

VRF multi-system Air-Conditioners Catalogue





MOVE THE WORLD FORW>RD MITSUBISHI HEAVY INDUSTRIES GROUP

New Climate & Energy Solution

The new Mitsubishi Heavy Industries KXZ VRF series delivers high performance in cooling and heating for all commercial applications. The KXZ series provides the highest level of design flexibility, efficiency as well as operational functions.

This brochure highlights the key benefits and new and improved functions of our latest VRF technology.





Line-Up





Harmonize with the world

Harmonize with the earth

- Global Environment
- Improved Energy Efficiency
- Toughness

Harmonize with people

- Wellness & Comfort
- Serviceability

Harmonize with buildings

- Design Flexibility





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VRF MULTI SYSTEM

KXZ system is the best air-conditioning solution for "Sophisticated" buildings

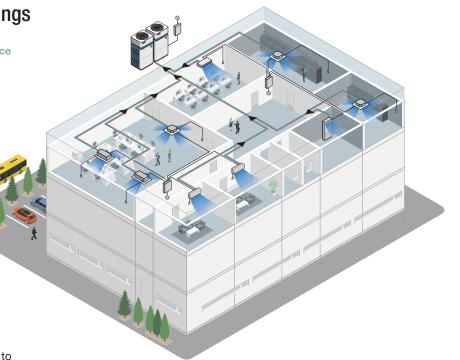
KXZ VRF series delivers high cooling/heating performance for all commercial applications.

Heat pump systems

The heat pump systems operate with 2 inter-connecting pipes, and are commonly referred to as a '2-pipe systems'.

These systems provide either a heating or cooling operation to all indoor units at the same time and are suitable for a wide range of applications from an apartment or villa to an entire multi-story building, especially when there are significant open plan areas to be controlled.

The range starts with a 12.1kW cooling capacity, up to 20HP with 56.0kW cooling capacity. Outdoor units can also be "twinned" or "tripled" providing up to 60HP/168.0kW on a single system.(KXZ2) The range has a total piping length of 1000m (KXZ) and the furthest indoor unit can be connected up to 160m (KXZ) from the outdoor unit.





Environmental

Mitsubishi Heavy Industries, Ltd. (MHI), are unswervingly dedicated to facing the challenges of the future.

MHI are dedicated to supporting global sustainability by offering the most energy efficient air-conditioning systems. Through our in-depth research and development, we are able to incorporate new technologies within our units to maximise their energy efficiency and significantly reduce carbon emissions.

Environmental Impact

MHI recognises the increasing importance of reducing carbon emissions as this is becoming a priority when selecting air and water distribution systems. Furthermore new technologies are constantly being developed to help meet heating and cooling requirements as well as environmental objectives.

The future of our planet rests in the sustained evolution of humankind while caring, with love and responsibility, for all life forms that inhabit it. Therefore MHI will continue to develop new technologies and products and will remain competitive in the market to achieve a sustainable future.

"Micro KXZ series" for small offices, shops applications

Energy efficient and highly reliable industry leading compact units are designed and built by our technology experts.







Specific cases of VRF system installation from Mitsubishi Heavy Industries Thermal Systems

Case study : Education





We're excited to have provided Crossways Academy in Lewisham with our VRF system, making the school a cooler and more comfortable place for learning.

Maintaining comfortable temperatures in rooms frequented by large groups of students is crucial, and it must be done economically. Factors like simultaneous entries and exits of students, fluctuations in heat load due to IT equipment usage, and the operation of electric blinds to control glare all play significant roles in this endeavor. The VRF KX system from Mitsubishi Heavy Industries

The VRF KX system from Mitsubishi Heavy industries Thermal Systems offers an ideal solution for your needs. Designed with a focus on natural ventilation, the building utilizes electronically operated windows. The air-conditioning system is seamlessly integrated with this control system, ensuring it shuts down when windows are opened. Mitsubishi Heavy Industries Thermal Systems KX is specifically suitable for various retrofit applications, making it a perfect fit for your requirements. Case study : Hotel and Leisure



Mitsubishi Heavy Industries (MHI) Thermal Systems' VRF heat recovery systems, part of the KX range, are perfectly suited to meet the rigorous requirements of luxury hotels and "airport-style" bus stations. These systems feature advanced inverter technology, which intelligently adjusts compressor output to precisely match the cooling or heating demands of indoor units. This ensures optimal comfort and energy efficiency in demanding environments. By opting for our adaptable heating and cooling system, you're not just saving energy, but also gaining precise control over room temperatures. Our system empowers you to adjust heating and cooling levels in different areas according to specific needs.

For instance, in sunnier, south-facing rooms where temperatures tend to rise, you can effortlessly increase the heat to maintain comfort. Meanwhile, in cooler, shadier areas of your building, our system efficiently provides energy for heating, ensuring consistent comfort throughout.

With this flexibility, you can optimize energy usage based on varying conditions, enhancing both comfort and energy efficiency in your space.

KXZ series product Line up Outdoor units

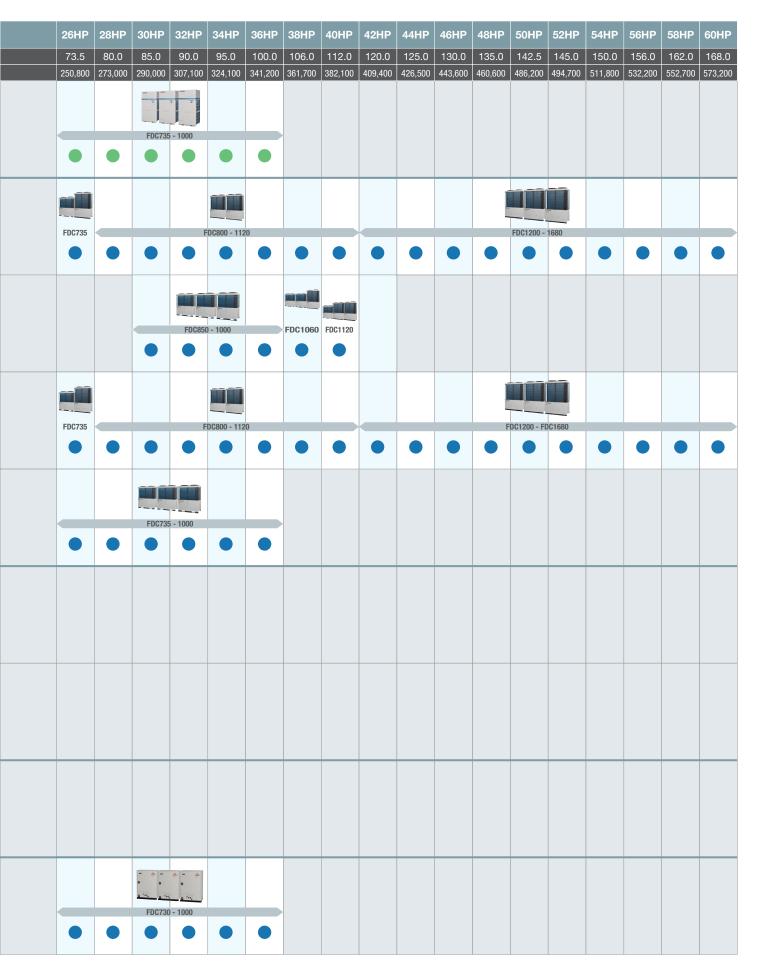


Capacity Range	4HP	5HP	6HP	8HP	10HP	12HP	14HP	16HP	17HP	18HP	20HP	22HP	24HP	
Model Code : kW BTU / h	12.1 41,300	14.0 47,800	15.5 52,900	22.4	28.0 95,500	33.5 114,300	40.0 136,500	45.0 153,500	47.5 162,100	50.0 170,600	56.0 191,100	61.5 209,800	67.0 228,600	
KXZ3 New!	41,000	41,000	52,500	-70,100	-35,000	111,500	100,000	100,000	102,100		131,100	200,000	220,000	
Standard														
New design High efficiency Design Flexibility VTCC+, Continuous heating					FDC224 - 33	15		•		FDC45	0 - 670	•		
KXZ2												ũ		
Standard														
Flexible design Wide range of operation Large capacity outdoor unit (Up to 60HP) VTCC, Continuous heating					FUGZe	80-335	•		FDC400 - 56		•	FDCo	15-670	
KXZ ²														
Hi-COP combination Higher energy savings 											FDC560			
Higher energy savings Flexible design VTCC, Continuous heating														
KXZ2														
Heat Recovery High efficiency in simultaneous					FDC224 - 33	25			F	FDC400 - 67	70			
 Fight efficiency in simulations cooling and heating mode Flexible design Wide range of operation VTCC, Continuous heating 				•	•	•	•				•	•		
KXZ2														
Heat Recovery Hi-COP combination High efficiency in simultaneous 										FDC45	50 - 670			
 High encletely in simulations cooling and heating mode Higher energy savings VTCC, Continuous heating 								•		•	•	•		
Micro KXZ														
Space saving Flexible design Sim light broad range (4.6 HP)		FDC121 - 15	5											
Slim, light, broad range (4-6 HP) Small, Medium building Available in 1-phase and 3-Phase														
Micro KXZ		· ·												
Space saving Large number of connectable indoor units (Up to 24 Units)		FDC121 - 15	5		FDC224 - 33	5								
Small, Medium building Available in 1-phase and 3-Phase (4-6HP)	•													
KXZ Lite														
Space savingHigh efficiency				5000	224-280									
Tropical usage mode Easy tranceportation & Installation				100.	24*200									
KXZ										•	- 🄺			
Water cooled series High efficiency 					FDC224 - 33	25				EDC45	i0 - 670			
High efficiency Low noise operation Individual control building, Large building				•	FDUZZ	•		•		Thurse.	0-010	•		
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• : R32 • : R410A





KXZ3 series



New Design - 6 concepts -

The redesigned model with R32 refrigerant has been engineered by the following 6 concepts.



New design 6 Concepts

Global Environment

- Reduce CO2 emission by about 70%

2 Wide Design Flexibility

- New exterior design to fit the scenery
- Various type of indoor units available
- Wider limitation of piping installation
- Flexible selection of safety systems

Improved Energy Efficiency

- Higher SCOP & SEER
- New R32 scroll compressor
- Heat exchanger with small heat transfer pipe
- Optimized fan and flow path design
- VTCC⁺: advanced variable temperature and capacity control

Wellness & Comfort

- Advanced continuous heating
- Four steps of capacity control

Toughness

- Cooling use in high ambient temperature
- Strengthened resistance against corrosion & frost
- Long life and efficiency for the system

6 Serviceability

- Easy access to replacement parts

Concept 1

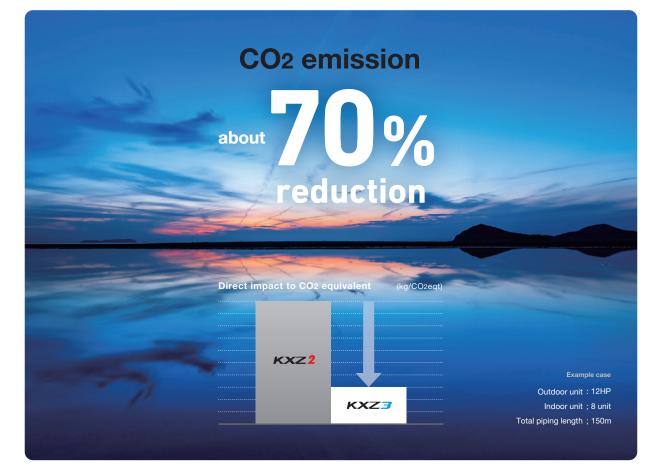
Global Environment



Meet our new R32 KXZ3 series

of heat pumps, the perfect climate solution for heating and cooling commercial and industrial applications. By optimizing the KXZ3 series with R32 refrigerant has increased

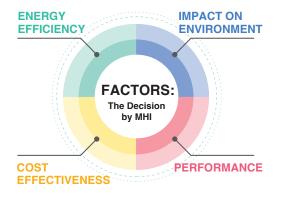
- Energy efficiency
- Cost effectiveness
- Overall performance
 Reduction in environmental impact







The Decision by MHI to transition to a new refrigerant is driven by many factors. KXZ3 with the use of R32 refrigerant, lower GWP (675) than R410A (2088)



- 1. A single component, easy to handle refrigerant
- 2. Known as a component of the blend R410A (50% R32, 50% R125)
- 3. Already used in Air-Conditioning systems worldwide
- 4. Zero Ozone Depletion
- 5. Superior Energy Efficiency vs. R410A
- 6. Reduced refrigerant charge vs. R410A
- 7. Easy to recycle

Wide Design Flexibility Concept 2

New exterior design to fit the scenery

1. Outdoor units

- Product line-up -

Our line-up and limitation of use make it possible to adopt wider range of installation on commercial buildings.

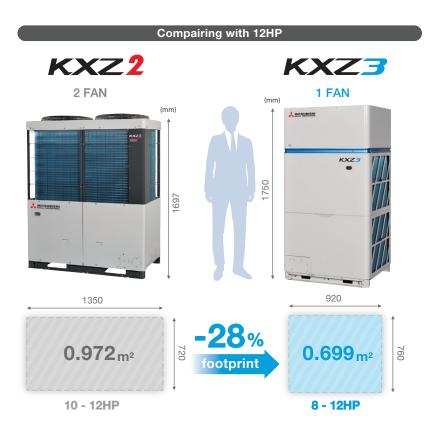
Compact design

One of the smallest in the industry

The KXZ3 series has reduced the installation space with the integral structure of the heat exchanger and the mechanical components.

The total footprint has become more compact compared to our previous model.





Combination use is also possible

The new product line-up of the KXZ3 series can also be installed to offer solutions with a combination of 3 outdoor units.

Combination Single module up to 36HP 8 - 12HP

Connectability

KXZ3 - Standard Connectable Indoor Units

Increased number of connectable units and max capacity connection.

	HP	8	10	12	16	18	20	22	24	26	28	30	32	34	36
Standard KXZ3	Numbers	22	28	33	45	50	56	61	67	73	80	80	80	80	80
	IU Capacity connection						5	0 - 15	0% (*1)					



Various type of indoor units available





2. Indoor units - Product line-up -

Wide variety of 14 types 78 models

	Туре		Capacity : HP	0.5	0.8	1	1.25	1.6	2	2.5	3.2	4	5	6	8	10
	4way	FDT	Model Code : kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0	16.0	22.4	28.0
	4way Compact	FDTC		•	•	•	•	•	•							
Ceiling Cassette	2way	FDTW				•		•	•	•	•	•	•			
	1way	FDTS						•		•						
	1way Compact	FDTQ			•	•	•									
	High Static Pressure	FDU						•	•	•	•	•	•	•	•	•
Duct	Low/Middle Static Pressure	FDUM			•	•	•	•	•	•	•	•	•	•		
Connected	Low Static Pressure (thin)	FDUT		•	•	•	•	•	•	•						
	Compact & Flexible	FDUH			•	•	•									
Wall mounte	d	FDK	i ann	•	•	•	•	•	•	•	•					
Ceiling Susp	ended	FDE					•	•	•	•		•	•			
	2way	FDFW														
Floor Standing	With Casing	FDFL														
	Without Casing	FDFU														

- Coming soon

Wider limitation of piping installation

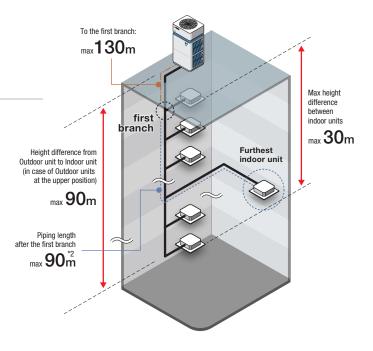
3. Flexible pipe installation



Furthest indoor unit: Actual length: 160m

The piping length of our KXZ series have been extended with a maximum height difference between indoor units of up to 30m enabling installation of indoor units on an extra three floors. Also, the furthest unit can be installed up to 160m from outdoor unit.

(*2): The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m.



Flexible selection of safety systems

4. Safety system R32 refrigerant



R32 refrigerant is categorized as mildly flammable (A2L) by International Standard ISO817. Safety measures specified in safety standard IEC60335-2-40 Ed.6.0. must be observed when installing or using R32 refrigerant equipment. The necessity of safety measures and the type and number of required safety equipment depend on the conditions of each room in the building.

1. Refrigerant	2. Safety	3. Shut-off	4. Ventilator
leak detector	alarm	valve	MHI option has not been prepared.

The necessity of safety measures and the type and number of required safety equipment depend on the conditions of each room in the building. Safety equipment units are grouped into the following categories.

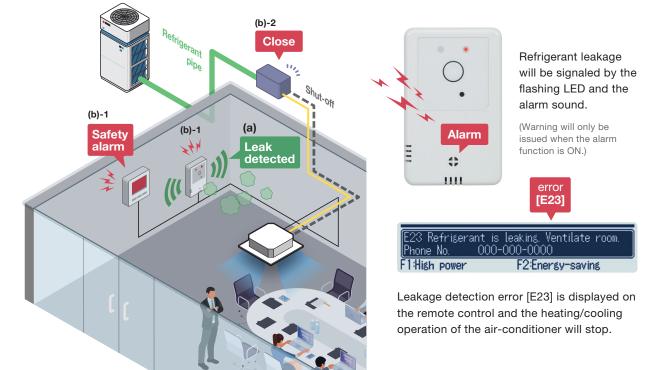


Example of the safety system

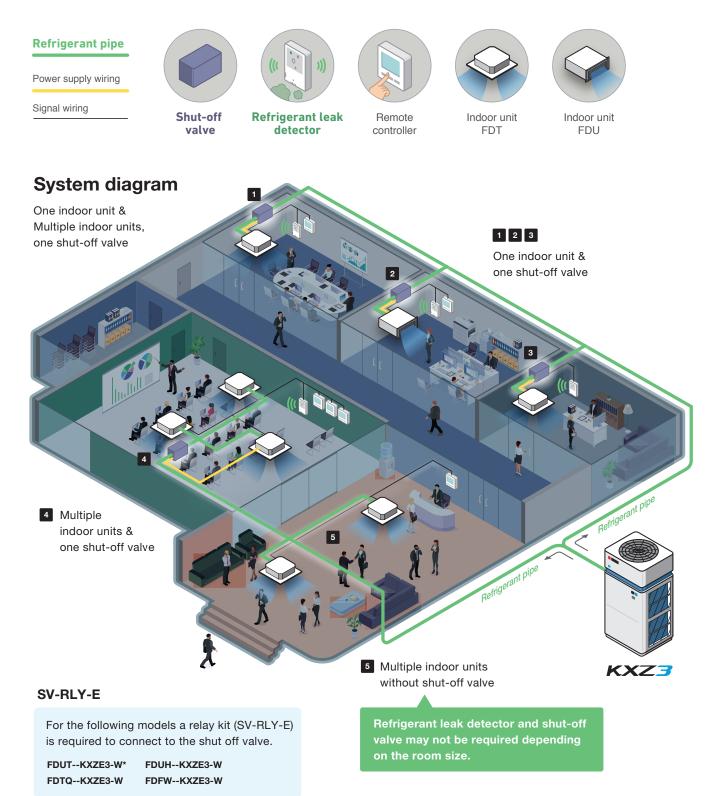
- 1. Refrigerant leak detected
- 2. Safety alarm is sounded, and flow of refrigerant is blocked.

(a) : Refrigerant leak detector detects refrigerant leakage in the room.(b)-1 : Safety alarm sounds and light alerts to signal refrigerant leakage.

(b)-2 : Shut-off valve in the refrigerant pipe closes and blocks the flow of refrigerant.



Our safety system offers wide flexibility of installation for safety measures. Safety system can be installed only to the rooms that are necessary.

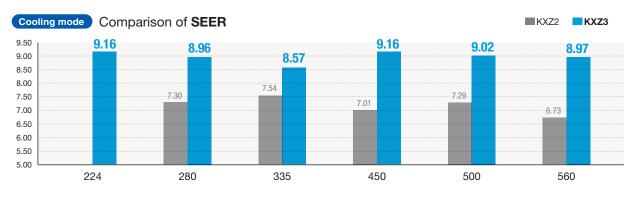


Concept³ Improved Energy Efficiency

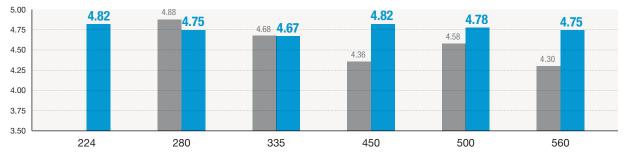
Higher SCOP & SEER

Increased seasonal efficiencies

Our KXZ3 series provide high performance and excellent energy savings across all ranges. This is achieved by the optimized heat exchangers with the increased capacities and the advanced energy efficient compressor.



Heating mode Comparison of SCOP



From the models beyond 450 the KXZ3 series are measured with combinations



Features

Improved seasonal efficiency is achieved by



New R32 scroll compressor with the improved scroll mechanism and motor.

2 Heat exchanger with small heat transfer pipe (Φ7)

3 Optimized fan and flow path design

4 Advanced VTCC⁺ control





New R32 scroll compressor with the improved scroll mechanism and motor

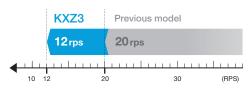
1 New scroll compressor

With the adaptation of new components and its optimization, the KXZ3 series is now available in R32 refrigerant with a higher efficiency and a wide operation range. The new compressor uses the latest compressor technology and has proven to be extremely reliable.

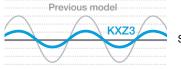


Expansion of minimum | Rotation speed of the compressor

Achieving precise performance control



Improved energy savings and comfort at set temperature



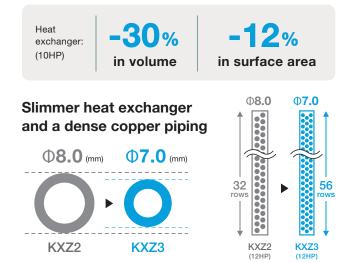
Set Temperature

2 Improved heat exchanger



Adopting a slimmer 7.0mm copper pipe. By increasing the number of the copper pipe and fin, the performance level has improved while keeping the heat exchanger size small.

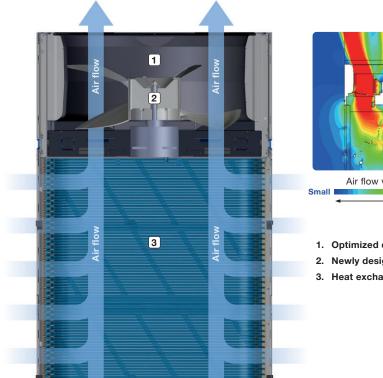
The adoption of the new slim heat exchanger has resulted in a more compact size and reduced refrigerant volume, while maintaining higher overall performance and efficiency compared to the previous model.

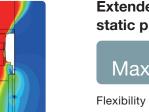


Optimized fan and flow path design

Optimized air flow structure 3

Pressure loss in flow path is minimized with the newly designed impeller and optimized path, dedicating better energy efficiency. Regulated air flow by optimized flow path leads to more efficient heat exchange.





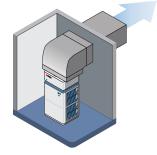


- 1. Optimized diffuser
- 2. Newly designed impeller
- 3. Heat exchanger

Extended external static pressure



Flexibility to meet installation location needs.



VTCC⁺ : advanced variable temperature and capacity control

4 KX VRF redesigned with VTCC+

New Variable Temperature and Capacity Control



New VRF control VTCC+ adjusts the target pressure of the refrigerant automatically according to the requirement load of the indoor rooms in partial load conditions.

These smooth adjustments ensure an optimal capacity usage of the indoor units as well as maximised energy savings. Ultimately this also increases comfort for the user.

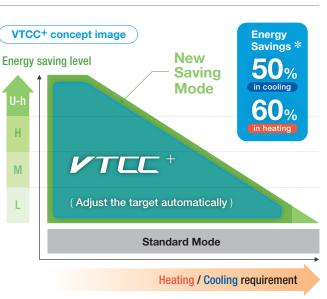
- Most balanced mode between capacity control and energy saving
- Target pressure is automatically adjusted according to heating/cooling requirement, which achieves energy saving
- Advanced capacity control achieves smooth temperature control close to set temperature
- Suitable for heating/cooling demand varies among the room in the building

New Saving mode

- · Suitable for the building with strict energy target
- Target pressure would be fixed based on the selected eco level (Low / Medium / High / U-high)

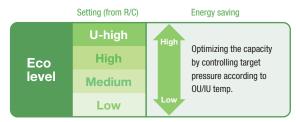
Standard mode

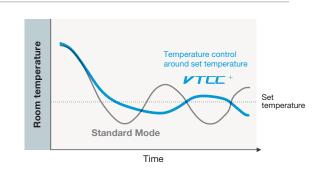
- · Capacity is maximised
- Suitable for high heating/cooling demand in the building
- Target pressure is adjusted steady to maximize the capacity

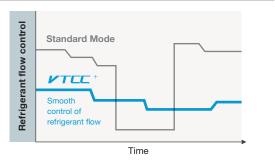


Saving mode(U-High) compared to standard mode in the following conditions Cooling: Outside temperature 20°CDB, Partial load factor 21%, Set temperature 27°C Heating: Outside temperature 12°CDB/11°CWB, Partial load factor 15%, Set temperature 20°C

Better partial load performance







Saving Mode Effici Seasonal efficiency ncy up U-high TIT Hiah Medium Low Standard Mode Outdoor temperature High I ow Saving Mode Adjustable target by eco level Target pressure level U-high High Medium Variable evel on Low VTCC

Standard Mode
Outdoor temperature

High

Low

Harmonize with people

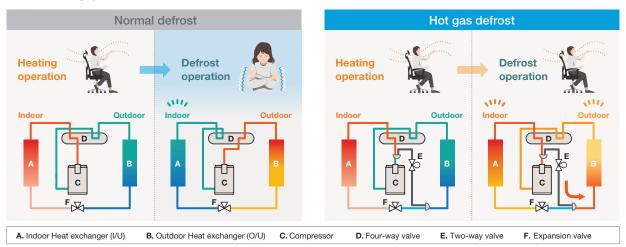
Concept⁴ Wellness & Comfort

Advanced continuous heating

Continuous heating with two defrost modes

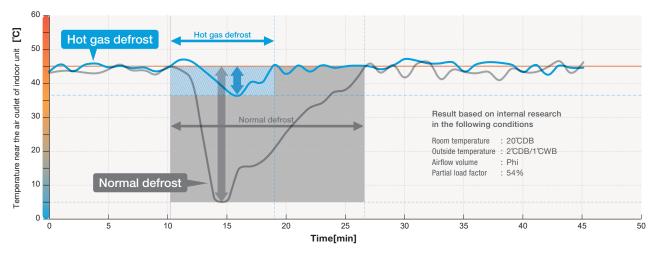
Two defrost modes are prepared, and the defrost is automatically switched according to the amount of frost formation. Hot gas defrost mode enables non-stop heating during defrost operation with of hot gas bypass.

Enhanced heating operation functions





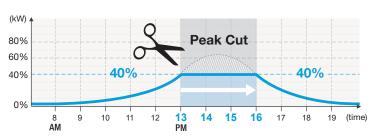
- · Reduction in the time period of temperature drop caused by defrost
- Mitigation in temperature drop caused by defrost



Four steps of capacity control

Capacity control with 80%, 60%, 40%, 0% (off)

The peak cut function can easily be set on the controller. This function makes the control of the capacity easier and allow a better energy management over the long term. Four steps of capacity control are available with 80%, 60%, 40%, 0% (off). Schedule can be set up to 4 operations/day.







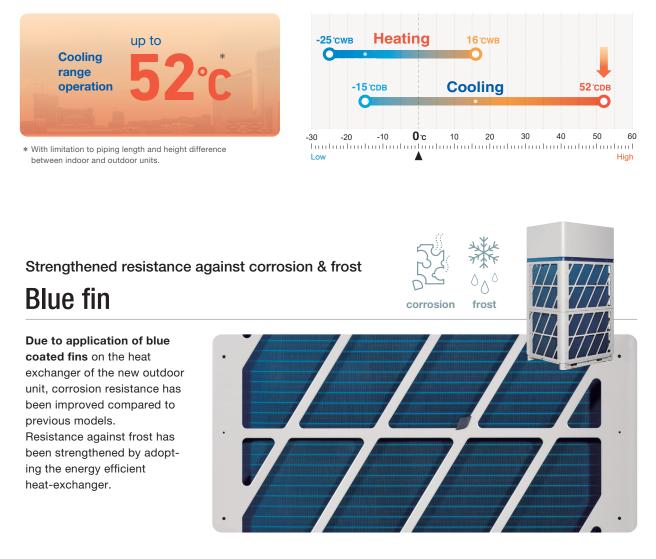
Toughness Concept 5

Cooling use in high ambient temperature

Wide range of operation

Our new advanced technology has expanded the heating and cooling operation range.

KXZ3 series permits an extensible system design with a heating range operation down to -25°C and a cooling range operation up to 52°C.



Long life and efficiency for the system

Oil level control capability

Our proprietary technology adjusts the oil level when combining two or three outdoor units, achieving level operation rate, keeping performance of the units and ensuring long life of the system.



Oil-equalizing pipe



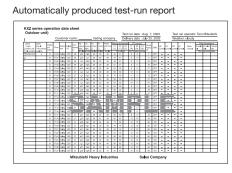
Easy access to replacement parts

Easy access to the control box

The control box is in the upper part of the unit and can now be easily accessed by taking off the upper front panel.

Features

- The total amount of data that can be checked from the remote controller has increased
- Can save the data of the operating conditions 30–180 minutes before malfunction after the power is off (To save data for more than 30 minutes settings must be changed)
- Can now record the running hours of the fan motor

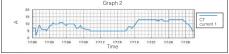


Check Operation

Closing of Service valve, crossing connection of refrigerant piping and electrical wiring, proper operation of EEV (Electrical Expansion Valve) can be checked automatically in cooling operation. It takes 15–30 minutes and avoids frequent failure by preventing careless mistakes during installation.

Operation data storage during servicing





Monitoring Function

All series include features to assist with servicing and troubleshooting. Various data can be monitored through 3 or 6-digit display on the outdoor unit PCB.

Detailed fault diagnosis and operation history memory via 7-segment display.



SL Checker 2

Remote Control can be operated function from setting Superlink checker.



Back-up Operation

In the event that one unit has a failure, the system will keep operating with the other units.



Combination of two or three outdoor units





Energy efficient and environmentally conscious

Several radical design changes and engineering developments have brought about a vast improvement in energy efficiency and environmental protection.

SEER and SCOP is defined in European regulations listed below.

No.2016/2281: requirement for air-heating products, cooling products, high temperature process chillers and fan coil units. Seasonal efficiency is the new way of rating the true efficiency of heating and cooling products over an entire year. Set by the EU's new regulation implementing Eco-Design Directive for Energy related Product (ErP) which specifies the minimum efficiency of air-conditioners manufacturers must integrate into their products.

The new Seasonal Efficiency rating system that must be used for heating and cooling by all manufacturers are;



SEER - Seasonal Efficiency Ratio (value in cooling)

This ratio represents the annual cooling performance divided by the annual consumption of electricity for cooling.

SCOP - Seasonal Coefficient of Performance (value in heating)

This ratio is calculated as the divided reference annual heating performance by the annual consumption of electricity for heating.

RoHS - Restriction of Hazardous substances

In order to avoid the release of hazardous substances into the environment, all models have utilized lead-free solder application. It has been considered to be difficult to use lead-free solder for practical applications because it requires higher solder temperatures at assembly, which can jeopardize reliability.

However our PbF soldering method can produce a higher quality lead-free printed circuit board.





8-12HP (22.4kw-33.5kw)

Technical focus

- Available in the R32 refrigerant
- New exterior design containing cutting edge technology
- High SEER with advanced technology
- VTCC+ : advanced variable temperature and capacity control
- Compact design with a small total footprint
- Advanced continuous heating

New!



Blue Fin

VTE

FDC224-335

SPECIFICATIONS

Item	N	lodel	FDC224KXZE3	FDC280KXZE3	FDC335KXZE3
Nominal hors	e power		8HP	10HP	12HP
Power sourc	e			3 Phase 380-415V, 50Hz	
Nominal	Cooling	kW	22.4	28.0	33.5
capacity	Heating	KVV	22.4	28.0	33.5
Max heating	capacity	kW	25.0	31.5	37.5
Power	Cooling	kW	5.52	8.05	9.69
consumption	Heating	K V V	4.58	6.35	7.98
EER			4.06	3.48	3.46
СОР			4.90	4.41	4.20
SEER			9.16	8.96	8.57
SCOP			4.82	4.75	4.67
Exterior dimer	isions (HxWxD)	mm		1750×920×760	
Net weight		kg	2	62	274
Sound	Cooling	dB(A)	76	77	82
power level	Heating	UD(A)	78	83	86
Sound	Cooling	dB(A)	55	56	60
pressure leve	el Heating	UD(A)	55	60	63
Starting curr	ent	А		5	
Max current		А	20.7	23.2	25.7
	Type / GWP			R32 / 675	
Refrigerant	Charge	kg	7	.1	7.7
	TCO ₂ Eq		4.7	793	5.198
Refrigerant	Liquid	mm	ø9.52	2(3/8")	ø12.7(1/2")
piping size	Gas	(in)	ø19.05(3/4")	ø22.22	2(7/8")
Total piping l	ength	m		1000	
Outdoor opera	•	°CDB		-15–52	
temperature r	ange Heating	°CWB		-25–16	
Capacity con	nection	%		50–150	
Number of co	nnectable indo	or units	22	28	33

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. SEER/SCOP are based on EN14825:2018 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate".

3. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

4. 'tonne(s) of CO2 equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.

5. Refrigerant contained in the products is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014.



16-24HP (44.8kW - 67.0kW)

Technical focus

- Available in the R32 refrigerant
- New exterior design containing cutting edge technology
- High SCOP & SEER with advanced technology
- VTCC+ : advanced variable temperature and capacity control
- Compact design with a small total footprint
- Advanced continuous heating

New!



Blue Fin

VTEE

SPECIFICATIONS

Item	N	lodel	FDC450KXZVE3	FDC500KXZVE3	FDC560KXZVE3	FDC615KXZVE3	FDC670KXZVE3
Combination			224KXZE3	224KXZE3	280KXZE3	280KXZE3	335KXZE3
COMDINATION	(FDC)		224KXZE3	280KXZE3	280KXZE3	335KXZE3	335KXZE3
Nominal hors	se power		16HP	18HP	20HP	22HP	24HP
Power source	9			:	3 Phase 380-415V, 50Hz		
Nominal	Cooling	kW	44.8	50.4	56.0	61.5	67.0
capacity	Heating	I. VV	44.8	50.4	56.0	61.5	67.0
Max heating	capacity	kW	50.0	56.5	63.0	69.0	75.0
Power	Cooling	kW	11.0	13.6	16.1	17.7	19.4
consumption	Heating	I. VV	9.1	10.9	12.7	14.3	16.0
EER			4.06	3.71	3.48	3.46	3.46
COP			4.90	4.61	4.41	4.29	4.20
SEER			9.16	9.02	8.97	8.74	8.57
SCOP			4.82	4.78	4.75	4.70	4.67
Net weight		kg		524		536	548
Starting curr	ent	А			10		
Max current		А	41.4	43.9	46.4	48.9	51.4
Refrigerant	Type / GWP				R32 / 675		
nenngerant	Charge	kg		7.1+7.1		7.1+7.7	7.7+7.7
Defrigerent	Liquid				ø12.7 (1/2")		
Refrigerant piping size	Gas	mm (in)			ø28.58 (11/8")		
p.p.n.g oizo	Oil equalization	(,			ø12.7 (1/2")		
Total piping I	ength	m			1000		
Outdoor opera		°CDB			-15–52		
temperature r	ange Heating	°CWB			-25–16		
Capacity con	nection	%			50-150		
Number of co	nnectable indoo	r units	45	50	56	61	67

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

2. SEER/SCOP are based on EN14825:2018 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate". 3. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

4. 'tonne(s) of CO2 equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.

5. Refrigerant contained in the products is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014.



26–30HP (72.8kW–84.0kW)

Technical focus

- Available in the R32 refrigerant
- New exterior design containing cutting edge technology
- High SCOP & SEER with advanced technology
- VTCC⁺ : advanced variable temperature and capacity control
- Compact design with a small total footprint
- Advanced continuous heating

KXZ KXZ кхz New! FDC735-850

Blue Fin

VTE

SPECIFICATIONS

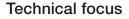
Item		Model	FDC735KXZVE3	FDC800KXZVE3	FDC850KXZVE3
			224KXZE3	224KXZE3	280KXZE3
Combination	(FDC)		224KXZE3	280KXZE3	280KXZE3
			280KXZE3	280KXZE3	280KXZE3
Nominal hors	se power		26HP	28HP	30HP
Power source	е			3 Phase 380-415V, 50Hz	
Nominal	Cooling	kW	72.8	78.4	84.0
capacity	Heating	KVV	72.8	78.4	84.0
Max heating	capacity	kW	81.5	88.0	94.5
Power	Cooling	kW	19.1	21.6	24.1
consumption	Heating	KVV	15.5	17.3	19.0
EER			3.81	3.62	3.48
COP			4.69	4.53	4.41
SEER			9.07	9.02	8.97
SCOP			4.79	4.78	4.75
Net weight		kg		786	
Starting curr	ent	А		15	
Max current		А	64.6	67.1	69.6
Refrigerant	Type / GWP			R32 / 675	
nonigorani	Charge	kg		7.1×3	
Defrigerent	Liquid			ø15.88(5/8")	
Refrigerant piping size	Gas	mm (in)		ø34.92(1·3/8")	
piping oillo	Oil equalization			ø12.7 (1/2")	
Total piping I	ength	m		1000	
Outdoor opera		°CDB		-15–52	
temperature r	ange Heating	°CWB		-25–16	
Capacity con	nection	%		50–150	
Number of co	nnectable indo	or units	73	8	0

The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
 SEER/SCOP are based on EN14825:2018 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate".
 Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
 'tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.

5. Refrigerant contained in the products is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014.



32–36HP (89.5kW – 100.5kW)



- Available in the R32 refrigerant
- New exterior design containing cutting edge technology
- High SCOP & SEER with advanced technology
- VTCC+ : advanced variable temperature and capacity control
- Compact design with a small total footprint
- Advanced continuous heating



Blue Fin

VTEE

SPECIFICATIONS

Item	ľ	Nodel	FDC900KXZVE3	FDC950KXZVE3	FDC1000KXZVE3
			280KXZE3	280KXZE3	335KXZE3
Combination	(FDC)		280KXZE3	335KXZE3	335KXZE3
			335KXZE3	335KXZE3	335KXZE3
Nominal hors	se power		32HP	34HP	36HP
Power sourc	е			3 Phase 380-415V, 50Hz	
Nominal	Cooling	kW	89.5	95.0	100.5
capacity	Heating	KVV	89.5	95.0	100.5
Max heating	capacity	kW	100.5	106.5	112.5
Power	Cooling	kW	25.8	27.4	29.0
consumption	Heating	r vv	20.7	22.3	23.9
EER			3.47	3.46	3.46
COP			4.32	4.25	4.20
SEER			8.81	8.68	8.57
SCOP			4.72	4.69	4.67
Net weight		kg	798	810	822
Starting curr	ent	А		15	
Max current		А	72.1	74.6	77.1
Refrigerant	Type / GWP			R32 / 675	
nemyerani	Charge	kg	7.1+7.1+7.7	7.1+7.7+7.7	7.7×3
Defrigerent	Liquid			ø15.88(5/8")	
Refrigerant piping size	Gas	mm (in)		ø34.92(1·3/8")	
piping oillo	Oil equalization	()		ø12.7 (1/2")	
Total piping l	ength	m		1000	
Outdoor opera		°CDB		-15–52	
temperature r	ange Heating	°CWB		-25–16	
Capacity con	nection	%		50–150	
Number of co	nnectable indoo	or units		80	

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

2. SEER/SCOP are based on EN14825:2018 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate".

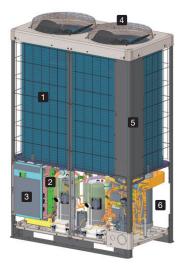
3. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions. 4. 'tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.

5. Refrigerant contained in the products is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014.



Flexible Design

The KXZ2 series has a layered design and a refined new form. The flexibility in design and ease of installation are further enhanced to provide optimum response to medium and large building air-conditioning systems.



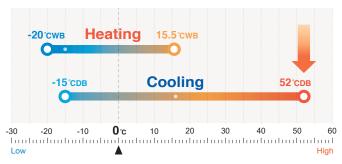
 Highly efficient Heat exchanger

- 2 Optimised duct shape
- 3 Inverter control
- 4 DC Fan Motor
- 5 Rounded design
- 6 Compressor

The compressor has improved the units efficiency by innovating the thrust plate. Resulting a reduced friction loss, and increased realiability.

Wide range operation

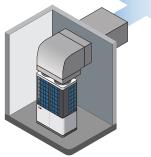
cooling range operation up to 52°C



* With limitation to piping length and height difference between indoor and outdoor units.

Extended external static pressure





Indoor unit capacity connection

Increased number of connectable units and max capacity connection (compared to KXZE1)



HP	10	12	14	16	17	18	20	22	24	26	28	30	32	
Numbers	37	44	53	60	50	53	59	65	71	78		8	0	
IU Capacity connection	5	0 - 2	00%	(*1)				50	0 - 10	60%	(*1)			
HP	36	38	40	42	44	46	48	50	52	54	56	58	60	
Numbers		80												
IU Capacity connection			80 50 - 130% (*1)											

Technology

CHCC

Continuous Heating Capacity Control

Our CHCC defrosting control has been added to our KXZ2 system and allows to achieve greater capacities than that of our previous model in low ambient temperature conditions. CHCC controls the target pressure automatically before the capacity drops, which increases the period of heating operation and reduces the systems defrosting time.

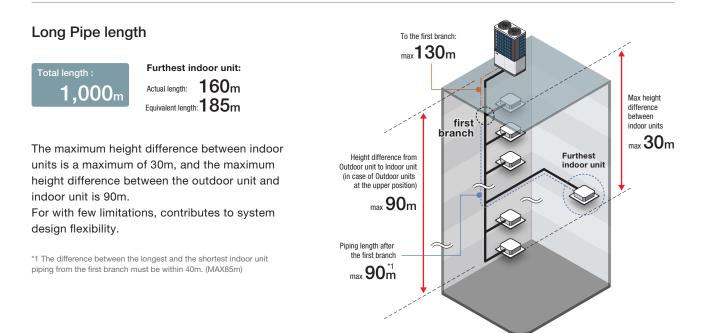
VTEE



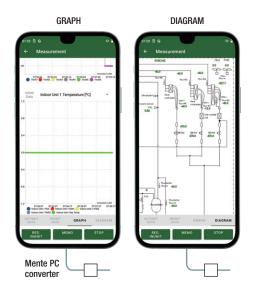
Variable Temperature and Capacity Control

VTCC adjusts the target pressure of the refrigerant cycle in the outdoor unit automatically according to the demand of the indoor units in partial load conditions. These smooth adjustments ensure optimal usage of the indoor units as well as maximised energy savings. Ultimately this also increases comfort for the user.

* 34% energy savings are based on comparison with a KXZ standard model with VTCC vs. a KXZ standard model both under partial local condition.



Field service with smart device

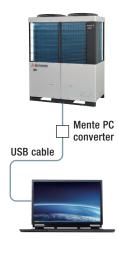


Monitoring and service task could now be done with a smartphone or a tablet by connecting to the Mente PC converter.

android only



The data collected via the smart device could also be sent and viewed with our service software Mente PC.



To your PC monitoring and service tasks made simple with our service software ("Mente PC").

27



10, 12_{HP} (28.0kw · 33.5kw)

Technical focus

- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.86
- VTCC : advanced variable temperature and capacity control
- Total piping length up to 1000m and a maximum height difference between indoor unit is maximum of 30m.
- Wide range of operation.



