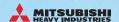


VRF inverter multi-system Air-Conditioners







Line Up













KXZ





Simple use with advanced setting Remote contro

Contents

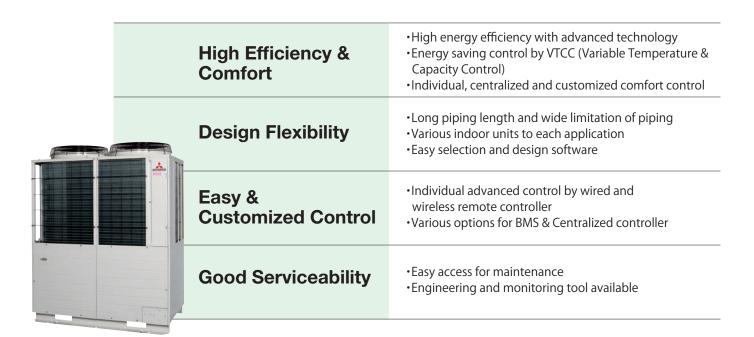
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KXZ system is the best air conditioning solution for "Sophisticated" buildings

KX VRF series delivers high cooling/heating performance for all commercial applications.



"Micro series" for small offices, shops and residential applications

Industry leading compact design, energy efficiency, and high reliability from our high technology









Specific cases of VRF system installation from Mitsubishi Heavy Industries Thermal Systems

Case study: Hotel and Leisure



VRF heat recovery systems from Mitsubishi Heavy Industries Thermal Systems KX range are part of the exacting specification for luxury hotels and airport-style bus station. Mitsubishi Heavy **Industries Thermal Systems** VRF systems feature advanced inverter technology which adjusts compressor output to match the cooling or heating demands of the indoor units to save energy and eliminate temperature fluctuations. Simultaneous heating or cooling can be provided in different areas as required, with heat gain in sunnier, south facing rooms providing useful energy for rooms on the cooler, shadier side of the buildings.



Case study: Education





A VRF system with inverter control from Mitsubishi Heavy Industries Thermal Systems is helping to make Crossways Academy in Lewisham a cool place to learn for 500 students. Comfortable temperatures need to be maintained as economically as possible in rooms where large numbers of students will enter or leave at the same time. IT equipment being switched on and off and the use of electric blinds to control glare will all contribute to substantial fluctuations in heat load. A VRF KX system from Mitsubishi Heavy Industries Thermal Systems provides an ideal solution. Much of the building was designed to rely on natural ventilation, with windows operated electronically. The air conditioning system is linked to this control system to close down when windows are opened. Mitsubishi Heavy Industries Thermal Systems KX is particularly appropriate for many such retrofit applications.







The KXZ product lineup has been extended to offer solutions delivering up to 60 horsepower (60HP) when using a combination of 3 outdoor units. Furthermore with the addition of the Hi-COP series, installation options have been greatly increased.



By combining 3 outdoor units 60HP can be achieved

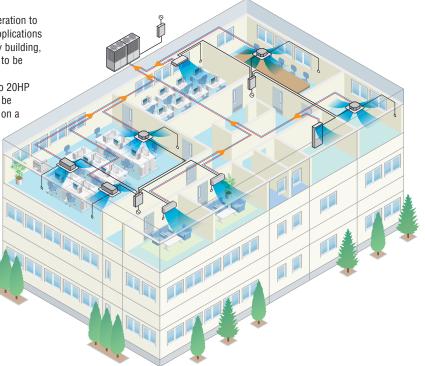
Heat pump systems

The heat pump systems operate with 2 inter-connecting pipes, thus commonly referred to as a '2-pipe system'.

These systems provide either a heating or cooling operation to all indoor units and are suitable for a wide range of applications from an individual apartment to an entire multi storey building, especially where there are significant open plan areas to be controlled.

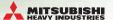
The range starts with a 11.2kW cooling capacity, up to 20HP with 56.0kW cooling capacity. Outdoor units can also be "twinned" or "tripled" providing up to 60HP/168.0kW on a single system.

The range has a total piping length of 1000m (KXZ) and the furthest indoor unit can be connected up to 160m (KXZ) from the outdoor unit.



Canacity Range

oupdoity in	ungo										
Capacity	4HP	5HP	6HP	8HP	10HP	12HP	14HP	16HP	17HP	18HP	20HP
Model Code : kW	11.2	14	15.5	22.4	28	33.5	40.0	45.0	47.5	50.0	56.0
BTU/h	38,200	47,800	52,900	76,400	95,500	114,300	136,500	153,500	162,100	170,600	191,100
Capacity	22HP	24HP	26HP	28HP	30HP	32HP	34HP	36HP	38HP	40HP	
Model Code : kW	61.5	67.0	73.5	80.0	85.0	90.0	95.0	100.0	106.0	112.0	
BTU/h	209,800	228,600	250,800	273,000	290,000	307,100	324,100	341,200	361,700	382,100	
Capacity	42HP	44HP	46HP	48HP	50HP	52HP	54HP	56HP	58HP	60HP	
Model Code : kW	120.0	125.0	130.0	135.0	142.5	145.0	150.0	156.0	162.0	168.0	
BTU/h	409,400	426,500	443,600	460,600	486,200	494,700	511,800	532,200	552,700	573,200	
											•



Product Line Up

<Outdoor units>

Micro model



11.2kW	14.0kW	15.5kW		
4HP	5HP	6HP		
FDC112KXEN6	FDC140KXEN6	FDC155KXEN6		
FDC112KXES6	FDC140KXES6	FDC155KXES6		



22.4kW	28.0kW	33.5kW
8HP	10HP	12HP
FDC224KXE6G	FDC280KXE6G	FDC335KXE6G

KXZ Lite



28.0kW		
10HP		
FDC280KXZPE1		

Standard model KXZE1





28.0kW	33.5kW	40.0kW	45.0kW	47.5kW	50.0kW	56.0kW
10HP	12HP	14HP	16HP	17HP	18HP	20HP
FDC280KXZE1	FDC335KXZE1	FDC400KXZE1	FDC450KXZE1	FDC475KXZE1	FDC500KXZE1	FDC560KXZE1

FDC280,335 FDC400~560



FDC615,670

61.5kW	67.0kW	73.5kW	80.0kW	85.0kW	90.0kW	95.0kW	100.0kW	106.0kW	112.0kW
22HP	24HP	26HP	28HP	30HP	32HP	34HP	36HP	38HP	40HP
FDC615KXZE1	FDC670KXZE1	FDC735KXZE1	FDC800KXZE1	FDC850KXZE1	FDC900KXZE1	FDC950KXZE1	FDC1000KXZE1	FDC1060KXZE1	FDC1120KXZE1
FDC280KXZE1	FDC335KXZE1	FDC335KXZE1	FDC400KXZE1	FDC400KXZE1	FDC450KXZE1	FDC475KXZE1	FDC500KXZE1	FDC500KXZE1	FDC560KXZE1
FDC335KXZE1	FDC335KXZE1	FDC400KXZE1	FDC400KXZE1	FDC450KXZE1	FDC450KXZE1	FDC475KXZE1	FDC500KXZE1	FDC560KXZE1	FDC560KXZE1





FDC735

FDC800~1120



FDC1200~1680

					,				
120.0kW	125.0kW	130.5kW	135.0kW	142.5kW	145.0kW	150.0kW	156.0kW	162.0kW	168.0kW
42HP	44HP	46HP	48HP	50HP	52HP	54HP	56HP	58HP	60HP
FDC1200KXZE1	FDC1250KXZE1	FDC1300KXZE1	FDC1350KXZE1	FDC1425KXZE1	FDC1450KXZE1	FDC1500KXZE1	FDC1560KXZE1	FDC1620KXZE1	FDC1680KXZE1
FDC400KXZE1	FDC400KXZE1	FDC400KXZE1	FDC450KXZE1	FDC475KXZE1	FDC475KXZE1	FDC500KXZE1	FDC500KXZE1	FDC500KXZE1	FDC560KXZE1
FDC400KXZE1	FDC400KXZE1	FDC450KXZE1	FDC450KXZE1	FDC475KXZE1	FDC475KXZE1	FDC500KXZE1	FDC500KXZE1	FDC560KXZE1	FDC560KXZE1
FDC400KXZE1	FDC450KXZE1	FDC450KXZE1	FDC450KXZE1	FDC475KXZE1	FDC500KXZE1	FDC500KXZE1	FDC560KXZE1	FDC560KXZE1	FDC560KXZE1

Hi-COP model KXZXE1







FDC280,335









FDC560~670

FDC500



FDC735

FDC800

FDC850~1000

22.4kW 28.0kW 33.5kW 8HP 10HP 12HP FDC224KXZXE1 FDC280KXZXE1 FDC335KXZXE1

45.0kW	50.0kW	56.0kW	61.5kW	67.0kW	
16HP	18HP	20HP	22HP	24HP	
FDC450KXZXE1	FDC500KXZXE1	FDC560KXZXE1	FDC615KXZXE1	FDC670KXZXE1	
FDC224KXZXE1	FDC224KXZXE1	FDC280KXZXE1	FDC280KXZXE1	FDC335KXZXE1	
FDC224KXZXE1	FDC280KXZXE1	FDC280KXZXE1	FDC335KXZXE1	FDC335KXZXE1	

73.5kW	80.0kW	85.0kW	90.0kW	95.0kW	100.0kW
26HP	26HP 28HP		32HP	34HP	36HP
FDC735KXZXE1	FDC800KXZXE1	FDC850KXZXE1	FDC900KXZXE1	FDC950KXZXE1	FDC1000KXZXE1
FDC224KXZXE1	FDC224KXZXE1	FDC280KXZXE1	FDC280KXZXE1	FDC280KXZXE1	FDC335KXZXE1
FDC224KXZXE1	FDC280KXZXE1	FDC280KXZXE1	FDC280KXZXE1	FDC335KXZXE1	FDC335KXZXE1
FDC280KXZXE1	FDC280KXZXE1	FDC280KXZXE1	FDC335KXZXE1	FDC335KXZXE1	FDC335KXZXE1



Indoor units> A range of 17 types of exposed or concealed indoor units available in a wide range of capacities (total 93 indoor models). The best solution of indoor units for all applications is available from our full lineup.

	The best si	olution of indoo	r units for all applications	1.5kW	2.2kW	2.8kW	3.6kW	
	(4. OUD)			<0.5HP>	<0.8HP>	<1HP>	<1.25HP>	
Micro m	odel (4~6HP)							
Micro m	odel (8~12HP)		0					
KXZ L	.ite		0					
Standard n	nodel <i>KXZE</i>	1	mM					
Hi-COP mo	odel KXZXE	1		4				
	4way	FDT				FDT28KXZE1	FDT36KXZE1	
	4way Compact	FDTC		FDTC15KXZE1	FDTC22KXZE1	FDTC28KXZE1	FDTC36KXZE1	
Ceiling Cassette	2way	FDTW				FDTW28KXE6F		
	1way	FDTS						
	1way Compact	FDTQ			FDTQ22KXE6F	FDTQ28KXE6F	FDTQ36KXE6F	
	High Static Pressure	FDU						
Duct	Low/Middle Static Pressure	FDUM			FDUM22KXE6F	FDUM28KXE6F	FDUM36KXE6F	
Connected	Low Static Pressure(thin)	FDUT		FDUT15KXE6F-E	FDUT22KXE6F-E	FDUT28KXE6F-E	FDUT36KXE6F-E	
	Compact & Flexible	FDUH			FDUH22KXE6F	FDUH28KXE6F	FDUH36KXE6F	
Wall Moun	ited	FDK		FDK15KXZE1	FDK22KXZE1	FDK28KXZE1	FDK36KXZE1	
Ceiling Sus	spended	FDE	SHIPPERING				FDE36KXZE1	
	2way	FDFW				FDFW28KXE6F		
Floor Standing	With Casing	FDFL						
	Without Casing	FDFU				FDFU28KXE6F		
OA Process	OA Processing unit FDU-F				• FDU-F series	are not connectal	ole to Micro model	(4~6HP), KXZ
			Air flow m ³ /h	150	250	350	500	
Fresh Air V Heat Excha	lentilation and ange unit	SAF	6 0 -	SAF150E7	SAF250E7	SAF350E7	SAF500E7	
Fresh Air A	Assembly	SAF-DX	100		SAF-DX250E6	SAF-DX350E6	SAF-DX500E6	



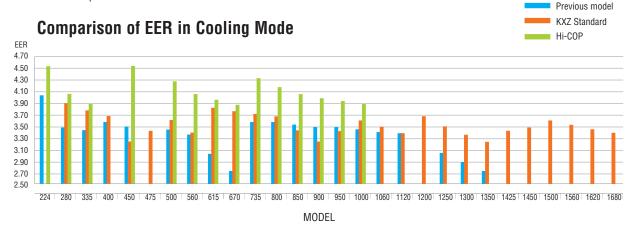
	4.5kW <1.6HP>	5.6kW <2HP>	7.1kW <2.5HP>	9.0kW <3.2HP>	11.2kW <4HP>	14.0kW <5HP>	16.0kW <6HP>	22.4kW <8HP>	28.0kW <10HP>
								•	
									\rightarrow
	FDT45KXZE1	FDT56KXZE1	FDT71KXZE1	FDT90KXZE1	FDT112KXZE1	FDT140KXZE1	FDT160KXZE1		
	FDTC45KXZE1	FDTC56KXZE1							
	FDTW45KXE6F	FDTW56KXE6F	FDTW71KXE6F	FDTW90KXE6F	FDTW112KXE6F	FDTW140KXE6F			
	FDTS45KXE6F		FDTS71KXE6F						
	FDU45KXE6F	FDU56KXE6F	FDU71KXE6F	FDU90KXE6F	FDU112KXE6F	FDU140KXE6F	FDU160KXE6F	FDU224KXZE1	FDU280KXZE1
	FDUM45KXE6F	FDUM56KXE6F	FDUM71KXE6F	FDUM90KXE6F	FDUM112KXE6F	FDUM140KXE6F	FDUM160KXE6F		
	FDUT45KXE6F-E	FDUT56KXE6F-E	FDUT71KXE6F-E						
	FDK45KXZE1	FDK56KXZE1	FDK71KXZE1	FDK90KXZE1					
	FDE45KXZE1	FDE56KXZE1	FDE71KXZE1		FDE112KXZE1	FDE140KXZE1			
	FDFW45KXE6F	FDFW56KXE6F							
			FDFL71KXE6F						
	FDFU45KXE6F	FDFU56KXE6F	FDFU71KXE6F						
Lite.				FDU650FKXZE1		FDU1100FKXZE1		FDU1800FKXZE1	FDU2400FKXZE1
		800	1000						
		SAF800E7	SAF1000E7						
		SAF-DX800E6	SAF-DX1000E6						



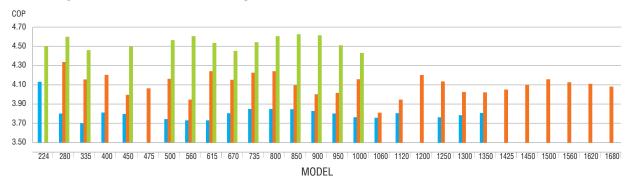
1. High Efficiency & Comfort

Improved Efficiency

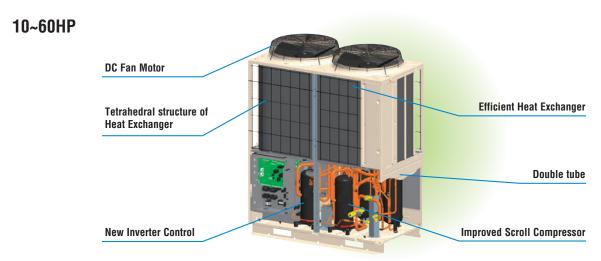
The below graphs highlight the improved efficiencies between the previous models compared to the KXZ standard and Hi-COP models.



Comparison of COP in Heating Mode



High efficiency and compact design are achieved by applying advanced components





Variable Temperature and Capacity Control

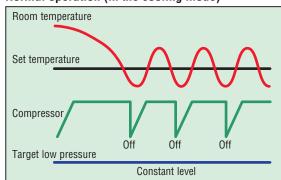


- The VTCC is a newly developed energy saving function designed by Mitsubishi Heavy Industries Thermal Systems.
- A new feature to all our KXZ ranges which provides up to 34%* energy savings in both cooling and heating mode.
- VTCC is a function specifically designed to maximise energy savings in partial load conditions throughout all seasons.



*34% energy savings are based on comparison with a KXZ standard model with VTCC vs. a KXZ standard model both under partial load condition.

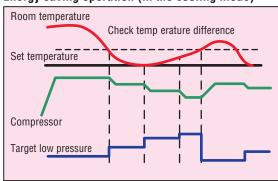
Normal operation (in the cooling mode)



VTCC adjusts the target pressure of the refrigerant cycle in the outdoor unit automatically according to the demand of the indoor units in partial load conditions.

These smooth adjustments ensure an optimal capacity usage of the indoor units as well as maximised energy savings. Ultimately this also increases comfort for the user.

Energy saving operation (in the cooling mode)

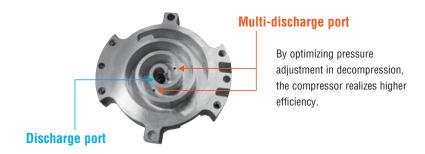


For example, in partial load conditions where you have low cooling and heating requirements, VTCC reduces the compressor frequency and controls the actuators in the outdoor unit.

Overall with the VTCC functionality you will always have an additional energy saving of up to 34% (depending on configuration and usage of system) in low cooling and heating load requirements.

Multiport compressor that achieves high efficiency

The new multiport discharge area in the compressor has optimized pressure control with better balancing. The performance improvement at medium Hz has resulted in higher annual efficiencies.





Concentrated winding motor achieves "High Output" and "Total Efficiency Improvement"

The newly designed high performance CPU enables high precision optimization for compressor speed, which leads to concentrated winding motor use.

Our product achieves high output and better energy saving effects and

in particular improves seasonal efficiency rating.



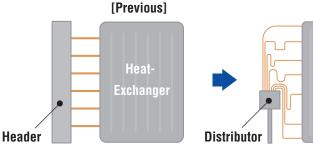
^{*}Applied for KXZE1:10/12/17/18/20HP, KXZXE1:8HP & KXZ Lite:8/10HP

[KXZ]

Improved Heat-exchanger

With piping layout rearranged from header to heat exchanger, refrigerant distribution flow has improved and maximum energy efficiency has been achieved. Heat exchanger has improved refrigerant distribution and increased effectiveness.

Furthermore due to expansion of effective heat transfer area in heat exchanger, energy efficiency has increased.



Heat-Exchanger

Strengthened resistance against frost

Resistance against frost has been strengthened by achieving improved heat-exchanger.

Vector control

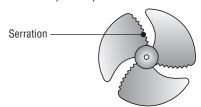
New applied Vector control has a high efficiency and many new advanced features.

