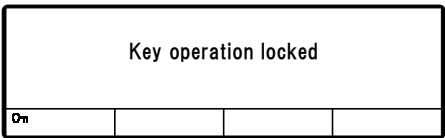
Setting the key lock

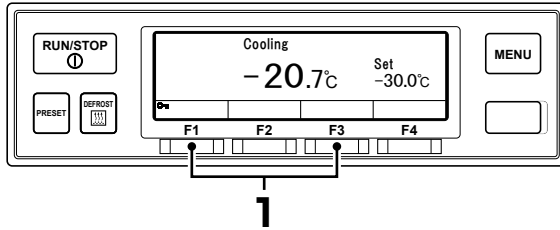
- 1** Hold down “F1” and “F3” switch for 3 seconds during the refrigeration unit operation or “Normal display screen”.



Key lock screen

- ⇒ The setting completes, and the key mark is displayed (Upper right figure, call “key lock screen”).
- ⇒ If you press any switch other than “RUN/STOP” switch while the key is locked, the “key operation locked” is displayed (Lower right figure).





NOTE

- This section describes when “key unlock setting at restart” is OFF.
- If “key unlock setting at restart” is ON, the key lock is released when the refrigeration unit stops. (→ page 29)

Setting the key unlock

- 1 Hold down “F1” and “F3” switch for 3 seconds during the refrigeration unit operation or “key lock screen”.

⇒ The setting completes, and the display returns to the normal display screen.

6 Loading

Preparation before loading

CAUTION



Before loading, cool down or heat up inside of the container to the appropriate setting temperature for the transportation of cargoes. Cargoes must be cooled down or heated up to the designated temperature with other refrigeration device in advance.

- Otherwise, it may cause damages of the cargoes or deterioration of the quality. Or it may cause emergency stop of the refrigeration unit.

When entering the container during loading or unloading of cargos, be sure to stop the refrigeration unit.

When entering the cabinet during loading or unloading of cargos, be sure to wear appropriate clothing or protective gear suitable for the temperature.

- 1 Cargoes must be cooled down or heated up to the designated temperature with other refrigeration device in advance.**
- 2 Clean inside of the container.**
- 3 Perform the inspection of the refrigeration unit and the body*.**
(👉 Refer to page 57)
* Check with the body manufacturer for the items to be inspected.
- 4 Set the right temperature for transportation of the cargo and cool down or heat up inside of the container to the setting temperature.**
(👉 Refer to page 43)



NOTE

- The temperature inside of the closed container may reach 60°C under a blazing sun. Loading in such a container causes damages or deterioration of the quality. Be sure to cool down inside of the container to the setting temperature before loading.
- When it is hardly cooled down, contact your nearest dealer before loading.

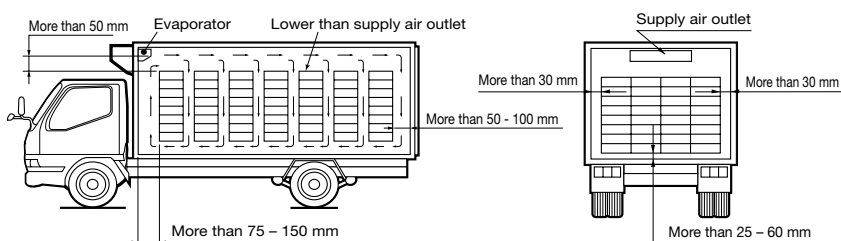
Loading and unloading

Loading procedure

1 Stop the cooling operation. (☞ Refer to page 41)

2 Load the cargoes in the container.

Leave a space between the cargo and inner wall of the container as shown in the following figure in order to circulate cool air.



3 Keep the top layer of the cargo as flat as possible.

CAUTION



Waterproof the cargoes if they need to be.

- Water may drip or splash from the evaporator unit.

When stacking cargoes, secure safety.

When loading fragile cargoes, use appropriate protective materials.

- It could damage cargoes or cause injury or accident.

4 When transporting any cargo to be protected from water damage, cover the cargo placed under the evaporator unit or near its outlet with waterproof sheet.

5 After completing loading, start the operation of the refrigeration unit. (☞ Refer to page 41)

Unloading

1 Stop the cooling operation. (👉 Refer to page 41)

2 Unload the cargoes.



NOTE

- Frost forms and accumulates on the evaporator coil while the refrigeration unit is operated during loading or unloading.
 - Since the inside container temperature rises (or falls during cold winter) while the door is kept opened, load or unload as quickly as possible.
 - A curtain helps to prevent ambient air from entering or inside air from escaping during loading or unloading.
-

7 Inspection

Precautions for inspection

Always carry out the following inspections before the operation to prevent any damages of the refrigeration unit before happening.