Uniform footprint of models allows continuous side-by-side installation



Blue Fin

VTEE

FDC280 · 335

SPECIFICATIONS

Item	N	/lodel	FDC280KXZE2	FDC335KXZE2			
Nominal hors	Nominal horse power		10HP 12HP				
Power source			3 Phase 380-415V, 50Hz				
Nominal	Cooling	kW	28.0	33.5			
capacity	Heating	KVV	31.5	37.5			
Max heating	capacity	kW	31.5	37.5			
Power	Cooling	kW	7.25	8.98			
consumption	Heating	KVV	7.41	9.03			
EER			3.86	3.73			
COP			4.25	4.15			
SEER			7.30	7.54			
SCOP			4.88	4.68			
Exterior dimen	sions (HxWxD)	mm	1697x1350x720				
Net weight		kg	288				
Sound	Cooling	dB(A)	75	82			
power level	Heating		76	81			
Sound	Cooling	dB(A)	56	63			
pressure leve	Heating		57	62			
Starting curr	ent	А	5				
Max current		А	20.1				
	Type / GWP		R410A / 2088				
Refrigerant	Charge	kg	11.0	0			
	TCO ₂ Eq		22.9	68			
Refrigerant	Liquid	mm	ø9.52(3/8")	ø12.7(1/2")			
piping size	Gas	(in)	ø22.22(7/8")	ø25.4(1")[ø22.22(7/8")]			
Total piping length		m	100	0			
Outdoor opera		°CDB	-15-	52			
temperature r	ange Heating	°CWB	-20–1	5.5			
Capacity con	nection	%	50–2	00			
Number of co	nnectable indo	or units	37	44			

The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
 SEER/SCOP are based on EN14825:2016 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate".
 Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
 tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.
 Refrigerant contained in the products is a fluorinated greenhouse gase listed in Regulation (EU) No 517/2014.



14-20HP (40.0kW - 56.0kW)

Technical focus

- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.64
- VTCC : advanced variable temperature and capacity control
- Total piping length up to 1000m and a maximum height difference between indoor unit is maximum of 30m.
- Wide range of operation.



Uniform footprint of all models allows continuous side-by-side installation



Blue Fin

VTEE

FDC400-560

SPECIFICATIONS

Item		N	lodel	FDC400KXZE2	FDC450KXZE2	FDC475KXZE2	FDC500KXZE2	FDC560KXZE2	
Nominal hors	e pow	er		14HP	16HP	17HP	18HP	20HP	
Power source	e			3 Phase 380-415V, 50Hz					
Nominal		Cooling	kW	40.0	45.0	47.5	50.0	56.0	
capacity		Heating		45.0	50.0	53.0	56.0	63.0	
Max heating	capac	ity	kW	45.0	50.0	53.0	56.0	63.0	
Power		Cooling	kW	10.98	13.98	13.97	14.01	17.50	
consumption		Heating	I. VV	10.23	12.50	12.99	13.56	16.15	
EER				3.64	3.22	3.40	3.57	3.20	
COP				4.40	4.00	4.08	4.13	3.90	
SEER				7.12	7.01	6.84	7.29	6.73	
SCOP				4.87	4.36	4.45	4.58	4.30	
Exterior dimen	sions (HxWxD)	mm	2052x1350x720					
Net weight			kg	3	32	378			
Sound		Cooling	dB(A)	80	81	81	81	82	
power level		Heating		82	82	81	82	83	
Sound		Cooling	dB(A)	60	61	61	61	63	
pressure leve	el	Heating		62	62	61	62	64	
Starting curr	ent		А	:	5		8		
Max current			А	32.0			40.2		
	Туре /	GWP		R410A / 2088					
Refrigerant	Charg	е	kg	11.5					
	TCO ₂ E	Ęq		24.012					
Refrigerant	Liqui	d	mm			ø12.7(1/2")			
piping size	Gas		(in)	ø25.4(1")[ø28.58(1·1/8")] ø28.58(1·1/8")					
Total piping I	ength		m			1000			
Outdoor opera	ung	Cooling	°CDB		-15–52				
temperature r	ange	Heating	°CWB			-20–15.5			
Capacity con	nectio	n	%	50-	-200		50–160		
Number of co	nnecta	ble indoo	or units	53	60	50	53	59	

The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
 SEER/SCOP are based on EN14825:2016 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate".
 Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
 tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.
 Refrigerant contained in the products is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014.
 Refrigerant piping size applicable to European installations are shown in parentheses.



22–26HP (61.5kW – 73.5kW)

Technical focus

- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.79
- VTCC : advanced variable temperature and capacity control
- Total piping length up to 1000m and a maximum height difference between indoor unit is maximum of 30m.
- Wide range of operation.





Blue Fin

VTCC

R410/

SPECIFICATIONS

Item	N	lodel	FDC615KXZE2	FDC670KXZE2	FDC735KXZE2	
Combination (FDC)			280KXZE2	335KXZE2	335KXZE2	
			335KXZE2	335KXZE2	400KXZE2	
Nominal hors	e power		22HP	24HP	26HP	
Power source	;			3 Phase 380-415V, 50Hz		
Nominal	Cooling	kW	61.5	67.0	73.5	
capacity	Heating	r vv	69.0	75.0	82.5	
Power	Cooling	kW	16.24	17.96	19.96	
consumption	Heating	I. VV	16.44	18.06	19.26	
EER			3.79 3.73		3.68	
COP			4.20 4.15		4.28	
Net weight		kg	57	620		
Starting curre	ent	А	10			
Max current		А	40	52.1		
Refrigerant	Type / GWP					
lonigerant	Charge	kg	11.0-	+11.0	11.0+11.5	
	Liquid		ø12.7	ø15.88(5/8")		
Refrigerant piping size	Gas	mm (in)	ø28.58	ø31.75(1·1/4") [ø34.92(1·3/8")]		
orpring orizo	Oil equalization	(,				
Total piping le	ength	m	1000			
Outdoor operat		°CDB		-15-52		
temperature ra	ange Heating	°CWB		-20–15.5		
Capacity conr	nection	%		50–160		
Number of connectable indoor u		runits	65	78		

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

2. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.



28-40HP (80.0kw-112.0kw)



- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.64
- VTCC : advanced variable temperature and capacity control
- Total piping length up to 1000m and a maximum height difference between indoor unit is maximum of 30m.
- Wide range of operation.



Blue Fin

VTCC

R410A

FDC800-1120

Item		Nodel	FDC800KXZE2	FDC850KXZE2	FDC900KXZE2	FDC950KXZE2	FDC1000KXZE2	FDC1060KXZE2	FDC1120KXZE2	
nem	· · · · · · · · · · · · ·	Nouel	400KXZE2	400KXZE2	450KXZE2	475KXZE2	500KXZE2	500KXZE2	560KXZE2	
Combination (FDC)										
			400KXZE2	450KXZE2	450KXZE2	475KXZE2	500KXZE2	560KXZE2	560KXZE2	
Nominal hors			28HP	30HP	32HP	34HP	36HP	38HP	40HP	
Power source	e					hase 380-415V, 5				
Nominal	Cooling	kW	80.0	85.0	90.0	95.0	100.0	106.0	112.0	
capacity	Heating	r. vv	90.0	95.0	100.0	106.0	112.0	119.0	126.0	
Power	Cooling	kW	21.96	24.96	27.95	27.94	28.02	31.51	35.00	
consumption	Heating	KVV	20.45	22.73	25.00	25.98	27.12	29.71	32.31	
EER			3.64	3.41	3.22	3.40	3.57	3.36	3.20	
COP	СОР		4.40	4.18	4.00	4.08	4.13	4.01	3.90	
Net weight		kg	664			756				
Starting curr	ent	А	10			16				
Max current		А		64.0			80.4			
Refrigerant	Type / GWP					R410A / 2088				
nemyerani	Charge	kg				11.5+11.5				
	Liquid			ø15.88(5/8")				ø19.0	5(3/4")	
Refrigerant piping size	Gas	mm (in)		ø31.75(1·1/4") [ø34.92(1·3/8")]		ø38.1	(1·1/2") [ø34.92(1·	·3/8")]	
hihilid 2176	Oil equalization					ø9.52 (3/8")				
Total piping I	ength	m				1000				
Outdoor opera	ting Cooling	°CDB				-15–52				
temperature r		°CWB				-20-15.5				
Capacity con	nection	%		50-	160			50-130		
Number of co	nnectable indoc	or units				80				

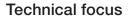
SPECIFICATIONS

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

2. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.



42–50HP (120.0kw–142.5kw)



- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.64
- VTCC : advanced variable temperature and capacity control
- Total piping length up to 1000m and a maximum height difference between indoor unit is maximum of 30m.
- Wide range of operation.



Blue Fin

VTEE

SPECIFICATIONS

Item		Model	FDC1200KXZE2	FDC1250KXZE2	FDC1300KXZE2	FDC1350KXZE2	FDC1425KXZE2		
			400KXZE2	400KXZE2	400KXZE2	450KXZE2	475KXZE2		
Combination (FDC)		400KXZE2	400KXZE2	450KXZE2	450KXZE2	475KXZE2			
		400KXZE2	450KXZE2	450KXZE2	450KXZE2	475KXZE2			
Nominal hors	se power		42HP	44HP	46HP	48HP	50HP		
Power source	е			;	3 Phase 380-415V, 50Hz				
Nominal	Cooling	kW	120.0	125.0	130.0	135.0	142.5		
capacity	Heating	NVV	135.0	140.0	145.0	150.0	159.0		
Power	Cooling	kW	32.94	35.94	38.93	41.93	41.91		
consumption	Heating	r vv	30.68	32.95	35.23	37.50	38.97		
EER			3.64	3.48	3.34	3.22	3.40		
COP			4.40	4.25	4.12	4.00	4.08		
Net weight		kg		1134					
Starting curr	ent	Α	15				24		
Max current		А		120.6					
Refrigerant	Type / GWP			R410A / 2088					
nonigorant	Charge	kg		11.5x3					
Refrigerant	Liquid	mm							
piping size	Gas	(in)		ø38.1(1·1/2") [ø34.92(1·3/8")]					
	Oil equalization	1		ø9.52 (3/8")					
Total piping I	ength	m		1000					
Outdoor opera		°CDB			-15–52				
	ange Heating	°CWB			-20–15.5				
Capacity con		%			50–130				
Number of co	nnectable indo	or units		80					

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
 Refrigerant piping size applicable to European installations are shown in parentheses.



52–60HP (145.0kw–168.0kw)



- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.57
- VTCC : advanced variable temperature and capacity control
- Total piping length up to 1000m and a maximum height difference between indoor unit is maximum of 30m.
- Wide range of operation.



Blue Fin

VTCC

R410/

SPECIFICATIONS

Item	ľ	lodel	FDC1450KXZE2	FDC1500KXZE2	FDC1560KXZE2	FDC1620KXZE2	FDC1680KXZE2		
			475KXZE2	500KXZE2	500KXZE2	500KXZE2	560KXZE2		
Combination (FDC)		475KXZE2	500KXZE2	500KXZE2	560KXZE2	560KXZE2			
		500KXZE2	500KXZE2	560KXZE2	560KXZE2	560KXZE2			
Nominal hors	e power		52HP	54HP	56HP	58HP	60HP		
Power source	9				3 Phase 380-415V, 50Hz				
Nominal	Cooling	kW	145.0	150.0	156.0	162.0	168.0		
capacity	Heating	K VV	162.0	168.0	175.0	182.0	189.0		
Power	Cooling	kW	41.95	42.03	45.52	49.01	52.50		
consumption	Heating	I. VV	39.54	40.68	43.27	45.87	48.46		
EER			3.46	3.57	3.43	3.31	3.20		
COP			4.10	4.13	4.04	3.97	3.90		
Net weight		kg	1134						
Starting curr	ent	А	24						
Max current		А	120.6						
Refrigerant	Type / GWP		R410A / 2088						
nonigorant	Charge	kg		11.5x3					
Refrigerant	Liquid	mm		ø19.05(3/4")					
piping size	Gas	mm (in)		Ø	38.1(1·1/2") [ø34.92(1·3/8	")]			
	Oil equalization			ø9.52 (3/8")					
Total piping I	ength	m	1000						
Outdoor opera		°CDB			-15–52				
	ange Heating	°CWB			-20–15.5				
Capacity con		%			50–130				
Number of co	nnectable indoo	r units			80				

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

KXZ2 Hi-COP combination systems

20–32HP (56.0kw – 89.5kw) Blue Fin **R410A** VTEE **Technical focus** High Efficiency • The KXZ2 series has a layered design and a refined new form • High efficiency with EER up to 3.86 • VTCC : advanced variable temperature and capacity control • Total piping length up to 1000m and a maximum height difference

between indoor unit is maximum of 30m. • Wide range of operation.







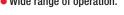
SPECIFICATIONS

Item	1	Model	FDC560KXZXE2	FDC850KXZXE2	FDC900KXZXE2			
			280KXZE2	280KXZE2	280KXZE2			
Combination (FDC)			280KXZE2	280KXZE2	280KXZE2			
			-	280KXZE2	335KXZE2			
Nominal hors	se power		20HP	20HP 30HP				
Power sourc	е			3 Phase 380-415V, 50Hz				
Nominal	Cooling	kW	56.0	84.0	89.5			
capacity	Heating	r.vv	63.0	94.5	100.5			
Power	Cooling	kW	14.51	21.76	23.49			
consumption	Heating	K VV	14.82	22.23	23.85			
EER			3.86	3.86	3.81			
COP			4.25	4.25 4.21				
Net weight		kg	576	576 864				
Starting curr	ent	А	10	15				
Max current		А	40.2	40.2 60.3				
Refrigerant	Type / GWP							
nonigorani	Charge	kg	11.0+11.0	11.0x3				
Defrigerent	Liquid		ø12.7(1/2")	ø15.88	8(5/8")			
Refrigerant piping size	Gas	mm (in)	ø28.58(1·1/8")	ø31.75(1·1/4") [ø34.92(1·3/8")]			
PP J · ·	Oil equalization		ø9.52 (3/8")					
Total piping I	ength	m		1000				
Outdoor opera		°CDB		-15–52				
	ange Heating	°CWB		-20–15.5				
Capacity con	nection	%		80–160				
Number of co	nnectable indo	or units	59	59 80				

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

KXZ2 Hi-COP combination systems

34–40HP (95.0kw–113.5kw) Blue Fin **R410A** VTEE **Technical focus** High Efficiency • The KXZ2 series has a layered design and a refined new form High efficiency with EER up to 3.77 • VTCC : advanced variable temperature and capacity control • Total piping length up to 1000m and a maximum height difference between indoor unit is maximum of 30m. FDC950 · 1000 • Wide range of operation.







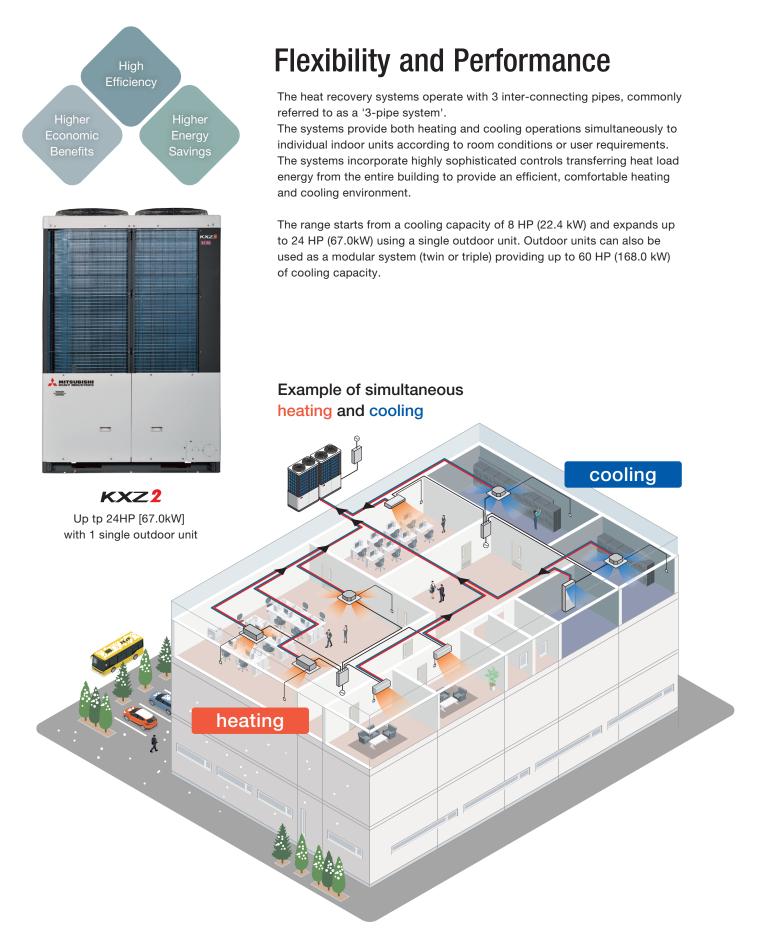
SPECIFICATIONS

Item		Model	FDC950KXZXE2	FDC1000KXZXE2	FDC1060KXZXE2	FDC1120KXZXE2				
			280KXZE2	335KXZE2	335KXZE2	335KXZE2				
Combination (FDC)		335KXZE2 335KXZE2		335KXZE2	400KXZE2					
			335KXZE2	335KXZE2	400KXZE2	400KXZE2				
Nominal hors	e power		34HP	36HP	38HP	40HP				
Power source	9			3 Phase 380-415V, 50Hz						
Nominal	Cooling	kW	95.0	100.5	107.0	113.5				
capacity	Heating	N VV	106.5	112.5	120.0	127.5				
Power	Cooling	kW	25.22	26.94	28.94	30.94				
consumption	Heating	N VV	25.47	27.09	28.29	29.48				
EER			3.77	3.73	3.70	3.67				
COP			4.18	4.15	4.24	4.32				
Net weight		kg	80	64	908	952				
Starting curr	ent	А	15							
Max current		А	60.3		72.2	84.1				
Refrigerant	Type / GWP			R410A	/ 2088					
nonigorant	Charge	kg	11.0	0x3	0x3 11.0+11.0+11.5					
Defrigerent	Liquid	mm	ø15.88	(5/8") ø19.05(3/4")						
Refrigerant piping size	Gas	mm (in)	ø31.75(1·1/4") [ø34.92(1·3/8")]	ø31.75(1·1/4") [ø34.92(1·3/8")] ø38.1(1·1/2") [ø34.92(1·3/8")]						
	Oil equalizatio	n	ø9.52 (3/8")							
Total piping I	ength	m	1000							
Outdoor opera				-15	-52					
	temperature range Heating			-20-	-15.5					
Capacity con		%	80–160		80–130					
Number of co	nnectable indo	or units	80							

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

KXZ2 series Heat Recovery Systems

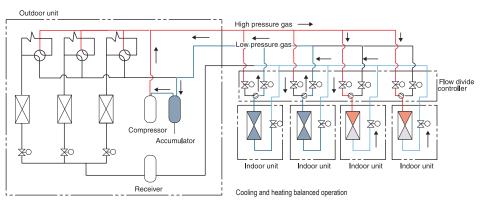
for simultaneous heating and cooling



KXZ2

Heat recovery systems

The system interconnecting pipework has a unique arrangement, with two of the interconnecting pipes routed through a PFD Distribution Controller, and the third pipe connected directly to each indoor unit from the main pipe run. This reduces installation time, and the number of brazed connections on site. The PFD Distribution Controllers are available for single connection, or as a combined PFD 4-way connection, with each connected unit having independent cooling or heating operation.



During defrosting or during automatic protection of a compressor, which is activated every several hours in heating operation, heating operation temporarily stops and restarts after some period. The series has the same automatic protection of compressor in cooling operation also. During this protection period air flow only comes on and cooling operation restarts after some period.

These models are not suitable for year round cooling applications -such as server rooms- especially in areas where the outdoor air temperature goes below 5°C.

Heating

PFD

Cooling

PFD

Cooling

PFD

Heating

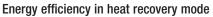
PFD

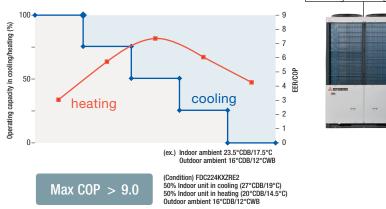
Heat recovery features

High efficiency in simultaneous heating and cooling mode

Highly efficient operation mode is automatically determined inside the refrigerant system during simultaneous cooling and heating operation. Heat recovery efficiency is maximized by this control and Max COP 9.0 (*) is achieved during operation with simultaneous cooling and heating.

* Conditions for simultaneous cooling and heating (Our estimation in 8HP operation and the following conditions: Temperature outside the room DB16°C/WB12°C, temperature in the cooled room DB27°C/19°C, and temperature in the heated room DB20°C/WB14.5°C)

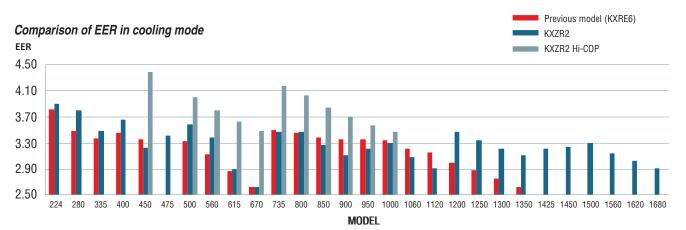


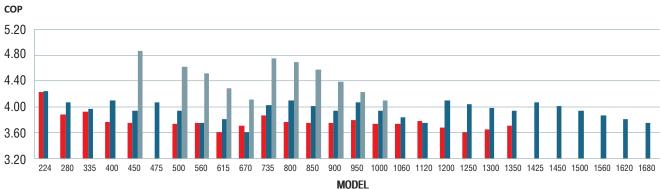




High Efficiency

The graphs below highlight the improved efficiencies of the KXZR and Hi-COP models compared to the previous models.





Comparison of COP in heating mode

Continuous Heating Capacity Control (CHCC) -

Our CHCC defrosting control achieves more capacity than that of previous model in low ambient temperature condition. Target pressure is controlled automatically before capacity drops, which makes longer period of heating operation and shorter defrosting time.

Improved cooling capacity in low ambient temperature

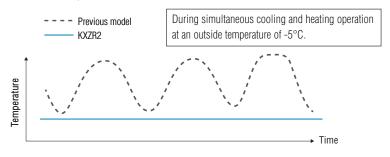
Small split heat exchanger and pressure control make it possible for the outdoor unit to work in cooling operation even at low ambient temperature condition, which achieves more capacity in such low ambient condition as -5°C, compared to previous model.

In previous model, when high demand for heating and low cooling demand are required at the same time in low ambient temperature condition, pressure control is adjusted to keep more heating capacity than the cooling capacity.

Adopted heat exchanger and pressure control in KXZR series, has improved its capacity for both heating and cooling capacity at the same time. (*)

(*) Refrigerant system will prioritize required heating mode more than low cooling demand, in case most of the indoor units are operated in heating mode.

Blown air temperature in the cooled room



Design Flexibility

Indoor unit capacity connection

	HP	8	10	12	14	16	17	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
KXZR	Numbers	29	37	44	53	60	50	53	59	65	71	78				80													
	IU Capacity connection		50	-200)%					5	0-1	60%	5									50	-130)%					
	HP	1	6	1	8	2	0	2	2	2	4	2	6	2	8	3	0	3	2	3	4	3	6						
KXZRX	Numbers	6	0	5	3	5	9	6	5	7	1	7	8					8	0										
	IU Capacity connection	50-2	00%								5	60-1	60%	Ď								50-1	30%						

Connectable indoor units

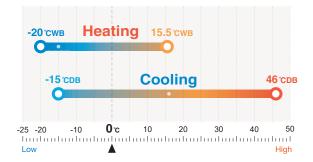
Up to 80 indoor units can be connected to the largest capacity outdoor unit, with a range of 15 types of exposed or concealed indoor unit, in several capacities, a choice of 82 indoor units is available.

• In case that capacity connection is more than 130%, additional charge of refrigerant is required on site.

• In case of 8-34HP of the systems, if one or more indoor units of FDK, FDFL, FDFU and/or FDFW series are connected to the system, the total connecting capacity of indoor units should not exceed 130%.

Wide Range of Operation

KXZR series permits an extensible system design with a heating range operation under a low temperature condition down to -20°C and a cooling range operation up to 46° C



Long Pipe Length To the first branch: max 130m Furthest indoor unit: Total length : Actual length: 160m .000m Max height difference Equivalent length: 185m between first indoor units branch max 30m The maximum height difference between indoor Furthest Height difference from Outdoor unit to Indoor unit indoor unit units is a maximum of 30m, and the maximum (in case of Outdoor units at the upper position) height difference between the outdoor unit and max 90m indoor unit is 90m. For with few limitations, contributes to system design flexibility. Piping length after the first branch *1 The difference between the longest and the shortest indoor unit max 90^{*1} piping from the first branch must be within 40m. (MAX85m)

Improvement of the PFD controller noise level

Sound insulation box design specification, reducing the level of noises from the PFD controller generated due to the flow of refrigerant or other causes.



39

8-12HP (22.4kw-33.5kw)

Technical focus

- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.89
- VTCC : advanced variable temperature and capacity control
- Continuous heating capacity control
- Total piping length up to 1000m and a maximum pipe run of 160m



- for simultaneous heating and cooling



Uniform footprint of models allows continuous side-by-side installation



FDC224-335

SPECIFICATIONS

Item	ľ	Nodel	FDC224KXZRE2	FDC280KXZRE2	FDC335KXZRE2					
lominal hors	e power		8HP	10HP	12HP					
Power source	e			3 Phase 380-415V, 50Hz						
Nominal	Cooling	kW	22.4	28.0	33.5					
capacity	Heating	ĸvv	22.4	28.0	33.5					
Max heating	capacity	kW	25.0	31.5	37.5					
Power	Cooling	kW	5.76	7.39	9.65					
consumption	Heating	ĸvv	5.27	6.86	8.44					
EER			3.89	3.79	3.47					
СОР			4.25	4.08	3.97					
SEER			6.21	6.36	7.15					
SCOP			4.06	4.02	4.43					
Exterior dimen	isions (HxWxD)	mm		1697x1350x720						
Net weight		kg		305						
Sound	Cooling	dP(A)	75	75	82					
power level	Heating	Heating dB(A) 77	77	76	82					
Sound	Cooling	dB(A)	56	55	63					
pressure leve	Heating	UD(A)	58	57	63					
Starting curr	ent	A		5						
Max current		А	16.0	20.0	21.2					
	Type / GWP			R410A / 2088						
Refrigerant	Charge	kg		11.5						
	TCO ₂ Eq			24.012						
	Liquid		ø9.52	2(3/8")	ø12.7(1/2")					
Refrigerant piping size	Suction gas	mm (in)	ø19.05(3/4")	ø22.22(7/8")	ø25.4(1") [ø22.22(7/8")]					
Jiping 0120	Discharge gas	()	ø15.88(5/8")	ø19.05	5(3/4")					
Total piping l	ength	m		1000						
Outdoor opera		°CDB	CDB -15-46							
temperature ra	ange Heating	°CWB		-20–15.5						
Capacity con	nection	%		50–200						
Number of co	nnectable indo	or units	29	37	44					

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. SEER/SCOP are based on EN14825:2016 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate". 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

4. 'tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential. 5. Refrigerant contained in the products is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014. 6. Refrigerant piping size applicable to European installations are shown in parentheses.



14–24HP (40.0kw–67.0kw)

Technical focus

- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.46
- VTCC : advanced variable temperature and capacity control
- Continuous heating capacity control
- Total piping length up to 1000m and a maximum pipe run of 160m



Uniform footprint of all models allows continuous side-by-side installation

Blue Fin R410/ VTEE

- for simultaneous heating and cooling



FDC400-670

SPECIFICATIONS

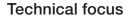
Item		N	lodel	FDC400KXZRE2	FDC450KXZRE2	FDC475KXZRE2	FDC500KXZRE2	FDC560KXZRE2	FDC615KXZRE2	FDC670KXZRE	
Nominal hors	se pow	/er		14HP	16HP	17HP	18HP	20HP	22HP	24HP	
Power sourc	е					3 P	hase 380-415V, 50	OHz	Annotation Annotation 3.0 61.5 67.0 3.0 63.0 63.0 3.0 63.0 63.0 3.1 21.35 25.57 93 16.14 17.45 90 2.88 2.62 75 3.81 3.61 26 6.05 5.88 29 4.34 4.50 20 84 42 83 44 65 33 64 8 53		
Nominal		Cooling	kW	40.0	45.0	47.5	50.0	56.0	61.5	67.0	
capacity		Heating	KVV	40.0	45.0	47.5	50.0	56.0	61.5	63.0	
Max heating	capac	ity	kW	45.0	50.0	53.0	56.0	63.0	63.0	63.0	
Power		Cooling	kW	11.56	14.47	14.84	15.20	19.31	21.35	25.57	
consumptior	1	Heating	K VV	9.76	11.39	11.67	12.69	14.93	16.14	17.45	
EER				3.46	3.11	3.20	3.29	2.90	2.88	2.62	
COP				4.10	3.95	4.07	3.94	3.75	3.81	3.61	
SEER				6.78	6.29	6.60	7.01	6.26	6.05	5.88	
SCOP				4.39	4.33	4.27	4.39	4.29	4.34	4.50	
Exterior dime	nsions	(HxWxD)	mm				2052x1350x720				
Net weight			kg	37	72			420			
Sound		Cooling	dD(A)		8	1			84		
power level	ower level Heating dB(A)		uD(A)		8	2		82	8	3	
Sound		Cooling	dB(A)		6	1		64	6	5	
pressure lev	el	Heating	uD(A)		62				6	4	
Starting curr	ent		Α	Ę	5			8			
Max current			А	30.0	32.0	40.4	41.0	41.6	42.0	42.4	
	Туре	/ GWP					R410A / 2088				
Refrigerant	Charg	ge	kg				11.5				
	TCO2	Eq					24.012				
	Liqui	d					ø12.7(1/2")				
Refrigerant piping size	Sucti	on gas	mm (in)	ø25.4(1") [ø28.58(1·1/8")]			ø28.58	(1·1/8")			
	Disch	arge gas				ø22.22(7/8")			ø25.4(1") [ø22.22(7/8")		
Fotal piping	ength		m				1000				
Outdoor opera	ung	Cooling	°CDB				-15–46				
temperature r	ange	Heating	°CWB				-20–15.5				
Capacity cor	inectio	n	%	50-	200			50-160			
Number of co	nnecta	able indoc	or units	53	60	50	53	59	65	71	

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. SEER/SCOP are based on EN14825:2016 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate".

Sectivation are based on EV14825.2016 and commission regulation (EU) NO.2016/2281. Temperature conductions for Carculating SCOP are based on Average climate .
 Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
 Conne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.
 Refrigerant contained in the products is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014.
 Refrigerant piping size applicable to European installations are shown in parentheses.



26–40HP (73.5kw–112.0kw)



- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.47
- VTCC : advanced variable temperature and capacity control
- Continuous heating capacity control
- Total piping length up to 1000m and a maximum pipe run of 160m







FDC735



FDC800-1120

SPECIFICATIONS

Item	1	Nodel	FDC735KXZRE2	FDC800KXZRE2	FDC850KXZRE2	FDC900KXZRE2	FDC950KXZRE2	FDC1000KXZRE2	FDC1060KXZRE2	FDC1120KXZRE2		
			335KXZRE2	400KXZRE2	400KXZRE2	450KXZRE2	475KXZRE2	500KXZRE2	500KXZRE2	560KXZRE2		
Combination	(FDC)		400KXZRE2	400KXZRE2	450KXZRE2	450KXZRE2	475KXZRE2	500KXZRE2	560KXZRE2	560KXZRE2		
Nominal hors	e power		26HP	28HP	30HP	32HP	34HP	36HP	38HP	40HP		
Power source	e			3 Phase 380-415V, 50Hz								
Nominal	Cooling	kW	73.5	80.0	85.0	90.0	95.0	100.0	106.0	112.0		
capacity	Heating	KVV	73.5	80.0	85.0	90.0	95.0	100.0	106.0	112.0		
Power	Cooling	kW	21.21	23.12	26.03	28.94	29.68	30.40	34.51	38.62		
consumption	Heating	KVV	18.20	19.52	21.15	22.78	23.34	25.38	27.62	29.86		
EER			3.47	3.46	3.27	3.11	3.20	3.29	3.07	2.90		
COP			4.04	4.10	4.02	3.95	4.07	3.94 3.84 3.7				
Net weight		kg	677		744			840				
Starting curr	ent	А		1	0			16				
Max current		А	51.2	60.0	62.0	64.0	80.8	82.0	82.6	83.2		
Refrigerant	Type / GWP		R410A / 2088									
nonigorani	Charge	kg		11.5+11.5								
	Liquid				ø15.88	8(5/8")			ø19.0	5(3/4")		
Refrigerant	Suction gas	mm		ø31.75(1·1/4") [ø34.92([1·3/8")]		ø38.1(1·1/2") [ø34.92(1·3/8")]				
piping size	Discharge gas	(in)	ø25.4(1") [ø28.58(1·1/8")]									
	Oil equalization					ø9.52	(3/8")					
Total piping I	ength	m				10	00					
Outdoor operating Cooling CODE			-15–46									
temperature r	temperature range Heating °CWE			-20–15.5								
Capacity con	nection	%			50–160				50–130			
Number of connectable indoor units 78 80							80					

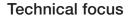
1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

2. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

3. Refrigerant piping size applicable to European installations are shown in parentheses.



42-50нр (120.0км – 142.5км)



- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.46
- VTCC : advanced variable temperature and capacity control
- Continuous heating capacity control
- Total piping length up to 1000m and a maximum pipe run of 160m



SPECIFICATIONS

Item		М	lodel	FDC1200KXZRE2	FDC1250KXZRE2	FDC1300KXZRE2	FDC1350KXZRE2	FDC1425KXZRE2				
				400KXZRE2	400KXZRE2	400KXZRE2	450KXZRE2	475KXZRE2				
Combination	(FDC)			400KXZRE2	400KXZRE2	450KXZRE2	450KXZRE2	475KXZRE2				
				400KXZRE2	450KXZRE2	450KXZRE2	450KXZRE2	475KXZRE2				
Nominal hors	se power	•		42HP	50HP							
Power source	е			3 Phase 380-415V, 50Hz								
Nominal Cooling		kW	120.0	125.0	130.0	135.0	142.5					
capacity	apacity Heating		KVV	120.0	125.0	130.0	135.0	142.5				
Power Cooling			kW	34.68	37.59	40.50	43.41	44.52				
consumption Heating			IN VV	29.28	30.91	32.54	34.17	35.01				
EER				3.46	3.33	3.21	3.11	3.20				
COP				4.10 4.04 4.00 3.95				4.07				
Net weight			kg		11	16		1260				
Starting curr	ent		А		1	5		24				
Max current			Α	90.0	121.2							
Refrigerant	Type / G	WP		R410A / 2088								
nonigorani	Charge		kg	11.5x3								
	Liquid			ø19.05(3/4")								
Refrigerant	Suction	gas	mm			38.1(1·1/2") [ø34.92(1·3/8						
piping size	Dischar	ge gas	(in)		ø3	1.75(1·1/4") [ø28.58(1·1/8	;")]					
	Oil equa	lization				ø9.52 (3/8")						
Total piping I	ength		m			1000						
	Outdoor operating Cooling °CDE			-15–46								
temperature r		eating	°CWB	-20–15.5								
Capacity con			%	50–130								
Number of co	nnectable	e indoor	units	80								

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

2. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

3. Refrigerant piping size applicable to European installations are shown in parentheses.

VTCC

Blue Fin

R410/



52–60нр (145.0км – 168.0км)



- for simultaneous heating and cooling

Technical focus

- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.29
- VTCC : advanced variable temperature and capacity control
- Continuous heating capacity control
- Total piping length up to 1000m and a maximum pipe run of 160m



SPECIFICATIONS

Item		Model	FDC1450KXZRE2	FDC1500KXZRE2	FDC1560KXZRE2	FDC1620KXZRE2	FDC1680KXZRE2					
			475KXZRE2	500KXZRE2	500KXZRE2	500KXZRE2	560KXZRE2					
Combination	(FDC)		475KXZRE2	500KXZRE2	500KXZRE2	560KXZRE2	560KXZRE2					
			500KXZRE2	500KXZRE2	560KXZRE2	560KXZRE2	560KXZRE2					
Nominal hors	e power		52HP	52HP 54HP 56HP 58HP								
Power source	9		3 Phase 380-415V, 50Hz									
Nominal Cooling		kW	145.0	150.0	156.0	162.0	168.0					
capacity	Heating	NVV	145.0	150.0	156.0	162.0	168.0					
Power	Power Cooling k		44.88	45.60	49.71	53.82	57.93					
consumption Heating		NVV	36.03	38.07	40.31	42.55	44.79					
EER			3.23	3.29	3.14	3.01	2.90					
COP			4.02	3.81	3.75							
Net weight		kg			1260							
Starting curr	ent	А			24							
Max current		А	121.8									
Refrigerant	Type / GWP		R410A / 2088									
nonigorani	Charge	kg	11.5x3									
	Liquid			ø19.05(3/4")								
Refrigerant	Suction gas	mm		Ø	38.1(1·1/2") [ø34.92(1·3/8	")]						
piping size	Discharge gas	_S (in)		ø3	1.75(1·1/4") [ø28.58(1·1/8	5")]						
	Oil equalization	n			ø9.52 (3/8")							
Total piping I	ength	m			1000							
	Outdoor operating Cooling °CD				-15-46							
temperature r	ange Heating	°CWB	-20–15.5									
Capacity con	nection	%	50–130									
Number of co	nnectable indo	or units			80							

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

3. Refrigerant piping size applicable to European installations are shown in parentheses.



16–24HP (45.0kW–67.0kW)



Technical focus

- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.91
- VTCC : advanced variable temperature and capacity control
- Continuous heating capacity control
- Total piping length up to 1000m and a maximum pipe run of 160m





SPECIFICATIONS

Item		Model	FDC450KXZRXE2	FDC500KXZRXE2	FDC560KXZRXE2	FDC615KXZRXE2	FDC670KXZRXE2				
0	(500)		224KXZRE2	224KXZRE2	280KXZRE2	280KXZRE2	335KXZRE2				
Combination	(FDC)		224KXZRE2	280KXZRE2	280KXZRE2	335KXZRE2	335KXZRE2				
Nominal hors	e power		16HP	18HP	20HP	22HP	24HP				
Power source	e		3 Phase 380-415V, 50Hz								
Nominal	Cooli	ng kW	45.0	50.0	56.0	61.5	67.0				
capacity	Heati	ng	45.0	50.0	56.0	61.5	67.0				
Power	Cooli	ng kW	11.52	13.15	14.78	17.04	19.30				
consumption	Heati	ng	10.54	12.13	13.72	15.30	16.88				
EER			3.91	3.80	3.79	3.61	3.47				
COP			4.27	4.12	4.08	4.02	3.97				
Net weight		kg			610						
Starting curr	ent	А			10						
Max current		А	32.0	36.0	40.0	41.2	42.4				
Refrigerant	Type / GWF)		R410A / 2088							
nonigorant	Charge	kg			11.5+11.5						
	Liquid				ø12.7(1/2")						
Refrigerant	Suction ga	s mm			ø28.58(1·1/8")						
piping size	Discharge	gas (in)		ø22.22(7/8")		ø25.4(1") [ø	22.22(7/8")]				
	Oil equaliza	tion			ø9.52 (3/8")						
Total piping I	ength	m			1000						
Outdoor opera					-15-46						
temperature range Heating °CWB -20-15.5											
Capacity con	nection	%	80–200	00 80–160							
Number of co	nnectable in	door units	60	53	59	65	71				

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
 Refrigerant piping size applicable to European installations are shown in parentheses.

- for simultaneous heating and cooling



26-36HP (73.5kw-100.0kw)



- for simultaneous heating and cooling

Technical focus

- The KXZ2 series has a layered design and a refined new form
- High efficiency with EER up to 3.89
- VTCC : advanced variable temperature and capacity control
- Continuous heating capacity control
- Total piping length up to 1000m and a maximum pipe run of 160m



SPECIFICATIONS

Item		Model	FDC735KXZRXE2	FDC800KXZRXE2	FDC850KXZRXE2	FDC900KXZRXE2	FDC950KXZRXE2	FDC1000KXZRXE2				
			224KXZRE2	224KXZRE2	280KXZRE2	280KXZRE2	280KXZRE2	335KXZRE2				
Combination	(FDC)		224KXZRE2	280KXZRE2	280KXZRE2	280KXZRE2	335KXZRE2	335KXZRE2				
			280KXZRE2	280KXZRE2	280KXZRE2	335KXZRE2	335KXZRE2	335KXZRE2				
Nominal hors	e power		26HP	28HP	30HP	32HP	34HP	36HP				
Power sourc	e			3 Phase 380-415V, 50Hz								
Nominal	Cooling	kW	73.5	80.0	85.0	90.0	95.0	100.0				
capacity	Heating	K VV	73.5	80.0	85.0	90.0	95.0	100.0				
Power	Cooling	kW	18.91	20.54	22.17	24.43	26.69	28.95				
consumption	Heating	KW	17.40	18.99	20.58	22.16	23.74	25.32				
EER			3.89	3.89	3.83	3.68	3.56	3.45				
COP			4.22	4.21	4.13	4.06	4.00	3.95				
Net weight		kg			91	15						
Starting curr	ent	А		15								
Max current		А	52.0	56.0	60.0	61.2	62.4	63.6				
Refrigerant	Type / GWP				R410A	/ 2088						
nonigorant	Charge	kg			11.	5x3						
	Liquid				ø15.88	3(5/8")						
Refrigerant	Suction gas	mm		ø38.1(1·1/2") [ø34.92(1·3/8")]								
piping size	Discharge ga	s (in)	ø25.4(1") [ø28.58(1·1/8")]			ø28.58(1·1/8")						
	Oil equalizatio	in			ø9.52	(3/8")						
Total piping l	ength	m			10	00						
Outdoor opera	ting Cooling	°CDB			-15-	-46						
temperature range Heating °CWE			-20–15.5									
Capacity con	nection	%	80–160 80–130									
Number of co	nnectable indo	oor units	78			80						

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

2. Sound level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

3. Refrigerant piping size applicable to European installations are shown in parentheses.



PFD refrigerant flow branch control

Branch control	Total downstream indoor unit capacity
PFD1124-E	less than 11.2kW
PFD1804-E	less than 18.0kW
PFD2804-E	28.0kW or less
PFD1124X4-E	less than 37.1kW(less than 11.2kWx4 branches)





Relay kit (Relay kit comes attached to the branch control)

Connectable indoor units

1 - 5



Design flexibility

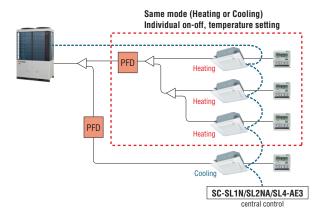
A total of 37.1 kW group of indoor units can be connected to a PFD box single branch. All connected units will operate in the same mode only (cooling or heating).

The recent 4-way PFD control PFD1124X4-E can connect to up to four indoor units with individual control – allowing for simultaneous cooling or heating.

- The remote control setting (as individual indoor unit on-off, temperature setting other than cooling/heating mode control) is possible with one remote control connected to each indoor unit, while at the same time, Center Control (SC-SL1N/SL2NA/SL4-AE3) can be used together with the individual remote control.
- It is necessary to set the central control to use this function. Please refer to the Installation Manual for details.
- In case of mode changeover from cooling to heating and from heating to cooling, by the use of only the indoor units and PFD box combination, the mode changeover noise is reduced. All this made possible without turning off the compressor and at the same time without the reduction of capacity.

The risk of refrigerant leakage is reduced by changing piping connection at the PFD box to brazing method.

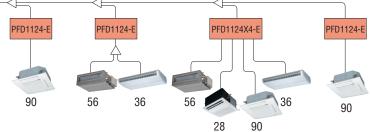
 The use of optional PFD box extension cable that has a connector at ends, makes it possible to further separate the indoor unit and PFD box. This will enable the PFD box to be located away from the indoor unit and help reduce the influence of sound caused by PFD box and refrigerant flow.



1-8
1-10
n) Up to 16
*Refer to Data Book for details

Total downstream capacity

less than 112

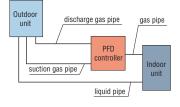


Easy installation

Branch control

PFD1124-F

PFD control box design allows to directly connect the liquid pipe from indoor unit to outdoor unit by bypassing the PFD box. As a result, the piping connections per indoor unit are reduced by a third, thus reducing installation time and cost.



extension cable 15m



PFD4-15WR-E (option)

The PFD is connected to the indoor unit by 3 core signal wire via a relay kit (supplied) to be located within 2m of each other. The indoor unit however can be up to 40m away. Power to the PFD can be connected from the indoor unit or other supply.