- Smooth operation from low speed to high speed
- · Smooth Sine Voltage Wave form are attained
- Energy efficiency is further improved in low speed range

Vector Control Power current Operation period

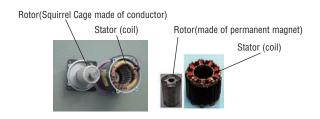
Long-chorded 3 propeller fan with serration

Fan blade design adapted from Mitsubishi Heavy Industries aerospace division - with serrated edges that deliver increased air volume with less power input.



DC Fan Motor

Adoption of DC fan motor has enabled to realize an excellent efficiency of approximate 60% higher than previous models.





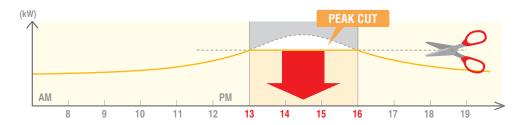
Oil level control capability

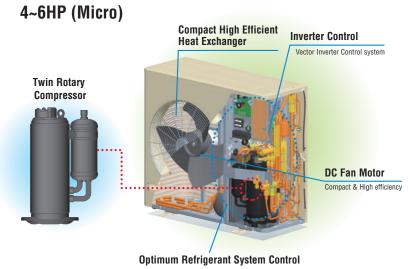
Our proprietary technology of odjusts the oil level when combining two or three outdoor units achieving level operation rate, keeping performance of the units and ensuring long life of the system.



Capacity control (KXZ)

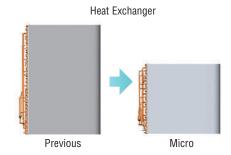
Capacity control can be set by peak cut function with RC-EX3A for better energy saving. Five-step capacity control is available. (100-80-60-40-0%)



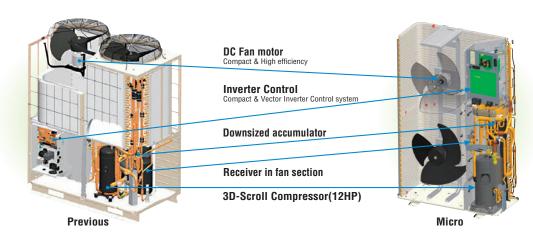


Compact high efficiency Heat Exchanger

- \bullet Optimizing relationship of the air flow velocity & fin pattern
- Improvement of air distribution Maximizing efficiency of heat exchanger

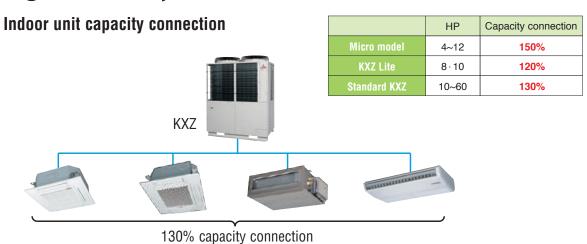


8~12HP (Micro)





2. Design Flexibility

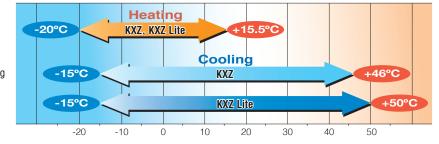


Connectable indoor units

Micro model	HP	4	5	6	8	10	12		KXZ Lite		Н	IP	8	10	
Micro illouei	Numbers	6	8	8	22	24	24					Num	bers	8	8
	HP	10	12	14	16	17	18	20	22	24	26	28	30	32	34
Ctandoud I/V7	Numbers	24	29	34	39	41	43	48	53	58	63	69	73	78	80
Standard KXZ	HP	36	38	40	42	44	46	48	50	52	54	56	58	60	
	Numbers	80	80	80	80	80	80	80	80	80	80	80	80	80	

Wide Range of Operation (KXZ, KXZ Lite)

KXZ series permits an extensible system design considering a heating range operation down to -20°C and a cooling range operation up to 46°C (previous model : 43°C)
Furthermore KXZ Lite extends a cooling range operation up to 50°C.



Control Systems

All series offer wide choice of control system and provide the best solution.

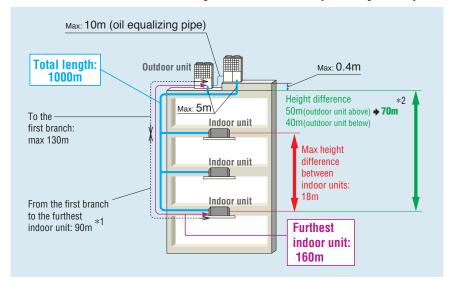
[Control system units with SUPERLINK- ${\rm I\hspace{-.1em}I}$]

Classification	Туре		Type Model		Electric power calculation
	Wined		RC-E5	16	_
Individual controller	Wired		RC-EX3A	16	_
	Wireless		RCN-T-5AW-E2 etc.	16	_
	Duals buttons		SC-SL1N-E	16	_
	Push buttons		SC-SL2NA-E	64	_
	Touch screen		SC-SL4-AE	128	_
Center Console	TOUCH SCIECH		SC-SL4-BE	128	
	BIVIS Interrace	Web gateway & BACnet	SC-WBGW256	256(128x2)	•
	units	Lonworks	SC-LGWNB	96(48x2)	



Long Pipe Length 10~60HP(KXZ)

Piping length has extended max height difference between indoor units up to 18m and enables us to put indoor units on extra three floors. The furthest indoor unit: 160m or total length: 1000m contributes to system design flexibility.

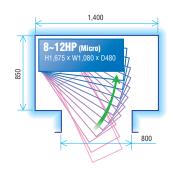


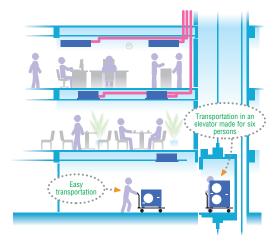
- *1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85m)
- *2 In case of height difference up to 70m, please contact your dealer. Height difference up to 100m is possible with High Head series. Please refer to page 56.

Easy Transportation & Installation

Due to realization of significant reduction in size and foot print which is one of the smallest in the industry, transportation in an elevator made for six persons (Width:1400mm, Depth:850, Open area:800mm) is possible, eliminating cost of a crane and reducing labor.







KXZ is portable and the uniform reduced footprint allows neat, continuous installation.







Blue Fin

Due to application of blue coated fins for the heat exchanger of new outdoor unit, corrosion resistance has been improved compared to previous models.





Automatic Select functions for capacity control (KXZ Lite)

The following 3 items are available for capacity control function. User can select one item individually or select 2or3 items at the same time. In case of selecting 2or3 items, the unit will operate with the most effective function automatically.

· Compressor speed control

User can set compressor speed at 100%-80%-60%-40% before starting operation with PWB in the outdoor unit or with a demand controller (procured locally).

· Capacity control timer

User can set $\tilde{\tilde{s}}$ capacity control with RC-EX3A up to 4 times per day maximum. The timer setting can be changed using 5 minute intervals.

*Please refer to page 13.

· Silent mode

Considering noise regulations or surrounding circumstances, you can now select 4 levels of silent mode. Setting the combination of silent mode is available by using timer function of RC-EX3A.

Priority operation mode rule

User can select the following priority operation mode. (for whole system)

- 1. First unit's operation mode (by default setting)
- 2. Last unit's operation mode

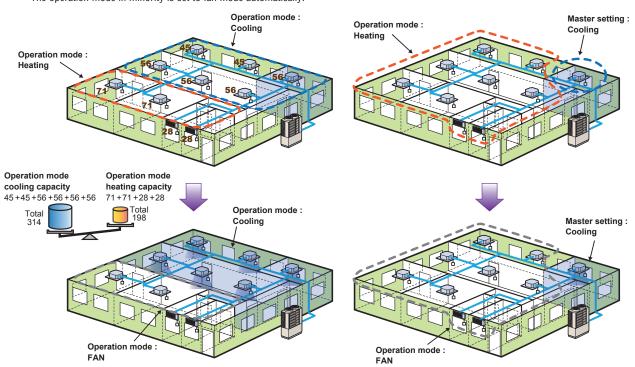
- 3. Majority operation mode (see below)
- 4. Master operation mode (see below)

<Majority operation mode>

The system is operated according to the mode selected by the majority of units in operation (whichever greater capacity between the sums of cooling mode and heating mode). The operation mode in minority is set to fan mode automatically.

<Master operation mode>

The system is operated according to master operation mode. When master operation mode is set at cooling mode, units selected as heating mode is set to fan mode automatically.



Fixed Cooling mode/fixed heating mode (summer/winter switch)

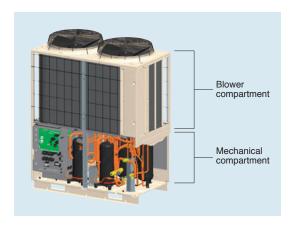
It is possible to fix the operational mode of the system (either cooling or heating) using a switch (SW3-7) on the outdoor unit PC board - this enables the building user to decide the operation of the system (e.g. cooling only in summer/heating only in winter), to avoid unnecessary energy wastage. It is also possible to wire the control switch to a remote location (inside the building) to a control room, or even linked to an ambient thermostat.



3. Serviceability

Easy Service

Quick and easy access to service parts by separation of compartments.



Check Operation (10~60HP)

Closing of Service valve, crossing connection of refrigerant piping and electrical wiring, proper operation of EEV (Electrical Expansion Valve) can be checked automatically in cooling operation. This check operation can be done at 0~43°C outdoor temperature and 10~32°C indoor temperature by use of outdoor unit dip switch. The check should be done in one refrigerant system. It takes 15~30 minutes and avoids frequent failure by preventing careless mistakes during installation.

dip switch



Monitoring Function

All series include features to assist with servicing and troubleshooting.

Various data can be monitored through 3-digit or 6-digit display on the outdoor unit PCB.

Detailed fault diagnosis and operation history memory via 7-segment display.



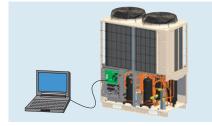
8-10HP(KXZ Lite)



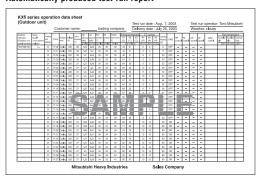
8~60HP

Equipped with RS232C for connection directly to your PC monitoring and service tasks made simple with our service software ("Mente PC").

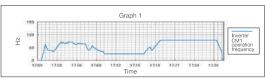
All series



Automatically produced test-run report



Operation data storage during servicing

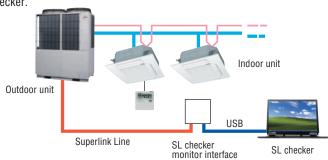


Operation data storage when a fault occurs



SL Checker II

Remote Control can be operated function from setting Superlink checker.



3 Layer Construction

Thanks to control box structure with 3 layer/2 layer construction using hinge connection, service and maintenance has been made

much easier for inverter components.





KXZ (3 layer)

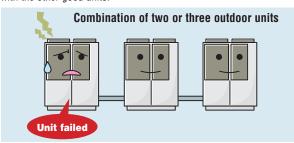
KXZ Lite (2 layer)



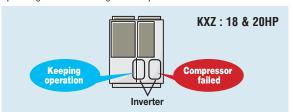


Back-up Operation

In the event that one unit has a failure, the system will keep operating with the other good units.



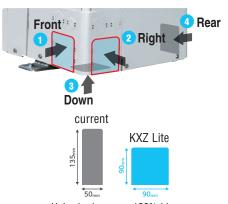
In the event that one compressor has a failure, the unit will keep operating with the other good compressor.



This operation is an emergency measure for a limited time and a necessary repair should be done as soon as possible.

Improved features (KXZ Lite)

Improved freedom of piping layout



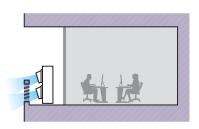
Hole size becomes 120% bigger.

Wire insertion holes for fall prevention





External static pressure



External static pressure is available up to 35 Pa.

Four handles





Located at the same level for easy transport and transfer.

A transparent rain cover



Attached as a standard for easy maintenance.

Fixing screws to service panel



Decreasing number of screws from 5 to 2, installation & service speed is improved.





Easy Selection Tool e-solution

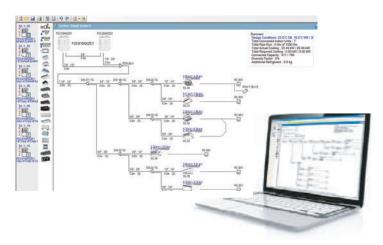
e-solution is a design software tool which includes specification details of the latest KXZ VRF systems. By using e-solution this simplifies the process and enables engineers to select the suitable indoor units, outdoor units, pipework, controls & calculate the additional refrigerant required.

Engineers must register and download the e-solution software and ensure to download the latest updates when available and this can be done by simply visiting

https://mhiae.com/e-solution/

Furthermore it was also developed to cater for the design of two and three pipe systems and specifies appropriate models and sizes. It also generates wiring diagrams and engineering drawings which can be exported to AutoCAD or saved in PDF format.

This flexibility enables engineers to print select design information and technical data for presentations to clients. Engineers can also incorporate design information into their own formats and documents for personalised proposals.







New Generation FDTC

European design & Flat panel



Ceiling cassette Compact

FDTC

- More comfort and Higher energy savings
- New European Design
- Lower noise



A' Design Award and Competition is the World's largest, most prestigious and influential design accolade, the highest achievement in design. A' Design Award Winner Logo, symbolizes exceptional design excellence in your products, projects and services.



WINNER 2019

Compact Design

 \square 700_{mm} $\rightarrow \square$ 620_{mm}

It's only 14kg

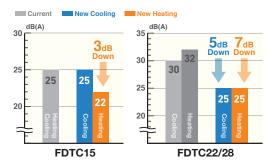
Height of thin panel and main body is only 248 mm allowing a very easy installation.

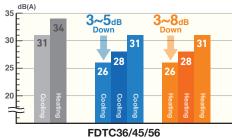




Quieter operation

Adopting new turbo fan and improving new heat exchanger enable to reduce noise. (Sound pressure level in the Lo mode.)







Draft Prevention Panel (Option)

Keep maximum comfort with minimal draft: New FDT & FDTC control flaps with more flexibility.





- Brand new function in the market
- Flexible flap control for draft prevention

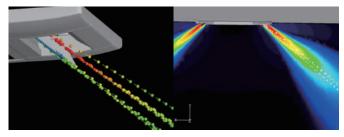
Each of the 4 flaps can be controlled individually at each operation mode. They change air flow direction and prevent draft feeling. This new function also achieve more flexible control for air flow direction.

User can position Draft Prevention Panel panels by using the remote controller only (RC-EX3A,RCN-T-5AW-E2).

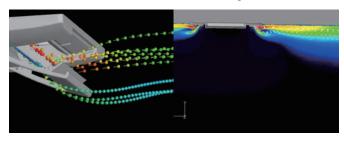
• It can also prevent user from being directly blown by hot drafts in heating mode.



Draft Prevention Panel off



Draft Prevention Panel working %



Draft Prevention Panel provides a comfortable airflow without any draft feeling. Whether cooling or heating a room, the remote control can be used to instantly suppress any warm or cool drafts. This accurately assists how air flow is directed out of the indoor unit.

* Image is for illustration purposes





The Good Design Award is Japan's only comprehensive design evaluation and recommendation initiative, originating with the "Good Design Products Selection System" founded in 1957. It is now a global design award with participation from numerous Japanese and international companies and organizations. The "G Mark", the symbol of the Good Design Award, is known widely as a symbol of excellent design. (FDT)







FDT

FDTC

FDTW

FDTS

FDU

FDUM

FDUT(71only)

FDK

FDE

FDU-F



3 Step Control

1 Power Control

New motion sensor (option) detects human activity. Energy saving control is achieved by shift set temperature according to detected amount of activity.



2 Stand by

Unit will go on stand-by mode when no activity is detected. When the motion sensor detects activity again, the unit it will automatically re-start operation.

3 Auto Off

Unit will go off automatically when no activity is detected for 12 hours.

Low human activity (in cooling)



High human activity (in cooling)



Absence for 1 hour

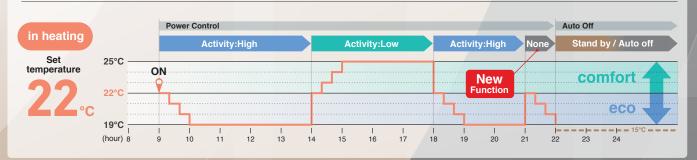


More 12 hours absence









Operation mode and Control of Motion sensor

eco operation	comfort or	oration	Operation mode						
eco operation	Connort of	Ciation	Auto	Cool	Heat	Dry	Fan		
	Human	Low	Cooling +3°C Heating +3°C	+3 °c	+3 °c	_	_		
Power Control *1	activity	High	Cooling -3°C Heating -3°C	-3°c	-3 ℃	_	_		
	7	None	Cooling +3°C Heating -3°C	+3 ℃	-3 ℃	_	_		
Auto Off *2			•	•	•	•	•		

- %1 Set temperature is revised maximum $\pm3^{\circ}\text{C}$ at Cooling/Heating mode by detecting heat volume movement.
- %2 Absence for 1 hour \Rightarrow Operation stops ("Stand-by") More 12 hours absence \Rightarrow Operation stops completely



Serviceability & workability

Easy and quick installation and maintenance

Indoor unit is easily positioned and installed



Adjustable easier positioning of unit by new slits

2

FDT

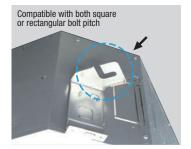
New slit in panel allows easier installation on site.

FDT FDTC

New shape of slit is suitable to install the unit with more flexibility, according to many kinds of suspending bolt pitch on site.

Any rectangular or squared pitch of suspending bolts are available with this slit.





Flexible positioning is available, which helps adjusting the direction of panel according to lines or pattern on the ceiling.





Quick installation and maintenance

Easy access to component part for easy maintenance.

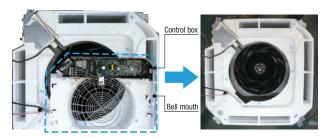
FDT

New shape of path of wiring

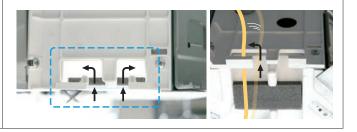
FDT

1 The control box and bell mouth can be removed together.

2 Easy access to impeller and fan motor.



New shape of path gives easy wiring work for installation.



No need to remove screws to open the controller cover.

FDT

More safe installation by stopper of washer

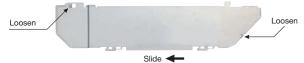
FDTC

It is possible to loose and slide open the cover without removing of the screws.

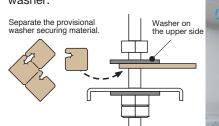
This prevents the cover from falling and damaging to stuffs on site.







When unit is installed with hook between washers, this stopper helps to install the unit safely, without adjusting washer.







Builder Maintenance





For smooth and easy working

Easy installation and maintenance

Easy and flexible hook to remove the filter

FDT FDTC

Securely fix the corner lid by strap

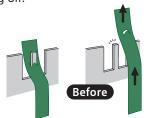
FDT

Hook of soft material helps to remove the filter without dust spreading.



Press the filter tab to the outside and remove the filter.

The direction of the strap hook part has been changed from longitudinal to lateral. Furthermore, a barb has been added to the hook pin to prevent the strap from coming off.