WARNING



Do not perform the inspection in the place where the combustible gas leakage may happen.

- Otherwise, if the gas might leak out, it stays around the refrigeration unit and may catch a fire.



Be sure to perform daily and periodic inspections.

- Otherwise, it may cause troubles of the refrigeration unit or accidents.

The area must be well ventilated when performing the inspection indoors.

- Otherwise, it may cause oxygen deficiency due to the exhaust gas.



CAUTION



Sufficient care must be taken for foothold when evaporator inspection working at a higher place on a stepladder.

- If you step off, you may fall down and get injured.

When leakage of the refrigerant is detected, contact your nearest dealer immediately.

- Otherwise, it may cause blindness or frostbite.



CAUTION



Do not start maintenance without more than 5 minutes after stopping operation.

- Refrigerant pipes are dangerously hot. There is risk of burn if touched carelessly.



Before performing the inspection or cleaning work, stop the refrigeration unit using the RUN/STOP switch, shut down the power to the power system, and disconnect the battery terminals and the plug of the power cord. After that, when 5 min. or longer elapse, start the inspection or cleaning work.

- Otherwise, it may cause injury or an electric shock due to unexpected start.



Apply the parking brake and put chocks under wheels during inspection.

- If the vehicle moves, it could cause injury or accident.

For details about how to inspect the power system, please read the instruction manual for power system.

Daily inspection

Before using the refrigeration unit, the customer should perform the daily inspection.

Inspection of condenser coil/outside heat exchanger

- 1** Check the coil for fouling with dust.
- 2** When the coil is fouled, wash it with a soft brush and water.

**NOTE**

- Dirty coil could deteriorate the refrigeration capacity or cause malfunction of protective devices, which may disable the operation of refrigeration unit. Clean the coil at regular intervals.
 - In case of the nose mount type condenser, you need to work at a higher place. Work with sufficient care or consult the nearest dealer.
-

For details about how to perform the daily inspection of the power system, please read the instruction manual for power system.

Periodic inspection

Please ask your nearest dealer to perform periodic inspection to ensure to use the refrigeration unit in the best condition all the time.

Periodic inspection consists of the following items.

1. Inspection at commissioning
2. Monthly inspection
3. Inspection at every 6 months

Check the contents of inspection with the check sheet submitted after the periodic inspection.

For details about how to perform the periodic inspection of the power system, please read the instruction manual for power system.

Periodic inspection check sheet

Customer						Customer's signature			
Inspection interval					Serial No.	Body manufacturer		Delivery date	
			Compressor kit					Inspection date	
			Refrigeration unit						
			Rear evaporator unit						
Every six months	Every one month	Installation test run	Vehicle	Model		Refrigeration unit installation company		Inspection company	
				Serial No.				Inspector	
			Inspection items						
☐		☐	Inspection for seal sections of body where refrigeration unit and rear evaporator unit pass through						
☐		☐	Inspection for adequacy of piping clamps						
☐		☐	Inspection for secure drain hose connections and adequacy of clamps						
☐	☐	☐	Inspection for contact with other parts (compressor, piping, wiring)						
☐		☐	Tightening of installation bolts (refrigeration unit, rear evaporator unit, compressor, bracket, fan motor, fan and cover of refrigeration unit)						
		☐	Inspection for incorrect wiring and for adequacy of clamps						
☐		☐	Inspection for electrical wiring terminal looseness, damage on wiring and sheath (* Particularly, high-voltage cable and ground cable), Retighten the wiring grip of the control box.						
☐			Inspection of relay contact						
☐	☐		Cleaning of refrigeration unit (condenser fan outlet), drain discharge ports and radiator fin						
☐		☐	Inspection for refrigerant system gas leaks (oil leaks)						
☐		☐	Inspection for abnormal noise and abnormal vibration (compressor, fan motor, piping)						
☐		☐	Confirmation of compressor, condenser fan motor and evaporator fan motor start/stop with thermostat						
☐	☐	☐	Cooling inspection (indication of LCD display temperature, high/low pressure inspection)						
☐		☐	Confirmation of defrosting operation						
☐		☐	Confirmation of high pressure switch operation						
Daily inspection			Operation check						
Seasonal inspection			Cleaning of condenser coil, entire refrigeration unit						

Refrigerant and refrigerating machine oil

	Kind/Brand
Refrigerant	R410A
Refrigerating machine oil	ENEOS Diamond Freeze MA68

Climate class

The climate class of this refrigeration unit is as follows.