Micro KXZ series



Micro 4–6HP





- **1** Compact high efficient Heat Exchanger Optimizing relationship of the air flow velocity & fin pattern

 - Improvement of air distribution
 Maximizing efficiency of heat exchanger

1 Heat Exchanger

- 2 Inverter Control Vector Inverter Control system
- 3 DC Fan Motor Compact & High efficiency
- 4 Twin Rotary Compressor
- 5 System Control

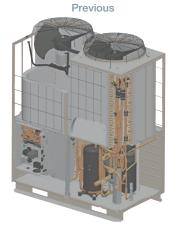


5 Optimum Refrigerant System Control

- Optimum heat exchanger refrigerant distribution
- Advanced refrigerant liquid return protection control system
- High speed system control by Superlink system

Micro 8–12HP



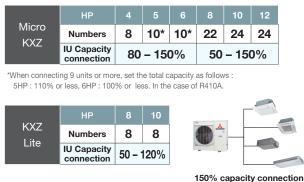


Micro KXZ

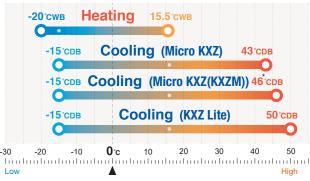


- 1 DC Fan motor Compact & High efficiency
- 2 Inverter Control Compact & Vector Inverter Control system
- 3 Downsized accumulator
- 4 Receiver in fan section
- 5 Scroll Compressor

Connectable indoor units & Indoor unit capacity connection

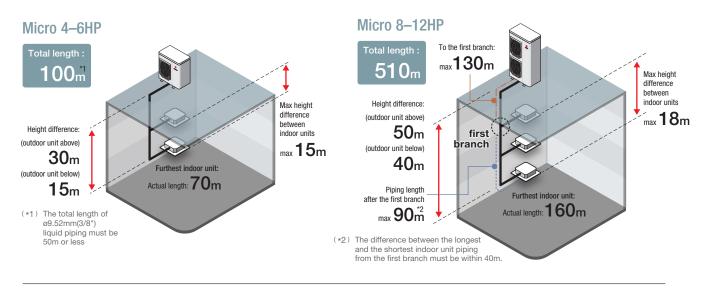


Wide range operation



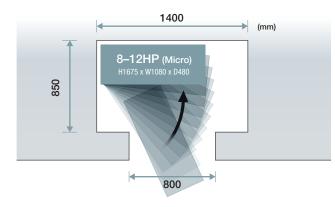
*With limitation to height difference between indoor and outdoor units and installation space.

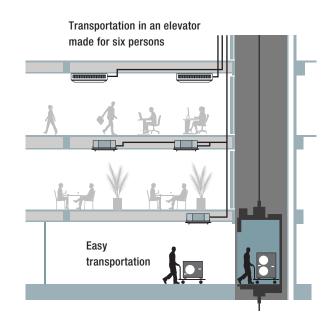
Long Pipe length



Easy Transportation & Installation

Due to realization of significant reduction in size and footprint which is one of the smallest in the industry, transportation in an elevator made for six persons (Width:1400mm, Depth:850, Open area:800mm) is possible, eliminating cost of a crane and reducing labor.





4–6HP (12.1kW–15.5kW)



Technical focus

- Compact & flexible design
- High efficiency with EER up to 4.08
- Easy maintenance & Quick installation
- Available in 1-phase (KXZEN1-W) and 3-Phase (KXZES1-W)
- Total piping length up to 100m and a maximum pipe run of 70m



FDC121-155

SPECIFICATIONS

Item		Mode	FDC121KXZEN1-W	FDC140KXZEN1-W	FDC155KXZEN1-W	FDC121KXZES1-W	FDC140KXZES1-W	FDC155KXZES1-W			
Nominal hors	se power		4HP	5HP	6HP	4HP	5HP	6HP			
Power sourc	е		1	Phase 220-240V, 50	Hz	3	Phase 380-415V, 50	Hz			
Nominal	Coo	ling kW	12.1	14.0	15.5	12.1	14.0	15.5			
capacity	Hea	ting	12.1	14.0	15.5	12.1	14.0	15.5			
Max heating	capacity	kW	12.5	16.0	16.3	12.5	16.0	16.3			
Power	Coo	ling kW	2.97	4.00	5.20	2.97	4.00	5.20			
consumption	Hea	ting	2.88	3.52	4.06	2.88	3.52	4.06			
EER			4.08	3.50	2.98	4.08	3.50	2.98			
COP			4.20	3.98	3.82	4.20	3.98	3.82			
SEER *1/Furo	vent Certifica	tion condition	8.63	8.36	7.87	8.63	8.36	7.87			
SCOP			4.40	4.43	4.41	4.40	4.43	4.41			
SEER 12 (I o	6/21)		9.67	8.82 4.62	8.17 4.58	9.67	8.82	8.17			
SCOP *2 (Lot6/21)		4.67	4.62	4.58							
Exterior dimensions (HxWxD) mm					845x9	70x370					
Net weight		kg		85			87				
Sound	Coo	dB(A	68	69	70	68	69	70			
power level	Hea	ting	/1	73	73	71	73	73			
Sound	Coo	dB(A	54	54	54	54	54	54			
pressure leve		ting	56	58	58	56	58	58			
Starting curr	ent	A			ł	5					
Max current		A		23.0			13.5				
	Type / GW					/ 675					
Refrigerant	Charge	kg				.2					
	TCO ₂ Eq					335					
Refrigerant	Liquid	mm				2(3/8")					
piping size	Gas	(in)				8(5/8")					
Total piping I		m			-	00					
Outdoor operative r		0		-15–43 -20–15.5							
Capacity con		%		80-150							
			8	10	10	8	10	10			
Number of connectable indoor units			Ŭ	10	10	Ŭ					

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

The data are measured under the following conductors (So-11, H1). Cooling: indeor term, or 27-CDB, 19-CWB, and outdoor term, or 27-CDB, and outdoor term, or 28-CDB. The analysis, indoor term, or 28-CDB. The analysis, in

6. Refrigerant piping size applicable to European installations are shown in parentheses.

*1 Seasonal efficiency of Eurovent certification condition SEER/SCOP certified value according to the max air flow limit of 275m³/h/kW stated in the Eurovent certification rules. *2 Seasonal efficiency of Lot6/21 condition.

4–6HP (12.1kW–15.5kW)



Technical focus

- Compact & flexible design
- High efficiency with EER up to 3.82
- Easy maintenance & Quick installation
- Available in 1-phase (KXZEN1) and 3-Phase (KXZES1)
- Total piping length up to 100m and a maximum pipe run of 70m



FDC121-155

SPECIFICATIONS

Item		N	lodel	FDC121KXZEN1	FDC140KXZEN1	FDC155KXZEN1	FDC121KXZES1	FDC140KXZES1	FDC155KXZES1		
Nominal hors	se powe	r		4HP	5HP	6HP	4HP	5HP	6HP		
Power sourc	е			11	Phase 220-240V, 50	Hz	3	Phase 380-415V, 50	Hz		
Nominal	С	ooling	kW	12.1	14.0	15.5	12.1	14.0	15.5		
capacity	Н	eating	r.vv	12.1	14.0	15.5	12.1	14.0	15.5		
Max heating	capacit	y	kW	12.5	16.0	16.3	12.5	16.0	16.3		
Power		ooling	kW	3.16	3.96	5.20	3.16	3.96	5.20		
consumption	H H	eating	I. WW	3.09	3.66	4.28	3.09	3.66	4.28		
EER				3.82	3.54	2.98	3.82	3.54	2.98		
COP				3.91	3.83	3.62	3.91	3.83	3.62		
SEER *1/Euro	vent Certif	ication co	ondition)	7.37	7.06	6.68	7.37	7.06	6.68		
SCOP				4.52	4.52	4.41	4.52	4.52	4.41		
SEER X2 (LO	t6/21)			8.15	7.73	7.21	8.15	7.73	7.21		
SCOP *2 (Lot6/21) 4.63 4.59 4.55 4.63 4.59				4.55							
Exterior dimensions (HxWxD) mm			mm			845x97	70x370				
Net weight			kg		85			87			
Sound		ooling	dB(A)	70	71	71	70	71	71		
power level	Н	eating	ub(//)	72	72	74	72	72	74		
Sound		ooling	dB(A)	53	53	54	53	53	54		
pressure lev		eating	ub(//)	56	57	57	56	57	57		
Starting curr	ent		А			ł	5				
Max current			А		28.0			13.5			
	Type / 0	GWP					/ 2088				
Refrigerant	Charge		kg				.0				
	TCO ₂ Eq						.44				
Refrigerant	Liquid		mm			ø9.52	. ,				
piping size _{Gas} (in)			ø15.88(5/8")								
Total piping			m			-	00				
Outdoor operative r		ooling eating	°CDB °CWB			-15 -20-	-43 -15.5				
Capacity cor	nection	0	%	80-150							
Number of connectable indoor units			or units	8	10* ³	10* ³	8	10* ³	10* ³		

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

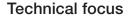
The data are measured under the following conductors (sol-11, H1): cooling: indoor term, or 27-CDS, in course, in 57-CDS, heading: indoor term, or 27-CDS, and outdoor term
 SEER/SCOP are based on EN14825:2016 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate".
 Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
 tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.
 Refrigerant contained in the products is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014.
 Definition and instruction of the sound the products of the product is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014.

6. Refrigerant piping size applicable to European installations are shown in parentheses.

*1 Seasonal efficiency of Eurovent certification condition SEER/SCOP certified value according to the max air flow limit of 275m³/h/kW stated in the Eurovent certification rules.

*3 When connecting 9 units or more, set the total capacity as follows : 5HP : 110% or less, 6HP : 100% or less. In the case of R410A.

8-12HP (22.4kw-33.5kw)



- Compact & flexible design
- High efficiency with EER up to 4.00
- Easy transportation & Quick installation
- Connect up to 24 indoor units / up to 150% capacity
- Total piping length up to 510m and a maximum pipe run of 160m



Blue Fin

R410/

FDC224-335

SPECIFICATIONS

Item Mode		lodel	FDC224KXZME1	FDC280KXZME1	FDC335KXZME1A				
Nominal horse power			8HP	10HP	12HP				
Power sourc	e		3 Phase 380-415V, 50Hz						
Nominal	Cooling	kW	22.4	28.0	33.5				
capacity	Heating	KVV	22.4	28.0	33.5				
Max heating	capacity	kW	25.0	31.5	37.5				
Power	Cooling	kW	5.59	7.90	10.68				
consumptior	Heating	KVV	4.97	6.53	8.44				
EER			4.00	3.54	3.13				
СОР			4.50	4.28	3.96				
SEER			6.55	6.03	5.84				
SCOP			4.55	4.54	4.04				
Exterior dime	isions (HxWxD)	mm							
Net weight		kg	22	224					
Sound	Cooling	dB(A)	73	75	75				
power level	Heating	uD(A)	75	76	77				
Sound	Cooling	dB(A)	58	60	60				
pressure lev	el Heating	uD(A)	59	60	62				
Starting curr	ent	А		5					
Max current		А	20	20.0					
	Type / GWP			R410A / 2088					
Refrigerant	Charge	kg		11.5					
	TCO ₂ Eq			24.012					
Refrigerant	Liquid	mm	ø9.52	. ,	ø12.7(1/2")				
piping size	Gas	(in)	ø19.05(3/4")	ø22.22(7/8")	ø25.4(1") [ø22.22(7/8")]				
Total piping	ength	m		510					
Outdoor opera		°CDB		-15–46					
temperature r	ange Heating	°CWB		-20–15.5					
Capacity cor	nection	%		50–150					
Number of co	nnectable indo	or units	22	24	24				

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. SEER/SCOP are based on EN14825:2016 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate".

3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

4. tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential. 5. Refrigerant contained in the products is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014.

6. Refrigerant piping size applicable to European installations are shown in parentheses. *1 With limitation to height difference between indoor and outdoor units and installation space.

KXZ Lite Heat pump systems

8, 10HP (22.4kw · 28.0kw)

Technical focus

- Compact & flexible design
- High efficiency with EER up to 4.00
- KXZ Lite extends a cooling range operation up to 50°C.
- Connect up to 8 indoor units / up to 120% capacity
- Total piping length up to 150m and a maximum pipe run of 120m
- External static pressure is available up to 35 Pa
- Improved installation items

Improved freedom of piping layout



Attached as a standard for easy maintenance.

A transparent rain cover

Wire insertion holes for fall prevention





Blue Fin

Fixing screws to service panel

Decreased number of screws from 5 to 2, installation & service speed is improved.

SPECIFICATIONS

Item	ſ	Nodel	FDC224KXZPE1	FDC280KXZPE1			
Nominal hors	se power		8HP	10HP			
Power source			3 Phase 380-415V, 50Hz				
Nominal	Cooling	kW	22.4	28.0			
capacity	Heating	KVV	22.4	28.0			
Power	Cooling	kW	5.6	7.87			
consumption	Heating	KVV	4.8	6.47			
EER			4.00	3.56			
COP			4.67	4.33			
SEER			6.65	6.68			
SCOP			4.34	4.50			
Exterior dimer	isions (HxWxD)	mm	1505x97	′0x370			
Net weight		kg	165				
Sound	Cooling	dB(A)	72	74			
power level	Heating	ud(A)	73	76			
Sound	Cooling	dB(A)	59	60			
pressure leve	el Heating	ub(A)	60	63			
Starting curr	ent	А	5				
Max current		Α	21.0	22.0			
	Type / GWP		R410A /	2088			
Refrigerant	Charge	kg	8.9	9			
	TCO ₂ Eq		18.5	83			
Refrigerant	Liquid	mm	ø9.52(3/8")			
piping size	Gas	(in)	ø19.05(3/4")	ø22.22(7/8")			
Total piping I	ength	m	150	0			
Outdoor opera		°CDB	-15–	50			
temperature r	ange Heating	°CWB	-20–1	5.5			
Capacity con	nection	%	50–1	20			
Number of co	nnectable indo	or units	8				
		fallouing	conditions (ISO T1 H1) Cooling: Indeer tomp of 27%CDP 10%CW/P, and outdoor tomp	of 2000DD Heating Indeer terms of 2000DD and subdeer terms of 200DD C00MD			

1. The data are measured under the following conditions (ISO-T1, H1). Cooling: Indoor temp. of 27°CDB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. SEER/SCOP are based on EN14825:2016 and Commission regulation (EU) No.2016/2281. Temperature conditions for calculating SCOP are based on "Average climate".

3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

4. 'tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential. 5. Refrigerant contained in the products is a fluorinated greenhouse gas listed in Regulation (EU) No 517/2014.

6. Refrigerant piping size applicable to European installations are shown in parentheses.

53

8–36HP (22.4kW – 100.0kW)



Technical focus - Id

1. High efficiency (EER/COP)

2. Compact design

- Easy transportation and installation
- Carriable by elevator

3. BMS (Building Management System)

- Can use the same BMS as air cooled KX
- Available to large-scale and fine control

4. Serviceability & Maintenance

- Service and maintenance of main parts can be done from the front side only
- Useful service tools (Mente-PC, SL-Checker etc.)

- Ideal for high rise buildings, using water as heat source





FDC224-335

FDC450-670



FDC730-1000

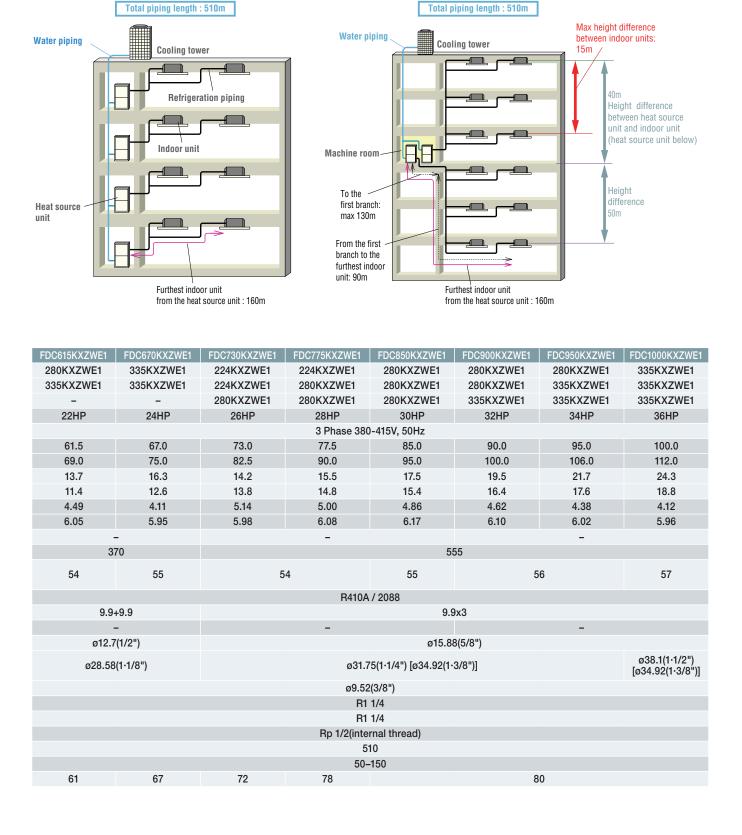
Item Model FDC224KXZWE1 FDC280KXZWE1 FDC335KXZWE1 FDC450KXZWE1 FDC500KXZWE1 FDC560KXZWE1 224KXZWE1 224KXZWE1 280KXZWE1 Combination (FDC) 224KXZWE1 280KXZWE1 280KXZWE1 Nominal horse power 10HP 12HP 16HP 18HP 20HP 8HP 3 Phase 380-415V, 50Hz Power source 33.5 Cooling 22.4 28.0 45.0 50.0 56.0 Nominal kW capacity Heating 25.0 31.5 37.5 50.0 56.0 63.0 4.23 5.75 8.13 8.49 9.83 11.5 Coolina Power kW consumption Heating 4.24 5.10 6.30 8.47 9.27 10.2 EER 5.30 4.87 4.12 5.30 5.09 4.87 COP 5.90 6.18 5.95 5.90 6.04 6.18 Exterior dimensions (HxWxD) 1100x780x550 mm Net weight 185 185x2 kg Cooling Sound pressure 52 dB(A) 48 50 51 52 53 level Heating Type / GWP R410A / 2088 9.9+9.9 Refrigerant Charge 9.9 kg TCO₂Eq 20.671 ø9.52(3/8") ø12.7(1/2") Liquid Refrigerant ø25.4(1") mm ø19.05(3/4") ø28.58(1·1/8") Gas ø22.22(7/8") [ø22.22(7/8")] piping size (in) Oil equalization ø9.52(3/8") R1 1/4 Water inlet Water R1 1/4 Water outlet piping size Rp 1/2(internal thread) Drain outlet Total piping length m 510 50-150 **Capacity connection** % Number of connectable indoor units 22 28 33 44 50 56

1. The data are measured at the following condition:

Cooling: Indoor temp. of 27 °CDB,19 °CWB, and heat source unit inlet water temp. of 30 °C, water flow rate 96 L/min Heating: Indoor temp. of 20 °CDB,15 °CWB, and heat source unit inlet water temp. of 20 °C, water flow rate 96 L/min

2.Refrigerant piping size applicable to European installations are shown in parentheses.

SPECIFICATIONS



1. High-rise Building

- New building projects -

- 100m or higher in height

Heat source units on every floor

2. Glass-exterior facade Building

- Possible to hide KXZW units and to keep fine sight

Heat source units in the machine room

- Renovation projects -

Refrigerant piping

Installation of Interconnecting Pipework

KXZ equipment is manufactured to meet the highest standards of quality and reliability. It is imperative that the method of installation and the materials used are also to the high standards, to ensure trouble free operation and long term reliability.

The interconnecting pipework must be installed by a competent and trained engineer. Refrigeration quality copper tube must be used, soft copper coils or halfhard straight lengths. The refrigeration quality tube must be soft drawn seamless high grade copper pipe. The copper tube must be selected taking into account the higher operating pressures of R32 • R410A refrigerant, and that high pressures will occur throughout the system because of the reverse cycle operation. All pipework material used should comply with EN12735 European standard.

The supplied branch pipe kits, must be used to make connections to indoor units, and the supplied manifold kits must be used to make connections between outdoor units (where applicable); it is not permitted to use standard fittings such as elbows, tees etc. The branch pipes shall be installed in accordance with the manufacturer's instructions, allowing unrestricted flow of refrigerant, and in accordance with European standard EN378.

All brazed joints shall be made with dry nitrogen purge to ensure the prevention of oxidisation of the internal surface of the copper pipes.

The ingress of moisture, dirt and any other contaminants to the interior of the copper pipes, and air-conditioning units, must be prevented during the installation procedure.

After the installation of pipework, prior to the connection of the outdoor units, and sealing of insulation joints, the pipework must be pressure tested for leakage, using dry nitrogen.

Additional Refrigerant

Only R32 • R410A refrigerant shall be used, it must be charged by weight only, using electronic scales. The amount of additional refrigerant must be accurately calculated from the manufacturer's data, based on the length and diameter of each section of the liquid refrigerant pipework of the system.

The products contains fluorinated greenhouse gases covered by Kyoto protocol.

Refrigerant piping size selection

Outdoor unit		N	Micro KXZ		Outdoor unit			Micro KXZ	KXZ Lite		
		121	140	155			224	280	335	224	280
Gas pipe	Furthest indoor unit		ø15.88		Gas pipe	Furthest indoor unit	ø19.05	ø22.22	ø25.4(ø22.22)	ø19.05	ø22.22
Liquid pipe	=<70m	ø9.52		Liquid pipe	=<90m	ø9.52		ø12.7	ø9.52		
			Gas pipe	90m = <furthest indoor<="" td=""><td>ø22.22</td><td>ø25.4(</td><td>ø22.22)</td><td>ø22.22</td><td>ø25.4/ ø28.58</td></furthest>	ø22.22	ø25.4(ø22.22)	ø22.22	ø25.4/ ø28.58		

unit

Standard (Outdoor unit side branching pipe – Indoor unit side first branching pipe)

Liquid pipe

If the longest distance (measured between the outdoor unit and the farthest indoor unit) is 90m or longer (actual length), please change the main pipe size according to the table below.

Outdoor	Main pipe s	ize (normal)	Pipe size for an actual length of 90m or longer			
unit	Gas pipe	Liquid pipe	Gas pipe	Liquid pipe		
224	ø19.05 × t1.0	ø9.52 × t0.8	ø22.22× t1.0			
280	ø22.22 × t1.0	09.52 × 10.8	ø25.4 (ø22.22) × t1.0			
335	ø25.4 (ø22.22) × t1.0		Ø25.4 (Ø22.22) × 11.0	ø12.7 × t0.8		
400	ø25.4 (ø28.58) × t1.0		ø28.58 × t1.0			
450			020.00 × 11.0			
475		ø12.7 × t0.8				
500	ø28.58 × t1.0	012.1 × 10.0	ø31.8 × t1.1			
560	920100 × 1110		(ø28.58 × t1.0)	ø15.88 × t1.0		
615			(520100 (110)			
670						
735						
800	ø31.8 × t1.1					
850	(ø34.92 × t1.2)	ø15.88 × t1.0		ø19.05 × t1.0		
900						
950 1000						
1000						
1120						
1200			ø38.1 × t1.35			
1250			(ø34.92 × t1.2)			
1300			(
1350	ø38.1 × t1.35					
1425	(ø34.92 × t1.2)	ø19.05 × t1.0		ø22.22 × t1.0		
1450						
1500						
1560						
1620						
1680						

 ø9.52
 3/8"

 ø12.7
 1/2"

 ø15.88
 5/8"

 ø19.05
 3/4"

 ø22.22
 7/8"

 ø25.4
 1"

inch

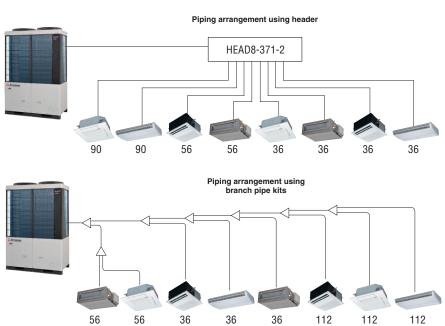
ø9.52

ø12.7

mm	inch
ø28.58	1.1/8"
ø31.8	1.1/4"
ø34.92	1.3/8"
ø38.1	1.1/2"
ø44.5	1.3/4"
ø50.8	2"

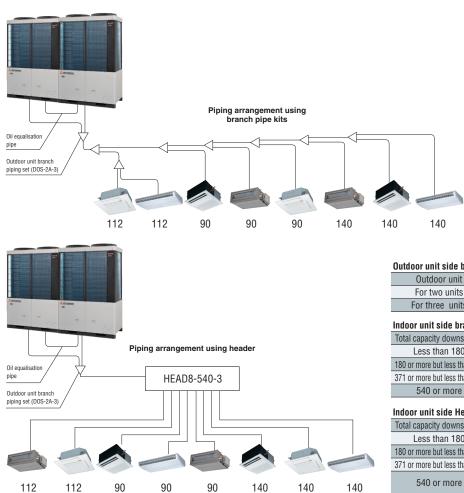
Please use C1220T-1/2H for ø19.05 or larger pipes.

Pipe sizes applicable to European installations are shown in parentheses.



Single outdoor unit piping examples:

Combination outdoor unit piping examples:





Outdoor unit side branching pipe set								
Outdoor unit	KXZ3	KXZ2						
For two units	DOS-2A-4	DOS-2A-3, DOS-2A-4						
For three units	DOS-3A-4	DOS-3A-3, DOS-3A-4						
Indoor unit side branching pipe set								
Total capacity downstream	For KXZ3 OU	For KXZ2 OU						
Less than 180	DIS-22-1G							
180 or more but less than 371	DIS-180-1G							
074 an anna hait leas than 540	DI0.0	74.40						

371 or more but less than 540	DIS-371-1G								
540 or more	DIS-540-4 E			DIS-540-3, DIS-540-4					
Indoor unit side Header set									
Total capacity downstream	For KXZ3 OU For KXZ2		(Z2 OU	Number of branches					
Less than 180	HEAD4	4 branches at the most							
180 or more but less than 371	HEAD6-180-1G			6 branches at the most					
371 or more but less than 540	HEAD	HEAD8-371-2							
540 or more	HEAD8-540-4	HEAD8 HEAD8		8 branches at the most					

Heat recovery systems (Outdoor unit side branching pipe – Indoor unit side first branching pipe)

If the longest distance (measured between the outdoor unit and the farthest indoor unit) is 90m or longer (actual length), please change the main pipe size according to the table below.

* Even if the longest distance exceeds 90m (actual length), you do not need to change the size of discharge gas pipes.

Outdoor	M	ain pipe size (norma	al)	Pipe size for	mm	inch		
unit	Suction gas pipe	Discharge gas pipe	Liquid pipe	Suction gas pipe	Discharge gas pipe	Liquid pipe	ø9.52	3/8"
224	ø19.05 × t1.0	ø15.88 × t1.0	ø9.52 × t0.8	ø22.22 × t1.0	ø15.88 × t1.0		ø12.7	1/2"
280	ø22.22 × t1.0	ø19.05 × t1.0	03.32 × 10.0	ø25.4 (ø22.22) × t1.0	ø19.05 × t1.0	ø12.7 × t0.8	ø15.88	3 5/8"
335	ø25.4 (ø22.22) × t1.0	010100 × 1110		. ,	010100 × 1110	01211 × 1010		
400	ø25.4 (ø28.58) × t1.0			ø28.58 × t1.0			ø19.05	5 3/4"
450							ø22.22	2 7/8"
475		ø22.22 × t1.0	ø12.7 × t0.8		ø22.22 × t1.0	ø15.88 × t1.0	ø25.4	1"
500 560	ø28.58 × t1.0			ø31.8 × t1.1				-
615		ø25.4 (ø22.22) × t1.0		(ø28.58 × t1.0)				
670	_				ø25.4 (ø22.22) × t1.0		100,000	inch
735					023.4 (022.22) × 11.0		mm	_
800							ø28.58	3 1.1/8"
850	ø31.8 × t1.1	ø28.58 (ø25.4) × t1.0	ø15.88 × t1.0		ø28.58 × t1.0	ø19.05 × t1.0	ø31.8	1.1/4"
900	(ø34.92 × t1.2)						ø34.92	2 1.3/8"
950							ø38.1	1.1/2"
1000								
1060]						ø44.5	1.3/4"
1120				ø38.1 × t1.35			ø50.8	2"
1200				(ø34.92 × t1.2)				
1350	ø38.1 × t1.35							
1425	(ø34.92 × t1.2)	ø31.8 × t1.1	ø19.05 × t1.0		ø31.8 × t1.1	ø22.22 x t1.0		
1450		(ø28.58 × t1.0)			(ø28.58 × t1.0)	022.22 × 11.0		
1500								
1560								
1620 1680								
1080								

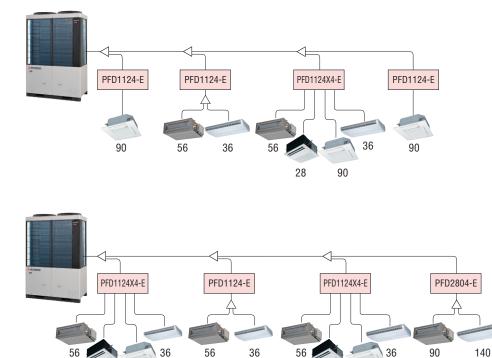
Please use C1220T-1/2H for ø19.05 or larger pipes.

28

90

Pipe sizes applicable to European installations are shown in parentheses.

Single outdoor unit piping examples:



28

90

Branch pipes

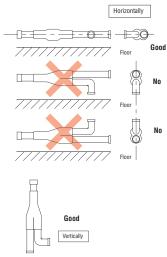


DIS-22-1-RG/DIS-180-1-RG

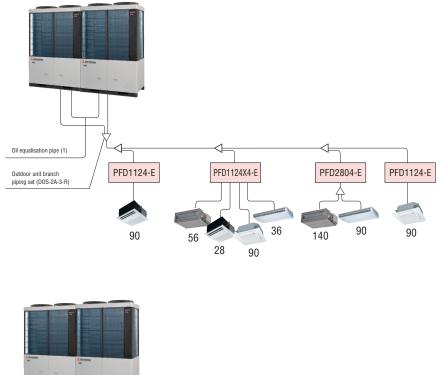
Combination outdoor unit manifold



DOS-2A-3-R



Floor



Combination outdoor unit piping examples:

Outdoor unit's branch piping set

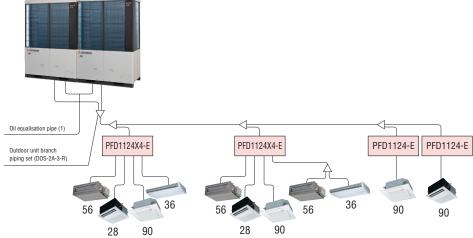
Outdoor unit	Branch piping set
2 units	DOS-2A-3-R
3 units	DOS-3A-3-R

Indoor unit's first branch piping set

Total capacity of indoor units	Branch piping set
Less than 180	DIS-22-1-RG
180 or more but less than 371	DIS-180-1-RG
371 or more but less than 540	DIS-371-2-RG
540 or more	DIS-540-2-RG

In the Down Stream of branching control

Total capacity of indoor units	Branch piping set
Less than 180	DIS-22-1G
180 or more but less than 371	DIS-180-1G
371 or more but less than 540	DIS-371-1G
540 or more	DIS-540-3



KXZ series product Line up



18 types of exposed or concealed indoor units available in a wide range of capacities. The best solution of indoor units for all applications is available from our full lineup.

			1.5kW	2.2kW	2.8kW	3.6kW	4.5kW	
			0.5HP	0.8HP	1HP	1.25HP	1.6HP	
	^{4way} FDT							
	4way Compact FDTC		• •	••	••	• •	••	
Ceiling Cassette	^{2way} FDTW				• •		••	
	^{1way} FDTS						••	
	1way Compact FDTQ			• •	• •	• •		
	High Static Pressure						••	
Duct	Low/Middle Static Pressure	e 💽		• •	••	••	••	
Connected	Low Static Pressure(thin)		• •	• •	••	• •	••	
	Compact & Flexible			• •	••	• •		
Wall Mounted	1		• •	••	••	• •	••	
Celling Suspe	nded	announce -				• •	••	
	^{2way} FDFW				Coming Soon		Coming soon	
Floor Standing	With Casing FDFL				SOON		soon	
	Without Casing FDFU				Coming		Coming	
OA Processin FDU-F *	g unit				SOON		soon	
Hydro module HMU	ə unit							
Air flow m ³	³/h		150	250	350	500		
Fresh Air Vent	tillation & Heat Exchange unit	6 0 · F	•	•	•	•		
Fresh Air Asse SAF-DX		100		•	•	•		

Combination for KXZ outdoor units





For the R32 Micro KXZ series the safety system of MHI has not been prepared.

5.6kW	7.1kW	9.0kW	11.2kW	14.0kW	16.0kW	22.4kW	28.0kW
2HP	2.5HP	3.2HP	4HP	5HP	6HP	8HP	10HP
 ••	••	• •	• •	••	••		
• •							
• •	••	• •	• •	••			
	• •						
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Coming							
soon	Coming Soon						
Coming	Coming						
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800	1000						
•	•						
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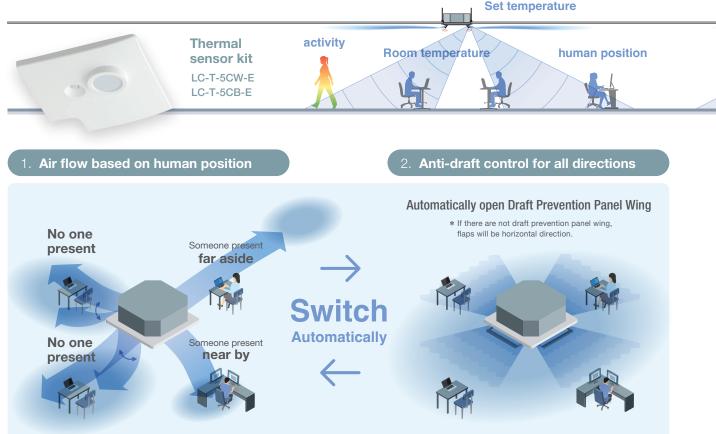


New Generation FDT

The state of the second state of the second

New Automatic anti-draft control

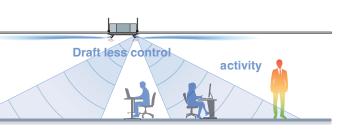
A corner-mounted motion sensors detects human presence and activity in a room, enhancing comfort.





A Sensor to optimize the air flow

New



Direct flow control

The louvers are controlled to blow towards human position.



Draft less control

Draft prevention panel is activated based on human position.



New Improved performance

Power consumption decreased by:

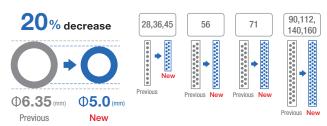
1. Adopting new designed impeller and flow path

improves the aerodynamic performance of the unit.



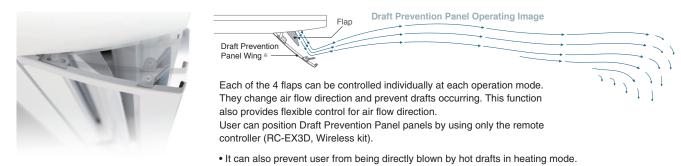
2. Φ 5.0 heat exchanger tube is adopted to improve the performance

Slimmer heat exchanger and a dense copper piping.



Draft Prevention Panel (Option)

Keep maximum comfort with minimal draft : FDT & FDTC control flaps with more flexibility.





Draft Prevention Panel provides a comfortable airflow without any draft feeling. Whether cooling or heating a room, the remote control can be used to instantly suppress any warm or cool drafts. This accurately assists how air flow is directed out of the indoor unit.

Motion sensor (Option)



Three Steps Control

1 Power Control

Motion sensor (option) detects human activity. Energy saving control is achieved by shifting set temperature according to detected amount of activity.

2 Stand by

Unit will go on stand-by mode when no activity is detected. When the motion sensor detects activity again, the unit will automatically re-start operation.

comfort operation

3 Auto Off

Unit will go off automatically when no activity is detected for 12 hours.

Operation mode and Control of Motion sensor

Control of Motio	on sensor	Operation mode							
	Human activity	Auto	Cool	Heat	Dry	Fan			
	Low 📐 🕌	Cooling +3·c Heating +3·c	+ 3 ∘c	+3 ∘c	_	_			
Power Control	High 💦 🏊	Cooling -3°c Heating -3°c	-3 ∘c	-3 ∘c	-	_			
*1	None	Cooling -3∘c Heating -3∘c	-3∘c	-3 ∘c	_	_			
Auto Off	*2	•	•	•	•	•			

eco operation

*1 Set temperature is revised maximum ±3°C at Cooling/Heating mode by detecting heat volume movement. *2 Absence for 1 hour ⇒Operation stops ("Stand-by") 12 hours absence ⇒Operation stops completely

Wireless Control System Now available in our FDT series

Control your air-conditioner from anywhere, anytime.

If you turn on the air-conditioner when you're on the go, you'll be comfortable when you get to the office. Even if you forget to turn it off, you can turn it off when you are out and about.



You can control the air-conditioner at home or on the go by installing App (Smart M-Air) on your smartphone or tablet.



Search for "Smart M-Air" from the GooglePlay™ store for Android™ and AppStore for iPhone.



Application compatible model:

Please check the app stores for the latest supported OS version information.

App Store and iphone are registered trademark of Apple Inc. Google Play and the Google Play logo are trademarks of Google LLC.

Functions

- 1 Turn ON/OFF
- 2 Change operation mode (Auto, Cool, Heat, Fan, Dry)
- 3 Control temperature
- 4 Set Timers
- 5 Favourite setting

Notification Function

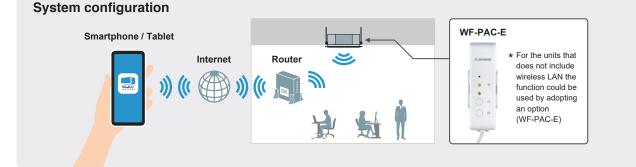
- 1 Shut-off reminder alert
- 2 Accidentally left running It will be sent to your smart device if the air-conditioner is accidentally left running
- 3 Hi temp / low temp alert
- 4 Watching function



Weekly Timer



Timers can be set for different days of the week. They can also be set from the calendar.



*SC-BIKN2-E cannot be used simultaneously for system configuration.

Indoor unit Serviceability & workability

Easy and quick installation and maintenance

Indoor unit is easily positioned and installed

Adjustable easier positioning of unit by new slits



New shape of slit is suitable to install the unit with more flexibility, compatible with many kinds of suspending bolt pitch on site. Any rectangular or squared pitch of suspending bolts are available with this slit.





Compatible with both square or rectangular bolt pitch

FDT

2. Easy access to impeller

and fan motor.

New slit in panel allows easier installation on site Quick positioning!

FDT FDTC

Flexible positioning is available, which helps adjusting the direction of panel accordingly to lines or pattern on the ceiling.



FDT

Quick installation and maintenance

Easy access to component part for easy maintenance

1. The control box and bell mouth can be removed together.

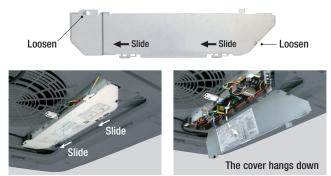


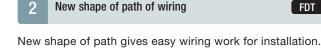
Control box **Bell mouth**

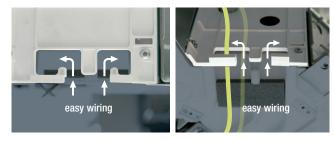
No need to remove screws to 3 open the controller cover

FDT

It is possible to loose and slide open the cover without removing the screws. This prevents the cover from falling and causing damage on site.

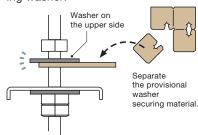


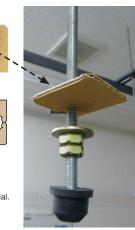




More safe installation by stopper of washer

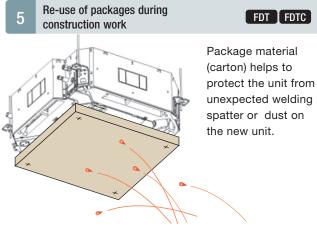
When unit is installed with hook between washers, this stopper helps to install the unit safely, without adjusting washer.





FDT FDTC

Easy and flexible hook Securely fix the corner lid by strap FDT FDTC 2 to remove the filter Hook of soft material helps to remove the filter without dust spreading. After Easy to hook but Before not easy to loose Press the filter tab to the outside and remove the filter. New port to check drain water flow Drain-up-lift increases up to 850 mm FDT FDTC 3 The drain can be lifted up to 850 mm from the ceiling A water supply port has been provided in the piping lid for easier testing of the drain water flow. (The port is usually sealed with a rubber cap.) Previous New FDT 700 FDTC 600 Up to 850 mm Flexible hose





More flexible outlet for ducting FDT FDTC 6

Both Φ 125 and Φ 200 (oval shaped) are available.



For smooth and easy working

FDT

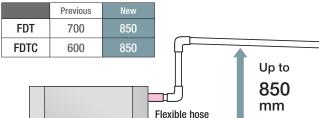
FDT

The direction of the strap hook part has been changed from longitudinal to lateral. Furthermore, a barb has been added to the hook pin to prevent the strap from coming off.



surface.

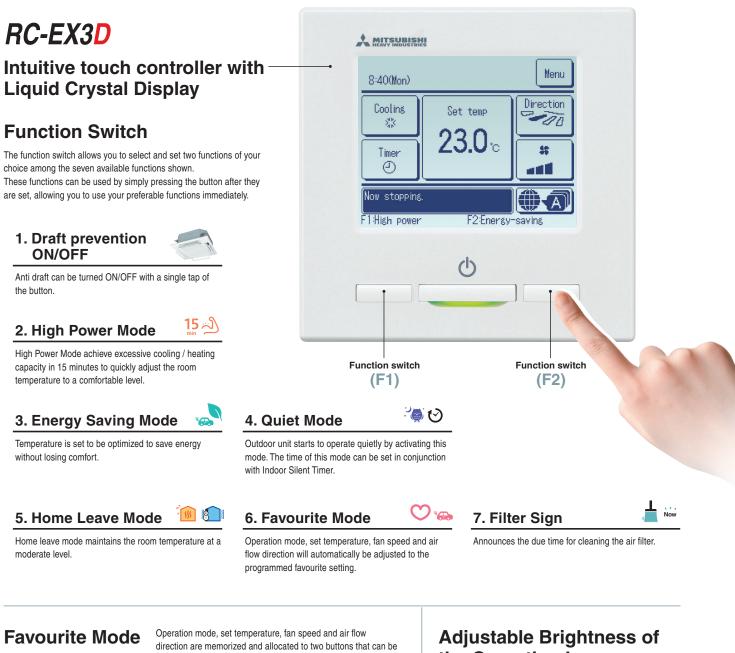
Easy installation and maintenance

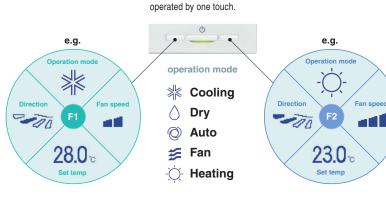


67

Remote Control

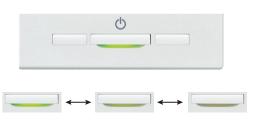
Simple use with advanced settings REMOTE CONTROL





the Operation Lamp

The brightness of the operation lamp behind Run/Stop switch can be adjusted by 10 stages.



Draft Prevention Setting

(only for FDT•FDTC series)

User can enable/disable the motion of Draft prevention panel for each blow outlet for each operation mode. This function can be set while operating.

Cooling Heating	Disable	Enable	
Fan	Disable	Enable	
Dry	Disable	Enable	
Select the item.	Set	Back	Bat.set. Back

Motion Sensor Control Presence of humans and activity are detected by a motion sensor to perform various controls.



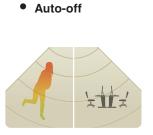
Enable/Disable

Back Select the item Select Enable / Disable for the

motion sensor of the indoor unit connected to the R/C.

2 Select Enable / Disable per control

Power control



Infrared sensor con Power contr Auto-off Select the item.