4



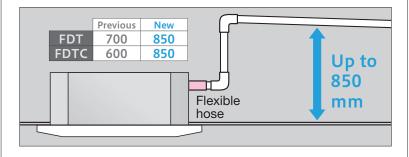
Drain-up-lift increases up to 850 mm

FDT FDTC

New port to check drain water flow

FDT

The drain can be lifted up to 850 mm from the ceiling surface.



A water supply port has been provided in the piping lid for easier testing of the drain water flow.

(The port is usually sealed with a rubber cap.)



Re-use of packages during construction work

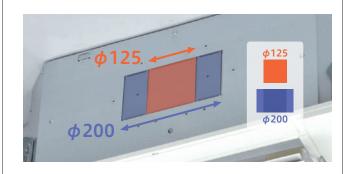
FDT FDTC

More flexible outlet for ducting 6

FDT FDTC

Package material (carton) help to protect the unit from unexpected welding spatter or coming dust to the new unit.

Both ϕ 125 and ϕ 200 (oval shaped) are available.











Simple use with advanced settings REMOTE CONTROL

Intuitive touch controller with Liquid Crystal Display



RC-EX3A



Function switch

(F2)

Functions

Function Switch

The function switch allows you to select and set two functions of your choice among the six available functions shown.

These functions can be used by simply pressing the button after they are set, allowing you to use your preferable functions immediately.



15 2 1 High Power Mode

High Power Mode achieve excessive cooling / heating capacity for 15 minutes to quickly adjust the room temperature to a comfortable level.



2 Energy Saving Mode

Temperature is set to optimized to save energy without losing comfort.



3 Quiet Mode

Outdoor unit starts to operate quietly by activating this mode. The time of this mode can be set in conjunction with Indoor Silent Timer.



4 Home Leave Mode

Home leave mode maintains the room temperature at a moderate level.



Operation mode, set temperature, fan speed and air flow direction are automatically adjusted to the programmed favourite setting.



6 Filter Sign

5 Favourite Mode

Announces the due time for cleaning the air filter.

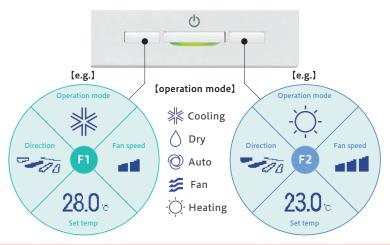


7 Anti draft ON/OFF

Auti draft can be turned ON/OFF with a single tap of the button.

Favourite Mode

Operation mode, set temperature, fan speed and air flow direction are memorized and allocated to two buttons that can be operated by one touch.



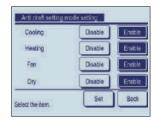
Adjusting Brightness of the Operation lamp

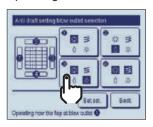
The brightness of the operation lamp behind Run/Stop switch can be adjusted by 10 stages.



Draft prevention setting(only FDT/FDTC series)

User can enable/disable the motion of panel with anti draft for each blow outlet for each operation mode. NEW This function can be set while operating.





Easy adjustment of the Air Flow

User can visually confirm and set the direction of louvres using the visual display on the remote controller.









Motion sensor control

Presence of humans and activity are detected by a motion sensor to perform various controls.

Select Enable / Disable
 Motion sensor control



Enable / Disable



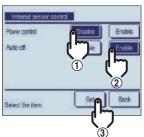
Select Enable / Disable for the motion sensor of the indoor unit connected to the R/C.

2 Select Enable / Disable per control

- ·Power control
- · Auto-off



Enable / Disable

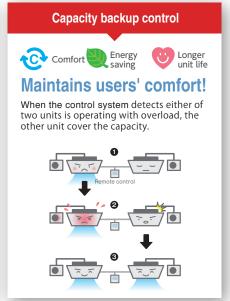


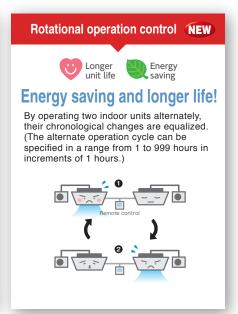
Backup Control

Control restricted to two indoor units (two groups)









Additional functions of External Input / Output

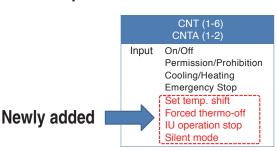
The external input/output of indoor unit by remote controller can set input/output based on user's demand.



Remote surveillance system



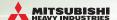
External Input



External Output

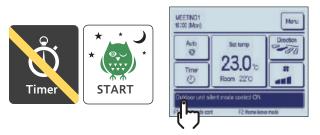
Newly added





Silent mode control

The Outdoor unit is controlled prioritising quiet operation. Silent mode control must be set to the F1 or F2 switch. User can start/stop the silent mode control with a single tap of a button.



Language Switching

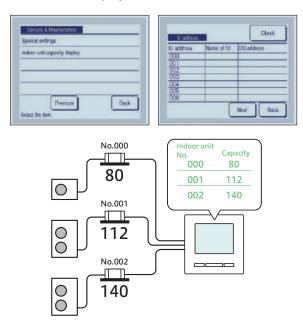
User can select from the following languages and also switch them on the top display.





Indoor unit capacity display

Capacities of Indoor units connected to the RC-EX3A are displayed.

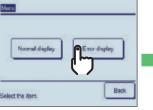


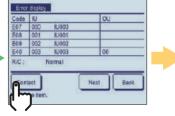
Contact company & Error display

If any error occurs on the air conditioner, the "Unit protection stop" is indicated on the message display.









Rack

Wireless Kit & Wireless Remote Controller

Line-up

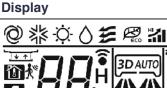
Model	Wireless kit
Model	Wireless Kit
FDT	RCN-T-5AW-E2
FDTC	RCN-TC-5AW-E2
FDTW	RCN-TW-E2
FDTS	RCN-TS-E2
FDK	RCN-K-E2, RCN-K71-E2
FDE	RCN-E-E3
FDFW	RCN-FW-E2
FDTQ, FDU,FDUM, FDUT, FDUH, FDFL, FDFU, FDU-F	RCN-KIT4-E2

■ Function added

- 1) High power
- 2) Energy-saving
- 3) ON/OFF Timer by clock
- 4) Child lock
- 5) Silent mode control for Outdoor unit
- 6) Home leave mode

■ The functions and the operations will be improved.











Outdoor units

Micro model Heat pump systems

4, 5, 6HP (11.2kW~15.5kW)

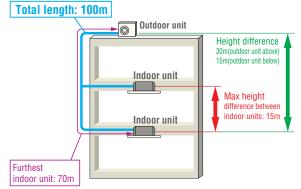
Model No.	Nominal Cooling Capacity
FDC112KXEN6	11.2kW (220V)
FDC140KXEN6	14.0kW (220V)
FDC155KXEN6	15.5kW (220V)
FDC112KXES6	11.2kW (380V)
FDC140KXES6	14.0kW (380V)
FDC155KXES6	15.5kW (380V)

- Connect up to 8 indoor units/up to 150% capacity.
- High efficiency with COP (in cooling) up to 4.0.
- •KX6 employs DC inverter compressors ONLY.
- Industry leading total piping length up to 100m and a maximum pipe run of 70m.

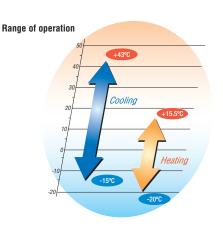




Note: FDUT15KXE6F-E, FDTC15KXZE1 and FDK15KXZE1 can not be connected to the above systems.







Specifications

Item			Model	FDC112KXEN6	FDC140KXEN6	FDC155KXEN6	FDC112KXES6	FDC140KXES6	FDC155KXES6
Nominal horse power				4HP	5HP	6HP	4HP	5HP	6HP
Power source				1	Phase 220-240V, 50h	······································	3	Phase 380-415V, 50h	·lz
Starting current			Α			Į	5		
Max current			Α	2	3	23.3		13.5	
Nominal capacity	Cooling		kW	11.2	14.0	15.5	11.2	14.0	15.5
Nominal capacity	Heating		I KVV	12.5	16.0	16.3	12.5	16.0	16.3
Electrical characteristics	Power	Cooling	kW	2.80	4.17	4.71	2.80	4.17	4.71
LIGUTION CHAINCETISTICS	consumption	Heating	NVV	2.89	4.31	4.38	2.89	4.31	4.38
Exterior dimensions	HxWxD		mm	845x970x370					
Net weight			kg		85			87	
Sound pressure level	Cooling/Hea	ting	dB(A)	52/54	53/57	53/57	52/54	53/57	53/57
Refrigerant	Type / GWP					R410A	/ 2088		
nemyerani	Charge		kg/TCO2Eq			5.0 /	10.44		
Refrigerant piping size	Liquid line		mm(in)			ø9.52	(3/8")		
Gas line			'''''(''')	ø15.88(5/8")					
Capacity connection			%	80~150					
Number of connectable in	idoor units			6	8	8	6	8	8

^{1.} The data are measured under the following conditions (ISO-T1). Cooling: Indoor temp. of 27° CDB, 19° CWB, and outdoor temp. of 35° CDB. Heating: Indoor temp. of 20° CDB, and outdoor temp. of 7° CDB, 6° CWB. Piping length is 7.5m.

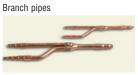
^{2.} Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

3. 'tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.



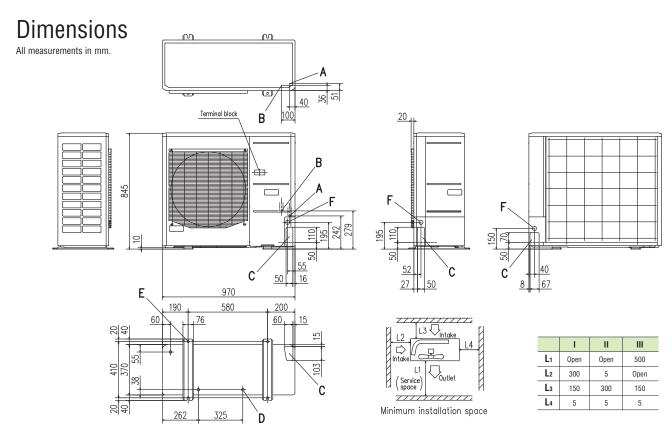
Refrigerant piping

Outdoor unit (H	Outdoor unit (HP)				
Gas pipe	Furthest indoor unit	!	ø15.88	3	
Liquid pipe	=<70m	ø9.52			



DIS-22-1G DIS-180-1G





Mark	Content	
Α	Service valve connection (gas side)	ø15.88 (5/8") (Flare)
В	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)
C	Pipe/cable draw-out hole	
D	Drain discharge hole	ø20 x 3 places
E	Anchor bolt hole	M10 x 4 places
F	Cable draw-out hole	ø30 x 3 places

- (1) It must not be surrounded by walls on the four sides.
 (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
- (2) The unit must be fixed with anchor boils. An alcrifor boil must not profude more than 15mm.
 (3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
 (4) Leave 1m or more space above the unit.
 (5) A wall in front of the blower outlet must not exceed the units height.
 (6) The model name label is attached on the lower right corner of the front panel.





Micro model Heat pump systems 8, 10, 12HP (22.4kW~33.5kW)

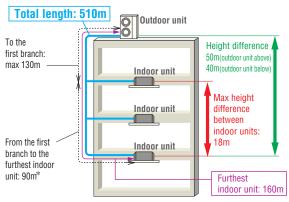
Model No. **Nominal Cooling Capacity**

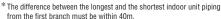
FDC224KXE6G 22.4kW FDC280KXE6G 28.0kW FDC335KXE6G 33.5kW

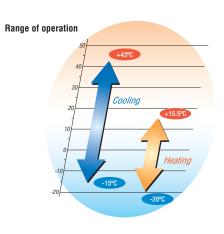
- Connect up to 24 indoor units/up to 150% capacity.
- High efficiency with COP (in cooling) up to 4.0.
- •These units employ DC inverter compressors ONLY.
- •Industry leading total piping length up to 510m and a maximum pipe run of 160m.











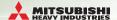
Specifications

				ED GOO AVVEGO	ED GOOGLEVE O	ED COSEI/VEGO
Item	em Mo		Model	FDC224KXE6G	FDC280KXE6G	FDC335KXE6G
Nominal horse power				8HP	10HP	12HP
Power source					3 Phase 380-415V, 50Hz	
Starting current			Α		5	
Max current			Α	2	20	23
Nominal capacity	Cooling		LAM	22.4	28.0	33.5
Nominal capacity	Heating		kW	25.0	31.5	37.5
Clastical abayostavistica	Power	Cooling	134/	5.60	8.09	9.82
Electrical characteristics	consumption	Heating	kW	6.03	8.21	10.12
Exterior dimensions	HxWxD		mm		1675x1080x480	
Net weight			kg	2:	21	224
Sound pressure level	Cooling/Hea	ting	dB(A)	58/58	59/60	61/61
Refrigerant	Type / GWP				R410A / 2088	
Henrigerani	Charge		kg/TCO2Eq		11.5 / 24.012	
Refrigerant piping size	Liquid line		mm(in)	ø9.52	!(3/8")	ø12.7(1/2")
Gas line			111111(111)	ø19.05(3/4")	ø22.22(7/8")	ø25.4(1") [ø22.22(7/8")]
Capacity connection %			%	50~150		
Number of connectable in	door units			22	24	24

- 1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
- 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

 3. 'tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.

 4. []: Pipe sizes applicable to European installations are shown in parentheses.



Refrigerant piping

Outdoor unit (H	IP)	8	10	12	
Gas pipe	Furthest indoor unit	ø19.05 ø22.22 ø25.4(ø			
Liquid pipe	=<90m	ø9.52 ø12.7			
Gas pipe	90m	ø22.22 ø25.4(ø22.22)			
Liquid pipe	= <furthest indoor="" td="" unit<=""><td></td><td>ø12.7</td><td></td></furthest>		ø12.7		



DIS-22-1G

DIS-180-1G



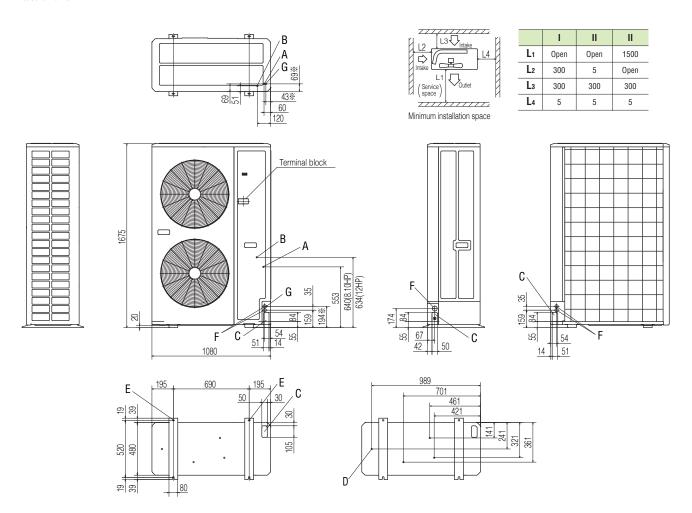
Header pipe

DIS-371-1G

HEAD6-180-1G HEAD8-371-2

Dimensions

All measurements in mm.



Mark	Content	224	280	335
A	Service valve connection of the attached connecting pipe (gas side)	ø19.05 (3/4") (Flare)	ø19.05 (3/4") (Flare)	ø19.05 (3/4") (Flare)
В	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)
C	Pipe/cable draw-out hole	4places	4places	4places
D	Drain discharge hole	ø20 x 4places	ø20 x 4places	ø20 x 4places
E	Anchor bolt hole	M10 x 4places	M10 × 4places	M10 x 4places
F	Cable draw-out hole	ø30 x 2places (front) ø45 (side) ø30 x 2places (back)	ø30 × 2places (front) ø45 (side) ø30 × 2places (back)	ø30 x 2places (front) ø45 (side) ø30 x 2places (back)
G	Connecting position of the local pipe. (gas side)	ø19.05 (3/4")(Brazing)	ø22.22 (7/8")(Brazing)	ø25.4 (1")(Brazing)

- (1) It must not be surrounded by walls on the four sides.
 (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.

 (3) Where the unit is subject to strong winds, the blower outlet shoud face perpendicularly to the dominant wind directive. direction.
- (4) Leave a 1m or more space above the unit.
- (5) A wall in front of the blower outlet must not exceed the units height.
- (6) The model name label is attached on the lower right corner of the front.
- (7) Connect the Service valve with local pipe by using the pipe of the attachment.(Gas side only)
- (8) Mark * shows the connecting position of the local pipe.(Gas side only)



KXZ Lite Heat pump systems 8, 10HP (22.4kW - 28.0kW)

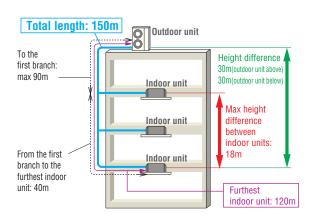
Model No. **Nominal Cooling Capacity**

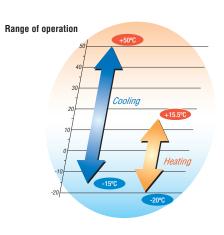
FDC224KXZPE1 22.4kW FDC280KXZPE1 28.0kW

- •Connect up to 8 indoor units/up to 120% capacity.
- •High efficiency with COP (in cooling) up to 4.0.
- These units employ DC inverter multiport compressors with concentrated winding motor.
- •KXZ Lite extends a cooling range operation up to 50°C.
- •External static pressure is available up to 35 Pa.
- Tropical usage mode.







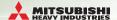


Specifications

Item			Model	FDC224KXZPE1	FDC280KXZPE1		
Nominal horse power				8HP	10HP		
Power source				3 Phase 380-415V, 50Hz			
Starting current			Α	5			
Max current				21	22		
Naminal canacity	Cooling Heating		kW	22.4	28.0		
Nominal capacity			KVV	22.4	28.0		
Electrical characteristics	Power	Cooling	kW	5.6	7.87		
Electrical characteristics	consumption	Heating	KVV	4.8	6.47		
Exterior dimensions	HxWxD		mm	1505x970x370			
Net weight			kg	165			
Sound pressure level	Cooling/Hea	ting	dB(A)	59/60	60/63		
Refrigerant	Type / GWP			R410A	/ 2088		
nemgerani	Charge		kg/TCO2Eq	8.9 / 1	18.583		
Deference and Liquid line			mm/in)	ø9.52	2(3/8")		
Refrigerant piping size Gas line			mm(in)	ø19.05(3/4")	ø22.22(7/8")		
Capacity connection			%	50~120			
Number of connectable in	ndoor units			8	8		

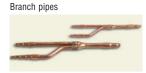
- 1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m
- 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

 3. 'tonne(s) of CO2 equivalent' means a quantity of greenhouse gases expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.