- Climate class 4 (ambient of $32\pm2^{\circ}\text{C}$ with 55%RH)

8 Cautions for use

When operating at a low inside container temperature for a long period of time:

If the refrigeration unit is operated for a long period time with the inside container temperature below 10°C, ice will grow on the inside refrigeration unit, etc. Stop the operation of refrigeration unit once or twice every week and open up the door on the vehicle body to return the inside of container to ordinary temperature and melt grown ice.

CAUTION



Park the vehicle at a flat place and operate the refrigeration unit.

- Otherwise, the evaporator becomes unable to drain and water overflows in the container, damaging cargoes with water.

When stopping the refrigeration unit for a long period of time:

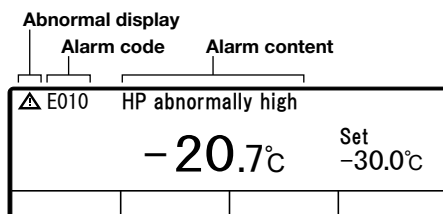
To prevent troubles by stopping for prolonged time, operate the refrigeration unit for 15 minutes once every 3 to 4 days.

9 For emergency

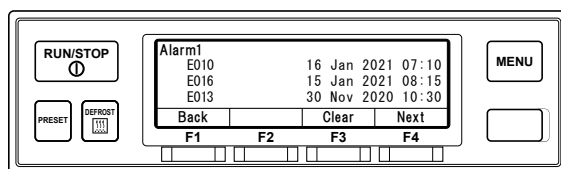
Alarm display

- If any error occurs, the abnormal display  lights or blinks on the LCD (the backlight lights or blinks).
- Check the alarm code displayed at the right-hand side of the abnormal display. (If it is a light error, the alarm content at the right-hand side of the alarm code is not displayed.)

When no error code is displayed at the LCD, change to the alarm display as described below, and check the alarm content.



Switching "Normal display" and "Alarm display"



Switching from "Normal display screen" to "Alarm display mode"

Press once each on the [MENU] switch, [F3(▼)] switch and [F4(Select)] switch. (The display returns to the "Normal display screen" 20 seconds later.)

Switching from "Alarm display mode" to "Normal display screen"

Press the [F1(Back)] switch 2 times on the extended display of "Alarm display mode". (The screen changes to "Normal display screen" in 20 seconds in case of 1 press.) or hold down [MENU] switch.

Countermeasures

Refer to "List of alarm codes" for the contents of each alarm code and its countermeasure. (☞ Refer to pages 66 and 67)

CAUTION



Surely follow the instructions of this operation manual for the countermeasures of the troubles.

- Otherwise, it may cause injury or an electric shock due to unexpected start.

When you contact your nearest dealer

When you contact your nearest dealer for the trouble occurred during operation of the refrigeration unit, give them the following information.

- | | |
|-----------------------------------|---|
| ● Company name | ● Kind of cargo |
| ● Customer's name | ● Setting temperature |
| ● Company telephone number | ● Present inside container temperature |
| ● Number of the plate | ● Specific condition of trouble |
| ● Type of the refrigeration unit | ● Alarm code displayed in the LCD display area. |
| ● Present location of the vehicle | |
| ● Destination | |

Resuming operation after an emergency stop

Resuming operation after an emergency stop

- Press the [RUN/STOP] switch on the cabin controller to stop the unit.
(Confirm that the LCD display is turned off.)
- Press the [RUN/STOP] switch once more to resume the operation of the unit.

CAUTION



If the unit stops by the same trouble immediately after the operation is resumed, stop the operation and contact your nearest dealer.

- Otherwise, it may cause serious damages or accidents.