Enable/Disable



Backup Control Control restricted to two indoor units (two groups)



Rotational operation control



Energy saving and longer life!

By operating two indoor units alternately, their chronological changes are equalized. (The alternate operation cycle can be specified in a range from 1 to 999 hours in increments of 1 hours.)

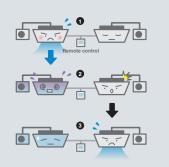


Keep back up all the time! If one of the two indoor units malfunctions and stops its operation, the other starts backup operation so that

users' comfort will not be compromised.

Fault backup control

Reassurance Comfort

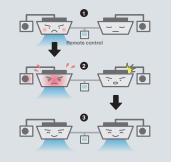




Energy Longer saving unit life

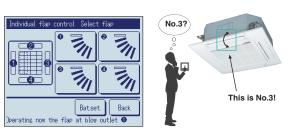
Maintains users' comfort!

When the control system detects either of its two units operating with overload, the other unit cover the capacity.



Easy Adjustment of the Air Flow

User can visually confirm and set the direction of flaps using the visual display on the remote controller.



New! Design Remote Control

RC-ES1

- · Simple and sophisticated design
- · Compact size (86×86mm)
- Remote control with Bluetooth® wireless technology



You can control the air-conditioner by installing App on your smart phone





Search for "Smart M-Air PRO" from the GooglePlay $^{\rm TM}$ store for Android $^{\rm TM}$ and App Store for iPhone. Please check the app stores for the latest supported

OS version information

App Store and iphone are registered trademark of Apple Inc. Google Play and the Google Play logo are trademarks of Google LLC.



Wireless connection

- Remote control with Bluetooth® wireless technology
- Easy set-up of indoor units
- Notifications of abnormal conditions or operational data from the remote control will be sent to your smartphone.

Information screen

By looking at the information screen, you can check the current operating conditions at a glance.

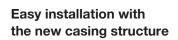
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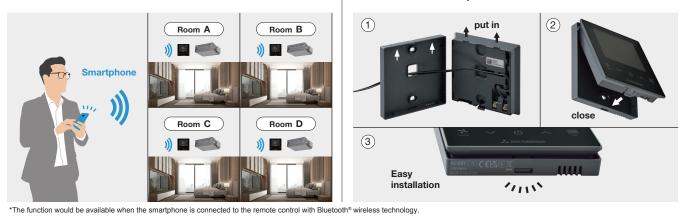


Central management by smart phone

You can select and change the settings of multiple rooms with only one action on your smartphone.*



The casing is separated into the lower and the upper case. By inserting the upper case into the lower case embedded to the wall, the remote could be easily installed.



Easy to instinctively operate with simplified icons

Operation settings				Co	Common settings				Display & sound settings			
	Operation mode High power Ventilation Timer	Heating / Cooling / Fan ON / OFF ON / OFF Set ON / OFF timer by f Set ON / OFF timer by d	hour	* □+ 88	Bluetooth Pairing mode App QR code	ON / OFF Make a new B QR code for th	lluetooth paring ie app	ć	Brightness Lighting ti Operation	me	1-10 1-10 Sound On / Sound Off	
Ţ	Air direction Upper / lower flap, Flap direction											
Inf	Information screen											
П	Temporary stop		↑Î↑ High	power ope	eration	ŕ	Motion sensor	control		୍ର on	On timer setting	
Å OFF	Thermo-off		🗑 Eco (operation			Anti draft cont	rol		୍ତି OFF	OFF timer setting	
4 4 6	Image: Fan operation		👫 Sett	Set temp. shift		$\overline{\sim}$	Demand control			رت WEEK	Weekly timer setting	
×=>	📑 Cooling test run 🛛 🗐 Warm		m up operation		P	Filter cleaning time				Sleep timer setting		
[##]	표 Static pressure adjustment - ☆ ^조 Heatin		ting preparation		S	Back-up control in operation		ation				
- ø	Dew drop prevention control		ost operation		G	Fault back-up control in operation		peration				
Ð	Home leave operation	ation	🖓 Outd	oor silent o	operation	6	Periodical che	ck indica	tion			

"The Bluetooth® word mark and logos are registered trademarks owned by Bluetooth SIG, Inc. and any use of such marks by MITSUBISHI HEAVY INDUSTRIES THERMAL SYSTEMS, LTD. is under license. Other trademarks and trade names are those of their respective owners."

"QR Code" is a registered trademark of DENSO WAVE INCORPORATED.

Indoor unit benefits Summary

Benefits Series



When using RC-EX3D (Remote control), functions with symbol
are available.

However, for RC-E5 (Remote control), functions with \bigstar are not available.

Inverter technology	Inverter control technology delivers high efficiency and a smooth operation from high speed to low speed. A smooth sine voltage wave is attained.					
Energy-saving *	Since the capacity is controlled automatically based on the outdoor temperature, energy can be saved without losing comfort.					
Motion sensor *	This sensor detects human activity and shifts the temperature setting according to the amount of activity in the room.					
Home leave operation \star	This function ensures that when the room is unoccupied for long periods of time, the unit will maintain a moderate indoor temperature, avoiding extremely hot or cool temperatures.					
Set temperature *	This function allows the user to program a preferred set temperature that the unit will return to each time it is operated.					
Automatic operation	This function automatically selects the required heating or cooling function based on the current room conditions.					
Silent operation	This function allows the user to program periods where the unit will operate with reduced noise levels, perfect for night time and an uninterrupted sleep.					
Hi power operation *	Use the high power function to quickly reach your optimum temperature level when you first turn on the unit. This function will operate for a maximum of 15 minutes before returning to normal operation.					
Flap control system	This function allows the user to set the upper and lower limit positions of the flap at each air outlet individually, providing you with complete control over interior air flow.					
Vertical auto swing	The vertical louvers on your unit will move up and down continuously during operation. This function allows you to set the up/down swing position of the louver to the preferred operation angle.					
Draft prevention setting \star	Draft Prevention setting provides a comfortable air flow without any draft feeling. Whether cooling or heating a room, the remote control can be used to instantly suppress any warm or cool drafts. This accurately assists how air flow is directed out of the indoor unit.					
Automatic fan speed	The unit's on-board microcomputer continuously monitors the room's air temperature and adjusts the air flow automatically.					
Sleep timer	This function allows the user to set a pre-determined amount of time between 30 and 240 minutes that your unit will operate for before switching off.					
Peak-cut timer *	This function lets the user to preset the capacity limit during certain periods of the day, minimising energy consumption during peak billing times, thus reducing operation costs.					
Weekly timer	Set the unit to turn on and off automatically on a weekly basis to suit your usual room usage on each day.					
Function Switch *	From the eight available functions on the unit, this function allows the user to set two functions to operate automatically.					
Favourite setting *	Operation mode, set temperature, fan speed and air flow direction automatically adjust to the programmed favourite setting.					
Static pressure adjustment	This is operable when connecting duct type indoor units equipped with the external static pressure adjustment function. It will adjust the airflow accordingly based on the connected duct static pressure.					
Select the language \star	Set the language to be displayed on the remote control.					
Air filter	The air filter in the unit traps and removes airborne dust particles and other allergens to provide you clean air.					
Filter sign	This warning alerts when the filter needs to be cleaned.					
Outside air intake	This function provides clean fresh air into the room through the external air intake, avoiding the constant recycling of internal air.					
Self diagnostics	The internal microcomputer automatically runs a diagnostic of the system in the event of a malfunction. This enables authorised dealers to isolate and repair any issues.					
Built in drain pump	The built-in drain pump, allows greater flexibility with installation, offering a great solution for applications with limited space.					
Improved serviceability	The fan unit (comprised of impeller and motor) is easily accessible from either the side or bottom of the unit and can be slid out for easy maintenance.					
	Energy-saving * Motion sensor * Home leave operation * Set temperature * Set temperature * Automatic operation * Silent operation * Flap control system * Flap control system * Vertical auto swing * Draft prevention setting * Automatic fan speed * Sleep timer * Sleep timer * Peak-cut timer * Sueekly timer * Function Switch * Favourite setting * Static pressure adjustment Salect the language * Air filter sign * Air filter sign * Sues f diagnostics * Sues f diagnostics *	Inverter technology high speet to low speet? A mooth sine valtage wave is attained. Energy-saving Silve the capacity is controled automatically based on the outboot femperature, energy can be aerd without cain; control of automatically based on the outboot femperature. Motion sensor This samer whatch human achive human and without sing control of automatically automatina automatically				

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Ceiling Cassette -4way-



FDT28-160



Draft Prevention Panel (Option)

Remote control (option) Wired







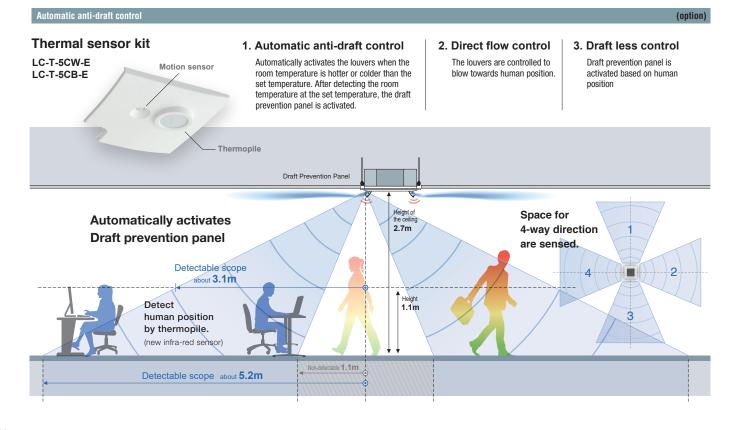
Wireless



RCN-T-5BW-E2(White) RCN-T-5BB-E2(Black)

*R32 indoor unit are not compatible with R410A outdoor unit and vice versa

Panel select pattern						(option)
Receiver		Sensor	Ser	isor	Receiver	Interface
			Thermal sensor kit LC-T-5CW(B)-E	Motion sensor kit LB-T-5BW(B)-E	Wireless receiver kit RCN-T-5BW(B)-E2	Wireless LAN interface WF-PAC-E
KXZE3-W	Standard Panel	T-PSA-5CW(B)-E				
NAZLO-W	Draft Prevention Panel	T-PSAE-5CW(B)-E				
	Standard Panel	T-PSA-5BW(B)-E				
KXZE1	Draft Prevention Panel	T-PSAE-5BW(B)-E	_			_



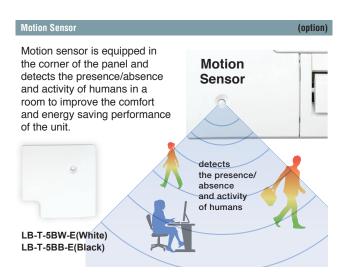
Draft Prevention Panel



This prevents cold/hot draft being blown directly on the user. It is possible to set Draft Prevention Panel for each air outlet.



User can position panels by using the remote controller (RC-EX3D, Wireless kit) only when Draft Prevention Panel is available.



Individual flap control system

According to room conditions, four directions of air flow can be controlled individually by utilizing the flap control system. Individual flap control is available even after installation.

Flap can swing within an upper and lower flap range position that can be selected with a wired remote control.

* The wireless remote control is not applicable to the Individual flap control system.

(option)

Power consumption decreased by new technologies

1. Adopting new impeller and flow path.

New designed impeller

improves the aerodynamic performance of the unit.

New designed component has better aerodynamic performance and achieve lower noise.



Wireless Control System Now available in our FDT series

Control your air-conditioner from anywhere, anytime. If you turn on the air-conditioner when you're on the go, you'll be comfortable when you get to the office. Even if you forget to turn it off, you can turn it off when you are out and about.

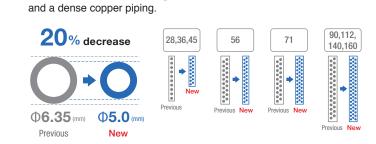


2. $\Phi 5.0$ heat exchanger tubes is adopted to improve the performance.

both

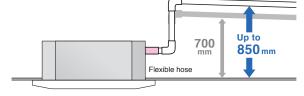
cold

Slimmer heat exchanger



850mm Drain Pump

Drain can be discharged upwards up to 850mm from the ceiling surface, allowing a piping layout with a high degree of freedom. Thanks to the 185mm flexible hose, equipment supports easy workability.



SPECIFICATIONS

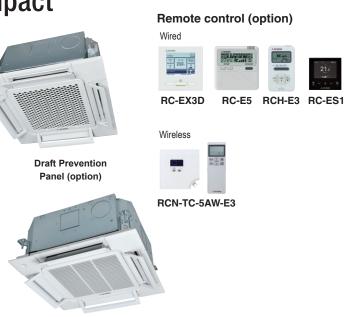
Indoor unit	FC	от	28KXZE3-W	36KXZE3-W	45KXZE3-W	56KXZE3-W	71KXZE3-W	90KXZE3-W	112KXZE3-W	140KXZE3-W	160KXZE3-W		
Power source						1 Pha	se 220-240V,	50Hz					
Nominal	Cooling	kW	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0	16.0		
capacity	Heating	KVV	3.2	4.0	5.0	6.3	8.0	10.0	12.5	16.0	18.0		
Power	Cooling	w		40-40		70-70	80-80		130	-130			
consumption	Heating	vv		40-40		10-10	00-00	130-130					
Sound power	Cooling	dB(A)		55	60		62	65					
level ^{*1}	Heating	uD(A)		55		00	02		, i i	5			
Sound pressure level ^{*1}	Cooling	dB(A)	40/31/30/28	40/34/30/28	40/34/31/28	15/31/31/20	17/35/30/08	/0/38/36/31	/0/30/37/31	49/42/39/32	10/12/10/33		
(P-Hi/Hi/Me/Lo)	le/Lo) Heating		40/31/26/23	40/33/26/23	40/33/30/23	43/34/31/23	41/00/02/20	43/30/30/31	43/33/37/31	43/42/03/02	43/42/40/00		
Exterior dimensions	Unit	mm			236x840x840)			298x84	40x840			
(HeightxWidthxDepth)	Panel		35x950x950						35x95	0x950			
Net weight	Unit	kg		21 22 24 28									
Net weight	Panel	ĸy		Standard panel : 5, Draft prevention panel : 6									
Air flow	Cooling	m ³ /	19/12/10/9	19/14/10/9	19/14/12/9	25/15/13/11	28/16/14/12	37/24/21/16	37/24/22/16	37/27/24/17	37/28/25/18		
(P-Hi/Hi/Me/Lo)	Heating	min	13/12/10/9	19/14/10/9	13/14/12/3	23/13/13/11	20/10/14/12	5//24/21/10	5//24/22/10	51/21/24/11	51/20/25/10		
Outside air intake							Possible						
Refrigerant	Liquid	mm		ø6.35	(1/4")				ø9.52(3/8")				
piping size (Flare)	Gas	(in)	ø9.52(3/8")		ø12.7(1/2")			ø15.88(5/8")					
Panel (option) White : T-PSA-5CW			W-E, T-PSAE-5CW-E Black : T-PSA-5CB-E, T-PSAE-5CB-E										
Air filter, Q'ty	Air filter, Q'ty		Pocket plastic net x 1(Washable)										

Indoor unit	FL	DT	28KXZE1	36KXZE1	45KXZE1	56KXZE1	71KXZE1	90KXZE1	112KXZE1	140KXZE1	160KXZE1	
Power source						1 Pha	ise 220-240V,	50Hz				
Nominal	Cooling	kW	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0	16.0	
capacity	Heating	I. WW	3.2	4.0	5.0	6.3	8.0	10.0	12.5	16.0	18.0	
Power	Cooling	W		40-40		70-70	80-80	130-130	130-130 140-140			
consumption	Heating			40 40		1010	00 00	100 100				
Sound power	Cooling	dB(A)		55		60	62	6	5	6	6	
level	Heating	00(71)					02	Ŭ	°	Ŭ	0	
Sound pressure level*1	Cooling	dB(A)	38/33	/30/28	38/33/31/29	44/33/31/29	47/35/32/28	49/38/36/31	49/39/37/31	49/42/39/32	49/42/39/33	
(P-Hi/Hi/Me/Lo)	Heating	42(0)	00,00,	00,20	00,00,01,20	11/00/01/20	11,00,02,20	10,00,00,00	10/00/01/01	10/ 12/00/02	10, 12,00,00	
Exterior dimensions	Unit	mm			236x840x840				298x84	40x840		
(HeightxWidthxDepth)	Panel				35x950x950				35x9	50x950		
Net weight	Unit	kg		20		21.5 25						
Not Worght	Panel	Ng		Standard panel : 5, Draft prevention panel : 6								
Air flow	Cooling	m ³ /	20/14/12/10	20/14/12/10	20/15/13/10	26/16/13/11	28/17/14/12	37/25/22/15	38/26/23/17	38/28/25/18	38/29/26/19	
(P-Hi/Hi/Me/Lo)	Heating	min	20/14/12/10	20/14/12/10	20/10/10/10	20/10/10/11	20/11/14/12	01720722710	00/20/20/11	00/20/20/10	00/20/20/10	
Outside air intake							Possible					
Refrigerant	Liquid	mm		ø6.35	5(1/4")				ø9.52(3/8")			
piping size (Flare)	piping size (Flare) Gas (in) Ø9.52(3/8") Ø12.7(1/2") Ø15.88(5/8")											
Panel (option)	Panel (option)		White : T-PSA-5BW-E, T-PSAE-5BW-E Black : T-PSA-5BB-E, T-PSAE-5BB-E									
Air filter, Q'ty	Air filter, Q'ty					Pocket pla	astic net x 1(\	Nashable)				



Ceiling Cassette - 4way Compact FDTC





*R32 indoor unit are not compatible with R410A outdoor unit and vice versa.

Panel select pattern

Wireless re	eceiver M	otion Sensor	Motion sensor	Wireless receiver	Motion sensor &	Wireless receiver
		•	OLB-TC-5W-E	RCN-TC-5AW-E3	LB-TC-5W-E	RCN-TC-5AW-E3
	Standard Panel	TC-PSA-5AW-E	•	•		•
Honeycomb type	Draft Prevention Panel	TC-PSAE-5AW-E	•	•		•
	Standard Panel	TC-PSAG-5AW-E	•	•		•
Grid type	Draft Prevention Panel	TC-PSAGE-5AW-E	•	•		•

European design & Flat panel

Unique Grille Design

A grille designed with a unique structure and a clean white panel that blends with the room.



Integrated ceiling system design 600x600

Grid type

Easy installation - with a weight of only 14kg, a thin panel, and a main body size of only 248mm.

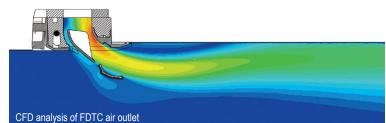


(option)

Draft Prevention Panel

This prevents cold/hot draft being blown directly on the user. It is possible to set Draft Prevention Panel for each air outlet.





User can position panels by using the remote controller

(RC-EX3D, Wireless kit) only when Draft Prevention Panel is available.

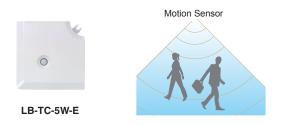
Individual flap control system

According to room temperature conditions, four directions of air flow can be controlled individually by following Flap control system. Individual flap control is available even after installation.



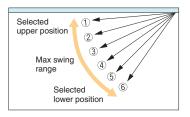
Motion Sensor (option)

Motion sensor is equipped in the corner of the panel and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



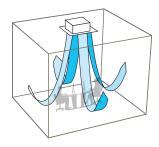
The flap can swing within the range of upper and lower flap position selected with wired remote control.

*The wireless remote control is not applicable to the Individual flap control system.



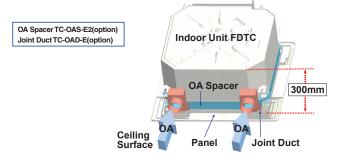
Suitable for High ceilings

The Powerful blowout carries comfortable air flow to the floor even in high ceiling applications. It is ideal for high ceiling offices, stores, etc., with a wide, uniform air flow throughout the room.



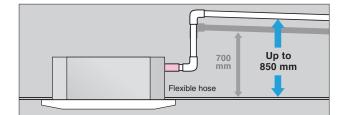
Taking OA (Outside Air) into inside

Fresh air can be taken in without optional parts. When the fresh air is insufficient, optional parts can be used.



850mm Drain Pump

Drain can be discharged upward by 850 mm from the ceiling surface close to the indoor unit. It allows a piping layout with a high degree of freedom depending on the installation location.



■ SPECIFICATIONS

Indoor unit	FD	тс	15KXZE3-W	22KXZE3-W	28KXZE3-W	36KXZE3-W	45KXZE3-W	56KXZE3-W					
Power source					1 Phase 220	-240V, 50Hz							
Nominal	Cooling	kW	1.5	2.2	2.8	3.6	4.5	5.6					
capacity	Heating	r.vv	1.7	2.5	3.2	4.0	5.0	6.3					
Power consumption	Cooling Heating	W		30-30		40-40	50-50	60-60					
Sound power	Cooling		47	49		54	58	00					
level ^{*1}	Heating	dB(A)	46	4	9	53	57	60					
Sound pressure level ^{*1}	Cooling	dB(A)	33/30/28/25	35/32/	/00/05	39/36/31/26	43/39/36/28	47/43/39/31					
(P-Hi/Hi/Me/Lo)	Heating	ud(A)	33/30/26/22	35/32/	29/20	39/30/31/20	43/39/30/20	41/43/39/31					
Exterior dimensions	Unit	mm			248x57	70x570							
(HeightxWidthxDepth)	Panel				10x62	0x620							
Net weight	Unit	kg	12.5	12.5 13 14									
Net weight	Panel	ĸġ	Standard panel : 2.5, Draft prevention panel : 3										
Air flow	Cooling	m ³ /	8/7/6/5	9/8/	/7/6	10/9/8/6	12/10/9/7	14/12/10/8					
(P-Hi/Hi/Me/Lo)	Heating	min	0,1,0,0	0,0,	110	10/0/0/0	12,10,0,1	14/12/10/0					
Outside air intake					Pos	sible							
Refrigerant	Liquid	mm			5(1/4")								
piping size (Flare)	piping size (Flare) Gas (in)			ø9.52(3/8")			ø12.7(1/2")						
Panel (option)	Panel (option)			Honeycomb : TC-PSA-5AW-E, TC-PSAE-5AW-E Grid : TC-PSAG-5AW-E, TC-PSAGE-5AW-E									
Air filter, Q'ty	Air filter, Q'ty			Pocket plastic net x 1(Washable)									

Indoor unit	FD	TC	15KXZE1	22KXZE1	28KXZE1	36KXZE1	45KXZE1	56KXZE1						
Power source					1 Phase 220	-240V, 50Hz								
Nominal	Cooling	kW	1.5	2.2	2.8	3.6	4.5	5.6						
capacity	Heating	KVV	1.7	2.5 3.2		4.0	5.0	6.3						
Power	Cooling	w		30-30		40-40	50-50	60-60						
consumption	Heating	vv		30-30		40-40	50-50	00-00						
Sound power	Cooling	dB(A)	47	4	٥	54	58	60						
level*1	Heating	UD(A)	46	7	5	53	57	00						
Sound pressure level*1	Cooling	dB(A)	33/30/28/25	35/32/	/20/25	39/36/31/26	43/39/36/28	47/43/39/31						
(P-Hi/Hi/Me/Lo)	P-Hi/Hi/Me/Lo) Heating		33/30/26/22	00/02/	23/23	33/30/31/20	40/09/00/20	47/40/00/01						
Exterior dimensions	Unit	mm			248x57	70x570								
(HeightxWidthxDepth)	Panel			10x620x620										
Net weight	Unit	kg	12.5	12.5 13			14							
Not Woight	Panel	ĸġ		Star	ndard panel : 2.5, Di	raft prevention pane	l:3							
Air flow	Cooling	m ³ /	8/7/6/5	9/8/	17/6	10/9/8/6	12/10/9/7	14/12/10/8						
(P-Hi/Hi/Me/Lo)	Heating	min	0/1/0/0	5/0/	110	10/0/0/0	12/10/3/1	14/12/10/0						
Outside air intake					Pos	sible								
Refrigerant	Liquid	mm												
piping size (Flare) Gas (in)			ø9.52(3/8") ø12.7(1/2")											
Panel (option)	Panel (option)			Honeycomb : TC-PSA-5AW-E, TC-PSAE-5AW-E Grid : TC-PSAG-5AW-E, TC-PSAGE-5AW-E										
Air filter, Q'ty			Pocket plastic net x 1(Washable)											







*R32 indoor unit are not compatible with R410A outdoor unit and vice versa.

Individual flap control system

We've optimised our outlet design with advanced technology to allow you to control up to four directions of air flow. Allowing you to control air direction via the flap systems and room temperature.



Motion Sensor

(option)

Motion sensor is equipped in the corner of the panel and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.

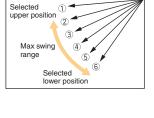




- The flap can swing within the range of upper and lower flap position selected with wired control.
- *The wireless remote control is not applicable with the individual flap control system.

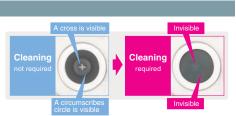
Installation workability

Drainage flow test can be done easily by use of this drainage spout.



rainage spout

Condition of the bottom of a drain pan can be checked through this transparent access hole without removing drain pan.



750mm Drain Pump

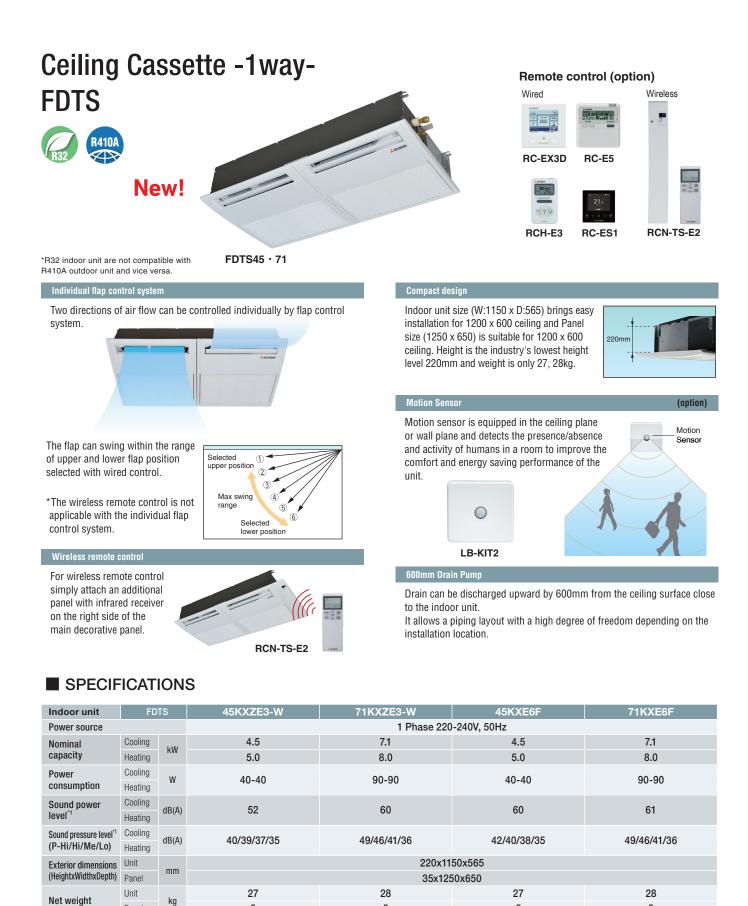
The drain discharge system allows for a piping layout with a high degree of freedom (dependent on installation location). Discharge from above 750mm from a ceiling surface to the indoor unit.

Transparent access hole to drain pan

SPECIFICATIONS

Indoor unit	FD.	TW	28KXZE3-W	45KXZE3-W	56KXZE3-W	71KXZE3-W	90KXZE3-W	112KXZE3-W	140KXZE3-W	
Power source					1 PI	nase 220-240V, 5	0Hz			
Nominal	Cooling	kW	2.8	4.5	5.6	7.1	9.0	11.2	14.0	
capacity	Heating	r.vv	3.2	5.0	6.3	8.0	10.0	12.5	16.0	
Power	Cooling	w	90-90	100	-100	140-140	190-190			
consumption	Heating					140-140		190-190		
Sound power	Cooling	dB(A)	57		58			63		
level	Heating	ub(A)	57		50		62			
Sound pressure level*1	Cooling	dB(A)		42/38	/34/31		48/45/41/37			
(P-Hi/Hi/Me/Lo)	Heating	ub(A)		42/00/	104/01			40/40/41/01		
Exterior dimensions	Unit	mm		325x82	20x620			325x1535x620		
(HeightxWidthxDepth)	Panel			20x1120x680			20x1835x680			
Net weight	Unit	kg	20	2	1	23	35			
Not Woight	Panel	ĸġ	8.5	8	.5	8.5		13		
Air flow	Cooling	m ³ /		14 5/1	2/10/9			31/27/23/20		
(P-Hi/Hi/Me/Lo)	Heating	min		14.0/1	2/10/5			01/21/20/20		
Outside air intake						Possible				
Refrigerant	Liquid	mm		ø6.35(1/4")			ø9.52	2(3/8")		
piping size (Flare)	size (Flare) Gas (in) Ø9.52(3/8") Ø12.7(1/2") Ø15.88(5/8")									
Panel (option)				TW-PSA	\-26W-Е		TW-PSA-46W-E			
Air filter, Q'ty				Pocket plastic n	et x 2(Washable)		Pocket plastic net x 3(Washable)			

Indoor unit	FD.	TW	28KXE6F	45KXE6F	56KXE6F	71KXE6F	90KXE6F	112KXE6F	140KXE6F			
Power source												
Nominal	Cooling	kW	2.8	4.5	5.6	7.1	9.0	11.2	14.0			
capacity	Heating	KVV	3.2	5.0	6.3	8.0	10.0	12.5	16.0			
Power	Cooling	W	90-90	100	-100	140-140		190-190				
consumption	Heating					190-190						
Sound power	Cooling	dB(A)		5	8			65				
level ^{*1}	Heating	uD(A)		5	0			65				
Sound pressure level ^{*1}	Cooling	dB(A)		42/38/	/3//31			48/45/41/37				
(P-Hi/Hi/Me/Lo)	Heating	uD(A)		42/00/	/04/01			40/43/41/3/				
Exterior dimensions	Unit	mm		325x82	20x620			325x1535x620				
(HeightxWidthxDepth)	Panel			20x112	20x680		20x1835x680					
Net weight	Unit	kg	20	2	:1	23	35					
Net weight	Panel	ĸy	8.5	8.	.5	8.5		13				
Air flow	Cooling	m ³ /		1/ 5/1	2/10/9			31/27/23/20				
(P-Hi/Hi/Me/Lo)	Heating	min		14.5/1	2/10/3			51/21/25/20				
Outside air intake						Possible						
Refrigerant	Jerant Liquid mm Ø6.35(1/4")						ø9.52	2(3/8")				
piping size (Flare)	Gas	(in)	ø9.52(3/8")	ø12.7	(1/2")		ø15.88(5/8")					
Panel (option)	Panel (option)			TW-PSA	λ-26W-Ε	TW-PSA-46W-E						
Air filter, Q'ty	Air filter, Q'ty			Pocket plastic n	et x 2(Washable)		Pocket plastic net x 3(Washable)					



5

17/15/12/10

ø9.52(3/8")

ø15.88(5/8")

Possible

TS-PSA-3AW-E

Pocket plastic net x 2(Washable)

5

13/12/11/9.5

ø6.35(1/4")

ø12.7(1/2")

5

17/15/12/10

ø9.52(3/8")

ø15.88(5/8")

Panel

Air flow

(P-Hi/Hi/Me/Lo)

Outside air intake

piping size (Flare) Gas

Refrigerant

Panel (option)

Air filter, Q'ty

Cooling

Heating

Liquid

m³/

min

mm

(in)

5

13/12/11/9.5

ø6.35(1/4")

ø12.7(1/2")

Ceiling Cassette -1way Compact-**FDTQ**



New!

FDTQ22-36

*R32 indoor unit are not compatible with R410A outdoor unit and vice versa.

Compact design

• Comfortable effective cooling for small rooms, with low fan speed air flow at just 5.4m³/min.



Optional wide panel shown for solid ceiling

SPECIFICATIONS

Indoor unit	FD	TQ	22KXZE3-W	28KXZE3-W	36KXZE3-W	22KXE6F	28KXE6F	36KXE6F			
Panel Name					Direct bl	ow panel					
Panel (option)					TQ-PSA-15W-I	E (Short Panel)					
Faller (option)					TQ-PSB-15W-	E (Wide Panel)					
Power source					1 Phase 220	-240V, 50Hz					
Nominal	Cooling	kW	2.2	2.8	3.6	2.2	2.8	3.6			
capacity	Heating	I. WW	2.5	3.2	4.0	2.5	3.2	4.0			
Power	Cooling	W			50.	-70					
consumption	Heating	vv		50-70							
Sound power	Cooling	dB(A)		56			60				
level ^{*1}	Heating	00(71)		00	00						
Sound pressure level*1	Cooling	dB(A)		45/41/38/34			45/41/38/33				
(P-Hi/Hi/Me/Lo)	Heating	uD()		10/11/00/01			10, 11, 00, 00				
Exterior dimensions	Unit	mm			250x57						
(HeightxWidthxDepth)	Panel			35x625x6	50(TQ-PSA-15W-E),	•	B-15W-E)				
Net weight	Unit	kg			1	-					
·····g···	Panel	-			2.5(TQ-PSA-15W-E)), 3(TQ-PSB-15W-E)					
Air flow	Cooling	m ³ /			8/7/	/6/5					
(P-Hi/Hi/Me/Lo)	Heating	min									
Outside air intake					Poss						
Refrigerant	Liquid	mm (in)			ø6.35	. ,					
	piping size (Flare) Gas (in)			[3/8")	ø12.7(1/2")	ø9.52	(3/8")	ø12.7(1/2")			
Air filter, Q'ty	Air filter, Q'ty				Pocket plastic n	et x 1(Washable)					

Motion Sensor Motion sensor is equipped in the ceiling plane or wall

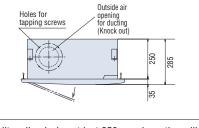
295-325

· Condensate drain pump included as standard

More Drain

600 °

plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



Remote control (option)

RC-E5 RCH-E3 RC-ES1

Wired

RC-EX3D

RCN-KIT4-E2

Wireless

• Ultra slim design at just 250mm above the ceiling

(option)



LB-KIT2

Duct Connected -High Static Pressure-





1

*R32 indoor unit are not compatible with R410A outdoor unit and vice versa. FDU224 · 280

Static pressure could be adjusted via the remote control



Duct unit se

Static press Zone setting

Zone setting

Select the it

The static pressure of the air duct could simply be adjusted via the remote control thereby work above the celling to adjust is no longer required.

AUTO

Set

Back

(option)

ttings	
ure adjustment 🛛 🔶	Static pressure adjustment
js	
js reset	
	10 Pa
Back	<u> </u>
em.	Tap ▲ ▼ to set the v

Reduction of sound pressure level

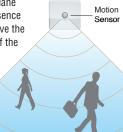
Previous (R410A) Current (R32) (P-Hi cooling mode) dB(A) 50 17dB L4dR 45dB 41dB 10dB 40 37dB 37dE 30 20 FDU45-56 FDU71-90 FDU112 FDU140 FDU160

Motion Sensor

Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.

0

LB-KIT2



Thin design

The height of FDU (45–160) models are only 280mm

280mm



Remote control (option)

RC-E5 RCH-E3 RC-ES1

Wired

230

RC-EX3D

RCN-KIT4-E2

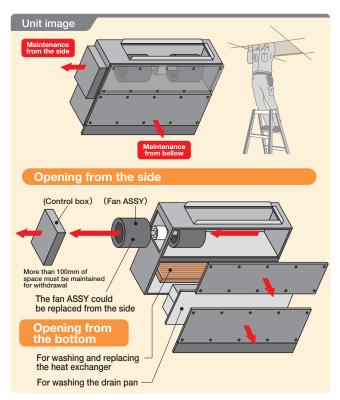
Wireless

Transparent inspection window

Dirt condition of the bottom of the drain pan can be checked through this transparent inspection window without removing drain pan. (Please refer to P80)

Improvement of the serviceability

Fan unit (impeller and motor) can be pulled out from the right side of the unit. Maintenance can be carried out from the right side or the bottom side of the unit.



■ SPECIFICATIONS

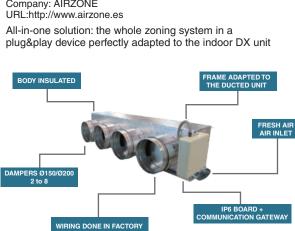
Indoor unit	FD	U	45KXZE3-W	56KXZE3-W	71KXZE3-W	90KXZE3-W	112KXZE3-W	140KXZE3-W	160KXZE3-W	224KXZE3-W	280KXZE3-W	
Power source						1 Pha	ase 220-240V,	50Hz				
Nominal	Cooling	kW	4.5	5.6	7.1	9.0	11.2	14.0	16.0	22.4	28.0	
capacity	Heating	r.vv	5.0	6.3	8.0	10.0	12.5	16.0	18.0	25.0	31.5	
Power	Cooling	w	100	-100	240	-250	310-320	350-360	420-430	1.160-1.200		
consumption	Heating		100	-100	240	-230	510-520	330-300	420-430	1.100	-1.200	
Sound power	Cooling	dB(A)	5	-		3	68		72	7	'8	
level ^{*1}	level ^{*1} Heating		6	0	6	5	6	9	12	'	0	
Sound pressure level*1	Cooling	dB(A)	34/29/	27/25 37		/27/22	40/36/34/28	11/37/31/28	45/38/34/29	52/50/47/44		
(P-Hi/Hi/Me/Lo)	Heating	uD(A)	35/30/	/29/25	39/33	39/33/28/23		41/36/34/28		52/50/47/44		
Exterior dimension (HxWxD)	15	mm	280x750x635		280x950x635		2	280x1368x73	3	379x16	00x893	
Net weight		kg	29		34		54			89		
Air flow	Cooling	m ³ /	13/10	1/0/9	24/19/15/10		36/28/25/19 39/32/26/20		48/35/28/22	5/28/22 80/72/64/		
(P-Hi/Hi/Me/Lo)	Heating	min	13/10	J/9/0	24/19/	/15/10	30/20/23/19	39/32/20/20	40/00/20/22	00/72	/04/30	
Available static pr	essure	Ра					200					
Outside air intake							Possible					
Refrigerant	Liquid	mm	ø6.35(1/4	l") (Flare)		Ø	9.52(3/8")(Flai	re)		ø9.52(3/8	')(Brazing)	
piping size	Gas	(in)	ø12.7(1/2	2")(Flare)		ø1	5.88(5/8")(Fla	re)		ø19.05(3/4") (Brazing)	ø22.22(7/8") (Brazing)	
Air filter, Q'ty	Air filter, Q'ty			Procure locally								

Indoor unit	FC)U	45KXE6F	56KXE6F	71KXE6F	90KXE6F	112KXE6F	140KXE6F	160KXE6F	224KXZE1	280KXZE1	
Power source						1 Pha	ase 220-240V,	50Hz				
Nominal	Cooling	kW	4.5	5.6	7.1	9.0	11.2	14.0	16.0	22.4	28.0	
capacity	Heating	I. W	5.0	6.3	8.0	10.0	12.5	16.0	18.0	25.0	31.5	
Power consumption	Cooling Heating	W	100	-100	240-250		310-320	350-360	420-430	1.160-1.200		
Sound power level ^{*1}	Cooling Heating	dB(A)	6	0	6	5	71	72	74	75		
Sound pressure level ^{*1} (P-Hi/Hi/Me/Lo)	Cooling Heating	dB(A)	37/32	/29/26	38/33/29/25 44/38/36/30 45/40/34/29 47/40/35/3				47/40/35/30	52/50	/47/45	
Exterior dimension (HxWxD)	15	mm	280x7	50x635	280x9	50x635	:	280x1368x74()	379x1600x893		
Net weight		kg	2	9	3	4		54		89		
Air flow (P-Hi/Hi/Me/Lo)	Cooling Heating	m ³ / min	13/1	0/9/8	24/19	/15/10	36/28/25/19	39/32/26/20	48/35/28/22	28/22 80/72/64/56		
Available static pr	essure	Ра					200					
Outside air intake							Possible					
Refrigerant	Liquid	mm	ø6.35(1/4	4")(Flare)		Ø	9.52(3/8")(Flai	re)		ø9.52(3/8	")(Brazing)	
piping size	Gas	(in)	ø12.7(1/2	2")(Flare)		ø1	5.88(5/8")(Fla	re)		ø19.05(3/4") (Brazing)	ø22.22(7/8") (Brazing)	
Air filter, Q'ty						F	Procure locall	у				

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

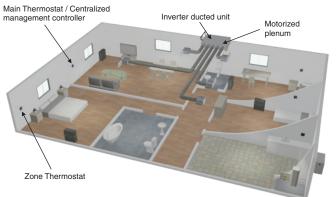
Round duct adapter (Available for FDU 45-160, FDUM 22-160)

Company: AIRZONE



Main components





Duct Connected -Low/Middle Static Pressure-**FDUM**



*R32 indoor unit are not compatible with R410A outdoor unit and vice versa.

Static pressure could be adjusted via the remote control



The static pressure of the air duct could simply be adjusted via the remote control thereby work above the celling to adjust is no longer required.

Duct unit settings			
Static pressure adjustment	Static	pressure adjustment	
Zone settings			
Zone settings reset			AUTO
		10 Pa	
			Set
Back		<u></u>	
Select the item.	Tan A 🔻	to set the value.	Back
	iap 🛋 🔻	to set the value a.	

Motion Sensor

(option)

Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



URL

In case of requirements of round duct adapter, please

refer to P85.

AIRZONE http://www.airzone.es

Remote control (option)





Filter kit (option) UM-FL1EF : for 22-56 UM-FL2EF : for 71, 90 UM-FL3EF : for 112, 140, 160

*Filter pressure loss:5pa



Thin design

The height of all FDUM models only 280mm

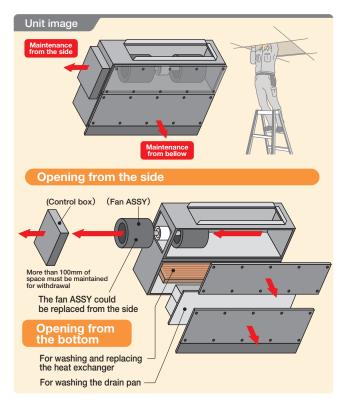


Transparent inspection window

Dirt condition of the bottom of the drain pan can be checked through this transparent inspection window without removing drain pan. (Please refer to P80)

Improvement of the serviceability

Fan unit (impeller and motor) can be pulled out from the right side of the unit. Maintenance can be carried out from the right side or the bottom side of the unit.