Refrigerant piping

Outdoor unit (H	HP)	8	10	
Gas pipe	Furthest indoor unit	ø19.05	ø22.22	
Liquid pipe	=<90m	ø9.52		
Gas pipe	90m	ø22.22	ø25.4/ø28.58	
Liquid pipe	= <furthest indoor="" td="" unit<=""><td colspan="3">ø9.52</td></furthest>	ø9.52		

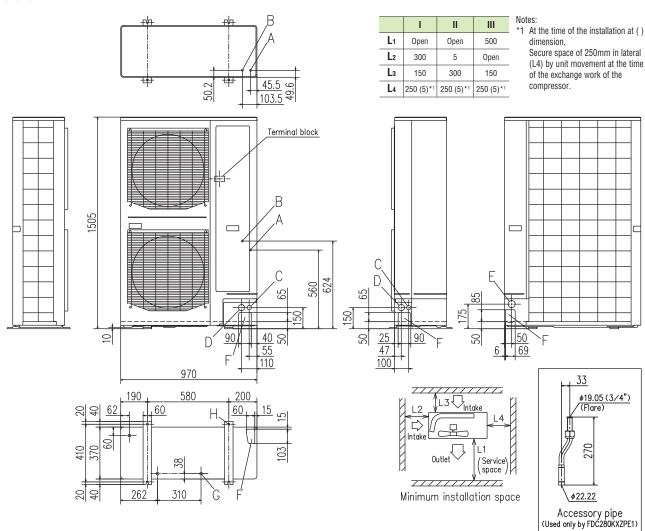




DIS-22-1G DIS-180-1G

Dimensions

All measurements in mm.



Mark	Content	
A	Service valve connection of the attached connecting pipe (gas side)	ø19.05 (3/4") (Flare)
В	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)
C	Cable draw-out hole (front · side)	ø30 × 2places
D	Cable draw-out hole (front · side)	ø45 × 2places
E	Cable draw-out hole (back)	ø50
F	Pipe/cable draw-out hole	4places
G	Drain discharge hole	ø20 × 3places
Н	Anchor bolt hole	M10 × 4places

Notes:

- (1) It must not be surrounded by walls on the four sides.
- (2) The unit must be fixed with anchor bolts.
 An anchor bolt must not protrude more than 15mm.
 (3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
- (4) Leave 1m or more space above the unit.
- (5) A wall in front of the blower outlet must not exceed the units height.
- (6) The model name label is attached on the lower right corner of the front panel.
- (7) Connect the Service valve with local pipe by using the pipe of the attachment. (Gas side only) (Accessory pipe is used only by FDC280KXZPE1)
- (8) Regarding attaching the pipe of accessories, refer to an attached installation



KXZ Heat pump systems 10, 12HP (28.0kW, 33.5kW)

Nominal Cooling Capacity Model No.

FDC280KXZE1 28.0kW FDC335KXZE1 33.5kW

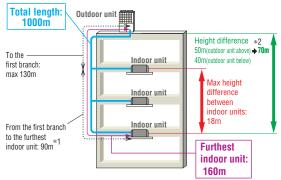
- . Connect up to 29 indoor units/up to 130% capacity.
- High efficiency with COP (in cooling) up to 3.9.
- •These units employ DC inverter multiport compressors with concentrated winding motor.
- •Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



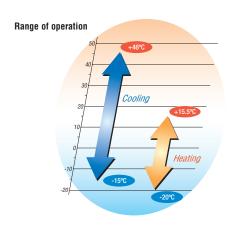




Uniform footprint of models (10,12HP) allows continuous side-by-side installation



- *1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85m)
- *2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series. Please refer to page 56.



Specifications

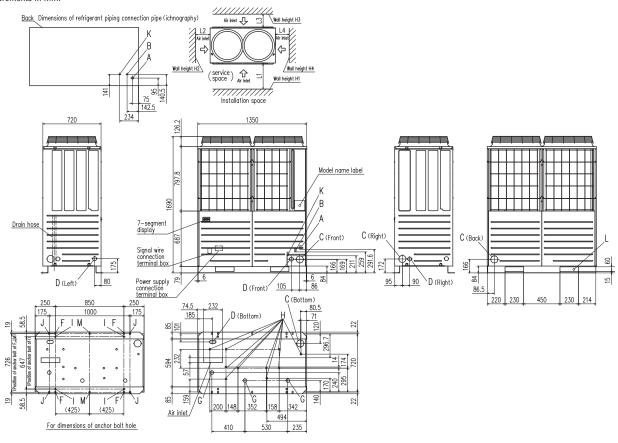
Item		Model	FDC280KXZE1	FDC335KXZE1	
Nominal horse power				10HP	12HP
Power source				3 Phase 380-415V, 50Hz	
Starting current		А	5		
Max current			А	21.2	
Nominal capacity	Cooling		kW	28.0	33.5
Nominal capacity	Heating		NVV	31.5	37.5
Electrical characteristics	Power	Cooling	⇒ kvv	7.24	8.96
Electrical characteristics	consumption	Heating		7.28	9.04
Exterior dimensions	s HxWxD		mm	1690x1350x720	
Net weight	et weight		kg	272	
Sound pressure level	Cooling/Heating		dB(A)	55/57	61/58
Refrigerant	Type / GWP			R410A / 2088	
nemyeram	Charge kg/TCO2E		kg/TCO2Eq	11.0 / 22.968	
Refrigerant piping size	Liquid line	id line mm(in)		ø9.52(3/8")	ø12.7(1/2")
	Gas line		'''''(''')	ø22.22(7/8")	ø25.4(1") [ø22.22(7/8")]
Capacity connection		%	50~130		
Number of connectable indoor units			24	29	

- 1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
- 3. 'tonne(s) of CO2 equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.

 4. []: Pipe sizes applicable to European installations are shown in parentheses.



All measurements in mm.



Mark	Content	280	335			
Α	Refrigerant gas piping connection pipe	ø22.22(Brazing)	ø25.4(Brazing)			
В	Refrigerant liquid piping connection pipe	ø9.52(Flare)	ø12.7(Flare)			
C	Refrigerant piping exit hole	ø88(or ø100)				
D	Power supply entry hole	ø50 (right · left · front), long hole 40 x 80 (bottom)				
F	Anchor bolt hole	M10 x 4 places				
G	Drain waste water hose hole	ø45 x 3 places				
Н	Drain hole	ø20 x 10 places				
K	Refrigerant oil equalization piping connection pipe	ø9.52	(Flare)			
L	Carrying in or hole for hanging	230	x 60			

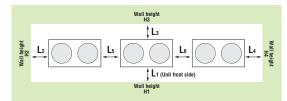
I	nstallation exa	ımple
Dimensions	1	2
L ₁	500	Open
L ₂	10(30)	10(30)
L ₃	100	100
L ₄	10(30)	Open
H ₁	1500	Open
H ₂	No limit	No limit
Нз	1000	No limit
H ₄	No limit	Open

() :In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

li li	nstallation exa	mple
Dimensions	1	2
L ₁	500	Open
L ₂	10(30)	200
L ₃	100	300
L ₄	10(30)	Open
L ₅	10(30)	400
L ₆	10(30)	400
H ₁	1500	Open
H ₂	No limit	No limit
Нз	1000	No limit
H ₄	No limit	Open

 $[\]emptyset$:In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

When more than one unit is installed





KXZ Heat pump systems 14, 16, 17, 18, 20HP (40.0kW~56.0kW)

Nominal Cooling Capacity Model No. FDC400KXZE1 40.0kW FDC450KXZE1 45.0kW FDC475KXZE1 47.5kW FDC500KXZE1 50.0kW FDC560KXZE1 56.0kW

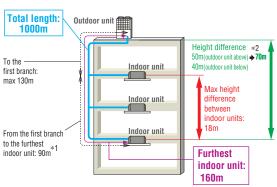
- . Connect up to 48 indoor units/up to 130% capacity.
- High efficiency with COP (in cooling) up to 3.6.
- •These units employ DC inverter multiport compressors with concentrated winding motor.
- •Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



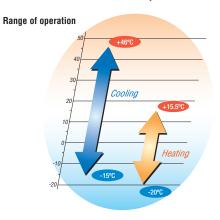




Uniform footprint of all models (from 14HP~20HP) allows continuous sideby-side installation



- *1 The difference between the longest and the shortest indoor unit piping
- from the first branch must be within 40m. (MAX85m) *2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series. Please refer to page 56.



Specifications

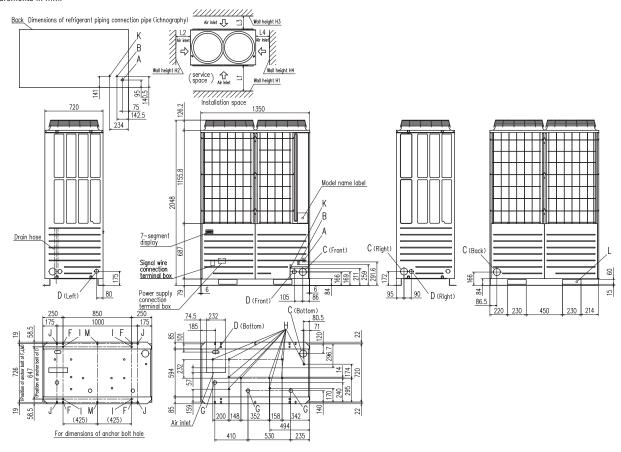
Item Model FDC400KXZE1 FDC450KXZE1					FDC450KXZE1	FDC475KXZE1	FDC500KXZE1	FDC560KXZE1		
Nominal horse power				14HP	16HP	17HP	18HP	20HP		
Power source					3 Phase 380-415V, 50Hz					
Starting current			Α	Ę	j		8			
Max current			Α	3	2		42.4			
Nominal capacity Cooling		Cooling		40.0	45.0	47.5	50.0	56.0		
Nominal capacity	Heating		kW	45.0	50.0	53.0	56.0	63.0		
Electrical characteristics	Power	Cooling		10.96	13.98	13.98	13.97	16.62		
LIEUTIUM CHAIACTEHSTICS	consumption	Heating	N.VV	10.69	12.50	13.00	13.49	15.95		
Exterior dimensions	HxWxD		mm			2048x1350x720				
Net weight			kg	31	7	370				
Sound pressure level	Cooling/Hea	ting	dB(A)	60/62	61/62	61/61	61/62	64/66		
Refrigerant	Type / GWP			R410A / 2088						
nemyerani	Charge		kg/TCO2Eq	11.5 / 24.012						
Defrigerent nining size	Liquid line		mm/in)	ø12.7(1/2°)						
Refrigerant piping size	Gas line		mm(in)	ø25.4(1") [ø28.58(1 1/8")]		ø28.58	(1 1/8")			
Capacity connection			%			50~130				
Number of connectable in	door units			34	39	41	43	48		

- 1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.
- 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

 3. 'tonne(s) of CO2 equivalent' means a quantity of greenhouse gases expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.
- $4.\ [\]: Pipe\ sizes\ applicable\ to\ European\ installations\ are\ shown\ in\ parentheses.$



All measurements in mm.



Mark	Content	400	450, 475, 500, 560			
Α	Refrigerant gas piping connection pipe	ø25.4(Brazing)	ø28.58(Brazing)			
В	Refrigerant liquid piping connection pipe	ø12.7	(Flare)			
C	Refrigerant piping exit hole	ø88(or	ø100)			
D	Power supply entry hole	ø50 (right · left · front), long hole 40 x 80 (botton				
F	Anchor bolt hole	M10 x 4	1 places			
G	Drain waste water hose hole	ø45 x 3	places			
Н	Drain hole	ø20 x 1	O places			
K	Refrigerant oil equalization piping connection pipe	ø9.52	(Flare)			
L	Carrying in or hole for hanging	230	x 60			

Ir	nstallation exa	mple
Dimensions	1	2
L ₁	500	Open
L ₂	10(30)	10(30)
Lз	100	100
L ₄	10(30)	Open
H ₁	1500	Open
H ₂	No limit	No limit
Нз	1000	No limit
H ₄	No limit	Open

() :In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

li	nstallation exa	mple
Dimensions	1	2
L ₁	500	Open
L ₂	10(30)	200
L ₃	100	300
L ₄	10(30)	Open
L ₅	10(30)	400
L ₆	10(30)	400
H ₁	1500	Open
H ₂	No limit	No limit
Нз	1000	No limit
Н4	No limit	Open

^{() :}In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

When more than one unit is installed

Wall height H3	
$\begin{array}{c} \downarrow L_3 \\ \downarrow L_2 \\ \downarrow L_4 \\ \downarrow L_1 \text{ (Unit front side)} \end{array}$	Wall height H4
Wall height H1	





KXZ Heat pump combination systems 22, 24HP (61.5kW, 67.0kW)



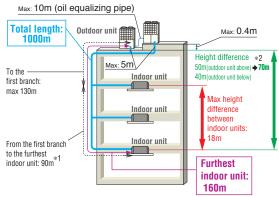
Model No.

FDC615KXZE1 (FDC280+FDC335) FDC670KXZE1 (FDC335+FDC335)

Nominal Cooling Capacity

61.5kW 67.0kW

- . Connect up to 58 indoor units/up to 130% capacity.
- High efficiency with COP (in cooling) up to 3.8.
- •These units employ DC inverter multiport compressors with concentrated winding motor.
- •Industry leading total piping length up to 1000m and a maximum pipe run of 160m.

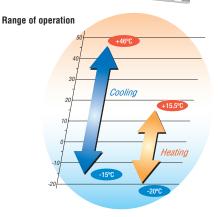


- *1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85m)
- *2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series. Please refer to page 56.





Uniform footprint of all models (from 22HP, 24HP) allows continuous side-byside installation

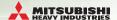


Specifications

Exterior dimension: Please refer to page 37.

Item			Model	FDC615KXZE1 FDC670KXZE1				
Combination (FDC)				280KXZE1	335KXZE1			
GOITIDITIALIOIT (FDG)				335KXZE1	335KXZE1			
Nominal horse power				22HP	24HP			
Power source				3 Phase 380	-415V, 50Hz			
Starting current			Α	1	0			
Max current			Α	42	2.4			
Naminal canacity Cooling			kW	61.5	67.0			
Nominal capacity	Heating		KVV	69.0	75.0			
Electrical characteristics	Power	Cooling	kW	16.20 17.92				
Electrical characteristics	consumption	Heating	KVV	16.32 18.08				
Exterior dimensions	HxWxD		mm	1690x2700x720				
Net weight			kg	544				
Refrigerant charge	R410A		kg	11.0x2				
Defrigerent piping size	Liquid line		mm/in)	ø12.7	7(1/2")			
Refrigerant piping size Gas line			mm(in)	ø28.58(1 1/8")				
Capacity connection	Capacity connection %			50~130				
Number of connectable in	ndoor units			53	58			

^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.



KXZ Heat pump combination systems 26, 28, 30, 32, 34, 36, 38, 40HP (73.5kW~112.0kW)

Model No.		Nominal Cooling Capacity	,
FDC735KXZE1	(FDC335+FDC400)	73.5kW	
FDC800KXZE1	(FDC400+FDC400)	80.0kW	
FDC850KXZE1	(FDC400+FDC450)	85.0kW	
FDC900KXZE1	(FDC450+FDC450)	90.0kW	
FDC950KXZE1	(FDC475+FDC475)	95.0kW	
FDC1000KXZE1	(FDC500+FDC500)	100.0kW	
FDC1060KXZE1	(FDC500+FDC560)	106.0kW	
FDC1120KXZE1	(FDC560+FDC560)	112.0kW	
	. ,		

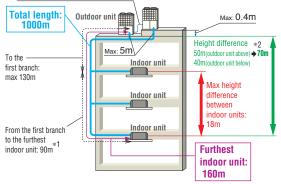
• Connect up to 80 indoor units/up to 130% capacity.

мах: 10m (oil equalizing pipe)

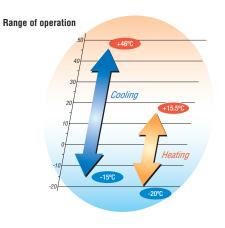
- High efficiency with COP (in cooling) up to 3.7.
- These units employ DC inverter multiport compressors with concentrated winding motor.
- •Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



• In case of 26HP



- *1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85m)
- *2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series. Please refer to page 56.



Specifications

Exterior	dimension	:	Please	refer	to	page37	,39

		Model	FDC735KXZE1	FDC800KXZE1	FDC850KXZE1	FDC900KXZE1	FDC950KXZE1	FDC1000KXZE1	FDC1060KXZE1	FDC1120KXZE1	
Oznakinski sa (FDO)			335KXZE1	400KXZE1	400KXZE1	450KXZE1	475KXZE1	500KXZE1	500KXZE1	560KXZE1	
Combination (FDC)			400KXZE1	400KXZE1	450KXZE1	450KXZE1	475KXZE1	500KXZE1	560KXZE1	560KXZE1	
			26HP	28HP	30HP	32HP	34HP	36HP	38HP	40HP	
						3 Phase 380)-415V, 50Hz				
		Α		1	0			1	6		
Max current				2 64				84	1.8		
Cooling		LAM	73.5	80.0	85.0	90.0	95.0	100.0	106.0	112.0	
Heating		I KVV	82.5	90.0	95.0	100.0	106.0	112.0	119.0	126.0	
Power	Cooling	MM	19.92	21.92	24.94	27.96	27.96	27.94	30.59	33.24	
consumption Heating	, KVV	19.73	21.38	23.19	25.00	26.00	26.98	29.44	31.90		
HxWxD		mm				2048x2	2700x720				
		kg	589		634			74	40		
R410A		kg	11.0+11.5	1.5 11.5x2							
Refrigerant piping size Liquid line		(i)			ø15.88	3(5/8")			ø19.05	5(3/4")	
Gas line		111111(111)			ø31.75(1 1/4")	[ø34.92(1 3/8")]			ø38.1(1 1/2") [ø34.92(1 3/8")]		
Capacity connection				50~130							
Number of connectable indoor units				63 69 73 78 80							
	Heating Power consumption HxWxD R410A Liquid line Gas line	Heating Power Cooling Consumption Heating HxWxD R410A Liquid line Gas line	A Cooling Heating Power Cooling Heating Hating Heating	335KXZE1 400KXZE1 400KXZE1 26HP	335KXZE1	335KXZE1	335KXZE1	335KXZE1	335KXZE1	335KXZE1	

^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m.

^{2.} Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions 3. []; Pipe sizes applicable to European installations are shown in parentheses.



KXZ Heat pump combination systems 42, 44, 46, 48HP (120.0kW~135.0kW)

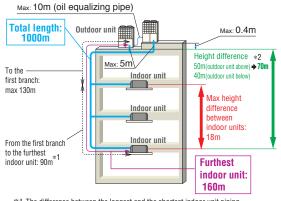
Model No.

Nominal Cooling Capacity

FDC1200KXZE1 (FDC400+FDC400+FDC400) 120.0kW 125.0kW FDC1250KXZE1 (FDC400+FDC400+FDC450) FDC1300KXZE1 (FDC400+FDC450+FDC450) 130.0kW FDC1350KXZE1 (FDC450+FDC450+FDC450) 135.0kW

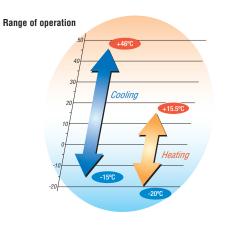
- . Connect up to 80 indoor units/up to 130% capacity.
- High efficiency with COP (in cooling) up to 3.6.
- •These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.