List of alarm codes

Alarm Code	Trouble	Countermeasures		Alarm Lamp	Unit Condition
E001	Evaporator fan motor fuse break (Zone X)	All fan motor fuses in the compartment A (F11, F12, F13, F14) or compartment B (F15, F16) has blown. Ask a dealer for inspection.		On	Unit stops.
E002	Condenser fan motor fuse break	All condenser fan motor fuses (F21, F22) has blown. Ask a dealer for inspection.		On	Unit stops.
E006	Load drive circuit fuse has break	Fuse F2 has blown. Ask a dealer for inspection.		On	Unit stops.
E010	HP abnormally high	High pressure switch has tripped. 1) Check that the condenser fan operates. If the condenser fan does not operate, ask a dealer for inspection. 2) Inspect if condenser coil is too dirty. If so, clean up with water.		On	Unit stops.
E013	Td abnormally high	A failure occurs since the refrigerant temperature on the discharge side of the compressor reaches the protection temperature. Ask a dealer for inspection.		On or Blinking	Unit stops. (Automatic operation resume repeats up to 3 times)
E014	Refrigerant shortage	Refrigerant quantity is insufficient. Ask a dealer for inspection.		On	Unit stops.
E016	LPT failure or LP abnormally low	A failure occurs since the refrigerant pressure on the suction side of the compressor lowers to the protection pressure or the low pressure sensor does not operate correctly. Ask a dealer for inspection.		On	Unit stops.
E017	HPT failure	The high pressure sensor does not operate correctly. Ask a dealer for inspection.		Blinking	Unit operation continues.
E050	TH sensor failure	Lo (*1)	Short-circuit or poor connector connection on the inside container temperature sensor. Ask a dealer for inspection.	Blinking	Unit stops. (Automatic operation resume)
		Hi (*1)	Short-circuit on the inside container temperature sensor. Ask a dealer for inspection.		
E060	HPS failure	High pressure switch has failed. Ask a dealer for inspection.		Blinking	Unit stops. (Automatic operation resume)
E063	Td sensor failure	Discharge gas temperature sensor disconnected or shorted. Ask a dealer for inspection.		Blinking	Unit operation continues.
E099	Controller communication failure	Cabin controller cannot communicate properly. Ask a dealer for inspection.		On	Unit stops.
E101	Evaporator fan motor fuse break (Zone X)	One fan motor fuse of either compartment A (F11, F12, F13, F14) or compartment B (F15, F16) has blown. Ask a dealer for inspection.		Blinking	Unit operation continues.
E102	Condenser fan motor fuse break	One of the condenser fan motors (F21, F22) has blown. Ask a dealer for inspection.		Blinking	Unit operation continues.
E104	Drain hose heater fuse break (Zone X)	The drain hose heater fuse of the compartment A (F31) or compartment B (F3) has blown. Ask a dealer for inspection.		Blinking	Unit operation continues.

*1: Lo or Hi is indicated on the temperature display.

Alarm Code	Trouble	Countermeasures	Alarm Lamp	Unit Condition
E162	LP line SV shortcircuit (Zone X)	The low pressure line solenoid valve is short-circuited. Ask a dealer for inspection.	On or Blinking	Unit operation continues.*2
E163	HP line SV shortcircuit (Zone X)	The high pressure line solenoid valve is short-circuited. Ask a dealer for inspection.	On or Blinking	Unit operation continues.*2
E167	Condenser outlet SV shortcircuit	The condenser outlet solenoid valve (SV4) is short-circuited. Ask a dealer for inspection.	On	Unit stops.
E250	EVT sensor failure	Broken wire or short-circuit on the evaporator outlet temperature sensor. Ask a dealer for inspection.	Blinking	Unit stops. (Automatic operation resume)
E266	EEV failure	The electric expansion valve is short-circuited. Ask a dealer for inspection.	On	Unit stops.
E301	Inverter overheat	The inverter overheat failure occurs. Ask a dealer for inspection.	On or Blinking	Unit stops. (Automatic operation resume repeats up to 2 times)
E302	Inverter overcurrent	The inverter overheat failure, compressor rotation control failure, or phase failure in the compressor circuit occurs. Ask a dealer for inspection.	On or Blinking	Unit stops. (Automatic operation resume repeats up to 2 times)
E303	Inverter voltage high	A high-voltage failure occurs in the power system (or commercial power supply). Ask a dealer for inspection.	On	Unit stops.
E304	Inverter voltage low	A low-voltage failure occurs in the power system (or phase failure in the commercial power supply). Ask a dealer for inspection.	Blinking	Unit stops. (Automatic operation resume)
E601	Intelligent power module failure	A failure occurs in the inverter IPM. Ask a dealer for inspection.	On	Unit stops.
E602	FTH failure	The heat sink temperature sensor of the inverter has a broken wire or is short-circuited. Ask a dealer for inspection.	On	Unit stops.
(*)E607	DC-DC converter failure	The step-down DC-DC converter malfunctions (output stop), a low voltage failure occurs in the power system, or a failure occurs in the communication with the power system. Ask a dealer for inspection.	On	Unit stops.
E701	Liquis injection SV failure	The liquid injection solenoid valve (SV3) is short-circuited. Ask a dealer for inspection.	Blinking	Unit stops.

*2: If a cooling cycle or a heating cycle cannot be formed during an abnormality, the operation is stopped.

*3: Depends on power system specifications.



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