■ SPECIFICATIONS

Indoor unit	FD	UM	22KXZE3-W	28KXZE3-W	36KXZE3-W	45KXZE3-W	56KXZE3-W	71KXZE3-W	90KXZE3-W	112KXZE3-W	140KXZE3-W	160KXZE3-W
Power source							1 Phase 220)-240V, 50Hz	2			
Nominal	Cooling	kW	2.2	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0	16.0
capacity	Heating	r.vv	2.5	2.5 3.2		5.0	6.3	8.0	10.0	12.5	16.0	18.0
Power	Cooling	w			80.80			160-160		250-250	260-260	380-380
consumption	Heating	VV		80-80				100-100		200-200	200-200	300-300
Sound power	Cooling	dB(A)	5	57 58				6	3	6	8	72
level ^{*1}	Heating	ub(A)	6	60 60				65		6	9	12
Sound pressure level ^{*1}	Cooling	dB(A)	33/27/	/25/23		34/29/27/25	5	37/31/27/22		40/36/34/28	11/27/21/20	45/38/34/29
(P-Hi/Hi/Me/Lo)	Heating	uD(A)	36/30	36/30/29/25 35/30/29/2			5	39/33/28/23		41/36/34/28	41/36/34/28	
Exterior dimension (HxWxD)	15	mm		2	280x750x63	5		280x9	50x635	2	80x1368x73	8
Net weight		kg			29			34			54	
Air flow	Cooling	m ³ /			13/10/9/8			24/10	/15/10	36/28/25/19	39/32/26/20	48/35/28/22
(P-Hi/Hi/Me/Lo)	Heating	min			13/10/9/0			24/13/	15/10	30/20/23/19	33/32/20/20	40/00/20/22
Available static pr	essure	Ра					1(00				
Outside air intake				P			Pos	sible				
Refrigerant	Liquid	mm		ø6.35(1/4")				ø9.52(3/8")				
piping size (Flare)	Gas	(in)	ø9.52	ø9.52(3/8") ø12.7(1/2")				ø15.88(5/8")				
Air filter (option)	Air filter (option) UM-FL1EF					UM-F	L2EF		UM-FL3EF			

Indoor unit	FD	UM	22KXE6F	28KXE6F	36KXE6F	45KXE6F	56KXE6F	71KXE6F	90KXE6F	112KXE6F	140KXE6F	160KXE6F
Power source							1 Phase 220	0-240V, 50Hz	2			
Nominal	Cooling	kW	2.2	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0	16.0
capacity	Heating	I.VV	2.5	2.5 3.2 4.0 5.0 6.3				8.0	10.0	12.5	16.0	18.0
Power	Cooling	w		100-100				200	-200	290-290	330-330	450-450
consumption	Heating	**		100-100					200	200-200	000-000	400-400
Sound power	Cooling	dB(A)		60					5	71	72	74
level ^{*1}	Heating	ub(A)		00					65		12	14
Sound pressure level $^{^{\star 1}}$	Cooling	dB(A)		37/32/29/26					38/33/29/25		45/40/34/29	47/40/35/30
(P-Hi/Hi/Me/Lo)	Heating	ub(ri)		31/32/29/20								-17-0/05/00
Exterior dimension (HxWxD)	ns	mm		2	280x750x63	5		280x9	50x635	2	80x1368x74	0
Net weight		kg			29			34 54				
Air flow	Cooling	m ³ /			13/10/9/8			24/10	/15/10	36/28/25/19	39/32/26/20	48/35/28/22
(P-Hi/Hi/Me/Lo)	Heating	min			13/10/9/0			24/13/	15/10	30/20/23/19	33/32/20/20	40/33/20/22
Available static pr	essure	Ра						00				
Outside air intake			F				Pos	Possible				
Refrigerant	Liquid	mm	ø6.35(1/4")				ø9.52(3/8")					
piping size (Flare)	Gas	(in)	ø9.52	ø9.52(3/8") ø12.7(1/2")				ø15.88(5/8")				
Air filter (option)				UM-FL1EF				UM-F	L2EF		UM-FL3EF	

Duct Connected (thin) -Low Static Pressure-**FDUT**





FDUT15-71

Remote control (option)



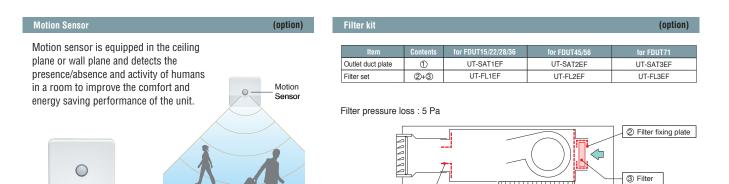




Wireless

4 1

*R32 indoor unit are not compatible with R410A outdoor unit and vice versa.



① Outlet duct plate

SPECIFICATIONS

LB-KIT2

Indoor unit	FD	UT	15KXZE3-W	22KXZE3-W	28KXZE3-W	36KXZE3-W	45KXZE3-W	56KXZE3-W	71KXZE3-W
Power source					1 PI	hase 220-240V, 5	0Hz		
Nominal	Cooling	kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1
capacity	Heating	I. WW	1.7	2.5	3.2	4.0	5.0	6.0	8.0
Power	Cooling	w	57-58	63-66		67-70	75-78	76-80	80-80
consumption	Heating	vv	57-56	65-67		70-72	72-76	73-78	70-70
Sound power	Cooling	dB(A)	52	52		54	54 55		56
level ^{*1}	Heating	uD(A)	51	J	2	55	54	55	57
Sound pressure level*1	Cooling	dB(A)	28/26/21	20/2	6/22	30/28/24	30/26/24	31/27/24	32/28/27
(Hi/Me/Lo)	Heating	uD(A)	28/25/20	20/2	.0/22	31/29/25	30/27/25	31/28/26	32/28/26
Sound pressure level ^{*2}	Cooling	dB(A)	32/29/25	30/0	9/25	37/34/28	36/33/27	38/33/29	41/37/32
(Hi/Me/Lo)	Heating	uD(A)	52/25/25	5272	.3/23	51/54/20	30/33/21	30/33/23	41/3//32
Exterior dimension (HxWxD)	15	mm		200x7	50x500		200x9	50x500	220x1150x565
Net weight		kg	22	2	1	22	2	5	31
Air flow	Cooling	m³/	6/5/4	7.5	/6/5	8.5/7/5.5	11.5/9/7	12.5/9/7.2	16/13/9.5
(Hi/Me/Lo)	Heating	min	0/3/4	1.5/	0/0	0.0/1/0.0	11.5/ 5/ 7	12.3/3/1.2	10/13/9.5
External static pre	ssure	Ра		Standard :	10 Max : 35		Sta	andard : 10 Max :	50
Outside air intake						Possible			
Refrigerant	Liquid	mm		ø6.3					ø9.52(3/8")
piping size (Flare)	Gas	(in)		ø9.52(3/8")			ø12.7(1/2")		
Air filter (option)				UT-FL1EF			UT-FL2EF		UT-FL3EF

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. The data of nominal cooling and heating capacity and sound pressure level are measured with 10Pa of external static pressure.

3. The sound level indicates the value of rear-intake type with duct in anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

4. Sound Pressure Level shows the value when the supply duct of 2m and the return duct of 1m (except the Bottom air return) are connected the unit.

Sound pressure level *1:Mike position is 1.5m below the unit, *2:Mike position is 1m in front and 1m below od the air supply duct.

Indoor unit	FD	UT	15KXE6F-E	22KXE6F-E	28KXE6F-E	36KXE6F-E	45KXE6F-E	56KXE6F-E	71KXE6F-E
Power source					1 P	hase 220-240V, 5	0Hz		
Nominal	Cooling	kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1
capacity	Heating	KVV	1.7	2.5	3.2	4.0	5.0	6.0	8.0
Power	Cooling	W	60-60 70-70				80	-80	80-80
consumption	Heating	vv	00-00				00	-00	70-70
Sound power	Cooling	dB(A)	52			57	58		59
level*1	Heating	ub(A)	52			01	50	,	5
Sound pressure level*1	Cooling	dB(A)	28/26/22			33/30/26	34/32/28	35/33/30	35/31/28
(Hi/Me/Lo)	Heating	ub(//)	20/20/22			00/00/20	04/02/20	00/00/00	00/01/20
Sound pressure level ^{*2}	Cooling	dB(A)		32/29/25		37/34/28	36/33/27	38/33/29	41/37/32
(Hi/Me/Lo)	Heating	uD(). ()		02,20,20		01/01/20	00/00/21	00,00,20	11/01/02
Exterior dimension (HxWxD)	15	mm		200x75	50x500		200x9	50x500	220x1150x565
Net weight		kg	22	2	1	22	2	25	31
Air flow	Cooling	m ³ /	6/5/4	7.5	/6/5	8.5/7/5.5	11.5/9/7	12.5/9/7.2	16/13/9.5
(Hi/Me/Lo)	Heating	min	0/3/4	1.5/	0/0	0.3/7/5.5	11.5/9/7	12.3/9/1.2	10/13/9.5
External static pre	essure	Ра	Standard : 10 Max : 35				Sta	andard : 10 Max :	: 50
Outside air intake						Possible			
Refrigerant	Liquid	mm				6.35(1/4")			ø9.52(3/8")
piping size (Flare)	Gas	(in)	ø9.52(3/8")			ø12.7(1/2")			ø15.88(5/8")
Air filter (option)	ption) UT-FL1EF					UT-F	L2EF	UT-FL3EF	

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. The data of nominal cooling and heating capacity and sound pressure level are measured with 10Pa of external static pressure.

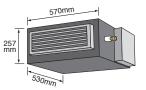
The sound level indicates the value of rear-intake type with duct in anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
 Sound Pressure Level shows the value when the supply duct of 2m and the return duct of 1m (except the Bottom air return) are connected the unit.
 Sound pressure level *1:Mike position is 1.5m below the unit, *2:Mike position is 1m in front and 1m below od the air supply duct.



*R32 indoor unit are not compatible with R410A outdoor unit and vice versa.

Compact and thin size, light weight

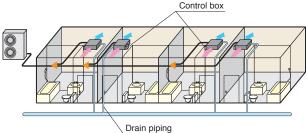
Our leading high technology has created the best solution for air-conditioning in hotels. The compact and thin sized units don't compromise on high energy efficiency all while weighing in at only 20kg.



The lowest sound level in the industry can ensure comfortable stay and rest in hotels.

Installation Flexibility

Control box and drain piping can be installed on both side of the unit and air intake to the unit is available from bottom or back side. Our highest technology can satisfy diverse installation requirements.







Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/ absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.

0

(option)





Simple remote control

Designed specially for hotel rooms, control buttons are limited only to the minimum required functions such as ON/OFF, mode, temperature setting and fan speed. It is really simple and easy to use.

SPECIFICATIONS

Indoor unit	FD	UH	22KXZE3-W	28KXZE3-W	36KXZE3-W	22KXE6F	28KXE6F	36KXE6F		
Power source					1 Phase 220	-240V, 50Hz				
Nominal	Cooling	kW	2.2	2.8	3.6	2.2	2.8	3.6		
capacity	Heating	KVV	2.5	3.2	4.0	2.5	3.2	4.0		
Power	Cooling	W			50.	0-70				
consumption	Heating	vv		30-70						
Sound power	Cooling	dB(A)		58			60			
level*1	Heating	uD(A)		58 00						
Sound pressure level*1	Cooling	dB(A)		36/33/30/27			39/33/30/27			
(P-Hi/Hi/Me/Lo)	Heating	ub(//)		00/00/00/21			00/00/00/21			
Exterior dimension (HxWxD)	ns	mm		256x550x525			257x570x530			
Net weight		kg		19			20			
Air flow	Cooling	m ³ /			8,5/7/	16 5/6				
(P-Hi/Hi/Me/Lo)	Heating	min			0.5/1/	0.5/0				
Static pressure		Ра		30						
Outside air intake				Not possible						
Refrigerant	Liquid	mm			ø6.35	(1/4")				
piping size (Flare)	Gas	(in)	ø9.52	(3/8")	ø12.7(1/2")	ø9.52	(3/8")	ø12.7(1/2")		
Air filter (option)			UH-FL1E							

Wall Mounted **FDK**



New! FDK15-56



*R32 indoor unit are not compatible with R410A outdoor unit and vice versa.

Elegant Timeless Design

The FDK series air-conditioners are innovatively designed with rounded contours that beautifully fit into any of Europe's diverse interior settings. Created by an Italian industrial design studio based in Milan, Tensa srl, the design meets a broad range of requirements. (FDK15-56)

Flap control system

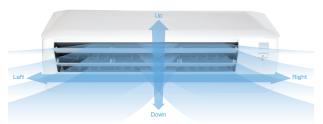
Selection of flap position is possible. A flap can be set at different angles.

*The wireless remote control is not applicable to the flap control system

1 Upper position (3 Movable range 5 6 Lower position

Lateral Swing > flap swings from right to left automatically



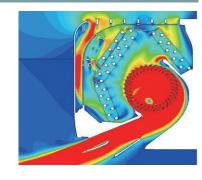


Jet Technology

FDK models adopt the air flow design that's proven to minimise resistance in a CFD analysis to achieve uniform air-conditioning to the furthest corners of the room.

Fast Colours in the figure show the air

unit.



(option)

Remote control (option)

RC-E5 RCH-E3 RC-ES1

RCN-K71-E2:

FDK71.90

Wired

230

RC-EX3D

RCN-K-E2:

FDK15-56

Wireless

Motion Sensor Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence

and activity of humans in a room to improve the Motion comfort and energy saving performance of the Sensor



0

SPECIFICATIONS

Indoor unit	FC	Ж	15KXZE3-W	22KXZE3-W	28KXZE3-W	36KXZE3-W	45KXZE3-W	56KXZE3-W	71KXZE3-W	90KXZE3-W
Power source						1 Phase 220)-240V, 50Hz			
Nominal	Cooling	kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1	9.0
capacity	Heating	r vv	1.7	2.5	3.2	4.0	5.0	6.3	8.0	10.0
Power	Cooling	w		20-20			30-30		40-40	50-50
consumption	Heating	vv		20-20			00-00	40-40	30-30	
Sound power	Cooling	dB(A)	54	5	5	5	8	58	59	61
level	Heating	uD(A)	54			,		61		01
Sound pressure level*1	Cooling	dB(A)	38/34/31/28	38/36	/30/27	40/38/33/28	43/41/36/33	43/41/36/33	42/40/37/35	44/42/39/35
(P-Hi/Hi/Me/Lo)	Heating	ub(A)	00/04/01/20	00/00	100/21	40/00/00/20	40/41/00/00	44/42/37/33	42/40/01/00	44/42/03/03
Exterior dimension (HxWxD)	15	mm			290x8	70x230			339x11	97x262
Net weight		kg	11.5	1	1		11.5		1	7
Air flow	Cooling	m ³ /	5.7/5/4.5/3.6	9.5/	8/6/5	11/10/8/7	12/11/9/8	12/11/9/8	21/19/16/14	23/21/19/16
(P-Hi/Hi/Me/Lo)	Heating	min	5.7/5/4.5/5.0	0.5/0	5/0/5	11/10/0/7	12/11/9/0	13/12/10/8	21/19/10/14	23/21/19/10
Outside air intake			Not possible							
Refrigerant	Liquid	mm			ø6.3	5(1/4")			ø9.52	(3/8")
piping size (Flare)	Gas	(in)		ø9.52(3/8")		ø12.7(1/2") ø15.88(5/8")				
Air filter, Q'ty			Polypropylene net x2 (Washable)							

Indoor unit	FD	К	15KXZE1	22KXZE1	28KXZE1	36KXZE1	45KXZE1	56KXZE1	71KXZE1	90KXZE1	
Power source						1 Phase 220	-240V, 50Hz				
Nominal	Cooling	kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1	9.0	
capacity	Heating	I. WW	1.7	2.5	3.2	4.0	5.0	6.3	8.0	10.0	
Power	Cooling	W		20-20			30-30		40-40	50-50	
consumption	Heating	vv		20-20			30-30	40-40	50-50		
Sound power	Cooling	dB(A)	54	5	5	5	8	58	59	61	
level ^{*1}	Heating	uD(A)	54	5	5	5	0	61	59	01	
Sound pressure level ^{*1}	Cooling	dB(A)	38/34/31/28	38/36/	122/28	40/38/33/28	43/41/36/33	43/41/36/33	42/40/37/35	44/42/39/35	
(P-Hi/Hi/Me/Lo)	Heating	uD(A)	30/34/31/20	30/30/	52/20	40/30/33/20	43/41/30/33	44/42/37/33	42/40/37/33	44/42/39/33	
Exterior dimension (HxWxD)	15	mm			290x8	70x230			339x11	97x262	
Net weight		kg	11.5	1	1		11.5		1	7	
Air flow	Cooling	m ³ /	5.7/5/4.5/3.6	8.5/8		11/10/8/7	12/11/9/8	12/11/9/8	21/19/16/14	23/21/19/16	
(P-Hi/Hi/Me/Lo)	Heating	min	5.7/5/4.5/5.0	0.5/0	5/0/5	11/10/0/7	12/11/9/0	13/12/10/8	21/19/10/14	23/21/19/10	
Outside air intake						Not po	ssible				
Refrigerant	Liquid	mm	ø6.			35(1/4")			ø9.52(3/8")		
piping size (Flare)	Gas	(in)		ø9.52(3/8")			ø12.7(1/2")		ø15.88(5/8")		
Air filter, Q'ty		Polypropyl				Polypropylene net x2 (Washable)					

Ceiling Suspended



New!

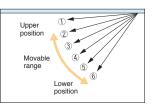
FDE36-140

*R32 indoor unit are not compatible with R410A outdoor unit and vice versa.

Flap control system

Selection of flap position is possible. A flap can be set at different angles.

*The wireless remote control is not applicable to the flap control system.



Remote control (option)



RCN-E-E3

(option)

Motion Sensor

Reduce your environmental impact with our optional motion sensor feature.

By detecting presence or absence of human activity in a room, the motion sensor improves room comfort and unit energy saving performance. O LB-E

SPECIFICATIONS

Indoor unit	FD	DΕ	36KXZE3-W	45KXZE3-W	56KXZE3-W	71KXZE3-W	112KXZE3-W	140KXZE3-W		
Power source					1 Phase 220	-240V, 50Hz				
Nominal	Cooling	kW	3.6	4.5	5.6	7.1	11.2	14.0		
capacity	Heating	KVV	4.0	5.0	6.3	8.0	12.5	16.0		
Power	Cooling	W		50-50		70-70	100-100	130-130		
consumption	Heating	vv		50-50		70-70	100-100	130-130		
Sound power	Cooling	dB(A)	59	59	59	61	61	64		
level ^{*1}	Heating	UD(A)	60	60	60	01	01	04		
Sound pressure level*1	Cooling	dB(A)	45/38/31/26	45/38/	/26/21	46/39/37/32	45/42/38/34	48/43/40/35		
(P-Hi/Hi/Me/Lo)	Heating	uD(A)	45/56/51/20	40/00/	30/31	40/39/31/32	43/42/30/34	40/43/40/33		
Exterior dimension (HxWxD)	15	mm		210x1070x690		210x1320x690	250x16	20x690		
Net weight		kg		28		35	4	.3		
Air flow	Cooling	m ³ /	13/10/7/5.5	13/10	/0/7	20/15/13/10	28/25/21/16.5	32/26/23/17		
(P-Hi/Hi/Me/Lo)	Heating	min	13/10/1/3.5	15/10)))) 1	20/13/13/10	20/23/21/10.3	52/20/25/11		
Outside air intake					Not po	ossible				
Refrigerant	Liquid	mm		ø6.35(1/4")		ø9.52(3/8")				
piping size (Flare)	Gas	(in)		ø12.7(1/2")			ø15.88(5/8")			
Air filter, Q'ty			Pocket Plastic net x2 (Washable)							

Indoor unit	FD	DE	36KXZE1	45KXZE1	56KXZE1	71KXZE1	112KXZE1	140KXZE1	
Power source					1 Phase 220	-240V, 50Hz			
Nominal	Cooling	kW	3.6	4.5	5.6	7.1	11.2	14.0	
capacity	Heating	K VV	4.0	5.0	6.3	8.0	12.5	16.0	
Power	Cooling	w		50-50		70-70	100-100	130-130	
consumption	Heating	vv		00-00		10-10	100-100	100-100	
Sound power	Cooling	dB(A)		60		62	61	64	
level	Heating	ub(A)		00		02	01	04	
Sound pressure level ^{*1}	Cooling	dB(A)	46/38/31/26	46/38	/36/31	47/39/37/32	45/42/38/34	48/43/40/35	
(P-Hi/Hi/Me/Lo)	Heating	uD(A)	40/00/01/20	40/00	100/01	41100/01/02	40/42/00/04	-0/-10/-10/00	
Exterior dimension (HxWxD)	15	mm		210x1070x690		210x1320x690	250x16	20x690	
Net weight		kg		28		33	43		
Air flow	Cooling	m³/	13/10/7/5.5	12/1	0/9/7	20/15/13/10	28/25/21/16.5	32/26/23/17	
(P-Hi/Hi/Me/Lo)	Heating	min	13/10/1/3.5	15/1	0/9/1	20/13/13/10	20/23/21/10.5	52/20/25/11	
Outside air intake					Not po	ossible			
Refrigerant	Liquid	mm		ø6.35(1/4")		ø9.52(3/8")			
piping size (Flare)	Gas	(in)		ø12.7(1/2")		ø15.88(5/8")			
Air filter, Q'ty			Pocket Plastic net x2 (Washable)						

Floor Standing -2way-FDFW





FDFW28-56

Auto air outlet selection



Remote control (option)



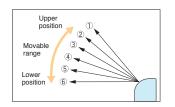
Sophisticated Design

With an elegant semi flat front panel in stylish white, the new series fit in various kinds of rooms and create relaxing atmosphere. Choice of wall hanging, floor standing or behind gallery installation is available.

Flap control system

Selection of flap position is possible. A flap can be set at different angles.

*The wireless remote control is not applicable to the flap control system.

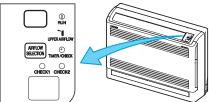


Quiet Operation

Thanks to the optimum balance of air outlet direction and sufficient air flow volume, the sound level has been minimized. The level of FDFW28KXE6F in the cooling Lo mode is only 30dB(A).

Convenient to use operation

Simultaneous lower and upper air outlets or upper outlet can be selected by air flow direction button. Further control can be arranged by a remote control.



(In case of use of wireless remote control)

SPECIFICATIONS

Indoor unit	FD	FW	28KXE6F	45KXE6F	56KXE6F			
Power source				1 Phase 220-240V, 50Hz				
Nominal	Cooling		2.8	4.5	5.6			
capacity	Heating	kW	3.2	5.0	6.3			
Power	Cooling	W	20-	20	30-30			
consumption	Heating	vv	20-	20	30-30			
Sound power	Cooling	dB(A)	55	57	60			
level ^{*1}	Heating	uD(A)	55	51	00			
Sound pressure level*1	Cooling	dB(A)	36/34/30	38/36/33	44/37/33			
(Hi/Me/Lo)	Heating	ub(A)	00/04/00	00,00,00	44/01/00			
Exterior dimension (HxWxD)	15	mm		600x860x238				
Net weight		kg	19	2	0			
Air flow	Cooling	m ³ /	9/8	2/7	11/9/8			
(Hi/Me/Lo)	Heating	min	3/0	<i>"</i>	11/9/6			
Outside air intake				Not possible				
Refrigerant	Liquid	mm		ø6.35(1/4")				
piping size (Flare)	Gas	(in)	ø9.52(3/8")	ø12.7	(1/2")			
Air filter, Q'ty			Polypropylene net x1 (Washable)					

Floor Standing (with casing) FDFL

Floor Standing (without casing) FDFU





FDFL71

Improved comfort with the airflow from a wide outle

With the 60 degrees angle of the airflow from the front to the upper side the comfort has increased.

Piping could be taken from the side and the bottom leading to an improved serviceability and ease of instillation





Wider air flow for optimum comfort

Remote control (option)

Wired





FDFU28-71 (concealed type)

Available in two types

RC-EX3D

The unit could be chosen from non concealed type and concealed type depending on the installation conditions

Compact design at 630mm height

Motion Sensor

The optional motional sensor on our floor standing units saves energy by operations by detecting human movement. Our smart technology provides energy saving control by shifting set temperature by detecting human activity.



LB-KIT2

SPECIFICATIONS

	FD	FL	71KXE6F	-	-	-	-
Indoor unit	FD	FU		28KXE6F	45KXE6F	56KXE6F	71KXE6F
Power source				1 Phase 220-240V, 50Hz			
Nominal	Cooling	kW	7.1	2.8	4.5	5.6	7.1
capacity	Heating	r.vv	8.0	3.2	5.0	6.3	8.0
Power	Cooling	w			90-100		
consumption	nsumption Heating				30-100		
Sound power	Cooling	dB(A)	62	58	60		
level ^{*1}	Heating	ub(A)	02				
Sound pressure level*1	Cooling	dB(A)	43/41/40	41/38/36 43/41/40			
(Hi/Me/Lo)	(Hi/Me/Lo) Heating		-07-17-0	41/00/00			
Exterior dimension (HxWxD)	Exterior dimensions (HxWxD) mm		630x1481x225	630x1087x225		630x1372x225	
Net weight		kg	40	25		32	
Air flow	Cooling	m ³ /	18/15/12	12/11/10	1//1	14/12/10	
(Hi/Me/Lo)	Heating	min	10/13/12	12/11/10	14/1/	2/10	18/15/12
Outside air intake	Outside air intake				Not possible		
Refrigerant	Liquid	mm	ø9.52(3/8")		ø6.35(1/4")		ø9.52(3/8")
piping size (Flare)	Gas	(in)	ø15.88(5/8")	ø9.52(3/8")	ø12.7	(1/2")	ø15.88(5/8")
Air filter, Q'ty				Poly	propylene net x1 (Washa	able)	

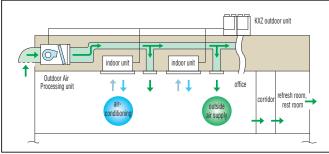
Outdoor Air Processing unit FDU-F



FDU650-2400F

Create a fresher environment with the Outdoor Air Processing feature

Connect your KXZ system to an Outdoor Air Processing unit with one streamlined system. This advanced technology allows you to enjoy a fresh and comfortable air supply.



Compact design

R410A

Compact design at just 280(650, 1100), 379(1800, 2400)mm in height, high static pressure of 200Pa and the industry's lowest noise level can meet various kind of installation locations for offices, refresh rooms, restrooms and kitchens of restaurants etc.

- This unit is the specific unit for processing the outdoor air temperature closer to the room temperature. For conditioning the room temperature a dedicated air-conditioner is required additionally.
- (2) This unit monitors the outdoor air temperature and controls the thermostat's ON/OFF at the setting temperature by the remote controller, which indicates the outdoor air temperature for controlling the thermostat's ON/OFF. When the thermostat is turned OFF, the operation is changed to the fan mode so that unprocessed outdoor air will be blown into the room directly. Therefore place the air outlet port or orient the air outlet direction not to blow air directly to persons in the room, especially in small room such as a restroom and/or sanitary hot water supplying room.
- (3) It is strictly prohibited to monitor the room temperature by switching to the thermistor at the remote controller side and/or the optional remote thermistor. Otherwise dew formation at air outlet port and/or dew dripping may occur during cooling operation due to the lower outdoor air temperature. Therefore keep the remote controller of this unit in place closer to the administrator so as not to be touched freely by the end user.
 (4) Dehumidifying operation with this unit is prohibited.
- (5) When handing over this unit to the end user, make sure to explain sufficiently about the foregoing cautions, the installation place and usage of remote control for this unit and the location of the air outlet.

exhaust air exhaust air outdoor air outdoor air

Connectivity with Outdoor units

FDU-F series are connectable to 8-60HP KXZ2 outdoor units, can not be connected to Micro model (4-6HP), KXZ Lite.

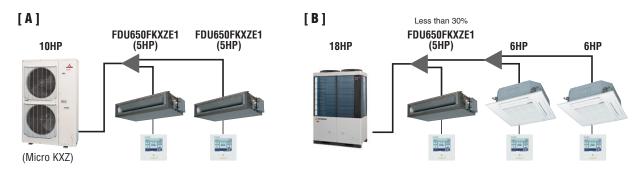
Combination with Outdoor units

	case	Combination
A	Only OA processing units are connected with outdoor units.	The total capacity of FDU-F is 50–100% of outdoor capacity and max quantity of FDU-F is 2 units.
В	Both of OA processing units and dedicated air-conditioner are connected with outdoor units.	The total capacity of FDU-F and dedicated air-conditioners is 50–100% of outdoor capacity and max quantity of FDU-F should be below 30% of outdoor unit capacity.

Remote control (option)

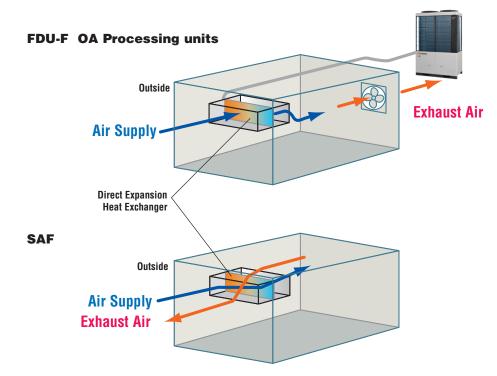


Motion Sensor (option) Built into the ceiling or wall plane, our motion sensor smart technology improves energy saving performance and overall room comfort.



Concept (Difference between FDU-F and SAF)

SAF is the energy recovery ventilation unit which can recover heat energy from exhaust air to supply air and "has no air processing function, but FDU-F is an air processing unit which can treat the supply air closer to room temperature by cooling or heating in connection with KXZ refrigerant system and exhaust air is discharged to outside of the room.



SPECIFICATIONS

Indoor unit FDU		650FKXZE1	650FKXZE1 1100FKXZE1 1800FKXZE1		2400FKXZE1			
Power source			1 Phase 220-240V, 50Hz					
Nominal	Cooling	kW	9.0	9.0 14.0		28.0		
capacity	Heating	r.vv	6.5	10.5	16.0	21.5		
PowerCoolingconsumptionHeating		W	240-250	350-360	1160-1200			
Sound power	Cooling							
level ^{*1}	Heating	dB(A)	55	62	68	70		
Sound pressure level ^{*1}	Cooling	dB(A)	31	37	42	45		
(Hi)	Heating	ud(A)	51	37	42	45		
Exterior dimension (HxWxD)	Exterior dimensions (HxWxD)		280x950x635	280x1368x740	379x1600x893			
Net weight	Net weight kg		34	54	89			
Air flow (Hi)	Cooling	m ³ /	11	18	30	40		
All llow (III)	Heating	min		10	30	40		
Static pressure		Ра	200(at Hi Air flow)					
Outside air intake			Possible					
Refrigerant	Liquid	mm	ø9.52(3/8	3")(Flare)	ø9.52(3/8")(Brazing)			
piping size	Gas	(in)	ø15.88(5/	8")(Flare)	ø19.05(3/4")(Brazing)	ø22.22(7/8")(Brazing)		
Air filter				Procure locally				

1. The data are measured at 33°CDB 28°CWB (68%RH) during cooling and 0°CDB-2.9°CWB (50%RH) during heating (no frost).

2. Temperature range of outdoor air must be 20–40°CDB (32°CWB) during cooling and 0–24°CDB during heating.

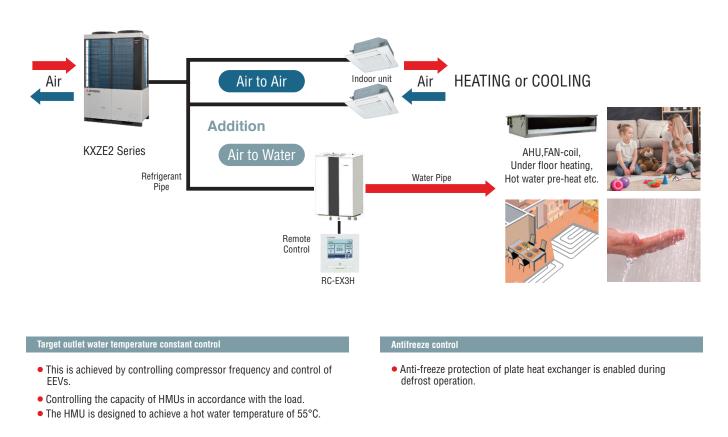
3. Sound level indicates the value in an anechoic chamber. During operation these value are somewhat higher due to ambient conditions.

4. The factory E.S.P. setting is set within the range of 10 - 120Pa.If SW8-4 is turned to "ON", E.S.P. setting range can be changed to 10 - 200 Pa. (with RC-EX3D and RC-E5 only)

Hydro Module unit Wird Imutary 280

What is the hydro module unit? (Hydro module unit : HMU)

This unit is an auxiliary device for use with the VRF type multi systems to control water temperatures. It employs the plate heat exchanger in place of fin heat exchanger, and produces cold or hot water by exchanging heat between refrigerant and water. Since it can produce hot or cold water using the VRF type multi systems as the heat source, it allows to configure a chiller system in a simple way on the one hand. On the other, it can expand the range of applications of air-conditioner because it can be used mixed with the multiple indoor unit for building.



Mixed operation

- Mixed operation is possible in the air to air indoor unit and HMU.
- During the operation only of HMU, it can accommodate a wide range of outlet water temperature controlled by a dedicated control.
- When the system is in mixed operation, the HMU or air-conditioner can be set as priority.

*HMU is designed for closed loop heat exchange applications. Connections to any other open loop systems (such as domestic water) should be handled via a secondary heat exchanger.

External equipment linked

- External output of interlocking signal to an external heat source for the secondary heating.
- Possible target setting temperature change from the external input. (3 points)
- Water pump control (ON / OFF) possible.

Application example

Heating system using HMU and air-conditioner propose various solutions.



SPECIFICATIONS

In	door unit	HM	1U	140KXZE1	280KXZE1	
Po	Power source			1 Phase 220	-240V, 50Hz	
De	eviation, incomin	ng supply	%	± 10%(Min.85% at starting)		
	Maximum capacity	Cooling Heating	kW	14	28	
	Power consumption (Rated/Max.)	Heating	W	220/360	316/360	
	Current (Rated/Max.)	Cooling Heating	А	1.00-0.92/1.54	1.44-1.32/1.54	
	Outdoor temperature	Cooling Heating	°C	15- -20-32(Mixed		
е	 Indoor temperature 		°C	0-32(Witho	ut freezing)	
ang	Indoor relative humidity		%	—	90	
Operation range	Inlet water temperature Heating ⁷² Heating ⁷³ °C		°C	12-30(Mixed Use ^{*1} : 19-24) 20-50(Mixed Use ^{*1} : 20-35) 25-50(Mixed Use ^{*1} : 25-35)		
0	Outlet water temperature	Cooling Heating ^{*2} Heating ^{*3}	٥C	7-25(Mixed Use* ¹ : 14-19) 25-55(Mixed Use* ¹ : 25-40) 30-55(Mixed Use* ¹ : 30-40)		
	Water flow (Rated/	MinMax.)	L/min	40/20-40	80/24-80	
	External water pressure	@Rated flow	kPa	98	80	
	Allowable operating pre	ssure (water)	kPa	30-	600	
	Minimum suction head at 50°C		kPa	30		
	Inlet water pressure		kPa	30-	600	
6	ound power level	Cooling ^{*4, 6}	dD(A)	4	8	
30	unu power lever	Heating ^{*5, 6}	dB(A)	46	49	
	ound pressure	Cooling ^{*4}	dB(A)	3	2	
le	vel	Heating ^{*5}	UD(A)	27	31	
Ex	terior dimensions	(HxWxD)	mm	860(110* ⁷) x	x 550 x 400	
W	eight (without w	ater)	kg	46	48	
	eight (Including	,	kg	47.8	50.6	
	inimum amount the water circui		L	150	230	
	et pressure of saf		kPa	60		
W	ater pipe connec	ction		R1-		
	efrigerant	Liquid	mm	ø9.52(3/8	<i>··· ·</i>	
pi	ping size	Gas	(in)	ø15.88(5/8")(Flare)	ø22.22(7/8") ^{*8} (Brazing)	

*1 Mixed use means HMU and air to air indoor unit mixed operation. *2 In case outdoor temperature more than 0°C.(0°C<Outdoor air temperature) *3 In case outdoor air temperature is 0°C or less. (Outdoor temperature 9 orC) *4 Sound test condition for cooling: C

Performance data

Indoor unit			HMU280KXZE1
Outdoor unit			FDC280KXZE2
Heating nominal	condition 1		23.00
capacity	condition 2	kW	23.15
oupuony	condition 3		25.20
Heating power	condition 1		8.40
consumption	condition 2	kW	6.90
consumption	condition 3		6.00
	condition 1		2.74
COP	condition 2	-	3.36
	condition 3		4.20
ηsh	condition 3 base		151
Cooling nominal	condition 1	kW	25.80
capacity	condition 2	KVV	18.80
Cooling power	condition 1	kW	6.35
consumption	condition 3	KVV	6.25
EER	condition 1		4.06
CCN	condition 2	-	3.01

Note:Heating condition 1: Inlet/outlet water temp. 47°C/55°C, Outdoor temp. 7°CWB/6°CDB. Heating condition 3: Inlet/outlet water temp. 30°C/35°C, Outdoor temp. 7°CWB/6°CDB. Cooling condition 1: Inlet/outlet water temp. 23°C/18°C, Outdoor temp. 35°CWB/-. Cooling condition 2: Inlet/outlet water temp. 12°C/7°C, Outdoor temp. 35°CWB/-.

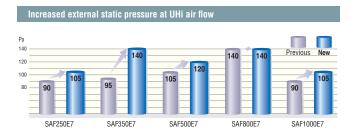
Ventilation Fresh Air Ventilation and Heat Exchange unit SAF-E7



Energy Performance of Building Directive - EPBD

The EPBD function limits electrical/gas power to provide heating or cooling to commercial buildings. To use this function, the building designer needs to select energy efficient heating/cooling equipment and to minimise energy losses through ventilation systems.

SAF smart technology recovers heat energy in the atmosphere which would have otherwise been lost. It then uses this energy to warm air entering the building. The reverse happens in warmer climates where the exhausted cool air is used to partially cool the incoming air.



SPECIFICATIONS

Helping you to reduce energy consumption and carbon emissions by capturing waste energy. EFBD also allows for smaller sized units as less heating/cooling requirements are needed!



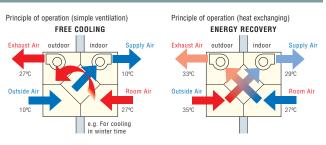


Remote control

The following functions are newly available.

- ON/OFF Timer The hour and minute of timer on/off can be set.
- Filter Sign Announces the due time for cleaning the air filter.

Principle of Operation



In	doo	r unit	SA	١F	150E7	250E7	350E7	500E7	800E7	1000E7	
Power source							1 Phase 220	-240V, 50Hz			
	Exterior dimensions (HxWxD)		270x970x467	270x882x599	317x1050x804	317x1090x904	388x1322x884	388x1322x1134			
Ex	terio	r appearai	nce				Galvanized	steel sheet			
Power input W			W	92-107	108-123	178-185	204-225	360-378	416-432		
Ru		g current		А	0.42-0.45	0.49-0.51	0.81-0.77	0.93-0.94	1.64-1.58	1.89-1.80	
		Enthalpy exchange	Cooling		6	3	66	62	6	65	
		efficiency	Heating	%	7	0	69	67	7	'1	
	Temperature exchange efficiency			75							
₹		Enthalpy exchange	Cooling		6	3	66	62	6	5	
Capacity		efficiency	Heating	%	7	0	69 67		71		
Cal		Temperatur exchange e			75						
		Enthalpy	Cooling		66	65	71	64	68	70	
		exchange efficiency	Heating	%	73	72	73	69	74	76	
		Temperatur exchange e			7	7	78	7	6	79	
Мо	tor &	Q'ty		W	10 x 2	20 x 2	40 x 2	70 x 2	180 x 2	180 x 2	
	han Q'ty	dling equi	pment Fan	type	Sirocco fan x 2						
Aiı	flov	v (UHi/Hi/L	.0)	m³/h	150/150/120	250/250/190	350/350/240	500/500/440	800/800/630	1000/1000/700	
		al static pr i/Lo)	essure	Ра	80/70/25	105/95/45	140/60/45	120/60/35	140/110/55	105/80/75	
Ne	t wei	ight		kg	25	29	49	57	71	83	
Air filt		Supply air Exhaust a				P	Protection for eleme	nt (Washable) PS40	0		

(1)The data are measured at the following conditions.

		Summer	Winter
Indoor side	DB	27°C	20°C
(Supply air)	WB	20°C	14°C
Outdoor side	DB	35°C	5°C
(Outside air)	WB	29°C	2°C
Unit around	DB	27°C	20°C

Fresh Air DX Assembly **SAF-DX**



Drain up kit (option) DXA-DU-E (built-in type)

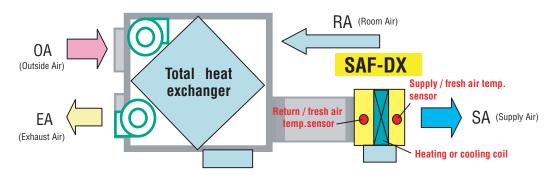
Remote control (option)

RC-E5 RCH-E3 Wireless **RCN-KIT4-E2**

Wired



- SAF-DX is a heating or cooling coil incorporating KXZ series controls. It can be used in combination with our total heat exchanger. (SAF series)
- Combination of SAF-DX with other indoor units is possible. The capacity code index of each model is shown below and must be used when making the system selection. Total capacity code index must be within 100% of outdoor unit capacity code index.
- Remote control option is the same as other indoor units (see above). Connection to all Superlink controls is also possible.
- Optional condensate lift mechanism is also available (600mm height).
- Return air temp. control or supply air temp. control can be selected.



SAF-DX can provide heating or cooling to the fresh air supplied through a 3rd party air handling unit or total heat exchanger such as our SAF series.

SPECIFICATIONS

Indoor unit	SAF	-DX	250E6	350E6	500E6	800E6	1000E6	
Power source			1 Phase 220-240V, 50Hz					
Nominal	Cooling	kW	2.0	2.8	3.6	5.6	6.3	
capacity	Heating	r.vv	1.8	2.2	2.8	4.5	5.6	
Capacity code			22	28	36	56	71	
Power	Cooling	w			7.2-7.2			
consumption	Heating	VV			1.2=1.2			
Running current	Cooling Heating	А		0.05-0.05				
Exterior dimensions (HxWxD) mm		mm	315x452x422		315x537x422	315x682x422	315x822x422	
Net weight kg		kg	12.3		13.6	16.1	18.4	
Air flow (Standard	Air flow (Standard) m		250	350	500	800	1000	
Internal resistance	е	Ра	38		6	6		
Refrigerant	Liquid	mm		ø6.35	5(1/4")		ø9.52(3/8")	
piping size (Flare)	Gas	(in)	ø9.52	2(3/8")	ø12.7	(1/2")	ø15.88(5/8")	

(1)The data are measured at the following conditions.

Item	Return/fresh a	ir temperature	Outdoor air	temperature	Standard
Operation	DB	WB	DB	WB	Stalluaru
Cooling*1	27°C	19°C	35°C	24°C	ISO-T1
Heating*2	20	°C	7°C	6°C	150-11

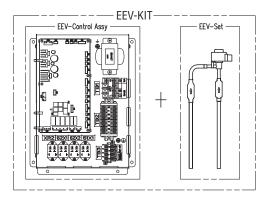
(2)The air-conditioner is manufactured and tested in conformity with ISO-T1 "UNITARY AIR-CONDITIONERS".

Electronic Expansion Valve Kit

• EEV-KIT is the control kit for operating the locally provided AHU or FCU with direct expansion heat exchanger coils in connection with the KXZ system.

(AHU : Air Handling Unit, FCU : Fan Coil Unit)

• EEV-KIT is composed of one EEV-Control ASSY and one EEV-Set.



Features

EEV-Control Assy has 2 types.

Defrigeration evotem	EEV-Control Assy			
Refrigeration system	EEVKIT6-E-M	EEVKIT6-E-C		
Single		1 box-Many boxes		
Multiple	1 box (for master)	Many boxes(for slave)		

EEV-Set Select from following 3 types according to the coil capacity.

Туре	EEV6-71-E	EEV6-160-E	EEV6-280-E
Capacity	22-71	90-160	224-280

KXZ Outdoor units

DX : Direct expansion coil

System configuration

- Single refrigeration system EEVKIT6-E-C ... Possible with multiple refrigeration systems
- Multiple refrigeration system EEVKIT6-E-M (1) + EEVKIT6-E-C ... Possible with multiple refrigeration systems(Max32)
- EEVKIT6-E-C is common for both single and multiple refrigeration systems

Single refrigerant system

- Single refrigeration system is the one that can have multiple outdoor units on one refrigerant pipe work circuit.
- There are 2 types of EEV-KIT systems that can be built into the single refrigeration system.
- System A : one EEV-KIT.
- System B : multiple EEV-KIT's.

EEV-Set

FAN

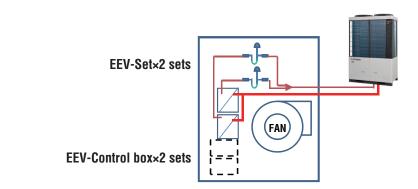
System A

EEV-control box

 This system has only one set of EEV-KIT built into one indoor unit with only one heat exchanger. This system can be applied to an indoor unit whose capacity is up to 10HP.

System B

- System B is a system that has multiple EEV-KIT's built into one indoor unit with multiple heat exchangers on one refrigerant circuit.
- This system can be applied up to 60HP (for KXZ) AHU capacity.



Multiple refrigerant system

Multiple refrigeration system is an AHU system with multiple independent refrigerant circuits and one master control to control the whole system.