*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85m) *2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series. Please refer to page 56.



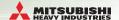
Specifications

Exterior	dimension :	Diagon	rofor to	
LYIGHOL	ullilelision .	ricasc	I C I C I L	u payess

Item			Model	FDC1200KXZE1	FDC1250KXZE1	FDC1300KXZE1	FDC1350KXZE1	
				400KXZE1	400KXZE1	400KXZE1	450KXZE1	
Combination (FDC)				400KXZE1	400KXZE1	450KXZE1	450KXZE1	
				400KXZE1	450KXZE1	450KXZE1	450KXZE1	
Nominal horse power				42HP	44HP	46HP	48HP	
Power source					3 Phase 380	-415V, 50Hz		
Starting current			Α		1	5		
Max current			Α		g	6		
Nominal capacity	Cooling		kW	120.0	125.0	130.0	135.0	
попппа сарасну	Heating		KVV	135.0	140.0	145.0	150.0	
Electrical characteristics	Power	Cooling		32.88	35.90	38.92	41.94	
Electrical characteristics	consumption	Heating	KVV	32.07	33.88	35.69	37.50	
Exterior dimensions	HxWxD		mm	2048x4050x720				
Net weight			kg	951				
Refrigerant charge	R410A		kg	11.5x3				
Refrigerant piping size	Liquid line		mm/in)	ø19.05(3/4")				
nemyerani piping size	Gas line		mm(in)	ø38.1(1 1/2") [ø34.92(1 3/8")]				
Capacity connection			%	50-130				
Number of connectable in	ndoor units				8	0		
				·	·-			

^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

3. []: Pipe sizes applicable to European installations are shown in parentheses



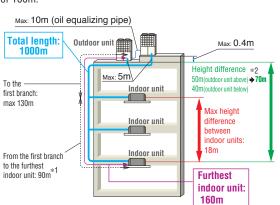
KXZ Heat pump combination systems 50, 52, 54, 56, 58, 60HP (142.5kW~168.0kW)

Model No.

Nominal Cooling Capacity

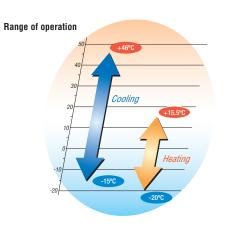
FDC1425KXZE1 (FDC475+FDC475+FDC475) 142.5kW FDC1450KXZE1 (FDC475+FDC475+FDC500) 145.0kW FDC1500KXZE1 (FDC500+FDC500+FDC500) 150.0kW FDC1560KXZE1 (FDC500+FDC500+FDC560) 156.0kW FDC1620KXZE1 (FDC500+FDC560+FDC560) 162.0kW FDC1680KXZE1 (FDC560+FDC560+FDC560) 168.0kW

- . Connect up to 80 indoor units/up to 130% capacity.
- High efficiency with COP (in cooling) up to 3.6.
- These units employ DC inverter multiport compressors with concentrated winding motor.
- •Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



- *1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85m) *2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series. Please refer to page 56.





Specifications

Evtorior	dimension		Dlagea	rofor	to	2000
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Item			Model	FDC1425KXZE1	FDC1450KXZE1	FDC1500KXZE1	FDC1560KXZE1	FDC1620KXZE1	FDC1680KXZE1	
				475KXZE1	475KXZE1	500KXZE1	500KXZE1	500KXZE1	560KXZE1	
Combination (FDC)				475KXZE1	475KXZE1	500KXZE1	500KXZE1	560KXZE1	560KXZE1	
				475KXZE1	500KXZE1	500KXZE1	560KXZE1	560KXZE1	560KXZE1	
Nominal horse power				50HP	52HP	54HP	56HP	58HP	60HP	
Power source						3 Phase 380	-415V, 50Hz			
Starting current			Α			2	4			
Max current			Α			12	7.2			
Nominal capacity	Cooling		kW	142.5	145.0	150.0	156.0	162.0	168.0	
NUTITITAL CAPACITY	Heating		KVV	159.0	162.0	168.0	175.0	182.0	189.0	
Electrical characteristics	Power	Cooling	kW	41.94	41.93	41.91	44.56	47.21	49.86	
Electrical characteristics	consumption	Heating	KVV	39.00	39.49	40.47	42.93	45.39	47.85	
Exterior dimensions	HxWxD		mm	2048x4050x720						
Net weight			kg	1110						
Refrigerant charge	R410A		kg			11.	5x3			
Pofrigorant nining ciza	Liquid line Gas line		mm(in)	ø19.05(3/4")						
Refrigerant piping size			mm(in)		ø38.1(1 1/2") [ø34.92(1 3/8")]					
Capacity connection			%	50-130						
Number of connectable indoor units					80					

^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

^{3. []:} Pipe sizes applicable to European installations are shown in parentheses



Hi-COP series 8~36HP(22.4kW~100.0kW)

Model No. Nominal Cooling Capacity

FDC224KXZXE1 22.4kW FDC280KXZXE1 28.0kW FDC335KXZXE1 33.5kW



•This series can connect indoor unit capacity up to 160~200%.

kW	capacity connection
22.4~45.0	200%
50.0~100.0	160%

- High efficiency with COP (in cooling) up to 4.5.
- •These units employ DC inverter multiport compressors with concentrated winding motor.
- •Industry leading total piping length up to 1000m and a maximum pipe run of 160m.

Model No.		Nominal Cooling Capacity
FDC450KXZXE1	(FDC224+FDC224)	45.0kW
FDC500KXZXE1	(FDC224+FDC280)	50.0kW
FDC560KXZXE1	(FDC280+FDC280)	56.0kW
FDC615KXZXE1	(FDC280+FDC335)	61.5kW
FDC670KXZXE1	(FDC335+FDC335)	67.0kW
FDC735KXZXE1	(FDC224+FDC224+FDC280)	73.5kW
FDC800KXZXE1	(FDC224+FDC280+FDC280)	80.0kW
FDC850KXZXE1	(FDC280+FDC280+FDC280)	85.0kW
FDC900KXZXE1	(FDC280+FDC280+FDC335)	90.0kW
FDC950KXZXE1	(FDC280+FDC335+FDC335)	95.0kW

FDC1000KXZXE1 (FDC335+FDC335+FDC335) 100.0kW

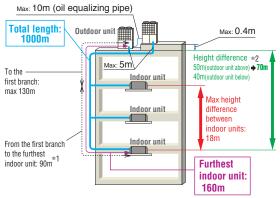




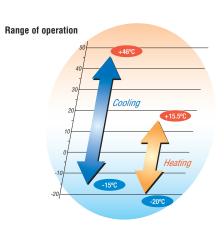


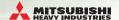
Blue Fin

FDC280KXZXE1 FDC335KXZXE1



- *1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85m)
- *2 In case of height difference up to 70m, please contact your dealer Height difference up to 90m is possible with High Head series. Please refer to page 56.





Specifications

Item			Model	FDC224KXZXE1	FDC280KXZXE1	FDC335KXZXE1			
Nominal horse power				8HP 10HP		12HP			
Power source					3Phase 380-415V, 50Hz				
Starting current			А		5				
Max current			Α	21.2	3	2			
Nominal capacity	Cooling		kW	22.4	28.0	33.5			
	Heating		NVV	25.0	31.5	37.5			
Electrical characteristics	Power	Cooling	kW	4.98	6.95	8.68			
Electrical characteristics	consumption	Heating	I KVV	5.56	6.83	8.39			
Exterior dimensions	HxWxD		mm	1690x1350x720 2048x1350x720					
Net weight			kg	280	325				
Sound pressure level	Cooling / He	ating	dB(A)	56/57	56/56	62/57			
Refrigerant	Type / GWP				R410A / 2088				
nemgerani	Charge		kg/TCO2Eq	11.0 / 22.968	11.5 / 3	24.012			
Refrigerant piping size	Liquid line		mm(in)	ø9.52	(3/8")	ø12.7(1/2")			
mennyerani pipiny size	Gas line		111111(111)	ø19.05(3/4")	ø22.22(7/8")	ø25.4(1")[ø22.22(7/8")]			
Capacity connection			%	200					
Number of connectable indoor units				29	37	44			

Item Model			Model	FDC450KXZXE1	FDC500KXZXE1	FDC560KXZXE1	FDC615KXZXE1	FDC670KXZXE1
Combination (FDC)				224KXZXE1	224KXZXE1	280KXZXE1	280KXZXE1	335KXZXE1
Guilbillation (FDG)				224KXZXE1	280KXZXE1	280KXZXE1	335KXZXE1	335KXZXE1
Nominal horse power				16HP	18HP	20HP	22HP	24HP
Power source						3Phase 380-415V, 50Hz		
Starting current			Α			10		
Max current			Α	42.4	53.2		64	
Nominal capacity	Cooling		1.347	45.0	50.0	56.0	61.5	67.0
Nonlinal capacity	Heating		kW	50.0	56.0	63.0	69.0	75.0
Floatrical above steriotics	Power	Cooling	134/	10.0	11.8	13.9	15.6	17.4
Electrical characteristics	consumption	Heating	kW	11.1	12.3	13.7	15.2	16.8
Exterior dimensions	HxWxD		mm	1690x2700x720	2048x2700x720			
Net weight			kg	560	605	650	650	650
Refrigerant charge	R410A		kg	11.0x2	11.0+11.5		11.5x2	
	Liquid line					ø12.7(1/2")		
Refrigerant piping size	Gas line		mm(in)			ø28.58(1 1/8")		
	Oil equalizat	ion		ø9.52(3/8")				
Capacity connection	Capacity connection			200	160			
Number of connectable in	door units			60	53	59	65	71

Item			Model	FDC735KXZXE1	FDC800KXZXE1	FDC850KXZXE1	FDC900KXZXE1	FDC950KXZXE1	FDC1000KXZXE1
				224KXZXE1	224KXZXE1	280KXZXE1	280KXZXE1	280KXZXE1	335KXZXE1
Combination (FDC)				224KXZXE1	280KXZXE1	280KXZXE1	280KXZXE1	335KXZXE1	335KXZXE1
				280KXZXE1	280KXZXE1	280KXZXE1	335KXZXE1	335KXZXE1	335KXZXE1
Nominal horse power				26HP	28HP	30HP	32HP	34HP	36HP
Power source						3Phase 380	-415V, 50Hz		
Starting current			Α			1	5		
Max current			Α	74.4	85.2		9)6	
Nominal capacity	Cooling		kW	73.5	80.0	85.0	90.0	95.0	100.0
понны сарасну	Heating		KVV	82.5	90.0	95.0	100.0	106.0	112.0
Floridad deconstruition	Power	Cooling	kW	17.1	19.3	21.1	22.7	24.3	25.9
Electrical characteristics	consumption	Heating	KVV	18.2	19.7	20.6	21.9	23.5	25.1
Exterior dimensions	HxWxD		mm	2048x4050x720					
Net weight			kg	885	930	975	975 975		
Refrigerant charge	R410A		kg	11.0x2+11.5	11.0+11.5x2	11.5x3			
	Liquid line					ø15.88	3(5/8")		
Refrigerant piping size	Gas line		mm(in)						Ø38.1(1/2")[ø34.92(1 3/8")]
	Oil equalizat	ion				ø9.52	(3/8")		
Capacity connection			%	160					
Number of connectable in	ndoor units			78	80	80	80	80	80

^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

3. 'tonne(s) of CO2 equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.

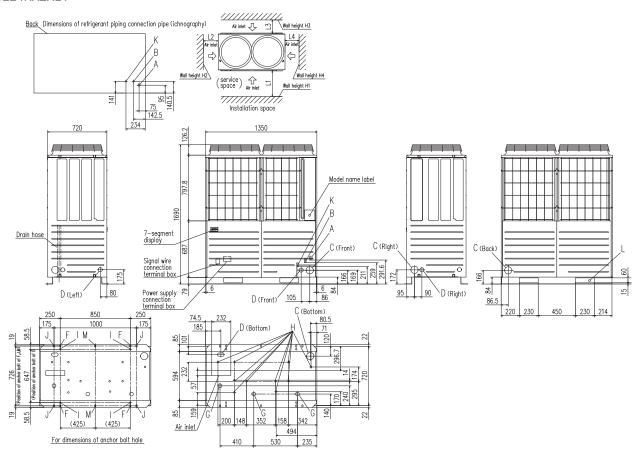
4. []: Pipe sizes applicable to European installations are shown in parentheses.





All measurements in mm.

FDC224KXZXE1



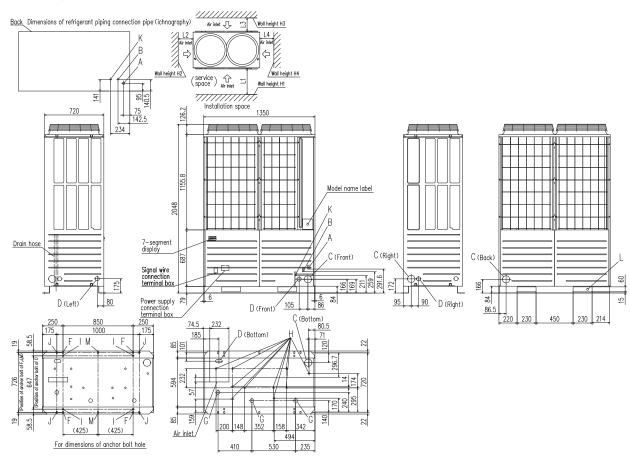
Content	224		
Refrigerant gas piping connection pipe	ø19.05 (Brazing)		
Refrigerant liquid piping connection pipe	ø9.52 (Flare)		
Refrigerant piping exit hole	ø88 (or ø100)		
Power supply entry hole	ø50 (Right · Left · Front), Long hole 40 x 80 (Bottom)		
Anchor bolt hole	M10 x 4 places		
Drain waste water hose hole	ø45 x 3 places		
Drain hole	ø20 x 10 places		
Refrigerant oil equalization piping connection pipe	ø9.52 (Flare)		
Carrying in or hole for hanging	230 x 60		
	Refrigerant gas piping connection pipe Refrigerant liquid piping connection pipe Refrigerant piping exit hole Power supply entry hole Anchor bolt hole Drain waste water hose hole Drain hole Refrigerant oil equalization piping connection pipe		

Installation example							
Dimensions	1	2					
L ₁	500	Open					
L ₂	10(30)	10(30)					
L ₃	100	100					
L ₄	10(30)	Open					
H ₁	1500	Open					
H ₂	No limit	No limit					
Нз	1000	No limit					
H4	No limit	Open					

() :In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.



FDC280KXZXE1, 335KXZXE1



Mark	Content	280	335				
Α	Refrigerant gas piping connection pipe	ø22.22 (Brazing)	ø25.4 (Brazing)				
В	Refrigerant liquid piping connection pipe ø9.52 (Flare) ø12.7 (Fl						
C	Refrigerant piping exit hole	ø88 (or ø100)					
D	Power supply entry hole	ø50 (Right · Left · Front), Long hole 40 x 80 (Bottom)					
F	Anchor bolt hole	M10 x 4 places					
G	Drain waste water hose hole	ø45 x 3	places				
Н	Drain hole	ø20 x 10 places					
K	Refrigerant oil equalization piping connection pipe	ualization piping connection pipe ø9.52(Flare)					
L	Carrying in or hole for hanging 230 x 60						

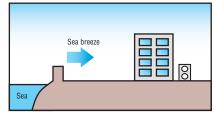
Installation example			
Dimensions	1	2	
L ₁	500	Open	
L ₂	10(30)	10(30)	
L ₃	100	100	
L ₄	10(30)	Open	
H ₁	1500	Open	
H ₂	No limit	No limit	
Нз	1000	No limit	
H ₄	No limit	Open	

:In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.



Corrosion Protection Treatment series 4~60HP (11.2kW~168.0kW)

Corrosion Protection Treatment series are available with special coating applied for not only sheet metals but also small parts in order to prevent salt corrosion caused by sea breeze in area along coast line (Within approximately 500m from coast line).



Model No.	Nominal Cooling Capacity	Model No.	Nominal Cooling Capacity
FDCS112KXEN6	11.2kW	FDCS280KXZE1	28.0kW
FDCS112KXES6	11.2kW	FDCS335KXZE1	33.5kW
FDCS140KXEN6	14.0kW	FDCS400KXZE1	40.0kW
FDCS140KXES6	14.0kW	FDCS450KXZE1	45.0kW
FDCS155KXEN6	15.5kW	FDCS475KXZE1	47.5kW
FDCS155KXES6	15.5kW	FDCS504KXZE1	50.4kW
FDCS224KXE6G	22.4kW	FDCS560KXZE1	56.0kW
FDCS280KXE6G	28.0kW		

 Combination systems:22~60HP (61.5kW~168.0kW) are the same as that of the standard KXZ series shown on previous pages.

33.5kW

- Specifications and Dimensions are the same as that of the standard KXZ series shown on previous pages.
- Non-CE Marking models.

FDCS335KXE6G



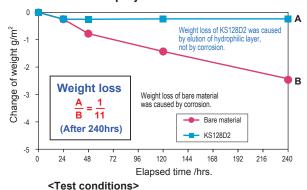




Corrosion resistance performance of high anticorrosion fin

Comparison of weight loss by corrosion

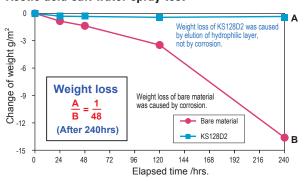
Neutral salt water spray test



JIS Z2371

NaC1 concentration : 50g/L pH : 6.5~7.2 temperature : 35°C

Acetic acid salt water spray test



<Test conditions>

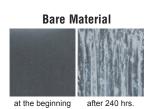
JIS Z2371 NaC1 concentration : 50g/L

pH: 3.1~3.3(adjusted with acetic acid)

temperature : 35°C

Appearance comparison before and after acetic acid salt water spray test

KS128D2 at the beginning after 240 hrs.





For outside sheet metals, Cation electrodeposition coating is used for undercoat plus polyester powder coating or acrylic baked coating for top coat and corrosion protection is applied for heat exchanger, welded parts, fan guard, fin guard and other major parts.

Preventing corrosion by salt damage or sulfurous acid gas has made service life of this series longer while its exterior appearance has been greatly improved.

Durability of this series for anticorrosion is about two times that of standard outdoor units under the same conditions.