Advantages

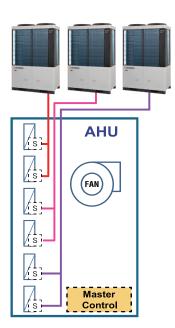
- Large systems are possible [max capacity 896kW]
- External control
- Capacity step control
- Can connect to 32 units

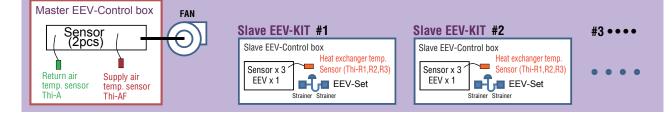
Additional parts over a single refrigeration system

• One master control

Master EEV-KIT

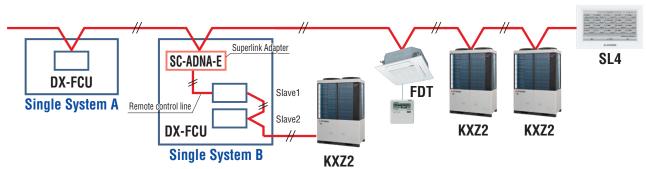
• The slave EEV control and EEV set are the same as a single refrigeration system.



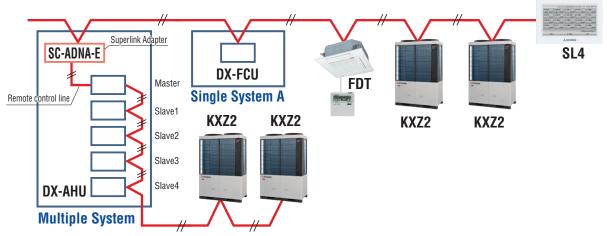


Connection to SUPERLINK-II

Single refrigeration system



Multiple refrigeration system



Control Systems Individual control

Remote Control line up

RC-EX3D FDT RCN-T-5BW(-5BB)-E2 FDTS R(
	CN-TS-E2 FDE RCN-E-E3
wired RC-E5 Wireless FDTC RCN-TC-5AW-E3 FDK22-56 R	CN-K-E2 FDFW RCN-FW-E2
all models RC-ES1 FDTW RCN-TW-E2 FDK71 RC	CN-K71-E2 others* RCN-KIT4-E2
RCH-E3	*FDTQ, FDU, FDUM, FDUT, FDUH, FDU-I

Wired remote control

RC-EX3D H120 x W120 x D19 mm Intuitive touch controller with Liquid Crystal Display

User friendly

- LCD panel with light tap operation introduced as the industry's first
- Simple interface with only three buttons

Easy view

• Big LCD with 3.8 inch full dot display Back light function

(option)

- * MITSUBISH Multi language display (9 languages) 8:400for Cooli Setting temperature screen Operation mode setting screen 23.0 Operation mode 💥 Cooling 💋 Fan ≇ Fan Δ 23.0 O Heating ¥ Set Auto 0 Back <u>i ∠/C 26</u>* Tap **▲V** to The desired operation mode can You can select the temperature as be selected by simply tapping desired by tapping **A v** button. this button. **Run / Stop High power operation Energy-saving operation**

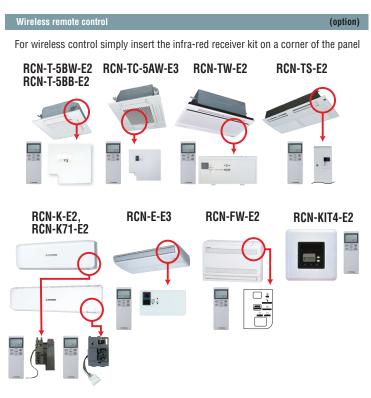
The highest capacity operation (Max 15 minutes) Increasing compressor speed Increasing air flow volume

•Changes set temperature. At 28°C in cooling mode and 22°C in heating mode, 25°C in auto mode. •Operation correction by outdoor temperature

Main functions

	Function name	Description	
	Energy-saving operation	Since the capacity is controlled automatically based on the outdoor temperature, energy can be saved without losing comfort.	
Economy	Sleep timer	Set the time period from start to stop of operation. The selectable range of setting time is from 30 to 240 minutes (at 10-minuteintervals).	
	Set temperature auto return	The temperature automatically returns to the previously set temperature.	
	Set ON timer by hour	When the set time elapses, the air-conditioner starts.	
	Set OFF timer by hour	When the set time elapses, the air-conditioner stops.	
Timer	Set ON timer by clock	The air-conditioner starts at the set time.	
	Set OFF timer by clock	The air-conditioner stops at the set time.	
	Weekly timer	On or Off timer can be set on a weekly basis.	
	Peak-cut timer	Capacity control can be set by using peak cut function on RC-EX3D for better energy saving. Five-step capacity control is available.	
	Home leave operation	When the unit is not used for a long period of time, the room temperature is maintained at a moderate level, avoiding extremely hot or cool temperatures.	
	Big LCD & Touch screen panel	Large 3.8 inch screen has resulted in improved visibility and operability.	
Comfort	Easy modification of Individual flap control	User can visually confirm and set the direction of flaps using the visual display on the remote controller.	
	Automatic fan speed *1	The micro-computer automatically adjusts the airflow effectively to follow the changes of return air temperature.	
	Temp increment setting	Temperature increment for the change of the set temp can be changed.	
	Silent mode	Set the period of time to operate the Outdoor unit with prioritizing the quietness.	
	Function switch	The function switch allows user to select and set two functions among available functions.	
	Favourite setting	Operation mode, set temperature, fan speed and air flow direction automatically adjust to the programmed favourite setting.	
	Adjusting Brightness of the background light	The brightness of the background light can be adjusted by 10 stages.	
	LCD contrast setting	This function allows user to adjust LCD display contrast.	
Convenience	High power operation	High Power Mode increases the unit operating ability for 15 minutes to quickly adjust the room temperature to a comfortable level.	
OUTVOINCTIO	Back light setting	This convenient function allows user to see controls under low light conditions.	
	Administrator settings	This function only allows specific individuals to operate the unit.	
	Setting temp range	Limited range of setting temperature in the heating or the cooling operation can be selected.	
	External Input/Output Function	The external input/output of indoor unit by remote controller can set input/output based on user needs.	
	Select the language	Set the language to be displayed on the remote control.	
	USB connection (mini-B)	This function allows batch input of schedule timer settings and other settings involving a large amount of data.	
	Error code display	This function allows user to check information displayed when abnormal function of the unit occurs.	
	Operation data display	Displays various types of air-conditioner operation data in real time.	
Service	Contact company display	Address of the service contact is displayed.	
	Filter sign	Announces the due time for cleaning of the air filter.	
	Static pressure adjustment	Allows user to adjust duct static pressure using the remote control.	
	Backup Control	Allows for rotation control, fault backup control, and capacity backup control.	

*1 Cannot be used when a centralized control remote is connected.



*The wireless remote control is not applicable to the Individual flap control system.

Wired remote control

RC-E5 H120 x W120 x D19 mm



The RC-E5 controller enables extensive access to service and maintenance technical data combined with easy to use functions and a clear LCD display.

Weekly timer function as standard

RC-E5 provides (as a standard feature) a weekly timer, which allows one-week operation schedules to be registered. A user can specify up to four times a day to start/stop the air-conditioner. (Temperature setting is also possible with the timer).

Simple remote control

RCH-E3 (wired) H120 x W70 x D15 mm



setting and fan speed. It is really simple and easy to use. AUTO restart

It can control up to 16 indoor units, by pressing the AIR-CON No. button.

Up to 16 units

This function allows starting the airconditioner automatically when power supply is restored after power failure or by turning on the power switch.

*RCH-E3 is not applicable to the Individual flap control system. 8m *When RCH-E3 is used, the fan speed setting can only be set to 3 speed settings (Hi-Me-Lo).

Designed specially for hotel rooms, the controller's buttons are limited only

to the minimum required functions such as ON/OFF, mode, temperature

Simple remote control New! RC-ES1 (wired) H86 x W86 x D17 mm

•Simple and sophisticated design •Compact size (86mm×86mm) •Remote control with Bluetooth® wireless technology



(option)

Wireless connection



Remort control with Bluetooth® wireless technology. Easy set-up of indoor units.

Notifications of abnormal conditions or operational data from the remote control will be sent to your smartphone.

"The Bluetooth $^{\otimes}$ word mark and logos are registered trademarks owned by Bluetooth SIG, Inc. and any use of such marks by MITSUBISHI HEAVY INDUSTRIES THERMAL SYSTEMS, LTD. is under license

(option)

Run hour meters to facilitate maintenance checking

RC-E5 stores operation data when an anomaly occurs and indicates the error on the LCD. It also displays cumulative operation hours of the air-conditioner and compressor since commissioning.

Room temperature controlled by the remote control sensor

The temperature sensor is housed in the top section of the remote control unit. This arrangement has improved the sensitivity of the remote control unit's sensor, which permits more finely controlled airconditioning.



Changeable set temperature ranges

(option)

RC-E5 allows the upper and lower limits of a set temperature range to be specified separately.

By adjusting a set temperature range, you can ensure energy saving air-conditioning by avoiding excessive cooling or heating.

SC-THB-E3

Thermistor

In case the sensor integrated in the indoor unit or in the remote controller is unable to sense the room temperature correctly,



(option)

or an individual controller in each room is not required but a temperature sensor is (as when a central control system is in place), install SC-THB-E3 in an adequate location in the room.

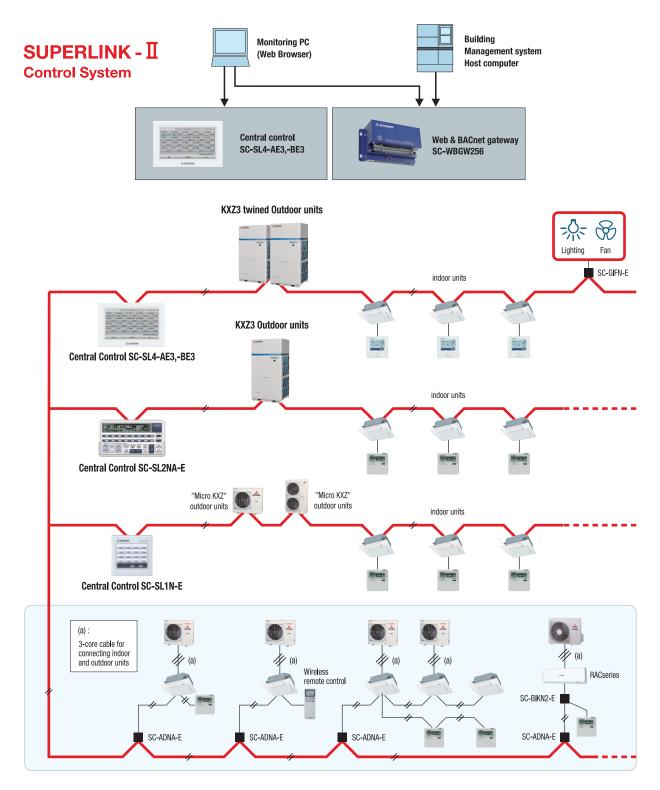
Controls network overview

Our company offers simplicity in installation with the highly sophisticated SUPERLINK-I Control System

This offers building owners and occupiers a comprehensive control and management system while providing complete commissioning and service maintenance assistance for installers and service engineers.

The SUPERLINK-I is an advanced high speed data transmission system which can connect up to 128 indoor units and 32 outdoor units onto one network.

A wide range of control options are available for the SUPERLINK-I network to suit any application large or small, as well as connection to a new or existing Building Management System (BMS).



Central Control

SC-SL1N-E

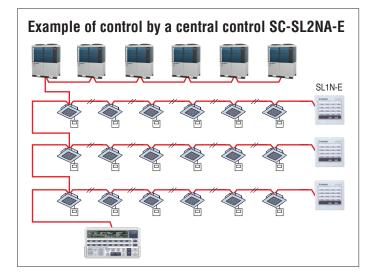
Start/stop control of up to 16 indoor units either individually or collectively. Simple centralised control.

- 1. The SC-SL1N-E is connected to the Superlink- II network via 2-core, non-polar wires ('AB' connection)
- 2. It will monitor and control the start/stop function of up to 16 units, with the sixteen operation button.
- 3. The unit or group numbers in operation or in need of service are displayed with an LED.
- 4. Collective start/stop is also available through the simultaneous on/off button.
- 5. Up to 12 SC-SL1N-E units can be connected to a Superlink-II network (consisting of up to 128 indoor units).
- 6. If a power failure occurs, the SC-SL1N-E will resume the operation of the system according to a stored operation condition, once power is restored.

SC-SL2NA-E

Central control of up to 64 indoor units including weekly timer function as standard.

- 1. The SC-SL2NA-E is connected to the Superlink- II network via 2-core, non-polar wires ('AB' connection).
- 2. It will monitor and control the start/stop function of up to16 units, or 16 groups of units, with the sixteen operation buttons.
- 3. It also monitors and controls the following functions for individual units, groups of units or the complete network: operation mode, set point temperature, return air temperature, louvre position, error code. Air flow and center lock function.
- 4. The unit or group numbers in operation or in need of service are displayed with an LCD.
- 5. Collective start/stop is also available through the simultaneous on/off button.
- 6. If a power failure occurs, the SC-SL2NA-E will resume the operation of the system according to a stored operation condition, once power is restored.
- 7. The SC-SL2NA-E can be connected to an external timer to facilitate timed on/off cycles.



An SC-SL2NA-E performs the start/stop control, monitoring and mode setting of up to 64 units. It is a high quality air-conditioner control system that allows up to 64 indoor units to be freely grouped into 1 to 16 groups.

It allows not only the start/stop control but also the monitoring, display of operation statuses such as in operation or in need of service and mode setting such as switching of operation modes of

connected units collectively, by group or individually. • Outer dimensions: H120 x W215 x D25+35*mm.

35* is the measurement including the part contained in a recess

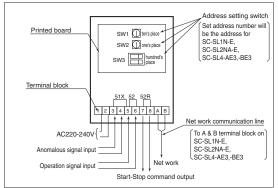
Note:Please consult dealer for combination of center controls and Building Management Systems interface units.







- Applicable products
 Ventilation fan, Air purifier
 By using SC-GIFN-E together with central control such as SC-SL1N-E, SC-SL2NA-E and SC-SL4-AE3,-BE3, you can start-stop, operate & monitor the operation of applicable products



SC-SL4-AE3,-BE3

Mitsubishi Heavy Industries Thermal Systems introduces the full colour touch screen central control SC-SL4-AE3,-BE3, with 9 inch interactive LCD display. Offers control, monitoring, scheduling and service/maintenance functions for up to 128 indoor units. Control with PC is available by use of Microsoft Edge/Google chrome.

Indoor units can be controlled, scheduled, monitored and either individually, as groups or as blocks of groups with the following functions:

		ALL BLOCKS	15%	15/12/2014 (Mo
IF OFFICE	1F MEETING	1F SHOP A	1F SHOP B	1F COMMON
	2	3	4	s =
2F OFFICE	2F MEETING	2F WARE HOUSE	2F COMMON	OFF OFF ICE
6	2		9	10 =
OF MEETING	SF LIBRARY	SF COMON	4F CAFETERIA	4F COMMON
	12	13	14	15 =
SF OFFICE	SF VIP	SF COMION	RF COMMON	B1 COMMON
16	17	18	19	20
			RIN A	LL STOP
MENU		ALL GROUPS		HELP

Control	Monitoring	Scheduling	Administration/Service	
Run/Stop / Home leave	Operating state	Yearly schedule	Block definition, Floor layout	
Mode (cool/heat/fan/dry/Auto)	Mode	Today's schedule	Group definition	
Set temperature	Set temperature	Detailed daily schedule	Unit definition	
Operation permitted/prohibited	Room temperature	Season setting	Time and date setting	
Fan speeds	Operation permitted/ prohibited		Alarm history	
Air direction	Fan speed		Energy consumption calculation period	
Filter sign reset	Air direction		Energy consumption, cumulative operation time	
Demand control (3 steps)	Filter sign		Flap control setting	
Emergency stop	Maintenance (1, 2 or back-up)		Operation data monitoring	
g,p	Outdoor air temperature		Data logging (Run / Stop set temperature , room temperature , outdoor air temperature)	

System diagram Indoor unit 128 units 卣 占 占 AC Single phase 100-240V 50/60Hz 占 ---- Operation output ---- ► Error output ---- Demand signal (no-voltage a contact) Ethernet 10 BASE-T/ 100BASE-TX Emergency stop signal input (no-voltage a contact) HUB Watt-hour meter pulse input (no-voltage contact x 8 points) PC requirements: Windows 10, Windows 11 Monitor resolution 1280 x 1024 or higher Web browser requirements: Microsoft Edge , Google Chrome

Schedule setting

For each group

Schedule settings for each group are possible. The RUN/STOP/HOME LEAVE time, operation mode, remote control Lock/Unlock setting, temperature setting, energy setting, and silent mode can be set up to 16 times per day.



Alarm history

A maximum of 300 records is displayed for the history of error occurrence and restoration in the unit of air-conditioner.

It is possible to output the history data to a CSV data file.

Maintenance code

Able to show the maintenance code

Improved visibility

Compared to the old model the visible angle of the LCD has expanded and the visibility has improved.

Yearly Schedule

Schedule settings for a year are also possible. The weekday, holiday, special day 1 or special day 2 can be selected and set.

Able to automatically update the yearly schedule.



High visibility

Increase in size from 7 to 9 inches



Contrast between five colours for icon display and black light base screen has achieved high visibility.

Operation time history

Possible to check operation time history for cooling and heating separately.



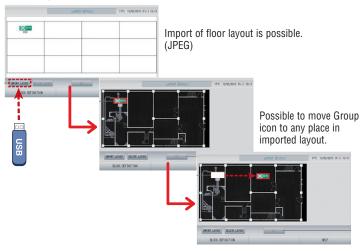
Models that can be connected has increased

Can now connect to Q-ton/ HMU. Can have easy centralized control over various modes



*When connecting to Q-ton, an interface(RCI-MDQE2) is necessary.

Block layout function



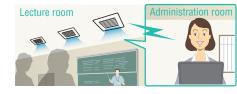
Web function

You can monitor and control up to 128 indoor units (Max.128 groups) from a PC or tablet PC.



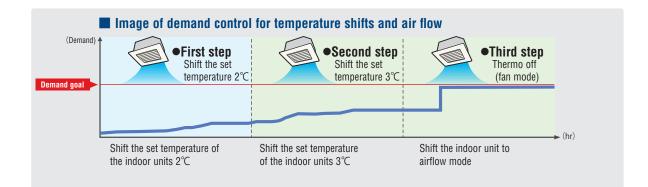
<Example>

Monitoring and operating air-conditioners in a lecture room of a university



New demand control function

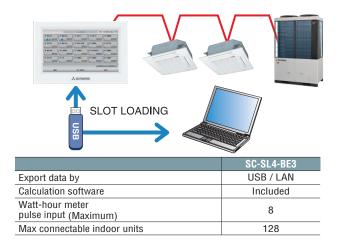
With the new demand control, temperature shifts between 1-9°C (Cooling or Drying ;1-9°C, Heating: -1--9°C), fan mode can be selected.



Electric power calculation function:

(for SC-SL4-BE3 only)

SC-SL4-BE3 gives electric power consumption data (kWh) for each indoor unit, each group, each SUPERLINK-II system, and each watt-hour meter input.



Iter	n Model	SC-SL4-AE3/SC-SL4-BE3	
Ambient temperature during use		0 – 40°C	
Pow	ver supply	1 Phase 100-240V 50/60Hz	
Pow	ver consumption	9W	
	ernal dimensions ight x Width x Depth)	172mm x 260mm x 23 (+70) mm	
Net	weight	2.0kg	
	nber of nectable units (indoor units)	up to 128 units	
LCD) touch panel	Colour LCD, 9 inches wide	
	SL (Superlink) signal inputs	1 system (Superlink-∏)	
S	Watt-hour meter pulse input*	8-point, pulse width 80ms or more	
Inputs	Emergency stop signal input*	1 point, non-voltage a contact input continuous input (closed, forced stop)	
	Demand signal input*	2 point, non-voltage a contact input continuous input (closed, demand control)	
Its	Operation output	1 point, maximum rated current 40mA, DC24 V All units stop; Open, any unit operating;Close	
Outputs	Error output	1 point maximum rated current 40mA, DC24 V Normal; closed. If even one unit is abnormal; Open (Open/closed can be changed)	

* The receiving side power supply is DC 12V (10mA).

The air-conditioning charges calculations of this unit are not based on OIML, the international standard.

IoT Remote monitoring system



The Cloud system M-access can remotely control the air-conditioning units by using lot technology.

With 3 different functions the system supports the operation and management from both the software and hardware.



RM-CGW-E1 H140 × W260 × D93mm



The system could be connected to a wide range of units.



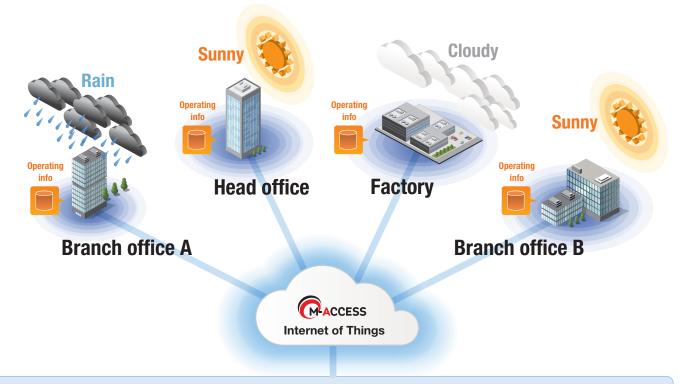
Could monitor and control the units in various locations

Could monitor the conditions of the air-conditioning units in remote locations in real time.

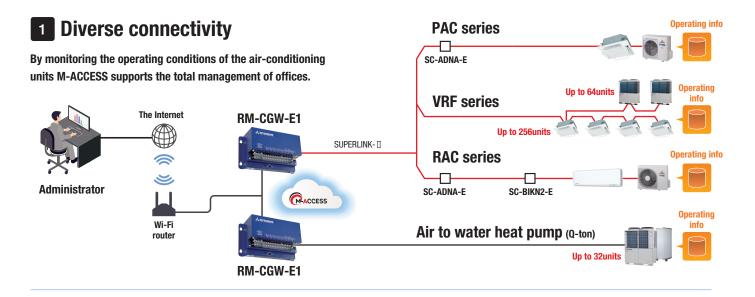


Error notifications

When detecting malfunction an alert is sent to the user by E-mail. Could register multiple users for the sending address.





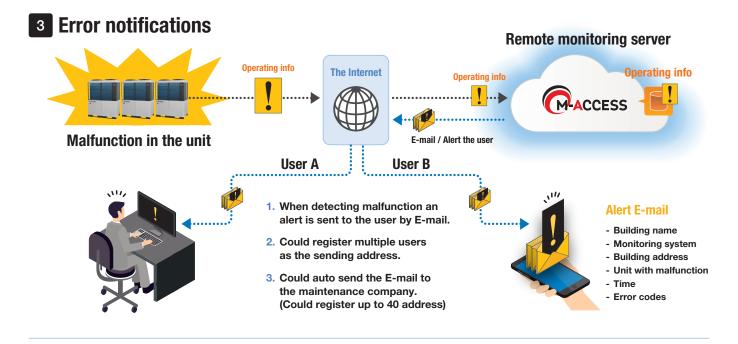


2 Could monitor and control the units in various locations

Could know the real time operating conditions of the units in different locations. Could simultaneously manage up to 128 different locations.



Improving the operation and making the life cycle of units better



Building Management Systems

Our company offers a wide range of control options for the KXZ system to suit any application, large or small, as well as connection to a new or existing BMS.



SC-WBGW256 (Web & BACnet gateway)

SC-WBGW256 controls and monitors of up to 256 cells (some cells can have two or more indoor units and total number of indoor units can be up to 256 units) centralised to a network PC using the Superlink- II web gateway. Simple installation is assured with no special software requirements, operation is via Internet Explorer. A low power embedded CPU and compact flash ROM ensure a large storage capacity with high reliability (no moving parts such as a PC fan, etc). An IP address filter function combined with three-level user authentication check also ensures security.

Also, SC-WBGW256 can be used as interface devices that convert Mitsubishi Heavy Industries Superlink- II communication data to BACnet code and are controlled centrally from a building management system.



Production by orde

[In case of web gateway]



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PC requirements: Windows7, Windows8.1, Windows10, Windows11. Monitor resolution 1366 x 768 or higher.

Users can manage up to 1024 units by connecting the four devices !!



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INTESIS BMS Interface for Mitsubishi Heavy Industries Thermal Systems Air-Conditioners

All technical support, including specifying work, compatibility issues, product quality (repair and replacement issues), product liability issues and the required after sales service (including spare parts supply) will be provided by Intesis as it is an Intesis product. Product sales and delivery will be conducted by Intesis as well. For details concerning such matters please directly contact Intesis.

Integration of Mitsubishi Heavy Industries Thermal Systems VRF in your KNX installation by Superlink

Direct Connection to VRF outdoor units

The gateway is directly connected to the outdoor unit's communication bus and enables the control of all the indoor units connected to the system. This allows not only the control and monitoring of the main AC functions but the access to some internal variables of the outdoor units.



- Scan: Automatic identification of the units presents on the VRF system.
- · Energy consumption signals from each indoor unit are available.
- Outdoor unit's signals available for the integration.
- Supports both BACnet/IP and BACnet MS/TP physical layers.
- Configuration through IP or USB (Console) port.
- · Easy integration with Intesis MAPS.
- Automatic updates for both Intesis MAPS and interface's firmware.





Please access the followings for details.

Intesis ^M URL BY HMS NETWORKS

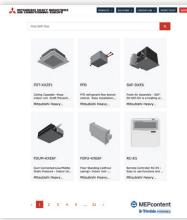
http://www.intesis.com info@intesis.com

Support tool

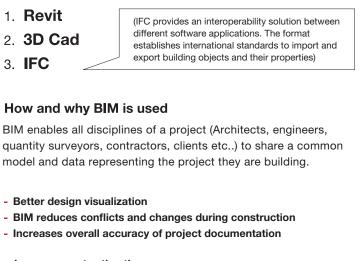
BIM (

(Building Information Modelling)

We can provide high quality Building Information Modelling (BIM) models in three formats:







- Improves cost estimating
- Improves energy analysis
- Simplifies reporting and scheduling

e-seasonal

Coming soon

e-seasonal is an application for our Air-cooled VRF Outdoor unit selection. By selecting a combination of systems, location and occupancy profiles you can simulate:

- 1. Annual seasonal efficiency calculation
- 2. Annual energy consumption, cost and CO₂ emission estimation
- 3. Comparison with multiple solutions including conventional heaters

It is possible to download to your PC for an offline version or using a web browser for an online version. e-seasonal provides solution suggestions according to your requested design conditions.



e-solution

Use our e-solution design software tool to find the latest specifications for our KXZ VRF systems. This software helps to simplify the processes to enable engineers to select the most suitable indoor units, outdoor units, pipework, controls & calculate any additional required refrigerants.

If you're an engineer interested in using e-solution, please register and download the e-solution via https://mhiae.com/e-solution/ and be sure to download the latest updates when available.



Please be aware that this tool was developed to cater for the design of two and three pipe systems, and specifies the appropriate models and sizes. It also generates wiring diagrams and engineering drawing to export to AutoCAD or PDF. This flexibility allows engineers to print selected design information and technical data to present to potential clients. As well as personalising the design information into their own formats and documents for future proposals.

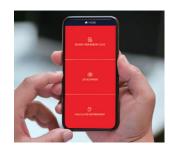
MHI e-service App

MHI e-service application is available & free to download to both IOS and Android devices.

The application covers "Mitsubishi Heavy Industries Thermal Systems, Ltd" Air-conditioning systems: Split (RAC & PAC), VRF, Q-ton & AtoW.

This "MHI e-service" Application enables field engineers to make: A quick search of the meaning of error codes that may appear when there is a malfunction in a "Mitsubishi Heavy Industries Thermal Systems, Ltd" Air-conditioning system, and the probable cause for the malfunction. Scan the unit's QR code and search the meaning of error codes depending

on the model type Additional refrigerant charge calculation for Split (PAC, RAC) & VRF Currently available in English & Spanish languages and Italian





To download the App go to:

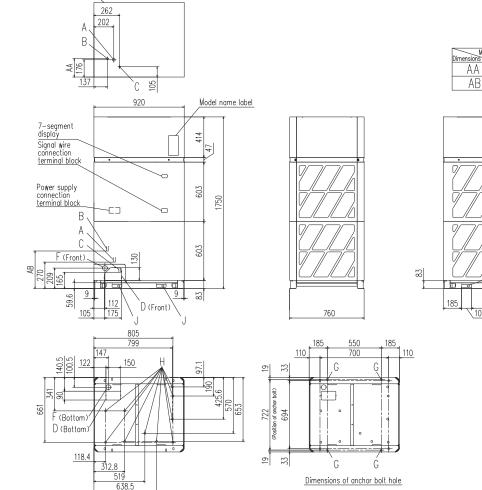


Exterior dimensions

KXZ Heat pump systems

FDC224KXZE3, FDC280KXZE3, FDC335KXZE3

Back Dimensions of refrigerant gas/liquid/oil equalization pipe (ichnography)



Mark	Content	224	280	335
Α	Refrigerant gas pipe	ø19.05(Brazing)	ø22.22(Brazing)
В	Refrigerant liquid pipe	ø9.52	(Flare)	ø12.7(Flare)
C	Refrigerant oil equalization pipe	ø12.7(Flare)		
D	Knockout hole for pipes	175 x 130 (Front), 150 x 90 (Bottom)		(Bottom)
F	Knockout hole for power wiring	ø50		
G	Anchor bolt hole		M10 x 4 places	
Н	Drain hole	ø20 x 10 places		
J	Hole for hanging		100 x 29.5	

	Insta	allation limitat	tions
Dimensions	1	2	3
L1	500	500	Open
L2	10(50)	50	10
L3	300	100(300)	300
L4	10(50)	50	Open
H1	1500	1500	Open
H2	No limit	No limit	No limit
H3	500	500	No limit
H4	No limit	No limit	Open

All measurements in mm.

335

185.5

377

29.5

11.9

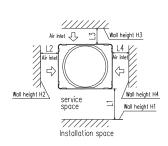
185

350

MODEL 224, 280

188.5

383



1. Install in a space larger than that shown in the left table.

According to the installation conditions, secure sufficient additional space.

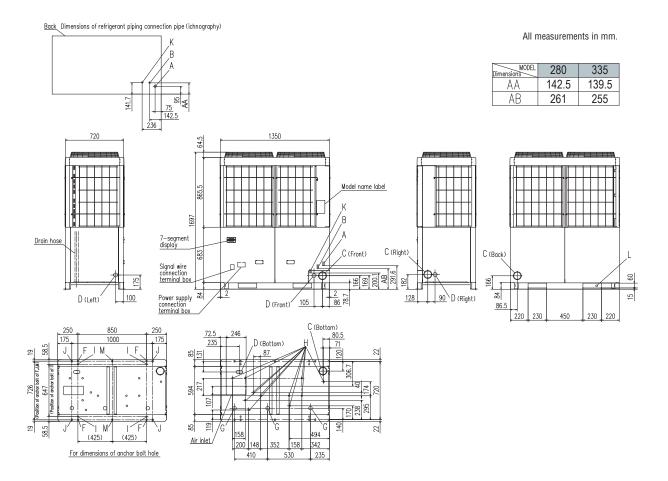
2. This installation example assumes operation at an ambient temperature under 43 $^{\circ}\mathrm{C}.$

3. For use at higher ambient temperatures, install according to the dimension in parentheses.

4. If H1 or H3 exceeds the wall height limit in the table, H1/2 and H3/2 should be added to the L1 and L3 respectively.



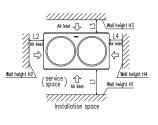
FDC280KXZE2, FDC335KXZE2



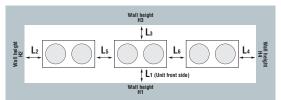
Mark	Content	280	335
Α	Refrigerant gas piping connection pipe	ø22.22(Brazing)	ø25.4(Brazing)
В	Refrigerant liquid piping connection pipe	ø9.52(Flare)	ø12.7(Flare)
C	Refrigerant piping exit hole	ø88(or ø100)	
D	Power supply entry hole	ø50 (right · left · front), lo	ong hole 40 x 80 (bottom)
F	Anchor bolt hole	M10 x 4 places	
G	Drain waste water hose hole	ø45 x 3 places	
Η	H Drain hole ø20 x 11 places		1 places
K	Refrigerant oil equalization piping connection pipe	ø9.52	(Flare)
L	Carrying in or hole for hanging	230	x 60

Installation example				
1	2			
500	Open			
10(30)	10(30)			
100	100			
10(30)	Open			
1500	Open			
No limit	No limit			
1000	No limit			
No limit	Open			
	1 500 10(30) 100 10(30) 1500 No limit 1000			

() :In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43° C or more.



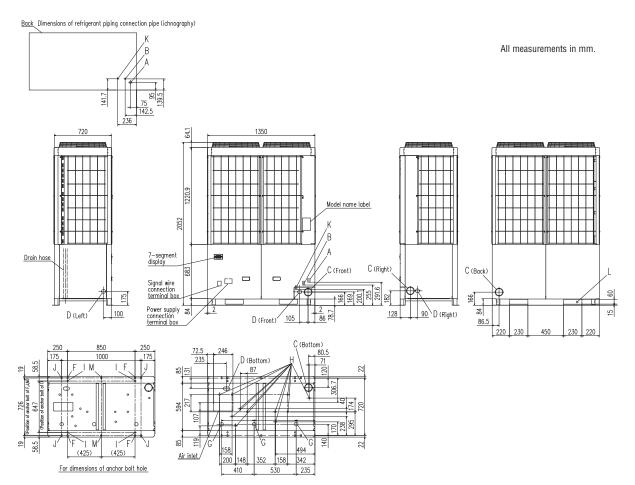
When more than one unit is installed



Installation example				
Dimensions	1	2		
L1	500	Open		
L2	10(30)	200		
L3	100	300		
L4	10(30)	Open		
L5	10(30)	400		
L6	10(30)	400		
Hı	1500	Open		
H2	No limit	No limit		
H3	1000	No limit		
H4	No limit	Open		



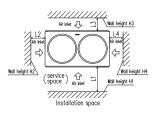
FDC400KXZE2, FDC450KXZE2, FDC475KXZE2, FDC500KXZE2, FDC560KXZE2



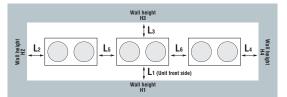
Mark	Content	400	450, 475, 500, 560	
Α	Refrigerant gas piping connection pipe	ø25.4(Brazing)	ø28.58(Brazing)	
В	Refrigerant liquid piping connection pipe	ø12.7(Flare)		
C	Refrigerant piping exit hole	ø88(or	⁻ ø100)	
D	Power supply entry hole	ø50 (right \cdot left \cdot front), long hole 40 x 80 (bottom)		
F	Anchor bolt hole	M10 x 4 places		
G	Drain waste water hose hole	ø45 x 3	B places	
Η	Drain hole	ø20 x 11 places		
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)		
L	Carrying in or hole for hanging	230	x 60	

Installation example				
Dimensions	1	2		
L1	500	Open		
L2	10(30)	10(30)		
L3	100	100		
L4	10(30)	Open		
H1	1500	Open		
H ₂	No limit	No limit		
H3	1000	No limit		
H4	No limit	Open		

() : In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.



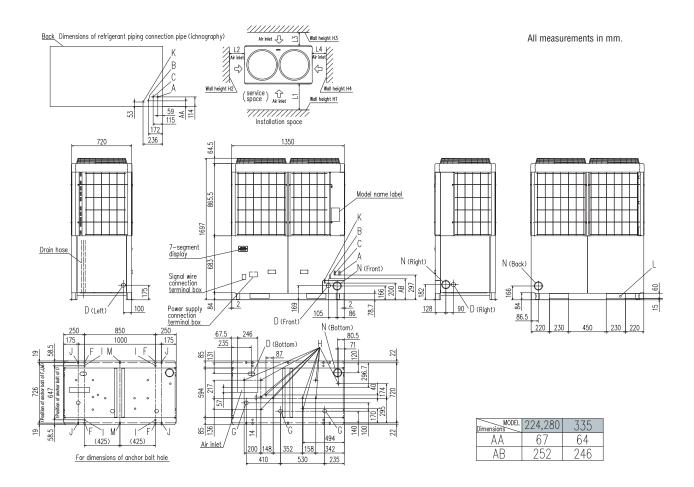
When more than one unit is installed



Installation example					
Dimensions	1	2			
L1	500	Open			
L2	10(30)	200			
L3	100	300			
L4	10(30)	Open			
L5	10(30)	400			
L6	10(30)	400			
H1	1500	Open			
H ₂	No limit	No limit			
H₃	1000	No limit			
H4	No limit	Open			



FDC224KXZRE2, FDC280KXZRE2, FDC335KXZRE2

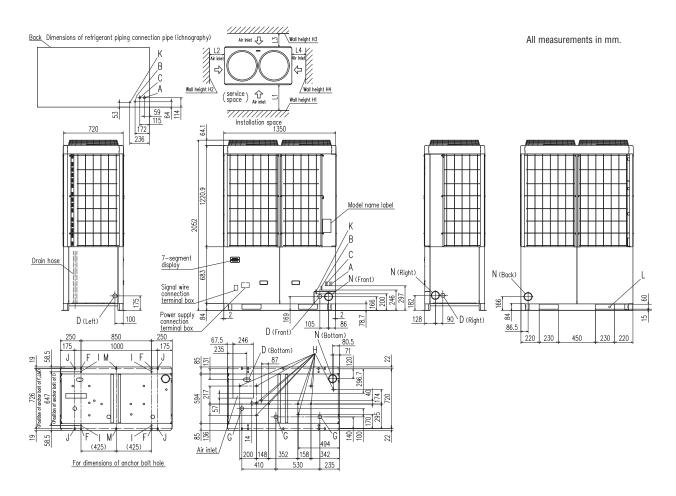


Mark	Content	224	280	335
Α	Refrigerant suction gas piping connection entrance	ø19.05(Brazing)	ø22.22(Brazing)	ø25.4(Brazing)
В	Refrigerant liquid piping connection entrance	ø9.52	(Flare)	ø12.7(Flare)
C	Refrigerant discharge gas piping connection entrance	ø15.88(Brazing)	ø19.05(Brazing)
D	Power supply entry hole	ø50(r	ight \cdot left \cdot front),long hole 40x80(Bc	ottom)
F	Anchor bolt hole	M10 x 4 places		
G	Drain waste water hose hole	ø45 x 3 places		
Н	Drain hole	ø20 x 11 places		
K	Refrigerant oil equalization piping connection entrance	ø9.52(Flare)		
L	Carrying in or hole for hanging	230x60		
Ν	Refrigerant piping exit hole		ø88(or ø100)	

Installation example					
Dimensions	1	2			
L1	500	Open			
L2	10(30)	10(30)			
L3	100	100			
L4	10(30)	Open			
H1	1500	Open			
H ₂	No limit	No limit			
H3	1000	No limit			
H4	No limit	Open			

() :In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

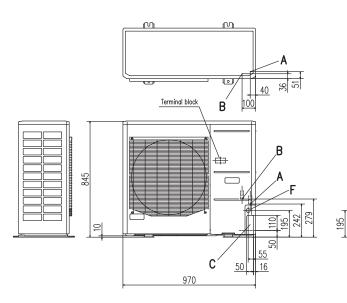
FDC400KXZRE2, FDC450KXZRE2, FDC475KXZRE2, FDC500KXZRE2, FDC560KXZRE2, FDC615KXZRE2, FDC670KXZRE2

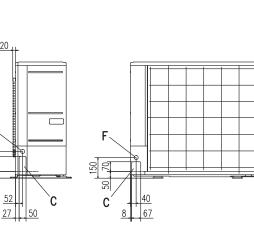


Mark	Content	400	450	475	500	560	615	670
Α	Refrigerant suction gas piping connection entrance	ø25.4 (Brazing) ø28.58(Brazing)						
В	Refrigerant liquid piping connection entrance		ø12.7(Flare)					
C	Refrigerant discharge gas piping connection entrance		ø22.22(Brazing) ø25.4(Brazing)					Brazing)
D	Power supply entry hole	ø50(right · left · front),long hole 40x80(Bottom)						
F	Anchor bolt hole	M10 x 4 places						
G	Drain waste water hose hole	ø45 x 3 places						
Н	Drain hole	ø20 x 11 places						
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)						
L	Carrying in or hole for hanging		230x60					
N	Refrigerant piping exit hole				ø88(or ø100)			

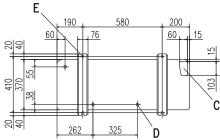
Installation example					
Dimensions	1	2			
L1	500	Open			
L2	10(30)	10(30)			
L3	100	100			
L4	10(30)	Open			
H1	1500	Open			
H2	No limit	No limit			
H3	1000	No limit			
H4	No limit	Open			

() : In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more. FDC121KXZEN1-W, FDC140KXZEN1-W, FDC155KXZEN1-W FDC121KXZES1-W, FDC140KXZES1-W, FDC155KXZES1-W





All measurements in mm.



Mark	Content	
Α	Service valve connection (gas side)	ø15.88 (5/8") (Flare)
В	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)
C	Pipe/cable draw-out hole	
D	Drain discharge hole	ø20 x 3 places
E	Anchor bolt hole	M10 x 4 places
F	Cable draw-out hole	ø30 x 3 places

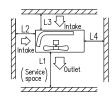
20 ++

F

110,

50

<u>52</u>



	I	Ш	Ш
L1	Open	Open	500
L2	300	5	Open
L3	150	300	150
L4	5	5	5

Minimum installation space

Notes:

(1) It must not be surrounded by walls on the four sides.

- (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
 (3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.

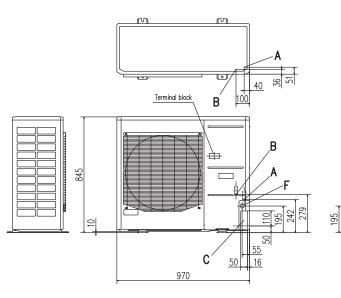
(4) Leave 1m or more space above the unit.

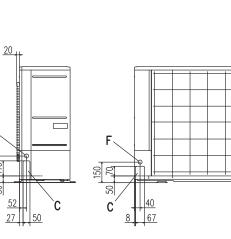
(5) A wall in front of the blower outlet must not exceed the units height.

(6) The model name label is attached on the lower right corner of the front panel.

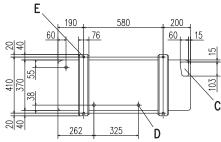
Micro KXZ Heat pump systems

FDC121KXZEN1, FDC140KXZEN1, FDC155KXZEN1 FDC121KXZES1, FDC140KXZES1, FDC155KXZES1





All measurements in mm.

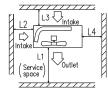


Mark	Content	
Α	Service valve connection (gas side)	ø15.88 (5/8") (Flare)
В	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)
C	Pipe/cable draw-out hole	
D	Drain discharge hole	ø20 x 3 places
E	Anchor bolt hole	M10 x 4 places
F	Cable draw-out hole	ø30 x 3 places

F

110

50



	I	Ш	ш
L1	Open	Open	500
L2	300	5	Open
L3	150	300	150
L4	5	5	5

Minimum installation space

Notes:

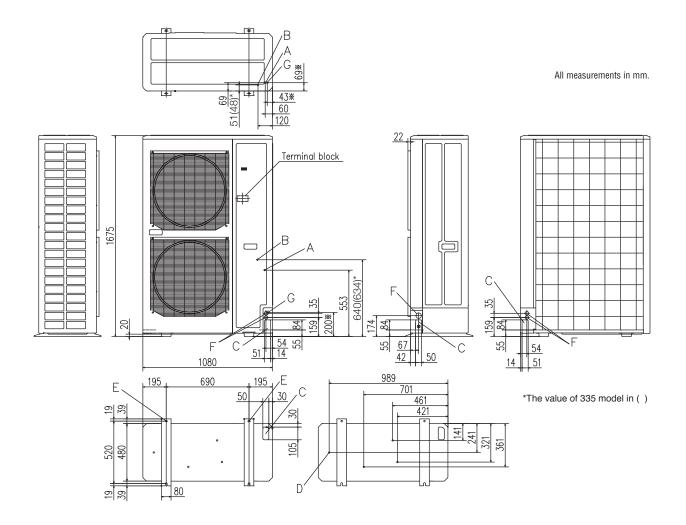
- (1) It must not be surrounded by walls on the four sides.(2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
- (3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.

(4) Leave 1m or more space above the unit.

(6) A wall in front of the blower outlet must not exceed the units height.(6) The model name label is attached on the lower right corner of the front panel.

Micro KXZ Heat pump systems

FDC224KXZME1, FDC280KXZME1, FDC335KXZME1A



Mark	Content	224	280	335
A	Service valve connection of the attached connecting pipe (gas side)	ø19.05 (3/4") (Flare)	ø19.05 (3/4") (Flare)	ø19.05 (3/4") (Flare)
В	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)
C	Pipe/cable draw-out hole	4places	4places	4places
D	Drain discharge hole	ø20 x 4places	ø20 x 4places	ø20 x 4places
E	Anchor bolt hole	M10 x 4places	M10 x 4places	M10 x 4places
F	Cable draw-out hole	ø30 x 2places (front) ø45 (side) ø30 x 2places (back)	ø30 x 2places (front) ø45 (side) ø30 x 2places (back)	ø30 x 2places (front) ø45 (side) ø30 x 2places (back)
G	Connecting position of the local pipe. (gas side)	ø19.05 (3/4")(Brazing)	ø22.22 (7/8")(Brazing)	ø25.4 (1")(Brazing)

Notes:

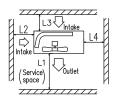
- (1) It must not be surrounded by walls on the four sides.
- (2) The unit must be fixed with anchor bolts. An
- anchor bolt must not protrude more than 15mm. (3) Where the unit is subject to strong winds, the blower outlet should face perpendicularly to the dominant wind direction.

(4) Leave a 1m or more space above the unit.(5) A wall in front of the blower outlet must not exceed the units height.

(6) The model name label is attached on the lower right corner of the front.

(7) Connect the Service valve with local pipe by using the pipe of the attachment.(Gas side only)

(8) Mark % shows the connecting position of the local pipe.(Gas side only)

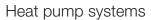


Minimum installation space

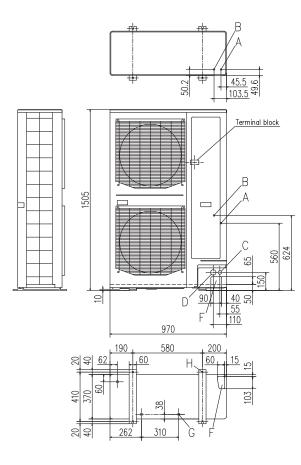
	I	Ш	III
L1	Open	Open	1500(500)*1
L2	300	5	Open
L ₃	300	300	300
L4	250(5)*2	250(5)-2	250(5) ⁻²
	(-)	(-)	

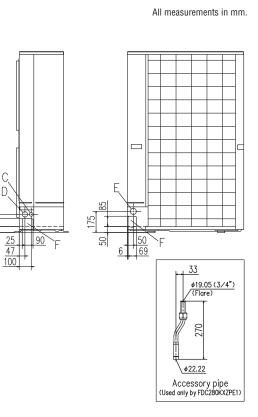
Notes: *1 Figure in () shows the value applicable when the flex flow adaptor is installed. *2 Under the setting condition as specified in (),

itis necessary to secure 250 mm for the dimension L4 when replacing the compressor. Establish this for example by moving the unit during the work.



KXZ Lite FDC224KXZPE1, FDC280KXZPE1





Mark	Content			
A	Service valve connection of the attached connecting pipe (gas side)	ø19.05 (3/4") (Flare)		
В	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)		
C	Cable draw-out hole (front · side)	ø30 x 2places		
D	Cable draw-out hole (front · side)	ø45 x 2places		
E	Cable draw-out hole (back)	ø50		
F	Pipe/cable draw-out hole	4places		
G	Drain discharge hole	ø20 x 3places		
Н	Anchor bolt hole	M10 x 4places		

Notes:

65

50

150

(1) It must not be surrounded by walls on the four sides. (2) The unit must be fixed with anchor bolts.

An anchor bolt must not protrude more than 15mm.

(3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction. (4) Leave 1m or more space above the unit.

(5) A wall in front of the blower outlet must not exceed the units height.

(6) The model name label is attached on the lower right corner of the front panel.

(7) Connect the Service valve with local pipe by using the pipe of the attachment.

(Gas side only) (Accessory pipe is used only by FDC280KXZPE1) (8) Regarding attaching the pipe of accessories, refer to an attached installation manual.

Minimum installation space

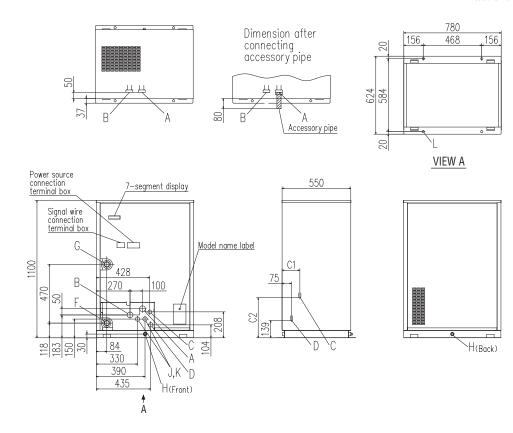
	I	Ш	Ш
L1	Open	Open	500
L2	300	5	Open
L3	150	300	150
L4	250 (5)*1	250 (5)*1	250 (5)*1

Notes: *1 At the time of the installation at () dimension, Secure space of 250mm in lateral (L4) by unit movement at the time of the exchange work of the compressor.

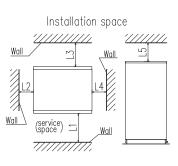


FDC224KXZWE1, FDC280KXZWE1, FDC335KXZWE1

All measurements in mm.



Mark	Content		Dimension	FDC-KXZWE1	
Α	High/low gas line	Refer to piping size	DIIIGII2IOII	224,280	335
В	-	Not to use.	C1	142	139
C	Liquid line	Refer to piping size	C2	322	316
D	Oil equalization line	neiei io piping size			
F	Water inlet	R1 1/4			
G	Water outlet	R1 1/4	-		
Н	Drain outlet	Rp 1/2,2places			
J	Power source intake	ø35			
K	Signal wiring intake	ø35			
L	Anchor bolt hole	ø18,4places			



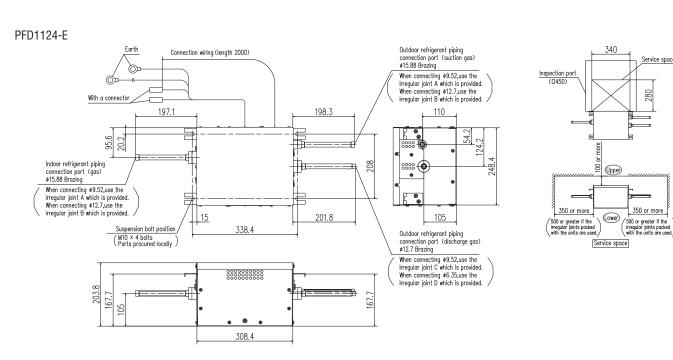
Installation example Dimension	1
L1	600 or more
L2	20 or more
L3	500 or more
L4	20 or more
L5	300 or more

Piping size

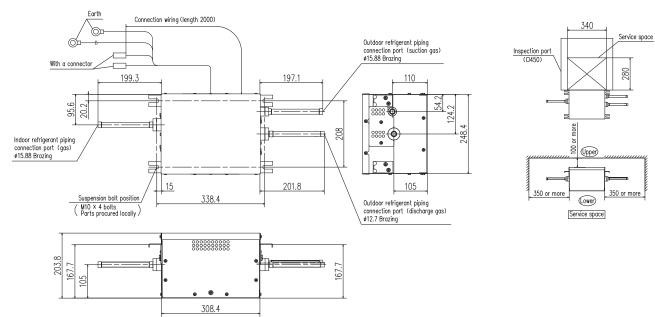
	FDC224KXZWE1	FDC280KXZWE1	FDC335KXZWE1	Connection method
High/low gas line	ø19.05	ø22.22	ø25.4	Flange
Liquid line	ø9.52	ø9.52	ø12.7	Flare
Oil equalization line	ø9.52	ø9.52	ø9.52	ιασ

PFD refrigerant flow branch control less than 11.2kW / less than 18.0kW

PFD1124-E, PFD1804-E



PFD1804-E



All measurements in mm.

Service space

280

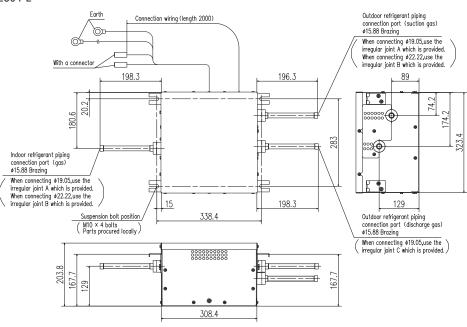
350 or more

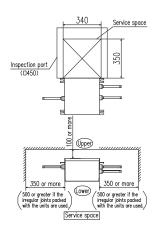
PFD refrigerant flow branch control 28.0kW or less / less than 37.1kW (less than 11.2kW x 4 branches)

PFD2804-E, PFD1124x4-E

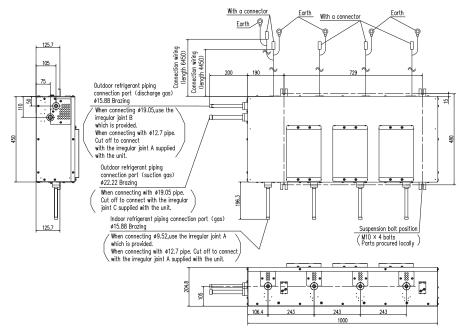
All measurements in mm.

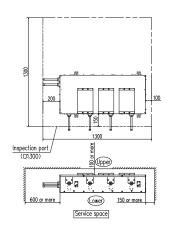
PFD2804-E





PFD1124X4-E





FDT28KXZE3-W, FDT36KXZE3-W, FDT45KXZE3-W, FDT56KXZE3-W, FDT71KXZE3-W

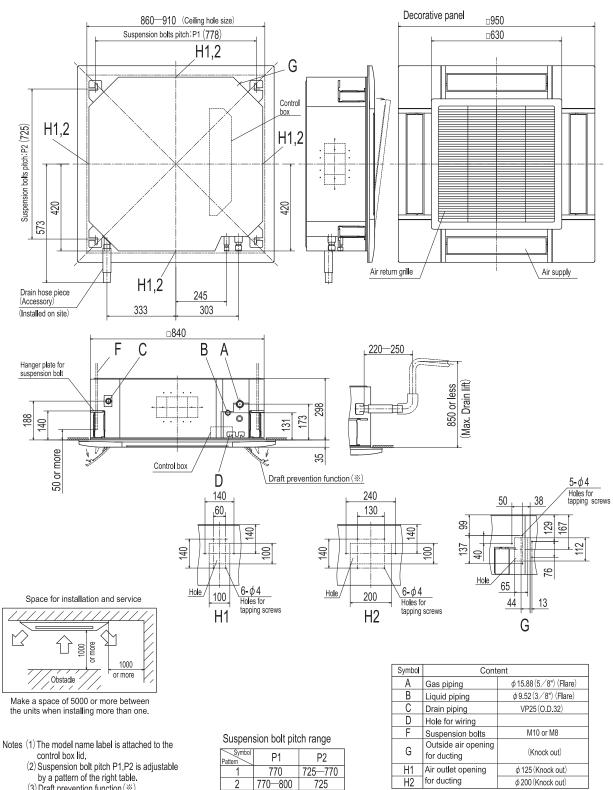
Decorative panel 860-910 (Ceiling hole size) □950 Suspension bolts pitch:P1 (778) □630 G H1,2 虛 4 Control box Suspension bolts pitch: P2 (725) H1,2 H1,2 420 420 573 ∌ Ψ₩ Ň€ 出 Air return grille Air supply H Ħ H1,2 Drain hose piece (Accessory) 245 333 303 (Installed on site) □840 F С В А 220-250 Hanger plate for suspension bolt (Max. Drain lift) 850 or less Ø 而 E 236 <u>. |</u>... 188 O 173 140 131 50 or more V 35 Control box 5**-** \$\$4 Draft prevention function (%) D Holes for tapping screws 50 38 240 140 $\frac{67}{105}$ 37 60 130 88 88 112 137 140 8 140 8 9 76 Hole 65 $6-\phi 4$ Holes for Hole Hole/ 6-*φ*4 100 200 Space for installation and service Holes for 44 13 tapping screws tapping screws H1 H2 G ĽŻ M or more 00 Symbol Content 1000 36,45,56 Mode 28 71 or more Obstacle Gas piping d 9.52(3/8") (Flare) | d 12.7(1/2") (Flare) | d 15.88(5/8") (Flar Α B C ϕ 6.35 (1/4") (Flare) ¢9.52(3∕8*) (Flare Liquid piping Make a space of 4000 or more between the units when installing more than one. Drain piping VP25(O.D.32) D Hole for wiring M10 or M8 F Suspension bolts Outside air opening Suspension bolt pitch range Notes (1) The model name label is attached to the G (Knock out) control box lid. P1 P2 for ducting Patterr (2) Suspension bolt pitch P1,P2 is adjustable 770 725-770 H1 Air outlet opening by a pattern of the right table. 770-800 725 for ducting H2 d 200 (Knock out)

All measurements in mm.

(3) Draft prevention function (※)

is provided on the panel T-PSAE-5CW-E, T-PSAE-5CB-E only.

FDT90KXZE3-W, FDT112KXZE3-W, FDT140KXZE3-W, FDT160KXZE3-W

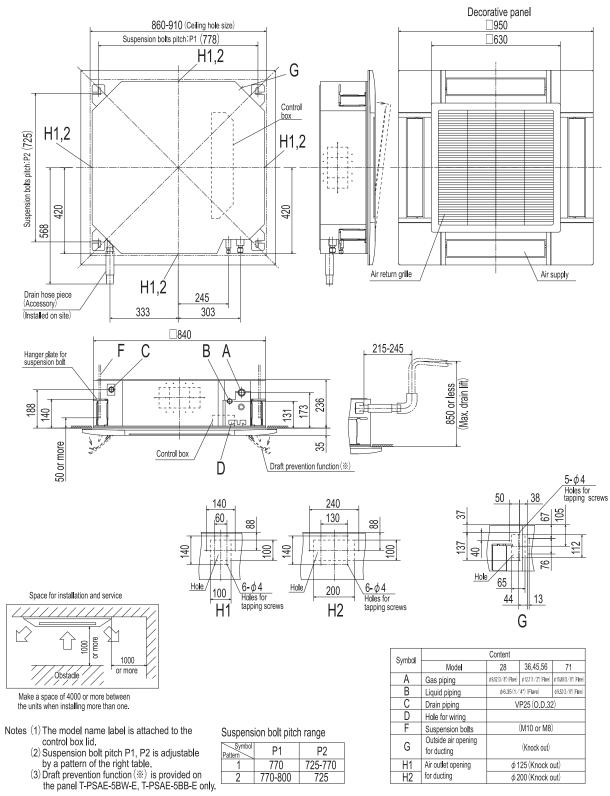


All measurements in mm.

(3) Draft prevention function (%)

is provided on the panel T-PSAE-5CW-E, T-PSAE-5CB-E only.

FDT28KXZE1, FDT36KXZE1, FDT45KXZE1, FDT56KXZE1, FDT71KXZE1



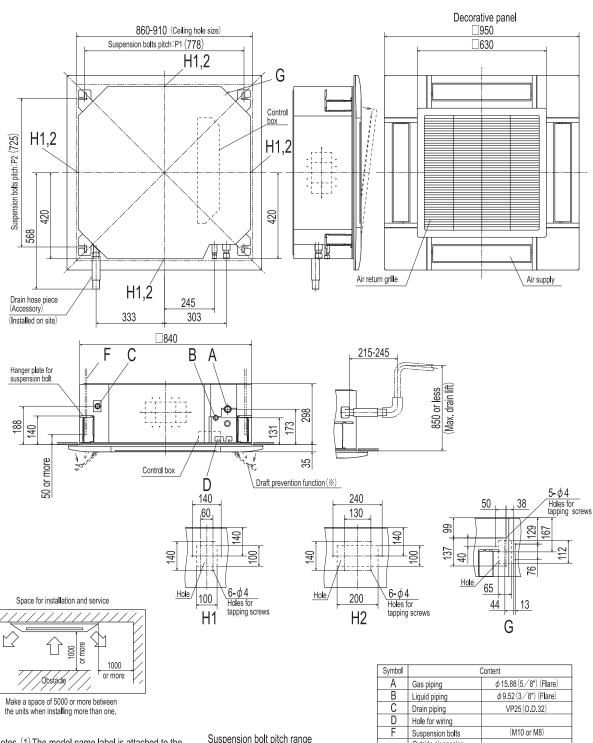
Suspension	bolt pitch	n range
Sumbol	_	

	Pattern	P1	P2
	1	770	725-770
	2	770-800	725
IV.			

11	Oas piping	wone (o) o () and () when (i) e) (inite)	y 10000 (0) 0 1 () 0 0)
В	Liquid piping	¢6.35(1∕4") (Flare)	₫ 9.52(3/8°) (Flare)
С	Drain piping	VP25 (O.D.32)	
D	Hole for wiring		
F	Suspension bolts	(M10 or M8)	
G	Outside air opening for ducting	(Knock out)	
H1	Air outlet opening	\$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$	
H2	for ducting	\$\$\phi 200 (Knock out)	

All measurements in mm.

FDT90KXZE1, FDT112KXZE1, FDT140KXZE1, FDT160KXZE1



- Notes (1) The model name label is attached to the
 - (1) The model have back to the activity of the model of the control box lid.
 (2) Suspension bolt pitch P1, P2 is adjustable by a pattern of the right table.
 (3) Draft prevention function (%) is provided on the panel T-PSAE-5BW-E, T-PSAE-5BB-E only.

ouspons	ion bolt pitol	riunge
Symbol Pattern	P1	P2
4	770	705 770

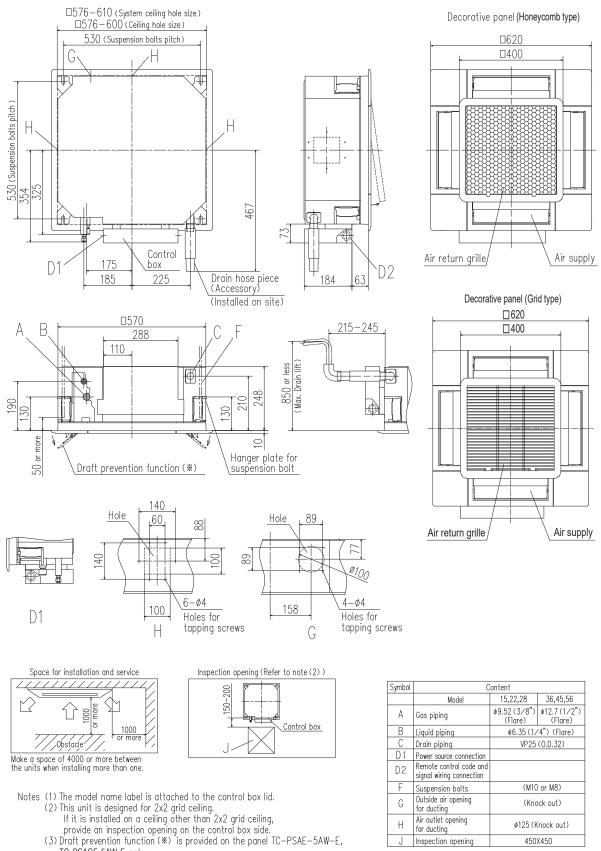
'attern 🔨		1 6	
1	770	725-770	
2	770-800	725	

Symbol	Content		
А	Gas piping	¢ 15.88 (5∕8") (Flare)	
В	Liquid piping	φ 9.52 (3∕8") (Flare)	
С	Drain piping	VP25 (O.D.32)	
D	Hole for wiring		
F	Suspension bolts	(M10 or M8)	
G	Outside air opening for ducting	(Knock out)	
H1	Air outlet opening	\$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$ \$\$	
H2	for ducting	¢ 200 (Knock out)	

All measurements in mm.

Ceiling Cassette - 4way Compact **FDTC**

FDTC15KXZE3-W, FDTC22KXZE3-W, FDTC28KXZE3-W, FDTC36KXZE3-W, FDTC45KXZE3-W, FDTC56KXZE3-W FDTC15KXZE1, FDTC22KXZE1, FDTC28KXZE1, FDTC36KXZE1, FDTC45KXZE1, FDTC56KXZE1

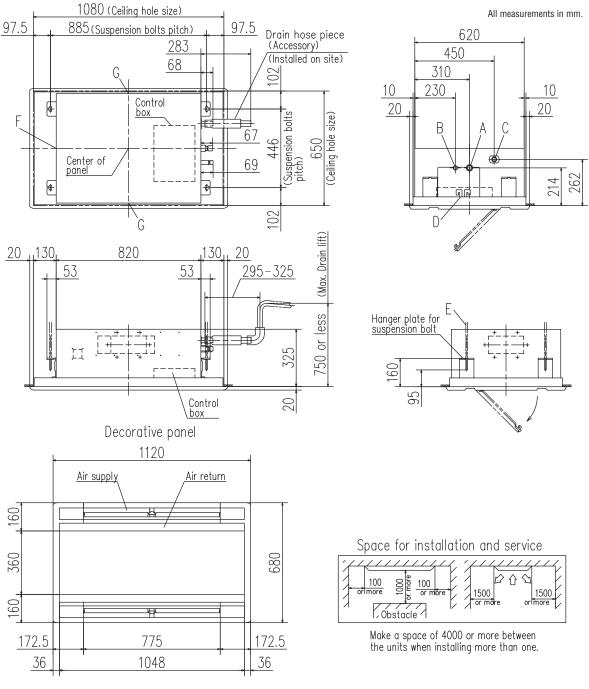


All measurements in mm.

- - TC-PSAGE-5AW-E only.

Symbol	Content		
	Model	15,22,28	36,45,56
А	Gas piping	¢9.52(3∕8") (Flare)	¢12.7 (1∕2") (Flare)
В	Liquid piping	¢6.35(1/	′4") (Flare)
С	Drain piping	VP25 (0.D.32)	
D 1	Power source connection		
D2	Remote control code and signal wiring connection		
F	Suspension bolts	(M10 or M8)	
G	Outside air opening for ducting	(Kno	ock out)
Η	Air outlet opening for ducting	ø125 (k	(nock out)
J	Inspection opening	450	X450

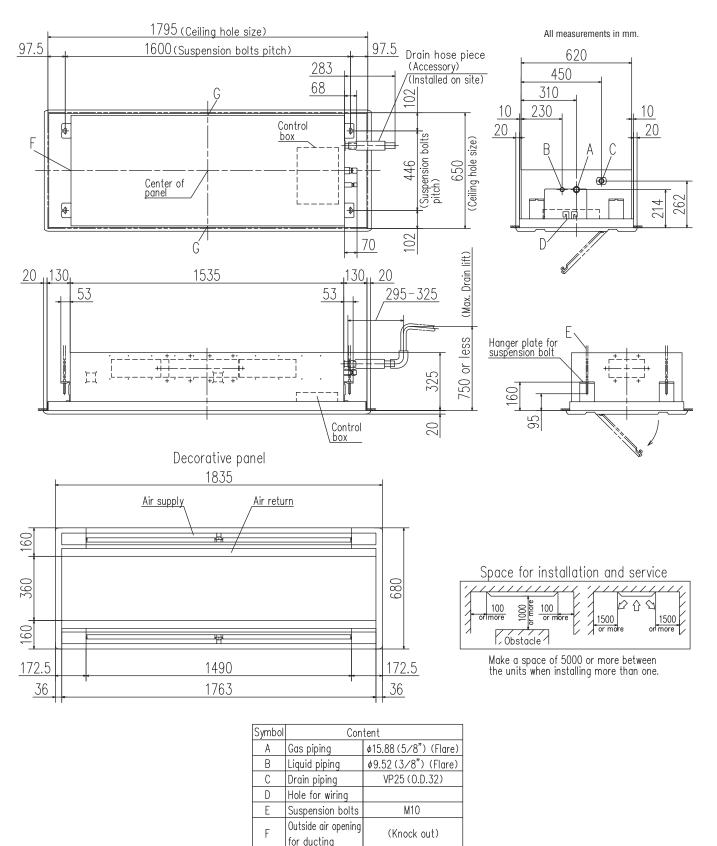
FDTW28KXZE3-W, FDTW45KXZE3-W, FDTW56KXZE3-W, FDTW71KXZE3-W FDTW28KXE6F, FDTW45KXE6F, FDTW56KXE6F, FDTW71KXE6F



Symbol	Content			
	Model	28	45,56	71
A	Gas piping	♦9.52(3/8")(Flare)	ø12.7(1/2")(Flare)	ø15.88 (5/8") (Flare)
В	Liquid piping	ø6.35 (1/4	") (Flare)	♦9.52(3/8")(Flare)
С	Drain piping	VP25 (0.D.32)		
D	Hole for wiring			
E	Suspension bolts	M10		
F	Outside air opening for ducting	(Knock out)		
G	Air outlet opening for ducting	(Knock out)		

Notes (1) The model name label is attached on the lid of the control box.

FDTW90KXZE3-W, FDTW112KXZE3-W, FDTW140KXZE3-W FDTW90KXE6F, FDTW112KXE6F, FDTW140KXE6F



Notes (1) The model name label is attached on the lid of the control box.

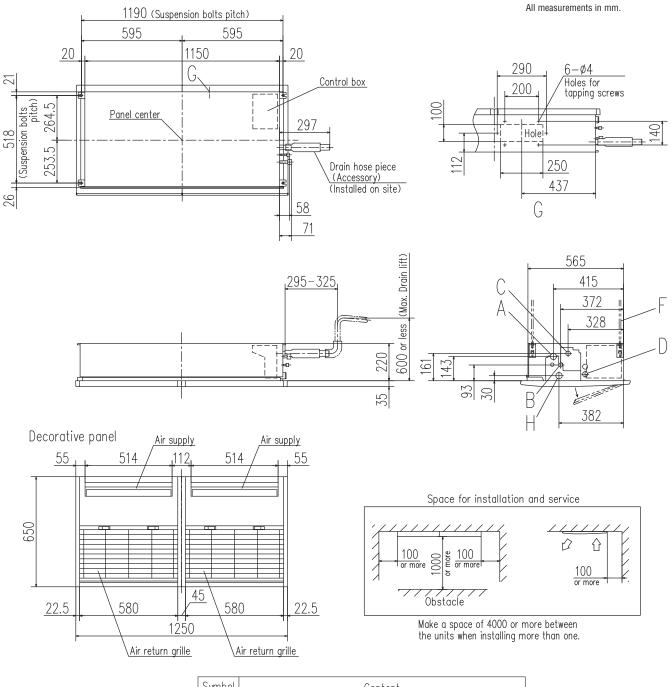
(Knock out)

Air outlet opening

for ducting

G

FDTS45KXZE3-W, FDTS71KXZE3-W FDTS45KXE6F, FDTS71KXE6F



Symbol	Content			
	Model	45,50	71	
A	Gas piping	¢12.7 (1∕2") (Flare)	¢15.88(5∕8")(Flare)	
В	Liquid piping	¢6.35(1∕4")(Flare)	¢9.52(3∕8")(Flare)	
С	Drain piping	VP25(I.D.25, 0.D.32) Note(2)		
D	Hole for wiring			
F	Suspension bolts	(M10)		
G	Outside air opening for ducting	(Knock out)		
Η	Drain piping (Gravity drainage)	VP25(I.D.25, 0.D.32)		

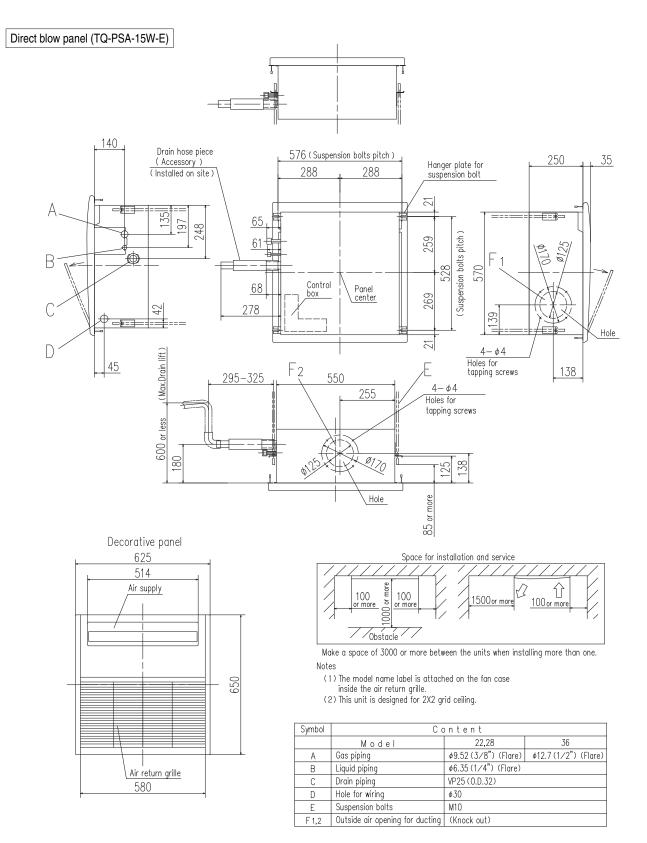
Notes (1) The model name label is attached inside the air return grille.

(2) This unit is designed for 2×4 grid ceiling.

Ceiling Cassette -1way Compact-FDTQ

FDTQ22KXZE3-W, FDTQ28KXZE3-W, FDTQ36KXZE3-W FDTQ22KXE6F, FDTQ28KXE6F, FDTQ36KXE6F

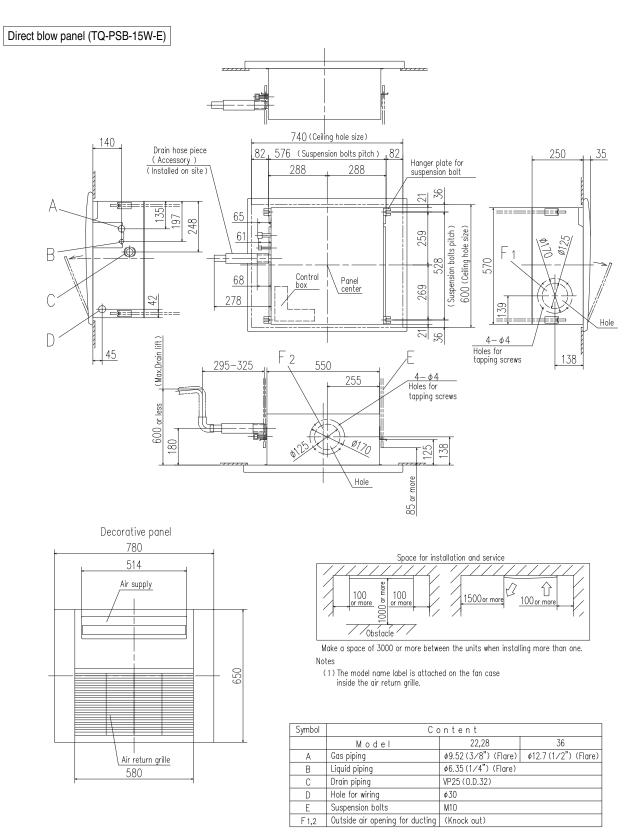
All measurements in mm.



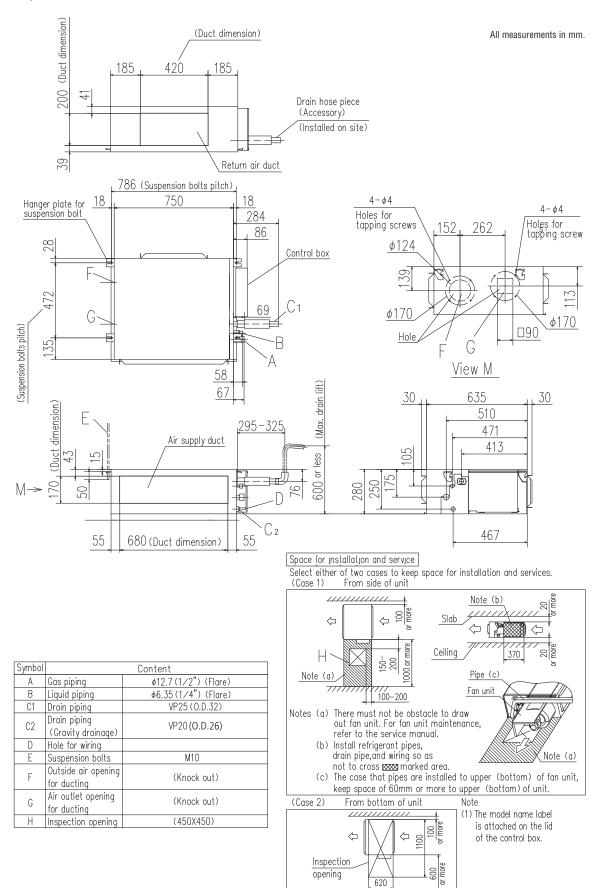
Ceiling Cassette -1way Compact-FDTQ

FDTQ22KXZE3-W, FDTQ28KXZE3-W, FDTQ36KXZE3-W FDTQ22KXE6F, FDTQ28KXE6F, FDTQ36KXE6F

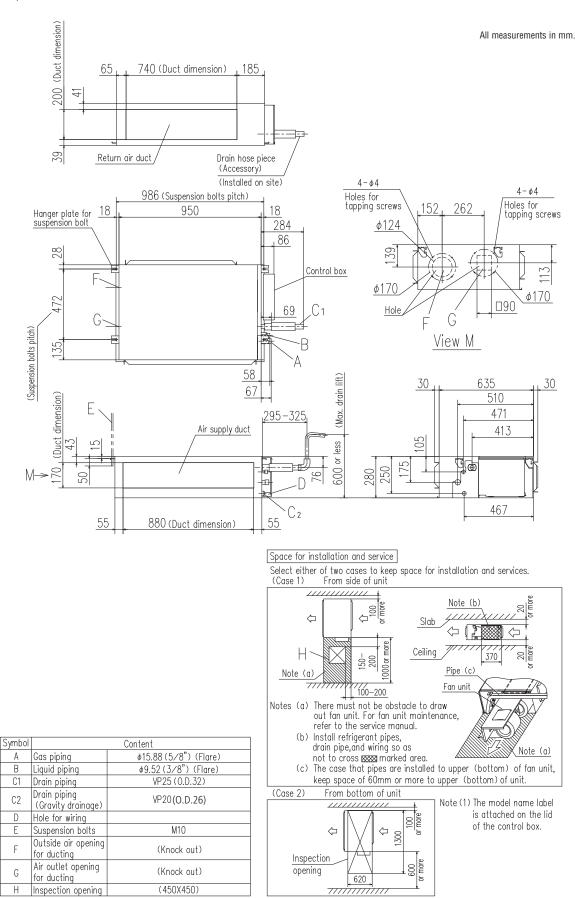
All measurements in mm.



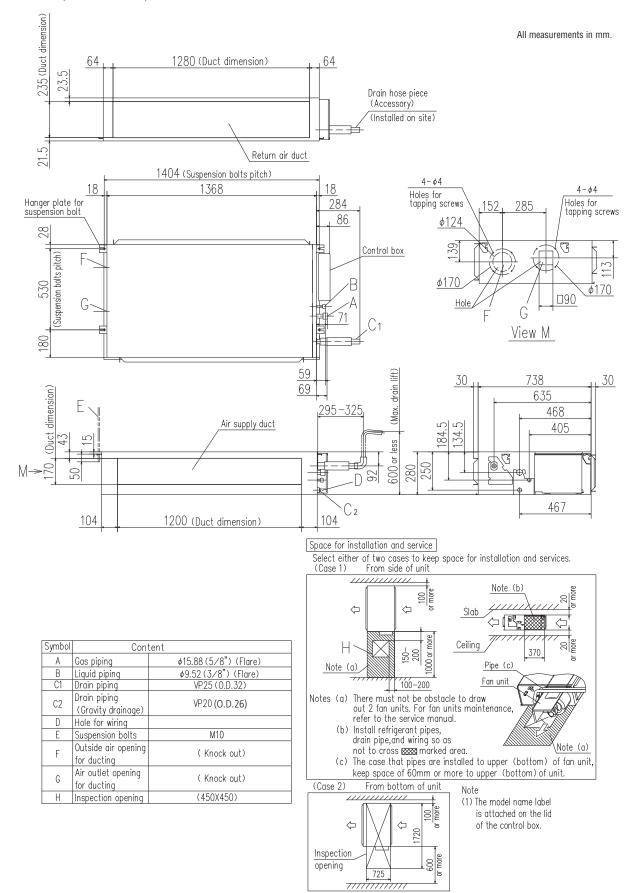
FDU45KXZE3-W, FDU56KXZE3-W FDU45KXE6F, FDU56KXE6F



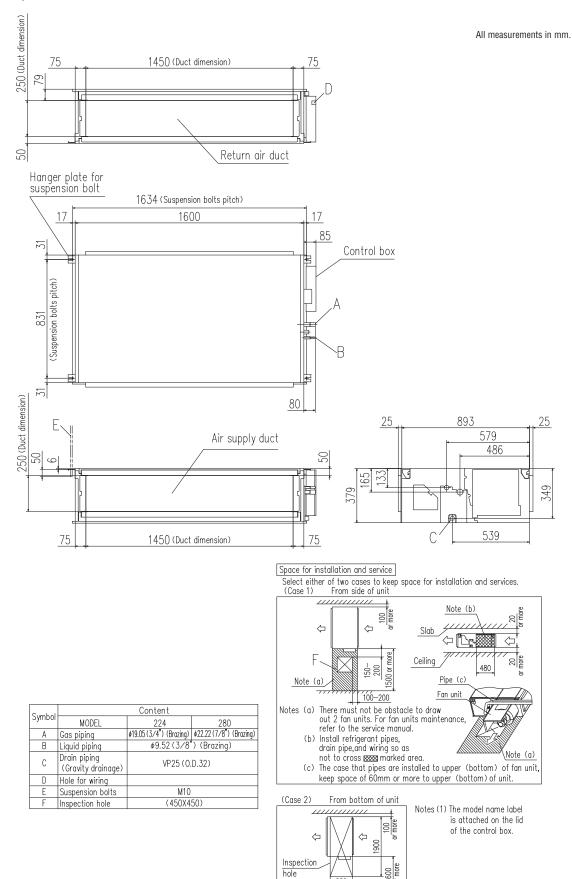
FDU71KXZE3-W, FDU90KXZE3-W FDU71KXE6F, FDU90KXE6F



FDU112KXZE3-W, FDU140KXZE3-W, FDU160KXZE3-W FDU112KXE6F, FDU140KXE6F, FDU160KXE6F



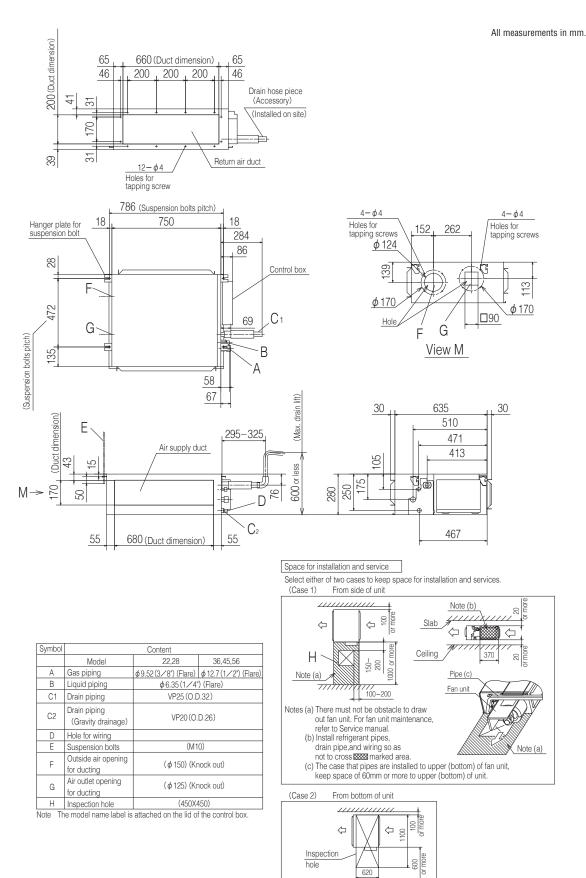
FDU224KXZE3-W, FDU280KXZE3-W FDU224KXZE1, FDU280KXZE1



880

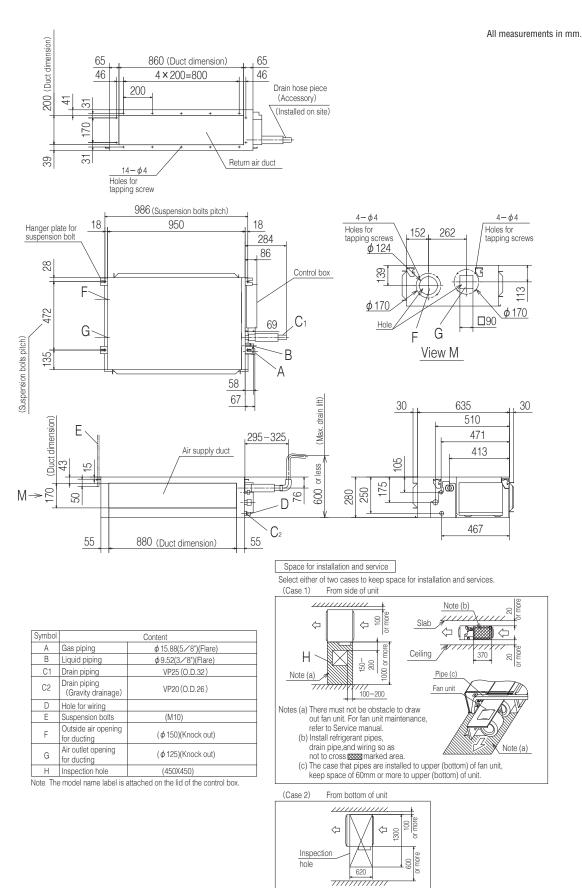
Duct Connected -Low/Middle Static Pressure-FDUM

FDUM22KXZE3-W, FDUM28KXZE3-W, FDUM36KXZE3-W, FDUM45KXZE3-W, FDUM56KXZE3-W FDUM22KXE6F, FDUM28KXE6F, FDUM36KXE6F, FDUM45KXE6F, FDUM56KXE6F



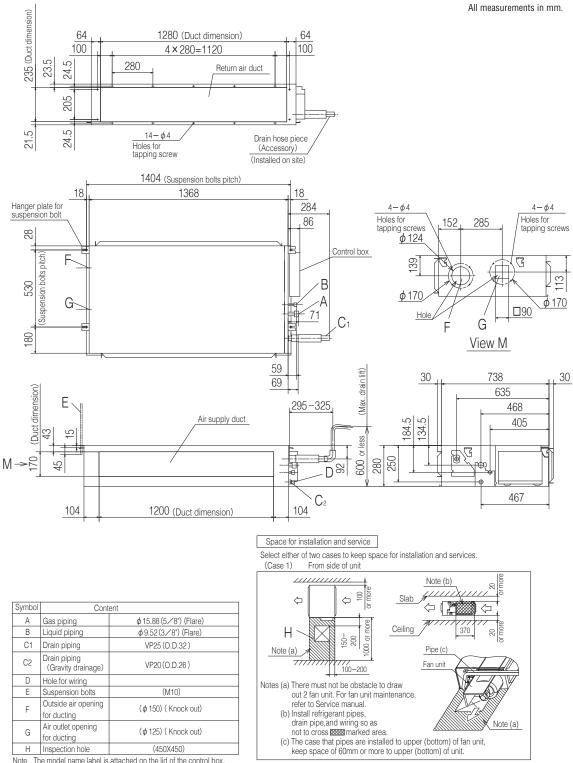
Duct Connected -Low/Middle Static Pressure-FDUM

FDUM71KXZE3-W, FDUM90KXZE3-W FDUM71KXE6F, FDUM90KXE6F

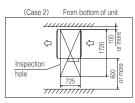


Duct Connected -Low/Middle Static Pressure-FDUM

FDUM112KXZE3-W, FDUM140KXZE3-W, FDUM160KXZE3-W FDUM112KXE6F, FDUM140KXE6F, FDUM160KXE6F

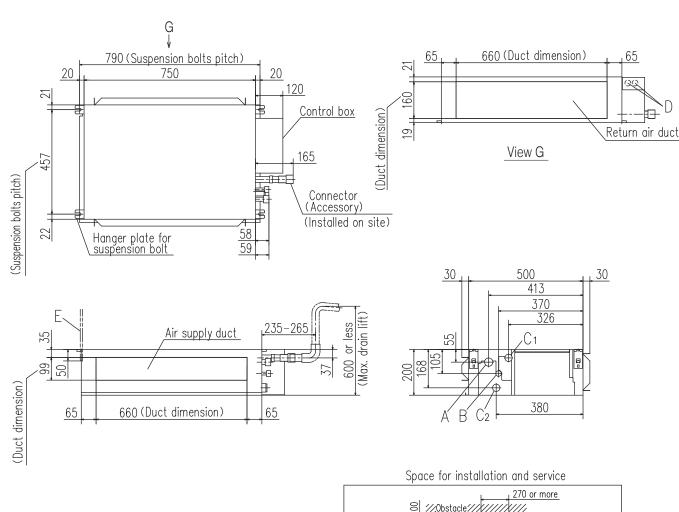


ne model name label is attached on the lid of the control box.