Additional treatment from the standard series

	Micro		Micro	KXZ
Exterior panel		undercoat: Cation electrodeposition coating topcoat: polyester powder coating or acrylic baked coating		undercoat: Cation electrodeposition coating topcoat: acrylic baked coating
Base plate	Base plate undercoat: Cation electrodeposition coating topcoat: polyester powder coating or acrylic baked coating		undercoat: Cation electrodeposition coating topcoat: acrylic baked coating	
Drain pan				undercoat: Cation electrodeposition coating topcoat: acrylic baked coating
Fan motor		applicatio	n of anticorrosion compound	application of anticorrosion compound
For motor book		4~6HP		application of anticorrosion compound
Fan motor base		8~12HP	application of anticorrosion compound	
	Fin	Precoated	Aluminum Blue Fins in high anticorrosion specification	Precoated Aluminum Blue Fins in high anticorrosion specification
Heat exchanger	pipe	application of anticorrosion compound		application of anticorrosion compound
	Side plate	applicatio	n of anticorrosion compound	application of anticorrosion compound
Compressor		applicatio	n of anticorrosion compound	application of anticorrosion compound
Accumulator		applicatio	n of anticorrosion compound	application of anticorrosion compound
Receiver		applicatio	n of anticorrosion compound	application of anticorrosion compound
Control how		4~6HP		galvanized steel sheet + undercoat: Cation electrodeposition coating
Control box		8~12HP	application of anticorrosion compound	+ topcoat: acrylic baked finish
Defficients		4~6HP		
Baffle plate		8~12HP	application of anticorrosion compound	
Consider value harest	· at	4~6HP		galvanized steel sheet + undercoat: Cation electrodeposition coating
Service valve brack	(et	8~12HP	application of anticorrosion compound	+ topcoat: acrylic baking finish
Screw for exterior pa	anel	zinc coatii	ng + chromate treatment + fluorine coating	zinc coating + chromate treatment + fluorine coating
Screw tap for inside of exte	erior panel	zinc coatii	ng + chromate treatment + fluorine coating	zinc coating + chromate treatment + fluorine coating

 $Corrosion\ protection\ treatment\ complies\ with\ regulation\ of\ The\ Japan\ Refrigeration\ and\ Air\ Conditioning\ Industry\ Association\ (JRA9002)$

Caution

Even if the outdoor unit is protected with the anti-salt damage treatment, it cannot be perfectly free from rusting. The following points should be kept in mind during installation and maintenance of the outdoor units.

Installation

- (1) When installing the outdoor unit close to the coastal area, provide a windbreak to protect it from direct sea breeze and salt water splash.
- (2) Select a well-drained place to install.
- (3) If any scratch or damages occurred on the outdoor unit during installation, repair it carefully.

Maintenance

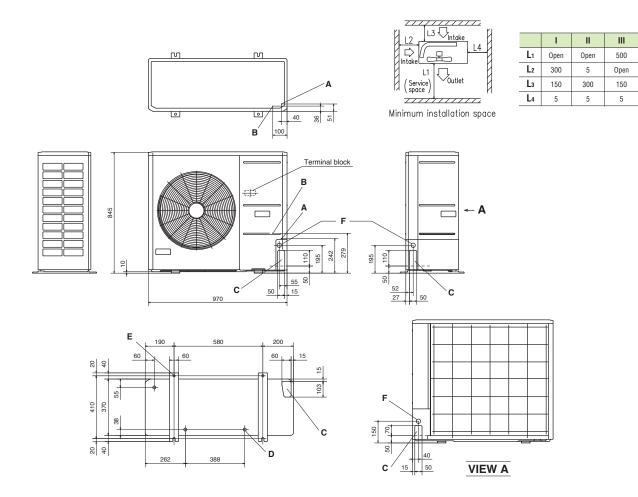
- (1) Clean salt grains on the outdoor unit with fresh water periodically.
- (2) Apply rust preventive at regular intervals for maintenance depending on the conditions at the installation place (consulting with the withstanding capacity).
- (3) Confirm reset of screw tap after maintenance, if missing it may cause corrosion occurred from the hole of screw tap.
- (4) During prolonged non operation periods, protect the unit with covering.





All measurements in mm.

FDCS112KXEN6, FDCS112KXES6, FDCS140KXEN6, FDCS140KXES6, FDCS155KXEN6, FDCS155KXES6



Mark	Content	
Α	Service valve connection (gas side)	ø15.88 (5/8") (Flare)
В	B Service valve connection (liquid side) Ø9.52 (3/8") (Flare	
C	Pipe/cable draw-out hole	4 places
D	Drain discharge hole	ø20 x 3 places
E	E Anchor bolt hole M10 x 4 places	
F	Cable draw-out hole	ø30 x 3 places

- (1) It must not be surrounded by walls on the four sides.(2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than
- 15mm.

 (3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.

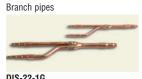
 (4) Leave 1m or more space above the unit.

 (5) A wall in front of the blower outlet must not exceed the units height.

 (6) The model name label is attached on the lower right corner of the front panel.

Refrigerant piping

Outdoor unit (HP) 4 5 6				
Gas pipe Furthest indoor unit			ø15.88	3
Liquid pipe	=<70m	ø9.52		



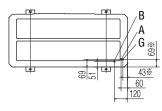


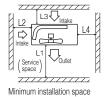




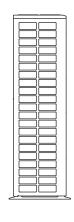
All measurements in mm.

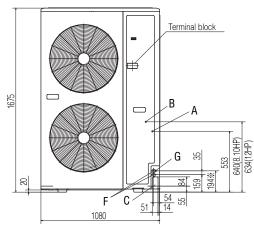
FDCS224KXE6G, FDCS280KXE6G, FDCS335KXE6G

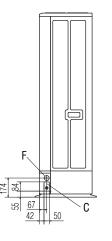


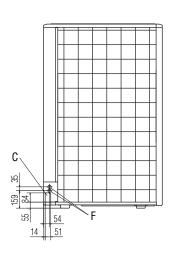


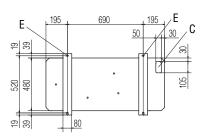
	- 1	Ш	II
L ₁	Open	Open	1500
L2	300	5	Open
L ₃	300	300	300
L ₄	5	5	5

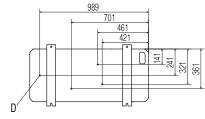












Mar	k Content	224	280	335
Α	Service valve connection of the attached connecting pipe (gas side)	ø19.05 (3/4") (Flare)	ø19.05 (3/4") (Flare)	ø19.05 (3/4") (Flare)
В	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)
C	Pipe/cable draw-out hole	4places	4places	4places
D	Drain discharge hole	ø20 x 4places	ø20 x 4places	ø20 x 4places
E	Anchor bolt hole	M10 x 4places	M10 × 4places	M10 × 4places
F	Cable draw-out hole	ø30 x 2places (front) ø45 (side) ø30 x 2places (back)	ø30 × 2places (front) ø45 (side) ø30 × 2places (back)	ø30 × 2places (front) ø45 (side) ø30 × 2places (back)
G	Connecting position of the local pipe. (gas side)	ø19.05 (3/4")(Brazing)	ø22.22 (7/8")(Brazing)	ø25.4 (1")(Brazing)

- (1) It must not be surrounded by walls on the four sides.
 (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.

 (3) Where the unit is subject to strong winds, the blower outlet shoud face perpendicularly to the dominant wind directive. direction.
- (4) Leave a 1m or more space above the unit.
- (5) A wall in front of the blower outlet must not exceed the units height.
- (6) The model name label is attached on the lower right corner of the front.
- (7) Connect the Service valve with local pipe by using the pipe of the attachment.(Gas side only)
- (8) Mark * shows the connecting position of the local pipe.(Gas side only)

Refrigerant piping

Outdoor unit (HP)		8	10	12
Gas pipe	Furthest indoor unit	ø19.05	ø22.22	ø25.4(ø22.22)
Liquid pipe	=<90m	ø9.52		ø12.7
Gas pipe	90m	ø22.22	2 ø25.4(ø22.22)	
Liquid pipe	= <furthest indoor="" td="" unit<=""><td></td><td>ø12.7</td><td></td></furthest>		ø12.7	

Branch pipes



DIS-22-1G DIS-180-1G



DIS-371-1G



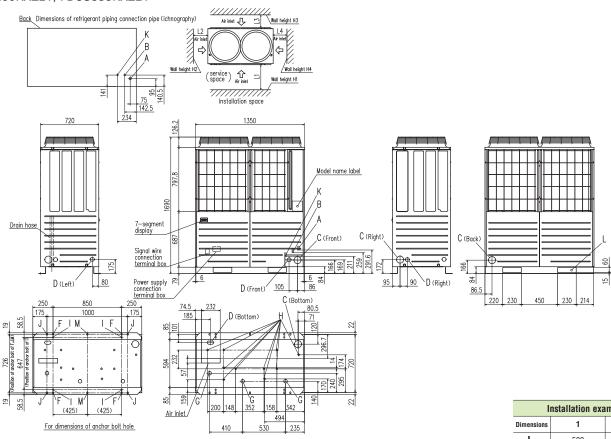
HEAD4-22-1G HEAD6-180-1G HEAD8-371-2





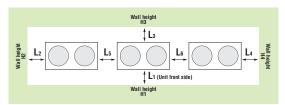
All measurements in mm.

FDCS280KXZE1, FDCS335KXZE1



Mark	Content	280	335
Α	Refrigerant gas piping connection pipe	ø22.22(Brazing)	ø25.4(Brazing)
В	Refrigerant liquid piping connection pipe	ø9.52(Flare) ø12.7(Flare)	
С	Refrigerant piping exit hole	ø88(or ø100)	
D	Power supply entry hole	ø50 (right · left · front), long hole 40 x 80 (bottom)	
F	Anchor bolt hole	M10 x 4 places	
G	Drain waste water hose hole	ø45 x 3 places	
Н	Drain hole	ø20 x 10 places	
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)	
L	Carrying in or hole for hanging	230 x 60	

When more than one unit is installed

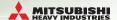


Installation example			
Dimensions	1	2	
L ₁	500	Open	
L ₂	10(30)	10(30)	
L ₃	100	100	
L ₄	10(30)	Open	
H ₁	1500	Open	
H ₂	No limit	No limit	
Нз	1000	No limit	
H4	No limit	Open	

() :In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

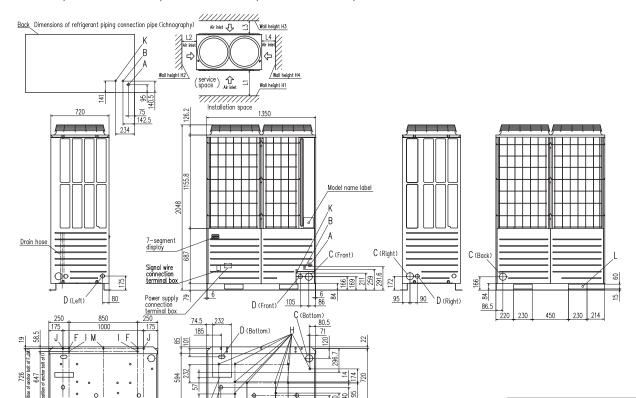
no ambient temperature or 10 0 or more.			
Installation example			
Dimensions	1	2	
L ₁	500	Open	
L ₂	10(30)	200	
L ₃	100	300	
L ₄	10(30)	Open	
L ₅	10(30)	400	
L ₆	10(30)	400	
H ₁	1500	Open	
H ₂	No limit	No limit	
Нз	1000	No limit	
H4	No limit	Open	

() :In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.



All measurements in mm.

FDCS400KXZE1, FDCS450KXZE1, FDCS475KXZE1, FDCS504KXZE1, FDCS560KXZE1



Mark	Content	400	450, 475, 500, 560	
Α	Refrigerant gas piping connection pipe	ø25.4(Brazing) ø28.58(Brazing)		
В	Refrigerant liquid piping connection pipe	ø12.7(Flare)		
C	Refrigerant piping exit hole	ø88(or	ø100)	
D	Power supply entry hole	ø50 (right · left · front), long hole 40 x 80 (bottom)		
F	Anchor bolt hole	M10 x 4 places		
G	Drain waste water hose hole	ø45 x 3 places		
Н	Drain hole	ø20 x 10 places		
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)		
L	Carrying in or hole for hanging	230 x 60		

Air inlet

For dimensions of anchor bolt hole

Installation example						
Dimensions	1	2				
L ₁	500	Open				
L ₂	10(30)	10(30)				
L ₃	100	100				
L ₄	10(30)	Open				
H ₁	1500	Open				
H ₂	No limit	No limit				
Нз	1000	No limit				
H4	No limit	Open				

0 :In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of $43^{\rm o}{\rm C}$ or more.

li li	Installation example						
Dimensions	1	2					
L ₁	500	Open					
L ₂	10(30)	200					
L ₃	100	300					
L ₄	10(30)	Open					
L ₅	10(30)	400					
L ₆	10(30)	400					
H ₁	1500	Open					
H ₂	No limit	No limit					
Нз	1000	No limit					
H ₄	No limit	Open					

 $0\,$:In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

When more than one unit is installed

494

Wall height H3	
L3 L5 L1 (Unit front side)	L4 H4 Height
Wall height H1	



Water cooled series 8~36HP (22.4~100.0kW)

Model No.	Nominal Cooling Capacity	Model No.	Nominal Cooling Capacity
FDC224KXZWE1	22.4kW	FDC730KXZWE1(FDC224×2+FDC280)	73.0kW
FDC280KXZWE1	28.0kW	FDC775KXZWE1(FDC224+FDC280×2)	77.5kW
FDC335KXZWE1	33.5kW	FDC850KXZWE1(FDC280×3)	85.0kW
FDC450KXZWE1(FDC224×2)	45.0kW	FDC900KXZWE1(FDC280×2+FDC335)	90.0kW
FDC500KXZWE1(FDC224+FDC280)	50.0kW	FDC950KXZWE1(FDC280+FDC335×2)	95.0kW
FDC560KXZWE1(FDC280×2)	56.0kW	FDC1000KXZWE1(FDC335×3)	100.0kW
FDC615KXZWE1(FDC280+FDC335)	61.5kW		
FDC670KXZWE1(FDC335×2)	67.0kW		

Features

1. High efficiency (EER/COP)

•Energy saving → Reduction of operation cost!

2. Compact design

- Easy transportation and installation
- Elevator carrying

3. BMS (Building Management System)

- •Can use the same BMS as air-cooled KX
- Available to large-scale and fine control

4. Serviceability & Maintenance

•Service and maintenance of main parts can be done from the front side only

•Useful service tools (Mente-PC, SL-Checker etc.)

Applicable to

1. High-rise Building

- 50m <FDC> , -100m <FDCH>
- 100m or higher in height <FDCW>

2. Glass-exterior facade Building

- Possible to hide KXZW units and to keep fine sight



Specifications

Item		Model	FDC224KXZWE1	FDC280KXZWE1	FDC335KXZWE1	FDC450KXZWE1	FDC500KXZWE1	FDC560KXZWE1	FDC615KXZWE1	FDC670KXZWE1
0 1: :: (500)		-	-	-	224KXZWE1	224KXZWE1	280KXZWE1	280KXZWE1	335KXZWE1	
Combination (FDC)			-	-	-	224KXZWE1	280KXZWE1	280KXZWE1	335KXZWE1	335KXZWE1
Nominal horse power			8HP	10HP	12HP	16HP	18HP	20HP	22HP	24HP
Power source	Power source 3 Phase 380-415V, 50Hz									
Nominal capacity	Cooling	kW	22.4	28.0	33.5	45.0	50.0	56.0	61.5	67.0
NOTHINAL CAPACITY	Heating	KVV	25.0	31.5	37.5	50.0	56.0	63.0	69.0	75.0
Power consumption	Cooling	kW	4.23	5.75	8.13	8.49	9.83	11.5	13.7	16.3
rower consumption	Heating	KVV	4.24	5.10	6.30	8.47	9.27	10.2	11.4	12.6
EER	Cooling		5.3	4.9	4.1	5.3	5.1	4.9	4.5	4.1
COP	Heating		5.9	6.2	6.0	5.9	6.0	6.2	6.1	6.0
Exterior dimensions	HxWxD	mm	1100x780x550				(1100x780x550)x2			
Sound pressure level	ound pressure level dB(A) 48 50 52		52	50	52	53	54	55		
Net weight kg 185 185x2										

Item		Model	FDC730KXZWE1	FDC775KXZWE1	FDC850KXZWE1	FDC900KXZWE1	FDC950KXZWE1	FDC1000KXZWE1
			224KXZWE1	224KXZWE1	280KXZWE1	280KXZWE1	280KXZWE1	335KXZWE1
Combination (FDC)			224KXZWE1	280KXZWE1	280KXZWE1	280KXZWE1	335KXZWE1	335KXZWE1
, ,			280KXZWE1	280KXZWE1	280KXZWE1	335KXZWE1	335KXZWE1	335KXZWE1
Nominal horse powe	r		26HP 28HP 30HP 32HP 34HP 36HP					36HP
Power source	Power source 3 Phase 380-415V, 50Hz							
Nominal capacity	Cooling		73.0	77.5	85.0	90.0	95.0	100
NUTITIAL Capacity	Heating	KVV	82.5	90.0	95.0	100	106	112
Power consumption	Cooling	kW	14.2	15.5	17.5	19.5	21.7	24.3
Power consumption	Heating	KVV	13.8	14.8	15.4	16.4	17.6	18.8
EER	Cooling		5.1	5.0	4.9	4.6	4.4	4.1
COP	Heating		6.0	6.1	6.2	6.1	6.0	6.0
Exterior dimensions	HxWxD	mm	(1100x780x550)x3					
Sound pressure level	ĺ	dB(A)	54 54 55 56 56 57					57
Net weight		kg	185x3					

The data is based on the rating condition:
Cooling: Indoor temp. of 27 °C DB,19 °C WB, and heat source unit inlet water temp. of 30 °C, water flow rate 96 L/min
Heating: Indoor temp. of 20 °C DB,15 °C WB, and heat source unit inlet water temp. of 20 °C, water flow rate 96 L/min

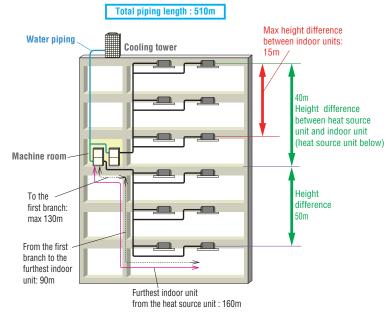


Heat source units on every floor - New building projects -

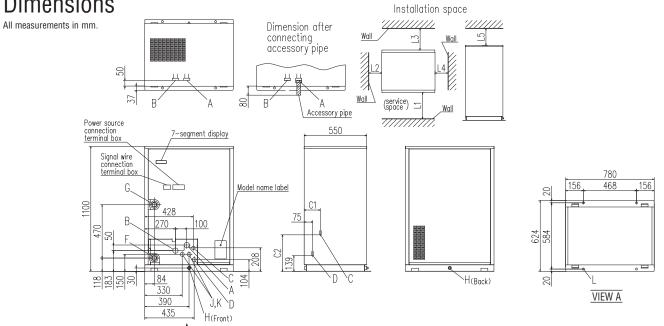
Total piping length : 510m Water piping **Cooling tower** Refrigeration piping Heat source unit Furthest indoor unit from the heat source unit: 160m

Heat source units in the machine room

- Renovation projects -



Dimensions



Mark	Content				
Α	High/low gas line	Refer to piping size			
В	_	Not to use.			
C	Liquid line	Refer to piping size			
D	Oil equalization line	Therei to pipilig size			
F	Water inlet	R1 1/4			
G	Water outlet	R1 1/4			
Н	Drain outlet	Rp 1/2,2places			
J	Power source intake	ø35			
K	Signal wiring intake	ø35			
L	Anchor bolt hole	ø18,4places			

C2	322		316	
Dimension		1		
L1	L1			
L2	L2			
L3	L3			
L4	2	0 or more		
L5	L5			

Dimension

C1

FDC-KXZWE1

335

139

224,280

142

■Piping size

	FDC224KXZWE1	FDC280KXZWE1	FDC335KXZWE1	Connection method
High/low gas line	ø19.05	ø22.22	ø25.4	Flange
Liquid line	ø9.52	ø9.52	ø12.7	Flare
Oil equalization line	ø9.52	ø9.52	ø9.52	i iait



High Head series (100m) cooling only 14~48HP (40.0~136.0kW)

Nodel No.	Nominal Cooling Capacity
FDCH335CKXE6G-K*	33.5 kW(380V)
FDCH400CKXE6G	40.0 kW(380V)
FDCH450CKXE6G	45.0 kW(380V)
FDCH504CKXE6G	50.4 kW(380V)
FDCH560CKXE6G	56.0 kW(380V)
FDCH560CKXE6G-K*	56.0 kW(380V)
FDCH615CKXE6G	61.5 kW(380V)
FDCH680CKXE6G	68.0 kW(380V)

**FDCH335CKXE6G-K & FDCH560CKXE6G-K are only used for combining with other models.

•Maximum allowable height difference between the outdoor and the indoor unit located at the lowest height position has been increased from 50m to 100m.