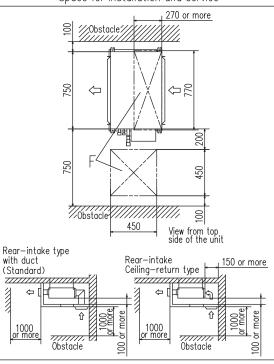
Duct Connected (thin) -Low Static Pressure-**FDUT**

FDUT15KXZE3-W, FDUT22KXZE3-W, FDUT28KXZE3-W, FDUT36KXZE3-W FDUT15KXE6F-E, FDUT22KXE6F-E, FDUT28KXE6F-E, FDUT36KXE6F-E



Symbol	Content		
	Model	15,22,28	36
A	Gas piping	¢9.52(3/8")(Flare)	¢12.7(1/2") (Flare)
В	Liquid piping	¢6.35(1∕4")(Flare)	
C1	Drain piping	VP25(0.D.32) (Used with attached connector)	
C2	Drain piping (Gravity drainage)	VP25(((Used with attac	
D	Hole for wiring	¢25 x 2	
E	Suspension bolts	M1	0
F	Inspection opening	(450X450),	(270X770)

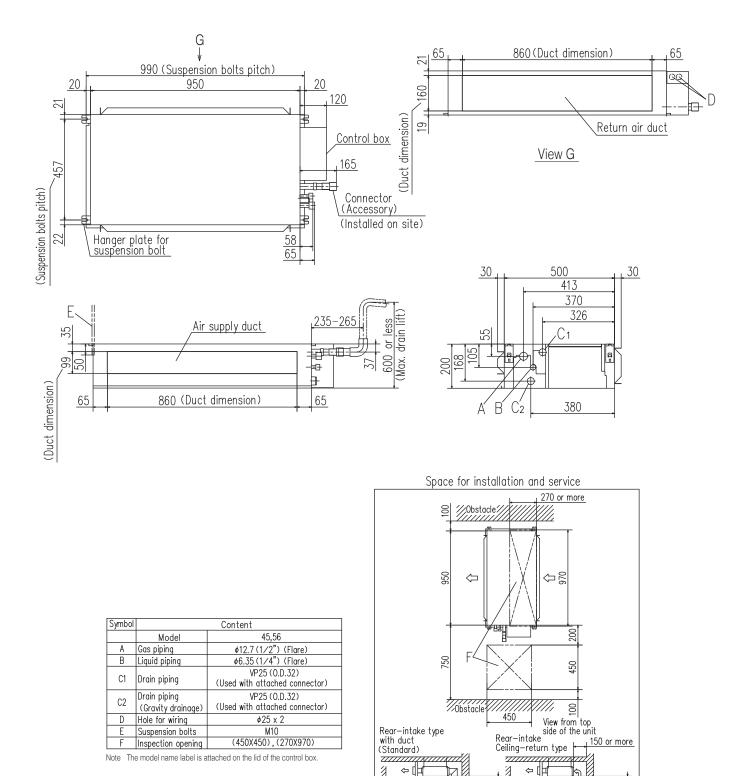
Note The model name label is attached on the lid of the control box



Duct Connected (thin) -Low Static Pressure-**FDUT**

FDUT45KXZE3-W, FDUT56KXZE3-W FDUT45KXE6F-E, FDUT56KXE6F-E

All measurements in mm.



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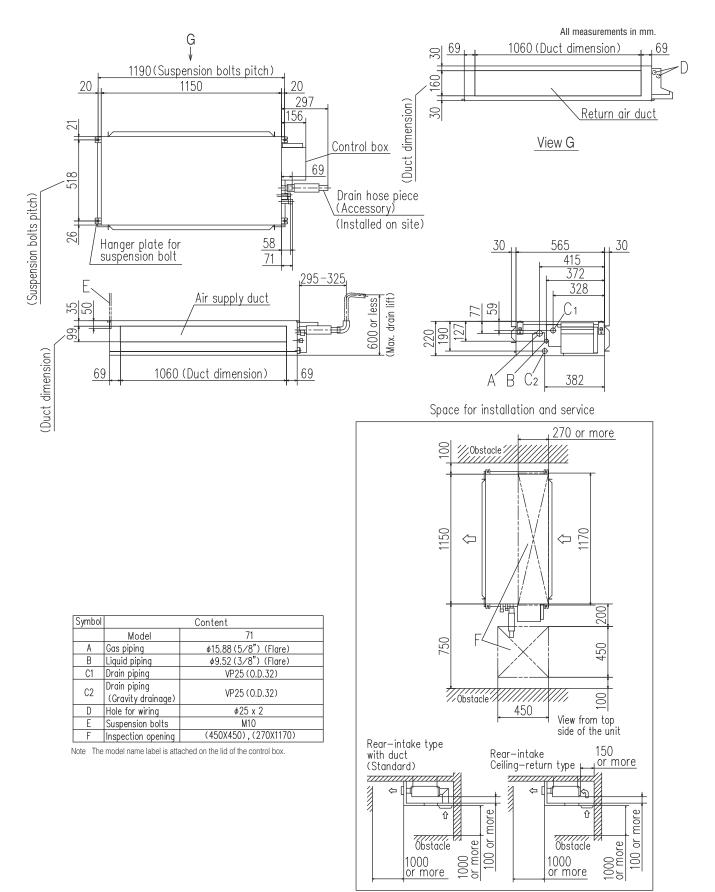
00

1000 ______

Note The model name label is attached on the lid of the control box

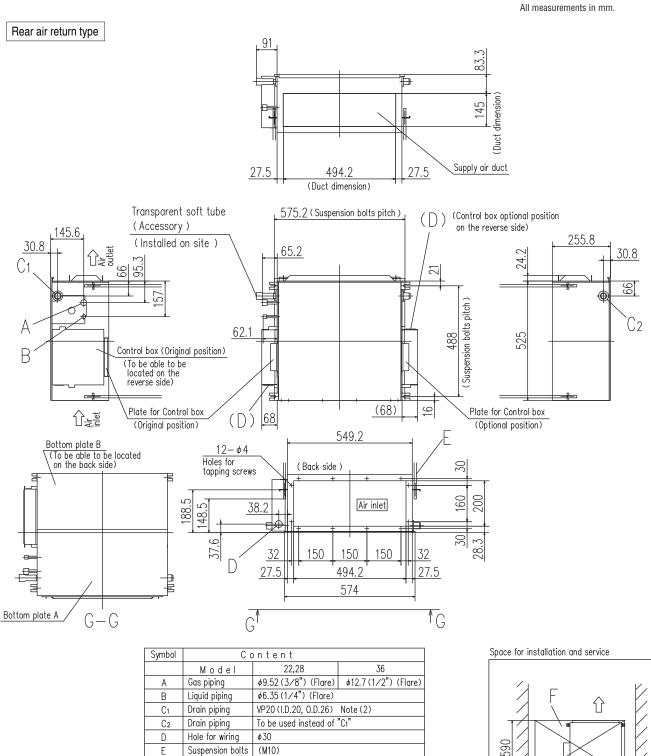
Duct Connected (thin) -Low Static Pressure-FDUT

FDUT71KXZE3-W FDUT71KXE6F-E



Duct Connected (Compact & Flexible) FDUH

FDUH22KXZE3-W, FDUH28KXZE3-W, FDUH36KXZE3-W FDUH22KXE6F, FDUH28KXE6F, FDUH36KXE6F



Notes

F

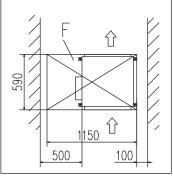
Inspection hole

(1) The model name label is attached on the fan case

(590X1150) Note (3)

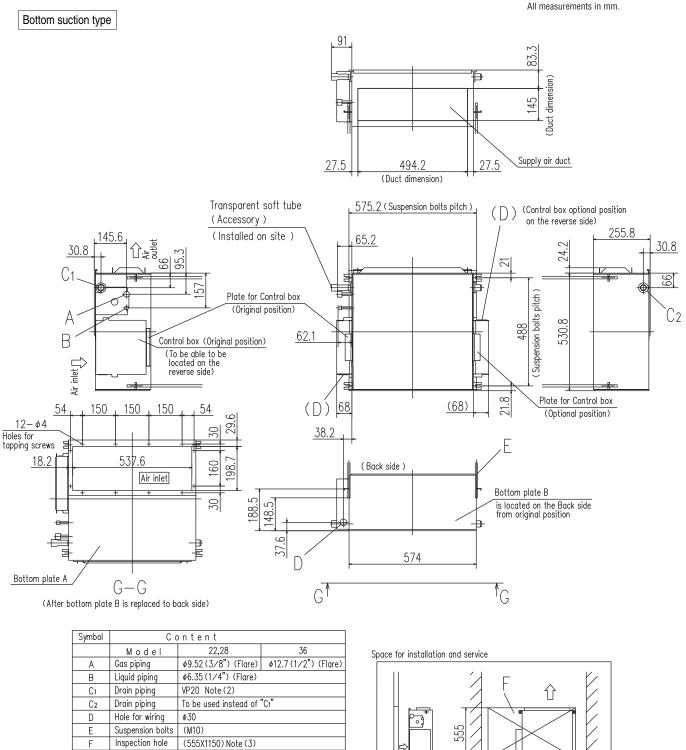
- inside the air return grille.
- (2) Prepare the connecting socket (VP20) on site.
 - (As for drain piping, it is possible to choose C1 or C2)

(3) When control box is located on the reverse side, Installation space should be modified new location.



Duct Connected (Compact & Flexible) **FDUH**

FDUH22KXZE3-W, FDUH28KXZE3-W, FDUH36KXZE3-W FDUH22KXE6F, FDUH28KXE6F, FDUH36KXE6F



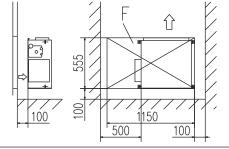
Notes

(1) The model name label is attached on the fan case inside the air return grille.

(2) Prepare the connecting socket (VP20) on site.

(As for drain piping, it is possible to choose C1 or C2) (3) When control box is located on the reverse side, Installation

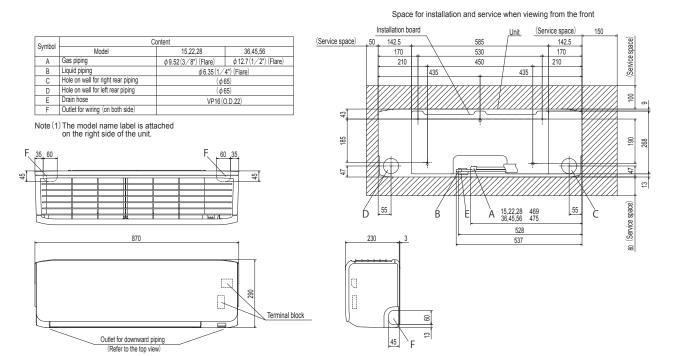




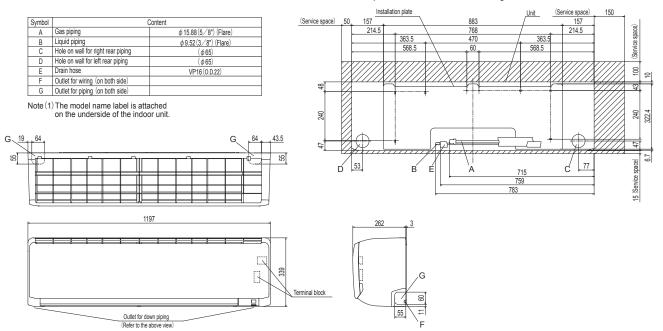
Wall Mounted FDK

FDK15KXZE3-W, FDK22KXZE3-W, FDK28KXZE3-W, FDK36KXZE3-W, FDK45KXZE3-W, FDK56KXZE3-W FDK15KXZE1, FDK22KXZE1, FDK28KXZE1, FDK36KXZE1, FDK45KXZE1, FDK56KXZE1

All measurements in mm.



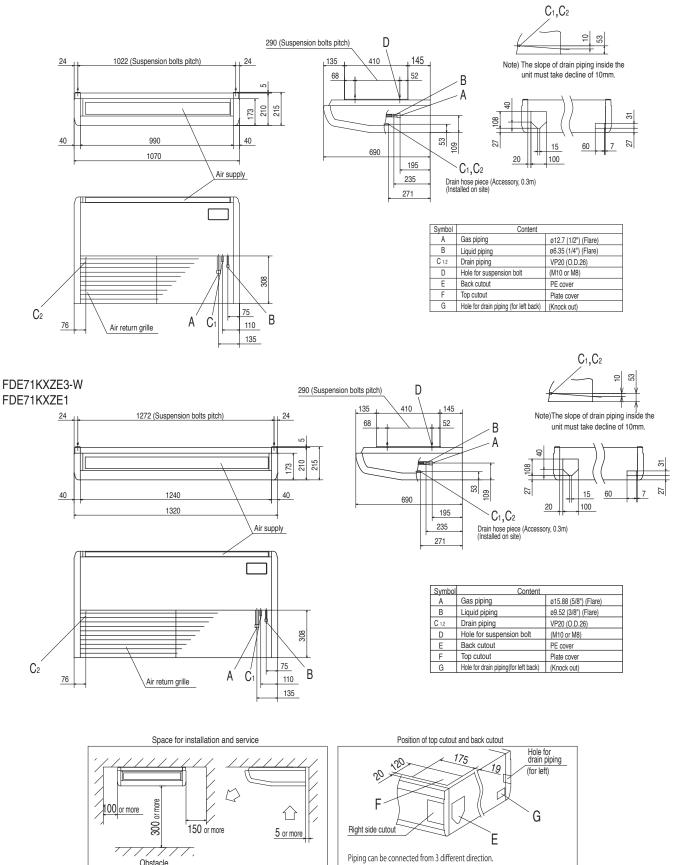
FDK71KXZE3-W, FDK90KXZE3-W FDK71KXZE1, FDK90KXZE1



Space for installation and service when viewing from the front

Ceiling Suspended FDE

FDE36KXZE3-W, FDE45KXZE3-W, FDE56KXZE3-W FDE36KXZE1, FDE45KXZE1, FDE56KXZE1



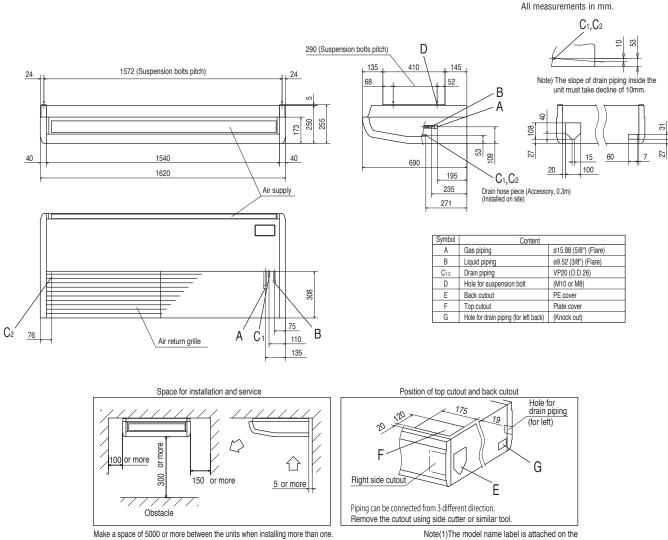
Make a space of 4000(36-56), 4500(71) or more between the units when installing more than one.

Note(1)The model name label is attached on the fan casing inside the air return grille.

Remove the cutout using side cutter or similar tool.

Ceiling Suspended FDE

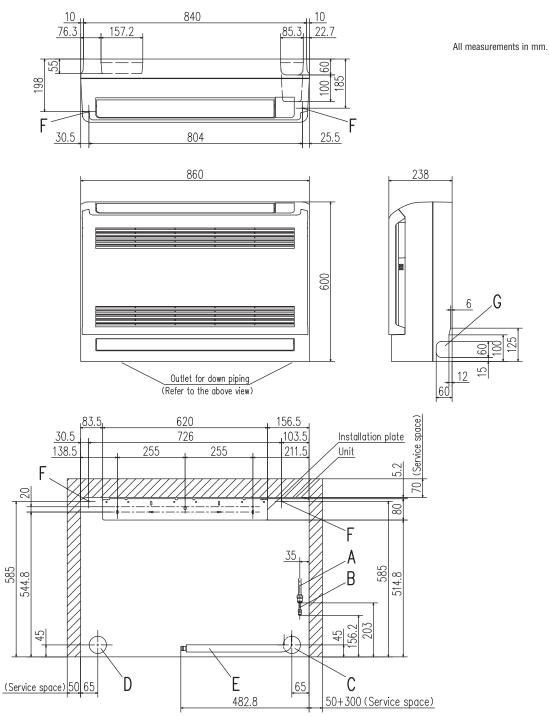
FDE112KXZE3-W, FDE140KXZE3-W FDE112KXZE1, FDE140KXZE1



Note(1)The model name label is attached on the fan casing inside the air return grille.

Floor Standing -2way-**FDFW**

FDFW28KXE6F, FDFW45KXE6F, FDFW56KXE6F



Space for installation and service when viewing from the front

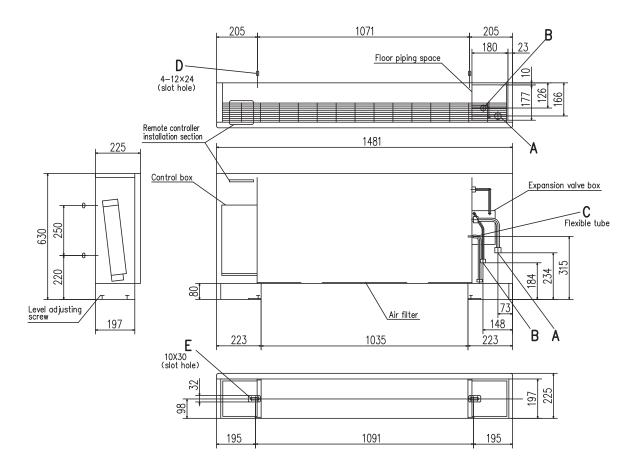
Symbol	Content		
	Model	28	45,56
Α	Gas piping	∮9.52(3∕8")(Flare)	¢12.7 (1∕2") (Flare)
В	Liquid piping	¢6.35(1/4	") (Flare)
С	Hole on wall for right rear piping	(\$\$65)	
D	Hole on wall for left rear piping	(\$\$65)	
E	Drain hose	VP16	(O.D.22)
F	Screw point fasten the indoor unit	¢5	
G	Outlet for piping (on both side)		

Notes (1) The model name label is attached on the rightside of the unit. (2) In case of wall installation, leave the unit 150mm or less from the floor.

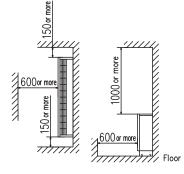
Floor Standing (with casing) FDFL

FDFL71KXE6F

All measurements in mm.



Space for installation and service

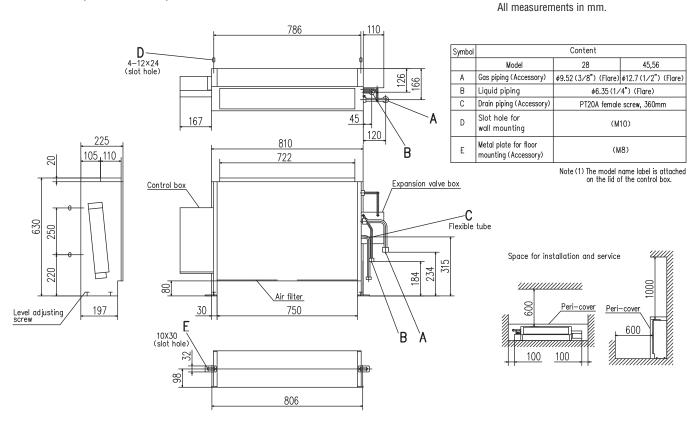


Symbol	Content	
Α	Gas piping (Accessory)	ø15.88 (5/8") (Flare)
В	Liquid piping	¢9.52(3∕8")(Flare)
С	Drain piping (Accessory)	PT20A female screw, 360mm
D	Slot hole for wall mounting	(M10)
E	Metal plate for floor mounting (Accessory)	(M8)

Note (1) The model name label is attached on the lid of the control box.

Floor Standing (without casing) FDFU

FDFU28KXE6F, FDFU45KXE6F, FDFU56KXE6F



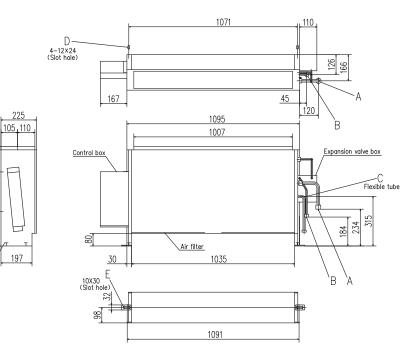
FDFU71KXE6F

20

220

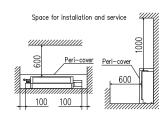
Level adjusting

630 250



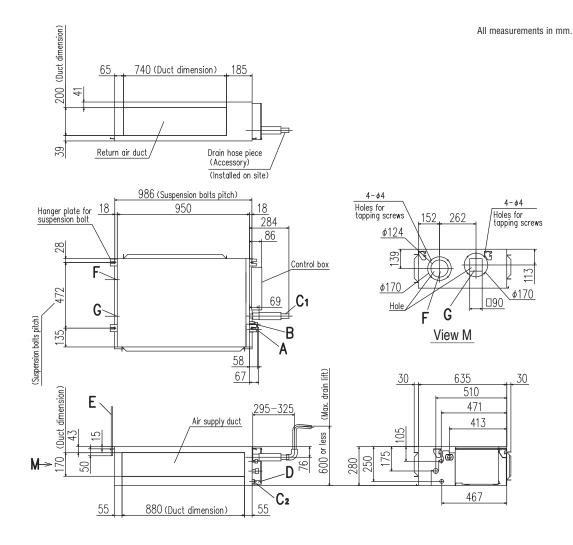
Symbol	Content	
Α	Gas piping (Accessory)	¢15.88 (5/8") (Flare)
В	Liquid piping	¢9.52(3∕8")(Flare)
С	Drain piping (Accessory)	PT20A female screw, 360mm
D	Slot hole for wall mounting	(M10)
E	Metal plate for floor mounting (Accessory)	(M8)

Note (1) The model name label is attached on the lid of the control box.

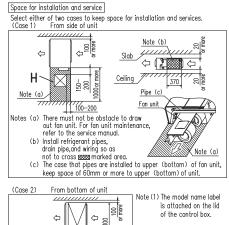


Outdoor Air Processing unit FDU-F

FDU650FKXZE1



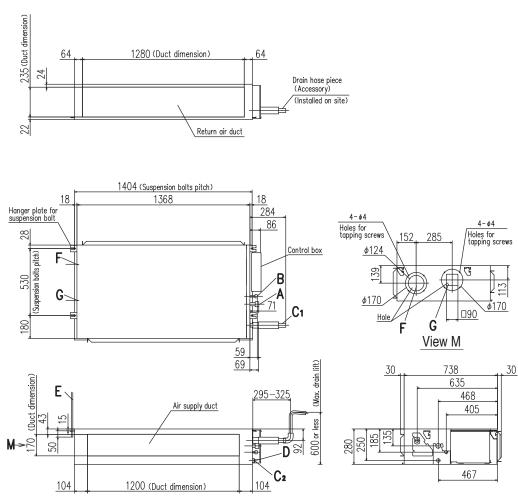
Symbol	Content	
Α	Gas piping	ø15.88 (5/8") (Flare)
В	Liquid piping	ø9.52 (3/8") (Flare)
C1	Drain piping	VP25(0.D.32)
C2	Drain piping(Gravity drainage)	V20(0.D.26)
D	Hole for wiring	
E	Suspension bolts	M10
F	Outside air opening for ducting	(Knock out)
G	Air outlet opening for ducting	(Knock out)
Н	Inspection opening	(450X450)



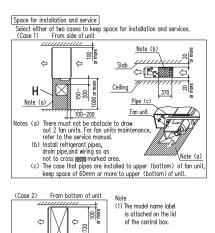


Outdoor Air Processing unit FDU-F

FDU1100FKXZE1



Symbol	Content	
Α	Gas piping	ø15.88 (5/8") (Flare)
В	Liquid piping	ø9.52 (3/8") (Flare)
C1	Drain piping	VP25(0.D.32)
C2	Drain piping(Gravity drainage)	V20(0.D.26)
D	Hole for wiring	
E	Suspension bolts	M10
F	Outside air opening for ducting	(Knock out)
G	Air outlet opening for ducting	(Knock out)
Н	Inspection opening	(450X450)

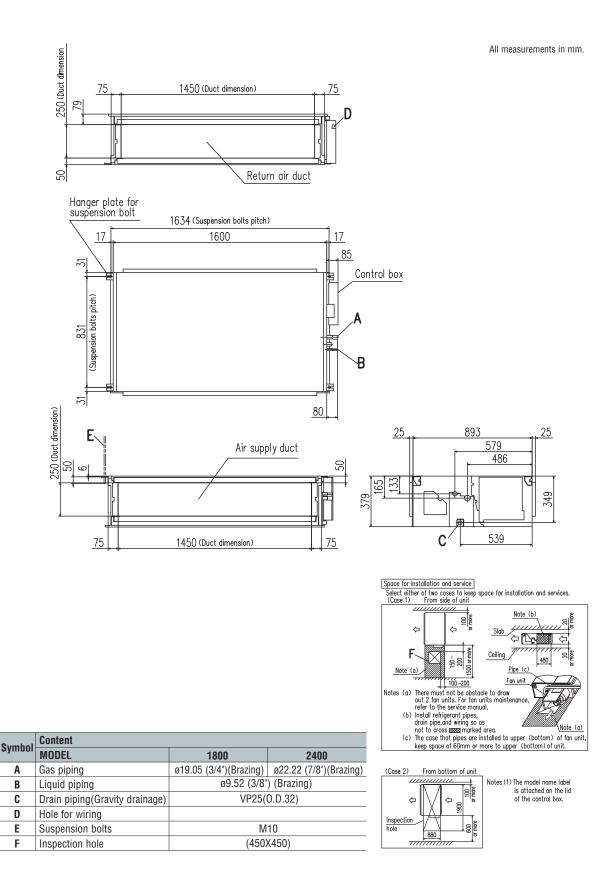


200

Inspection opening

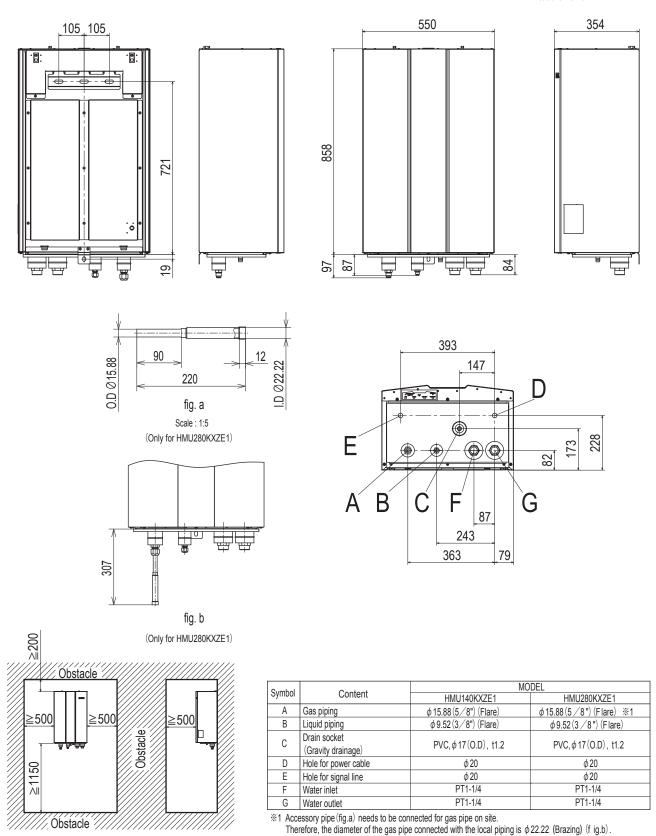
Outdoor Air Processing unit FDU-F

FDU1800FKXZE1, FDU2400FKXZE1



Hydro Module unit HMU

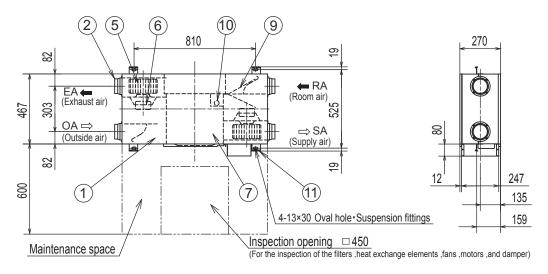
HMU140KXZE1, HMU280KXZE1

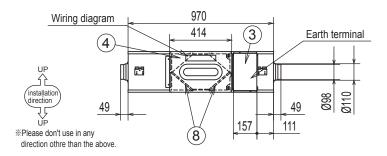


Space for installation and service

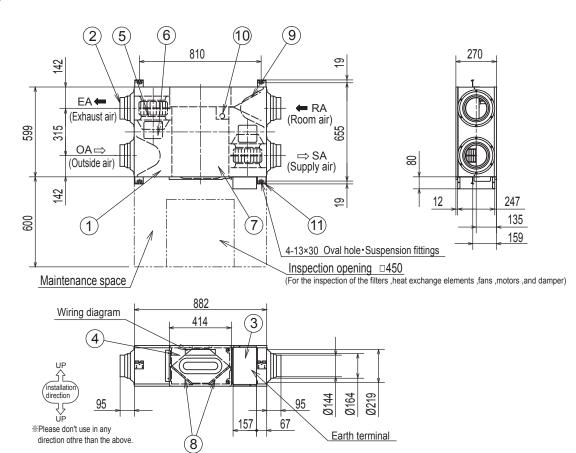
SAF150E7

All measurements in mm.





SAF250E7



SAF350E7

stallati

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%Please don't use in any

direction othre than the above.

70

All measurements in mm. (6) (5) (10)(9)317 (2) 978 9 112 EA 🖛 🖛 RA (Exhaust air) (Room air) 804 580 860 OA⇔ ⇔SA 8 (Outside air) (Supply air) 112 ഉ 35 247 000 (11) (1)(7)159 4-13×30 Oval hole • Suspension fittings 182 Inspection opening 0450 Maintenance space (For the inspection of the filters ,heat exchange elements ,fans ,motors ,and damper) 1050 Wiring diagram 470 3 Earth terminal (4) 29

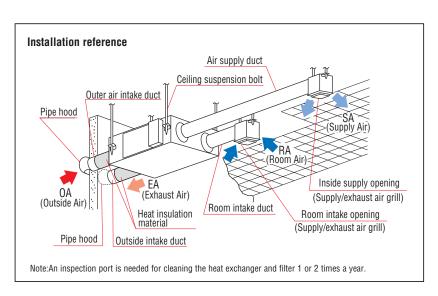
> Ø144 Ø162

70

122

157

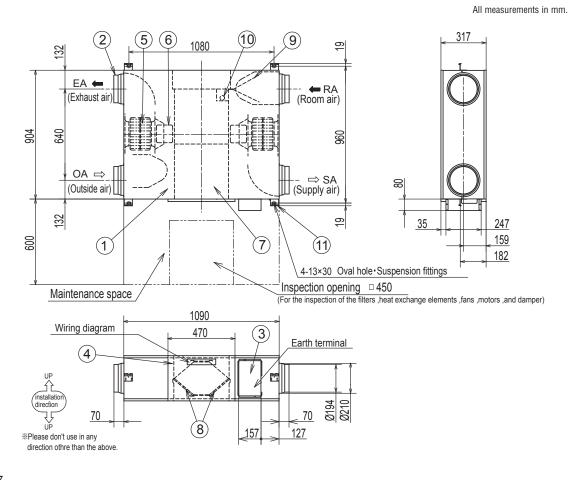
8



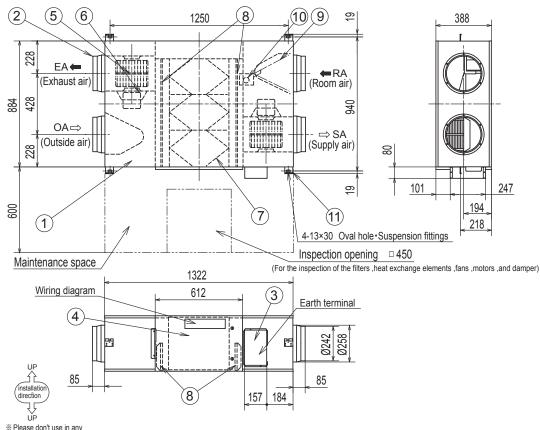
NO.	Name	Qt'y
1	Frame	1
2	Adaptor	4
3	Terminal board	1
4	Inspection Cover	1
5	Fan	2 *
6	Motor	2 *
7	Heat Exchange Element SAF150E7 SAF250E7 SAF350E7 SAF350E7	1 1 2
8	Filter	2
9	Damper	1
10	Damper Motor	1
(11)	Suspension fitting	4
(12)	Electrical components box	1
Wodel CAE250E7 have different fan and moter loost		

*Model SAF350E7 have different fan and motor locations.

SAF500E7

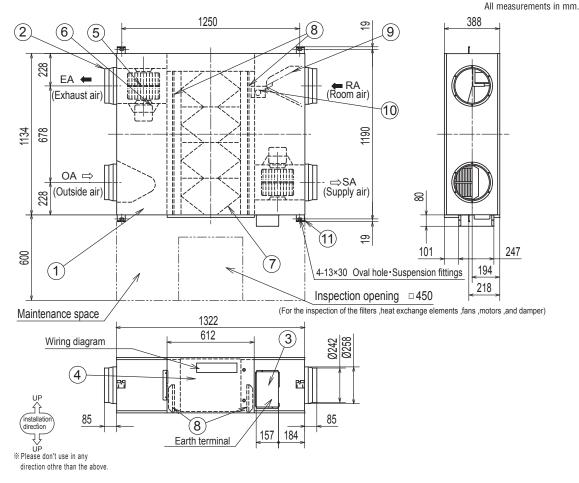


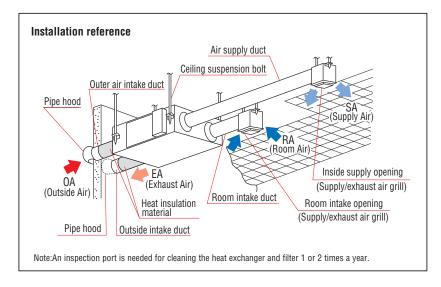
SAF800E7



% Please don't use in any direction othre than the above.

SAF1000E7



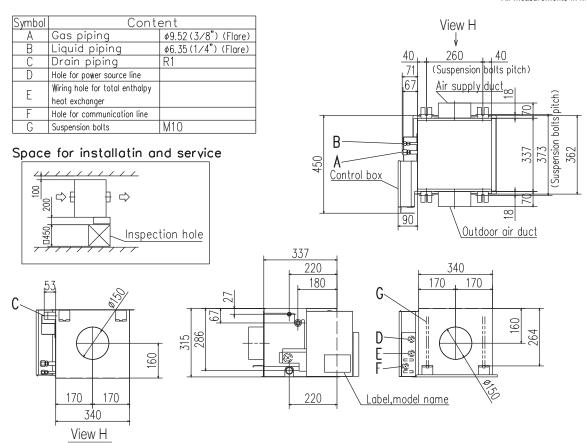


NO.	Name	Qt'y
1	Frame	1
2	Adaptor	4
3	Terminal board	1
4	Inspection Cover	1
(5)	Fan	2 *
6	Motor	2 *
7	Heat Exchange Element SAF500E7 SAF800E7 SAF1000E7	2 3 4
8	Filter	2
9	Damper	1
10	Damper Motor	1
11	Suspension fitting	4
(12)	Electrical components box	1
«Mod	el SAF500E7 have different fan an	d motor locat

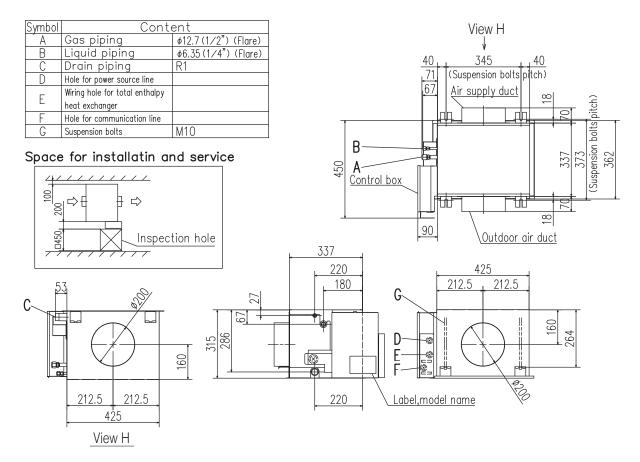
Fresh Air DX Assembly SAF-DX

SAF-DX250E6, SAF-DX350E6

All measurements in mm.



SAF-DX500E6

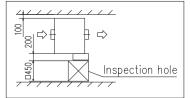


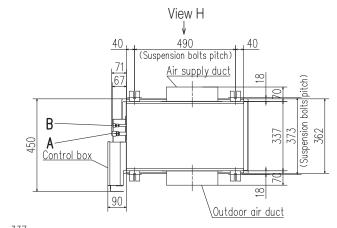
Fresh Air DX Assembly SAF-DX

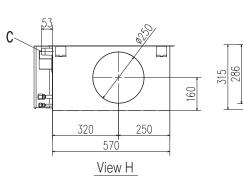
SAF-DX800E6

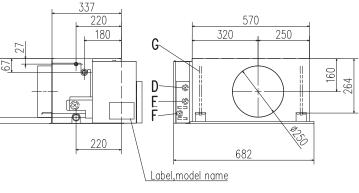
Symbol	Content	
A	Gas piping	¢12.7(1/2")(Flare)
В	Liquid piping	¢6.35(1∕4")(Flare)
С	Drain piping	R1
D	Hole for power source line	
F	Wiring hole for total enthalpy	
E	heat exchanger	
F	Hole for communication line	
G	Suspension bolts	M10

Space for installatin and service





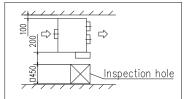


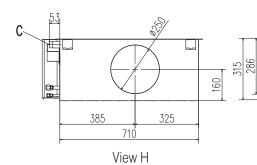


SAF-DX1000E6

Symbol	Content	
A	Gas piping	¢15.88(5∕8")(Flare)
В	Liquid piping	¢9.52(3∕8")(Flare)
С	Drain piping	R1
D	Hole for power source line	
F	Wiring hole for total enthalpy	
E	heat exchanger	
F	Hole for communication line	
G	Suspension bolts	M10

Space for installatin and service



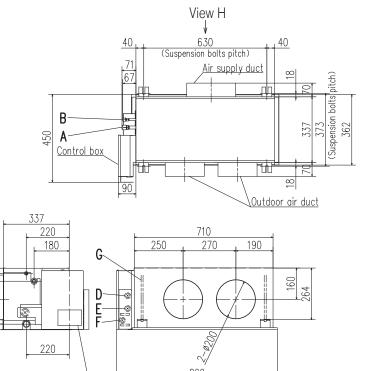


27

67

4

220



822

Label,model name

Before starting use

Heating performance

The heating performance values (kW) described in the catalogue are the values obtained by operating at an outdoor temperature of 7°C and indoor temperature of 20°C as set forth in the ISO Standards. Heating performance is reduced as the temperature drops, If the outdoor temperature is too low and the heating performance is insufficient, use other heating appliances as well.

Indication of sound values

The sound values are the values (A scale) measured in a chamber such as an anechoic chamber following the ISO Standards. In the actual installation state, the value is normally larger than the values given in the catalogue due to the effect of surrounding noise and echo. Take this into consideration when installing.

Use in oil atmosphere

Avoid installing this unit in an atmosphere where oil scatters or builds up, such as in a kitchen or machine factory.

If the oil adheres to the heat exchanger, the heat exchanging performance will drop, mist may be generated, and the synthetic resin parts may deform and break.

Use in acidic or alkaline atmosphere

If this unit is used in acidic atmosphere such as hot spring areas having high level of sulfuric gases or in alkaline atmosphere including ammonia or calcium chloride, places where the exhaust of the heat exchanger is sucked in, or at coastal areas where the unit is subject to salt breezes, the outer plate or heat exchanger, etc., will corrode. Please ask a dealer or specialist when you use an air-conditioner in places differing from a general atmosphere.

Use in places with high ceilings

If the ceiling is high, install a circulator to improve the heat and air flow distribution when heating.

Safety Precautions

Air-conditioner usage target

The air-conditioner described in this catalogue is a dedicated cooling/ heating device for human use.

Do not use it for special applications such as the storage of food items, animals or plants, precision devices or valuable art, etc.

This could cause the quality of the items to drop, etc.

Do not use this for cooling vehicles or ships. Water leakage or current leaks could occur.

Before use

Always read the "User's Manual" thoroughly before starting use.

Refrigerant leakage

The refrigerant (R32, R410A) used for air-conditioner is non-toxic and in its original state.

However, in consideration of a state where the refrigerant leaks into the room, measures against refrigerant leaks must be taken in small rooms where the tolerable level could be exceeded. Take measures by installing ventilation devices, etc.

Use in snowy areas

Take the following measures when installing the outdoor unit in snowy areas.

Snow prevention

Install a snow-prevention hood so that the snow does not obstruct the air intake port or enter and freeze in the outdoor unit.

[.]Snow piling

In areas with heavy snow fall, the piled snow could block the air intake port. In this case, a frame that is 50cm or higher than the estimated snow fall must be installed underneath the outdoor unit.

Automatic defrosting device

If the temperature is low, and the humidity is high, frost will stick to the heat exchanger of the outdoor unit. If continued to use, the heating performance will drop.

The "Automatic defrosting device" will function to remove this frost. After heating for approx, three to ten minutes, it will stop, and the frost will be removed. After defrosting, hot air will be blown again.

Servicing

After the air-conditioner has been used for several seasons, dirt will build up in the air-conditioner causing the performance to drop. In addition to regular servicing, a maintenance contract by a specialist is recommended.

Installation

Always commission the installation to a dealer or specialist. Improper installation will lead to water leakage, electric shocks and fires.

Make sure that the outdoor unit is stable in installation. Fix the unit to stable base.

Usage place

Do not install in places where combustible gas could leak or where there are sparks. Installation in a place where combustible gas could be generated, flow or accumulate, or places containing carbon fibers could lead to fires.



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(Wholly-owned subsidiary of MITSUBISHI HEAVY INDUSTRIES, LTD.) 2-3, Marunouchi 3-chome, Chiyoda-ku, Tokyo, 100-8332, Japan https://www.mhi-mth.co.jp/en/ Because of our policy of continuous improvement, we reserve the right to make changes in all specifications without notice.