(When the outdoor unit is located at higher position than the indoor unit)

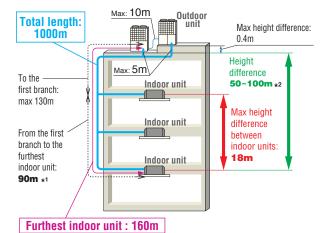
Non-CE Marking models.

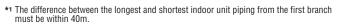
Model No.	Nominal Cooling Capacity
FDCH735CKXE6G (FDCH335-K+FDCH400)	73.5 kW(380V)
FDCH800CKXE6G (FDCH400x2)	80.0 kW(380V)
FDCH850CKXE6G (FDCH400+FDCH450)	85.0 kW(380V)
FDCH900CKXE6G (FDCH450x2)	90.0 kW(380V)
FDCH960CKXE6G (FDCH450+FDCH504)	96.0 kW(380V)
FDCH1010CKXE6G (FDCH504x2)	101.0 kW(380V)
FDCH1065CKXE6G (FDCH504+FDCH560)	106.5 kW(380V)
FDCH1130CKXE6G (FDCH560x2)	113.0 kW(380V)
FDCH1180CKXE6G (FDCH560-K+FDCH615)	118.0 kW(380V)
FDCH1235CKXE6G (FDCH615x2)	123.5 kW(380V)
FDCH1300CKXE6G (FDCH615+FDCH680)	130.0 kW(380V)
FDCH1360CKXE6G (FDCH680x2)	136.0 kW(380V)



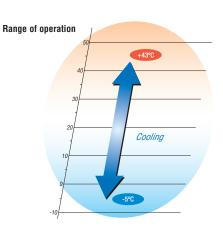








^{*2} In case of less than 50m, the High Head models can not be applied. In case Indoor unit is higher than outdoor unit, the High Head models can not be applied.





Specifications

Item		Model	FDCH400CKXE6G	FDCH400CKXE6G FDCH450CKXE6G FDCH504CKXE6G FDCH560CKXE6G FDCH615CKXE6G FDCH680CKXE				
Nominal horse power			14HP	16HP	18HP	20HP	22HP	24HP
Power source				3 Phase 380V, 60Hz				
Starting current		Α	8					
Max current		Α	47					
Nominal capacity	Cooling	kW	40.0	40.0 45.0 50.4 56.0 61.5				68.0
Electrical characteristics	Power consumption Cooling	kW	11.27	11.27 12.97 14.73			20.37	24.98
Exterior dimensions	HxWxD	mm	1690x1350x720 2048x1350x720					
Net weight		kg	32	26	35	58	37	77
Sound pressure level	Cooling	dB(A)	59.5	62.5	61.5	63.0	64.5	65.0
Refrigerant	Type/GWP				R410	A/2088		
nemyeram	Charge	kg/TCO2Eq			11.5/2	24.012		
Refrigerant piping size Liquid line m		mm(in)	ø12.7(1/2")		ø15.88(5/8")			
Gas line		111111(111)	ø25.4(1") [ø28.58(1 1/8")]	ø28.58(1 1/8")	ø28.58(1 1/8")			
Capacity connection		%	50~	200		50~	160	
Number of connectable in	door units		36	40	36	40	44	49

Item		Model	FDCH735CKXE6G FDCH800CKXE6G FDCH850CKXE6G FDCH900CKXE6G			FDCH900CKXE6G
Combination (FDCII)			335CKXE6G-K	400CKXE6G	400CKXE6G	450CKXE6G
Combination (FDCH)			400CKXE6G	400CKXE6G	450CKXE6G	450CKXE6G
Nominal horse power			26HP	28HP	30HP	32HP
Power source				3 Phase 3	80V, 60Hz	
Starting current		Α	16			
Max current		Α	94			
Nominal capacity	Cooling	kW	73.5	80.0	85.0	90.0
Electrical characteristics	Power consumption Cooling	kW	20.21 22.54 24.24 25		25.94	
Exterior dimensions	HxWxD	mm	1690x2700x720			
Net weight		kg	326x2			
Refrigerant charge	R410A	kg	11.5x2			
Defrigerent nining eige	Liquid line	mm(in)	ø19.05(3/4")			
Refrigerant piping size Gas line mm(in) mm(in) 913.30(6)4 Gas line 931.8(1 1/4") [ø34.9		ø34.92(1 3/8")]				
Capacity connection %			50~160			
Number of connectable indoor units			53	58	61	65

Item		Model	FDCH960CKXE6G	FDCH1010CKXE6G	FDCH1065CKXE6G	FDCH1130CKXE6G
Combination (FDCII)			450CKXE6G	504CKXE6G	504CKXE6G	560CKXE6G
Combination (FDCH)			504CKXE6G	504CKXE6G	560CKXE6G	560CKXE6G
Nominal horse power			34HP	36HP	38HP	40HP
Power source				3 Phase 3	80V, 60Hz	
Starting current		Α	16			
Max current		Α	94			
Nominal capacity	Cooling	kW	96.0	101.0	106.5	113.0
Electrical characteristics	Power consumption Cooling	kW	27.70	29.46	31.52	33.58
Exterior dimensions	HxWxD	mm	2048x2700x720			
Net weight		kg	326+358 358x2			
Refrigerant charge	R410A	kg		11.	5x2	
Liquid line		mm/in)	ø19.05(3/4")			2(7/8")
Refrigerant piping size	Gas line	mm(in)	ø31.8(1 1/4")[ø34.92(1 3/8")]		ø38.1(1 1/2")	
Capacity connection		%	50~160		50~130	
Number of connectable in	ndoor units		69	59	62	66

Item		Model	FDCH1180CKXE6G FDCH1235CKXE6G FDCH1300CKXE6G FDCH1360CK			FDCH1360CKXE6G
Combination (FDCH)			560CKXE6G-K	615CKXE6G	615CKXE6G	680CKXE6G
Combination (FDCH)			615CKXE6G	615CKXE6G	680CKXE6G	680CKXE6G
Nominal horse power			42HP	44HP	46HP	48HP
Power source				3 Phase 3	80V, 60Hz	
Starting current		Α		1	6	
Max current		Α	94			
Nominal capacity	Cooling	kW	118.0	123.5	130.0	136.0
Electrical characteristics	Power consumption Cooling	kW	37.16 40.74 45.35 49.96		49.96	
Exterior dimensions	HxWxD	mm	2048x2700x720			
Net weight		kg	377x2			
Refrigerant charge	R410A	kg	11.5x2			
Refrigerant piping size	Liquid line	mm(in)	ø22.22(7/8")			
nemyerani piping Size	g size Gas line mm(in)					
Capacity connection		%	50~130			
Number of connectable in	ndoor units		69	72	76	80

^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.5m. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

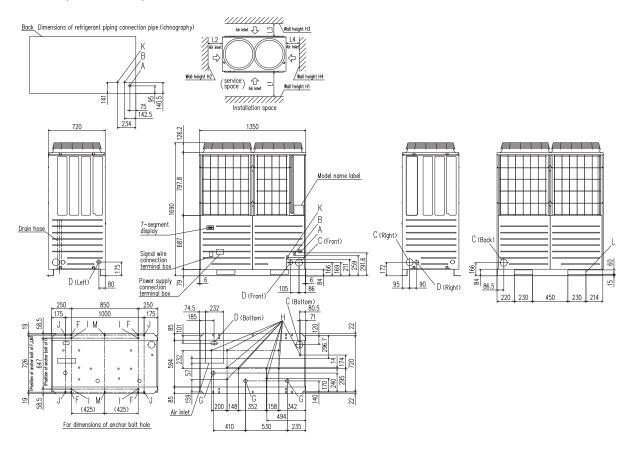
3. 'tonne(s) of CO₂ equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.

4. []: Pipe sizes applicable to European installations are shown in parentheses.



All measurements in mm.

FDCH335CKXE6G-K, 400CKXE6G, 450CKXE6G



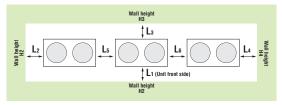
Mark	Content	335-K	400	450
Α	Refrigerant gas piping connection pipe	ø25.4(Brazing) ø28.58(Brazing		
В	Refrigerant liquid piping connection pipe		ø12.7(Flare)	
C	Refrigerant piping exit hole	ø88(or ø100)		
D	Power supply entry hole	ø50 (Right · Left · Front), Long hole 40 x 80 (Bottom)		
F	Anchor bolt hole	M10, 4 pcs		
G	Drain waste water hose hole	ø45, 3 pcs		
Н	Drain hole	ø20, 10 pcs		
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)		
L	Carrying in or hole for hanging	230 x 60		

Installation example			
Dimensions	1	2	
L ₁	500	Open	
L2	10	10	
L ₃	100	100	
L ₄	10	Open	
H ₁	1500	Open	
H ₂	No limit	No limit	
Нз	1000	No limit	
H4	No limit	Open	

Notes:

- (1) The unit must be fixed with anchor bolts.
 (2) Leave a 2m or larger space above the unit.
 (3) The unit name plate is attached on the lower right corner of the front panel.
- (4) The ports for refrigerant pipe and power cable penetrations are covered with half-blanks. Please cut off a half-blank with nippers in using these ports.
- (5) Use a ø88 port for refrigerant pipe connection.(6) Anchor holes marked "L J" (four holes for M10) are for a renewal installation.
- (7) The oil-equalising pipe K should be used when outdoor units are used in combination. (For 14,16Hp only)

When more than one unit is installed

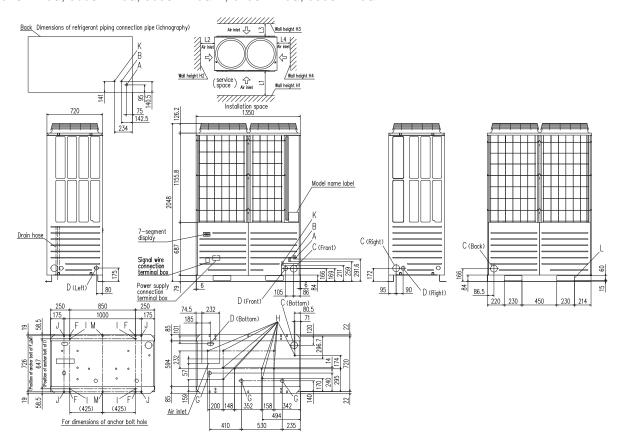


Installation example					
Dimensions	1	2			
L ₁	500	Open			
L ₂	10	200			
L ₃	100	300			
L ₄	10	Open			
L ₅	0	400			
L ₆	0	400			
H ₁	1500	No limit			
H ₂	No limit	No limit			
Нз	1000	No limit			
H4	No limit	No limit			



All measurements in mm.

FDCH504CKXE6G, 560CKXE6G, 560CKXE6G-K, 615CKXE6G, 680CKXE6G



Mark	Content	
Α	Refrigerant gas piping connection pipe	ø28.58(Brazing)
В	Refrigerant liquid piping connection pipe	ø12.7(Flare)
C	Refrigerant piping exit hole	ø88(or ø100)
D	Power supply entry hole	ø50 (Right · Left · Front), Long hole 40 x 80 (Bottom)
F	Anchor bolt hole	M10, 4 pcs
G	Drain waste water hose hole	ø45, 3 pcs
Н	Drain hole	ø20, 10 pcs
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)
L	Carrying in or hole for hanging	230 x 60

Installation example				
Dimensions	1	2		
L ₁	500	Open		
L ₂	10	10		
L ₃	100	100		
L ₄	10	Open		
H ₁	1500	Open		
H ₂	No limit	No limit		
Нз	1000	No limit		
H4	No limit	Open		

- (1) The unit must be fixed with anchor bolts.
 (2) Leave a 2m or larger space above the unit.
 (3) The unit name plate is attached on the lower right corner of the front panel.
- (4) The ports for refrigerant pipe and power cable penetrations are covered with half-blanks. Please cut off a half-blank with nippers in using these ports.
- (5) Use a ø88 port for refrigerant pipe connection.(6) Anchor holes marked "L J" (four holes for M10) are for a renewal installation.
- (7) The oil-equalising pipe K should be used when outdoor units are used in combination.



Refresh series 8, 10HP(22.4kW · 28.0kW)

If replacing a used unit with a new one, these units can reuse existing piping.

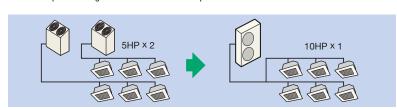
Model No. **Nominal Cooling Capacity**

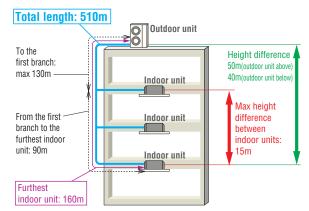
FDCR224KXE6 22.4kW FDCR280KXE6 28.0kW

<Option>

FDCR-KIT-E: Service valve kit

- Applies to a wide range of pipe sizes (R22, R407C, R410A standard size).
- Meets to a short period of renewal installation.
- Savings on replacement expenses such as scrapping waste material or procuring new pipe.
- Possible to replace the existing unit with a new larger capacity unit.
- Possible to replace plural systems with one system. For example:Existing 5HP × 2units can be replaced with a new 10HP × 1unit.







Note: FDUT15KXE6F-E, FDTC15KXZE1 and FDK15KXZE1 can not be connected to the above systems.



Specifications

Item			Model	FDCR224KXE6	FDCR280KXE6	
Nominal horse power			8HP	10HP		
Power source				3 Phase 380	-415V, 50Hz	
Starting current			Α	Ę	5	
Max current			Α	2	0	
Nominal capacity	Cooling		kW	22.4	28.0	
попппат сараспу	Heating		KVV	25.0	31.5	
Floatrical characteristics	Power	Cooling	kW	5.60	8.09	
Electrical characteristics	consumption	Heating	NVV	6.03	8.21	
Exterior dimensions	HxWxD		mm	1675x1080x480		
Net weight			kg	224		
Sound pressure level	Cooling/Heat	ting	dB(A)	58/58	59/60	
Refrigerant	Type / GWP			R410A / 2088		
Charge		kg/TCO2Eq	11.5 / 24.012			
Refrigerant piping size	Defrigerent pining size Liquid line		mm/in)	Ø9.52(³ /8")~	ø15.88(⁵ / ₈ ")	
nemyeram piping size	Gas line		mm(in)	ø19.05(³ / ₄ ")~ø25.4(1")	ø22.22(⁷ /8")~ø28.58(1 ¹ /8")	
Capacity connection			%	50~130		
Number of connectable in	ndoor units			13	16	

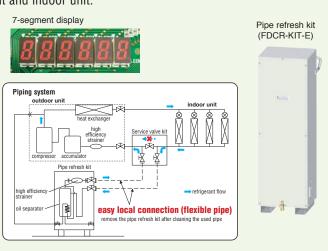
^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

^{3. &#}x27;tonne(s) of CO2 equivalent' means a quantity of greenhouse gases- expressed as the product of the weight of the greenhouse gases in metric tonnes and of their global warming potential.



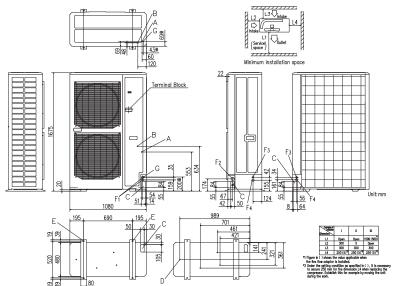
Advanced refresh function

- When the existing unit is operable
 - The existing pipe can be reused by cooling operation only. Pipe refresh kit and Service valve kit are not required.
 - 1.Implement cooling operation of all indoor units for more than 30 minutes.
 - 2.Implement pump-down after cooling operation.
 - 3. Recover refrigerant and remove the existing outdoor unit and indoor unit.
- When the existing unit is not operable The existing pipe can be reused by washing operation after connecting Refresh outdoor units, Pipe refresh kit and Service valve kit. Connecting and removing of Refresh outdoor units and Pipe refresh kit is very easy by use of flexible pipe and flanges.
 - 1.Pipe washing operation is implemented by changing dip switch on the outdoor unit PCB.
 - 2.Completing washing is monitored via 7-segment display on the outdoor unit PCB.
 - 3.As washing operation is about 60 minutes, it can meet to a required short period of renewal installation.



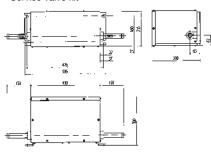
Dimensions

All measurements in mm.



Mark	Content	
Α	Service valve connection of the attached connecting pipe (gas side)	ø19.05 (3/4") (Flare)
В	Service valve connection (liquid side)	ø12.7 (1/2) (Flare)
C	Pipe/cable draw-out hole	4places
D	Drain discharge hole	ø20 x 4places
Е	Anchor bolt hole	M10 × 4places
F1	Cable draw-out hole	ø30
F2	Cable draw-out hole	ø45
F3	Cable draw-out hole	ø22
F4	Cable draw-out hole	ø34
G	Connecting position of the local pipe. (gas side)	ø25.4 (1")(Brazing)

Service valve kit



Notes:

- (1) It must not be surrounded by walls on the four sides.
- (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more the 15mm.
- (3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
- (4) Leave 1m or more space above the unit.
- (5) A wall in front of the blower outlet must not exceed the units height.
- (6) The model name label is attached on the lower right corner of the front.
- (7) Connect the Service valve with local pipe by using the pipe of the attachment.(Gas side only)
- (8) Mark * shows the connecting position of the local pipe.(Gas side only)



Refrigerant piping

Installation of Interconnecting Pipework

KXZ/KX6 equipment is manufactured to the highest standards of quality and reliability. It is imperative that the method of installation and the materials used are also to high standards, to ensure trouble free operation and long term reliability.

The interconnecting pipework must be installed by a competent and trained engineer. Refrigeration quality copper tube must be used, soft copper coils or half-hard straight lengths. The refrigeration quality tube must be soft drawn seamless high grade copper pipe. The copper tube must be selected taking into account the higher operating pressures of R410A refrigerant, and that high pressures will occur throughout the system because of the reverse cycle operation. All pipework material used should be EN12735 European standard.

The supplied branch pipe kits, must be used to make connections to indoor units, and the supplied manifold kits must be used to make connections between outdoor units (where applicable); it is not permitted to use standard fittings such as elbows, tees etc. The branch pipes shall be installed in accordance with the manufacturer's instructions, allowing unrestricted flow of refrigerant, and in accordance with European standard E378.

All brazed joints shall be made with dry nitrogen purge to ensure the prevention of oxidisation to the internal surface of the copper pipes.

The ingress of moisture, dirt and any other contaminants to the interior of the copper pipes, and air conditioning units, must be prevented during the installation procedure.

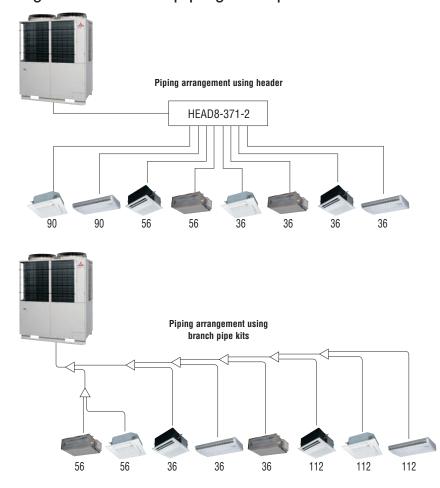
After the installation of pipework, prior to the connection of the outdoor units, and sealing of insulation joints, the pipework must be pressure tested for leakage, using dry nitrogen.

Additional Refrigerant

Only R410A refrigerant shall be used, it must be charged by weight only, using electronic scales. The amount of additional refrigerant must be accurately calculated from the manufacturer's data, based on the length and diameter of each section of the liquid refrigerant pipework of the system.

The products contains fluorinated greenhouse gases covered by Kyoto protocol.

Single outdoor unit piping examples:





Vertically

Main (Outdoor unit side branching pipe - Indoor unit side first branching pipe)

If the longest distance (measured between the outdoor unit and the farthest indoor unit) is 90m or longer (actual length), please change the main pipe size according to the table below.

Outdoor	Main pipe size	(normal)	Pipe size for an actual I	ength of 90m or longer
unit	Gas pipe	Liquid pipe	Gas pipe	Liquid pipe
280	ø22.22 × t 1.0	ø9.52 × t 0.8	ø25.4 (ø22.22) × t 1.0	
335	ø25.4 (ø22.22) × t 1.0		, ,	ø12.7 × t 0.8
400	ø25.4 (ø28.58) × t 1.0		ø28.58 × t 1.0	
450				
475		ø12.7 × t 0.8	-04.0 14.4	
500	ø28.58 × t 1.0	2.2	ø31.8 × t 1.1	
560	D20.00 t 1.0		(ø28.58 × t 1.0)	ø15.88 × t 1.0
615				
670				
735				
800	ø31.8 × t 1.1			
850	(ø34.92 × t 1.2)	ø15.88 × t 1.0		ø19.05 × t 1.0
900	(/			510.00
950				
1000				
1060				
1120			ø38.1 × t 1.35	
1200			(ø34.92 × t 1.2)	
1250			(804.32 × 1 1.2)	
1300	ø38.1 × t 1.35			
1350	(ø34.92 × t 1.2)	ø19.05 × t 1.0		ø22.22 × t 1.0
1425		2.5.55 1.0		
1450				
1500 1560				
1620				
1680				
	L e C1220T-1/2H for ø	10 05 or larger nines	<u> </u>	

ø9.52 3/8" 1/2" 5/8" 3/4" 7/8" ø28.58 1^{1/8}" 11/4" 13/8" 11/2" 2"

ø12.7

ø15.88

ø19.05

ø22.22

ø25.4

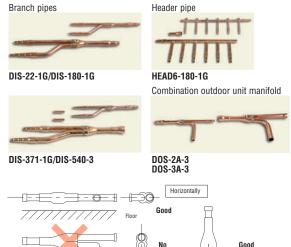
ø31.8

ø34.92

ø38.1

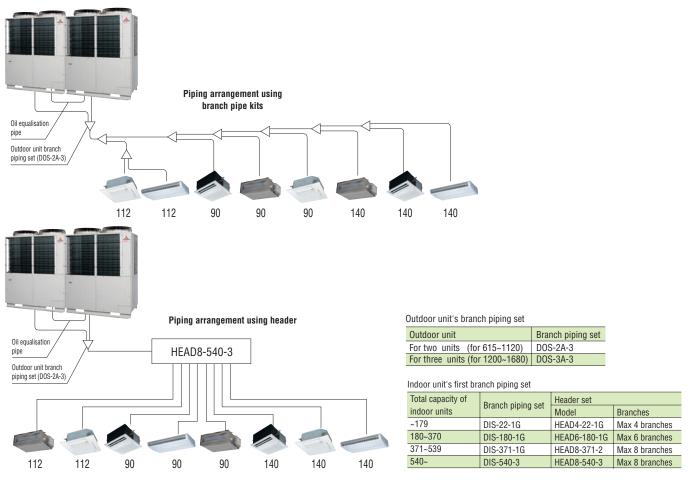
ø44.5

ø50.8



Please use C1220T-1/2H for ø19.05 or larger pipes. Pipe sizes applicable to European installations are shown in parentheses.

Combination outdoor unit piping examples:





Electrical wiring – power supply

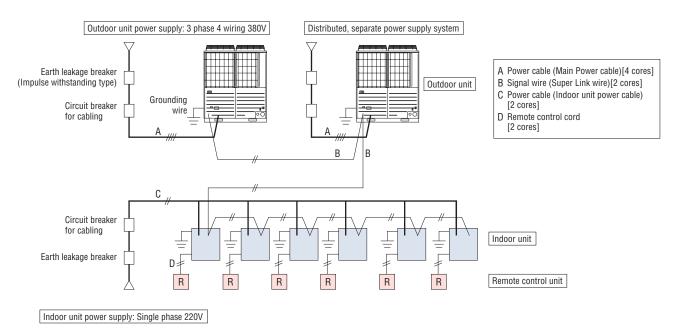
KXZ/KX6 has greatly simplified wiring requirements utilising a 'polarity-free' two wire control loop connecting the indoor units.

Power wiring

Cables can be laid through the front, right, left or bottom of the outdoor unit casing.

Separate power supplies should be used for the outdoor unit (3Phase) and the indoor units (1Phase).

Only control wiring is connected from outdoor to indoor unit.



CAUTION

If the earth leakage breaker is exclusively for ground fault protection, then you will need to install a circuit breaker for wiring work.

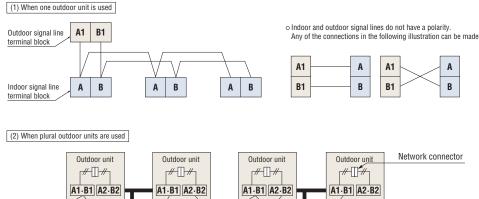


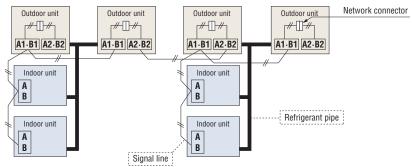
Electrical wiring - control wiring

- The control wiring is 5 Volt DC, non-polarised, two wire connection notated as 'A1' and 'B1'. This 'AB' wiring connects outdoor unit to indoor unit and indoor unit to indoor unit.
- This wiring must be a 2-core shielded cable size 0.75mm² or 1.25mm².

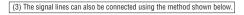
	0.75mm ²	1.25mm ²
~1000m	YES	YES
1000~1500m	YES	NO

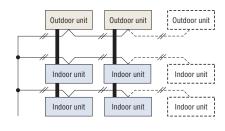
- 3. We recommend both ends of the shield of the cable are connected to ground (earth) at all the indoor units and outdoor units
- When multiple outdoor units are used,
 Connect the signal cable between indoor and outdoor units and the signal cable between outdoor units belonging to the same refrigerant line to A1 and B1.
 Connect the signal line between outdoor units on different refrigerant lines to A2 and B2.
- 5. For current specification of 2-core (AB) wiring, please consult your dealer.

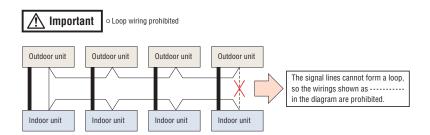




The maximum number of indoor units that can be connected in a system is 128 and it is possible to configure outdoor units and/or indoor units as an outdoor or indoor unit group connected with each other with two wires.



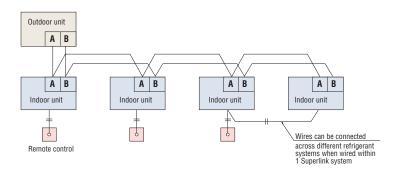




Remote control wiring specifications

For interconnecting wiring between the remote control and indoor units (XY wiring) use 2-core cable size 0.3mm². The maximum length of 2-core cable is 600 metres. Where the 2-core wiring exceeds 100m, use the wire size detailed on the table below.

Length (m)	Wire size
100 to 200	0.5mm² x 2 core
To 300	0.75mm ² x 2 core
To 400	1.25mm² x 2 core
To 600	2.0mm² x 2 core





Indoor units Benefits Summary

When using RC-EX3A (Remote control), functions with symbol \bigcirc are available. However, for RC-E5 (Remote control), functions with $***$ are not available.

TIOW	ever, for RC-E5 (Remote control), functions with $$					
Inverter technology	Inverter control technology functions at high efficiency with smooth operation from high speed to low speed. A smooth sine voltage wave is attained.					
Energy-saving*	Since the capacity is controlled automatically based on the outdoor temperature, energy can be saved without losing comfort.					
Motion sensor *	This sensor detects human activity and shifts the temperature setting according to the amount of activity in the room.					
Home leave operation*	This function ensures that when the room is unoccupied for long periods of time, the unit will maintain a moderate indoor temperature, avoiding extremely hot or cool temperatures.					
Set temperature auto return*	This function allows you to program a preferred set temperature that the unit will return to each time it is operated.					
Automatic operation	This function automatically selects the required heating or cooling function based on the current room conditions.					
Silent operation	This function allows you to program periods where the unit will operate with reduced noise levels, perfect for night time and an uninterrupted sleep.					
Hi power operation st	Use the high power function to quickly reach your optimum temperature level when you first turn on the unit. This function will operate for a maximum of 15 minutes before returning to normal operation.					
Flap control system	This function allows you to set the upper and lower limit positions of the flap at each air outlet individually, providing you with complete control over interior air flow.					
Vertical auto swing	The vertical louvers on your unit will move up and down continuously during operation. This function allows you to set the up/down swing position of the louver to your preferred operation angle.					
Draft prevention setting*	Draft Prevention setting provides a comfortable air flow without any draft feeling. Whether cooling or heating a room, the remote con can be used to instantly suppress any warm or cool drafts. This accurately assists how air flow is directed out of the indoor unit.					
Automatic fan speed	The unit's on-board microcomputer continuously monitors the room's air temperature and adjusts the air flow automatical					
Sleep timer	This function allows you to set a pre-determined amount of time between 30 and 240 minutes that your unit will operate for before switching off.					
Peak-cut timer*	This function lets you to preset the capacity limit during certain periods of the day, minimising energy consumption during peak billing times, thus reducing operation costs.					
Weekly timer	Set your unit to turn on and off automatically on a weekly basis to suit your usual room usage on each day.					
Function Switch*	From the eight available functions on the unit, this function allows you to set two functions to operate automatically.					
Favourite setting st	Operation mode, set temperature, fan speed and air flow direction automatically adjust to the programmed favourite setting.					
Static pressure adjustment	This is operable when connecting duct type indoor units equipped with the external static pressure adjustment function. It will adjust the airflow accordingly based on the connected duct static pressure.					
Select the language st	Set the language to be displayed on the remote control.					
Air filter	The air filter in the unit traps and removes airborne dust particles and other allergens to provide you with a clean air function					
Filter sign	This warning alerts when the filter needs to be cleaned.					
Outside air intake	This function provides clean fresh air into the room through the external air intake, avoiding the constant recycling of internal					
Self diagnostics	The internal microcomputer automatically runs a diagnostic of the system in the event of a malfunction. This enables your authorised dealer to isolate and repair any issues.					
Built in drain pump	The built-in drain pump, allows greater flexibility with installation, offering a great solution for applications with limited space					
Improved serviceability	The fan unit (comprised of impeller and motor) is easily accessible from either the side or bottom of the unit and can be slid out for easy maintenance.					
	Inverter technology Energy-saving* Motion sensor* Home leave operation* Set temperature auto return* Automatic operation Silent operation Hi power operation* Flap control system Vertical auto swing Draft prevention setting* Automatic fan speed Sleep timer Peak-cut timer* Weekly timer Function Switch* Favourite setting* Static pressure adjustment Select the language* Air filter Filter sign Outside air intake Self diagnostics Built in drain pump					



	FDT	FDTC	FDTW	FDTS	FDTQ	FDU	FDUM	FDUT	FDUH	FDK	FDE	FDFW	FDFL	FDFU	FDU-F
4															
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	Option	Option	Option	Option		Option	Option	(71only) Option		Option	Option				Option
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	•	•	•	•	•	•		•	•		•	•	•	•	•
						•	•	(71only)							•
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	procure locally	Option	Option	Option	•	•	•	•	•	procure locally
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air.	•	Option	•	•	•	•	•	•	•						•
	•	•	•	•	•			•	•		•		•		•
	•	•	•	•	•	*1	•	•	Option						*2
						•	•								



INVERTER

Ceiling Cassette -4way-FDT

Model No.

FDT28KXZE1 FDT36KXZE1 FDT45KXZE1 FDT56KXZE1 FDT71KXZE1 FDT90KXZE1 FDT112KXZE1 FDT140KXZE1 FDT160KXZE1



Remote control (option)

Wired







RCH-E3

RC-EX3A

X3A RC-E5

Wireless





(Option)

RCN-T-5AW-E2

Draft Prevention Panel

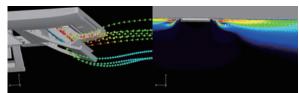
Draft Prevention Panel prevents cold / hot draft being blown directly on the user.

It is possible to set Draft Prevention Panel for each air outlet.

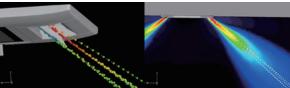


User can position panels by using the remote controller only (RC-EX3A, RCN-T-5AW-E2) when Draft Prevention Panel is available.

Advanced airflow control technology cultivated through aircraft development.



Draft Prevention Panel working



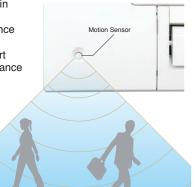
Draft Prevention Panel placed at off position

Motion Sensor (Option)

Motion sensor is equipped in the corner of the panel and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



LB-T-5W-E



Improve the aerodynamic performance of the unit

New designed component has better aerodynamic perfromance and achieve lower noise.

New design turbo fan



Fan guard (standard equipment)





Panel select pattern (Option)

8 patterns of panel are avilable.

Standard Panel
① T-PSA-5AW-E

Draft Prevention Panel
② T-PSAE-5AW-E

Corner panel with motion sensor
③ LB-T-5W-E

⑤

Corner panel with wireless receiver
④ RCN-T-5AW-E2

Motion Sensor

- Wireless receiver
 - *Wireless receiver and Motion sensor can be installed to the position as shown

Installation position of Wireless kit and Motion sensor kit

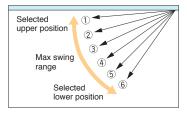
- ① Standard Panel only
- ①+③ Standard Panel with corner panel with motion sensor
- 1)+4 Standard Panel with corner panel with wireless receiver
- ①+⑤ Standard Panel with corner panel with motion sensor & corner panel with wireless receiver
- 2 Draft Prevention Panel only
- 2+3 Draft Prevention Panel with corner panel with motion sensor
- 2)+4) Draft Prevention Panel with corner panel with wireless receiver
- ②+⑤ Draft Prevention Panel with corner panel with motion sensor & corner panel with wireless receiver

Individual flap control system

According to room conditions, four directions of air flow can be controlled individually by utilizing the flap control system. Individual flap control is available even after installation.

Flap can swing within an upper and lower flap range position within can be selected with a wired remote control.

*The wireless remote control is not applicable to the Individual flap control system.



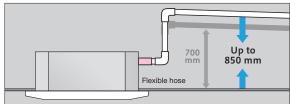






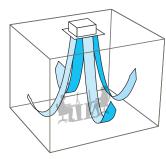
850mm Drain Pump

Drain can be discharged upwards by 850mm from the ceiling surface. It allows a piping layout with a high degree of freedom. Depending on the installation location and 185mm flexible hose as a standard equipment supports easy workability.



Suitable for High ceilings

The Powerful blowout of ultra high tap carry comfortable air flow to foot even in high ceiling. It is ideal for high ceiling offices and stores, etc., with a wide, uniform air flow throughout the room.

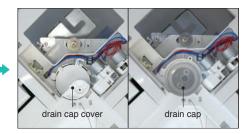


Easy check of drain pan

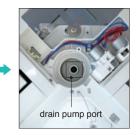
Easy inspection of the condition of the drain pan is possible by removing corner lid only.



Remove corner lid.



Remove drain cap cover and check the condition. It is necessary to clean-up, firstly remove the rubber stopper to drain water out and secondly remove the drain cap.



Clean up the area around the drain pump port.





Specifications

•									
Item Model F		FDT28KXZE1	FDT36KXZE1	FDT45KXZE1	FDT56KXZE1	FDT71KXZE1			
Nominal cooling capacity kW			2.8	3.6	4.5	5.6	7.1		
Nominal heating capa	heating capacity kW 3.2 4.0 5.0					6.3	8.0		
Power source			1 Phase 220-240V, 50Hz						
Power Cooling				0.04-0.04	0.07-0.07 0.08-0.08				
consumption	Heating	kW		0.04-0.04		0.07-0.07 0.08-0.08			
Sound power level		dB(A)	4	9	50	55 62			
Sound pressure level	pressure level dB(A) P-Hi:38 Hi:33 Me:30 Lo:28 P-Hi:38 Hi:33 Me:31 Lo:29				P-Hi:38 Hi:33 Me:31 Lo:29	P-Hi:44 Hi:33 Me:31 Lo:29 P-Hi:47 Hi:35 Me:32 Lo			
Exterior dimensions H x W x D		mm	Unit:236x840x840 Panel:35x950x950						
Net weight		kg		Unit:20 Standard Panel:5	Unit:21.5 Sta	Unit:21.5 Standard Panel:5			
Air flow		m³/min	P-Hi:20 Hi:14 Me:12 Lo:10	P-Hi:20 Hi:14 Me:12 Lo:10	P-Hi:26 Hi:16 Me:13 Lo:11	P-Hi:28 Hi:17 Me:14 Lo:12			
Outside air intake			Possible						
Panel			T-PSA-5AW-E, T-PSAE-5AW-E						
Air filter, Q'ty			Pocket Plastic net x1 (Washable)						
Remote control(option	on)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-T-5AW-E2						
Installation data Refrigerant piping size	mm(in)				Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")		

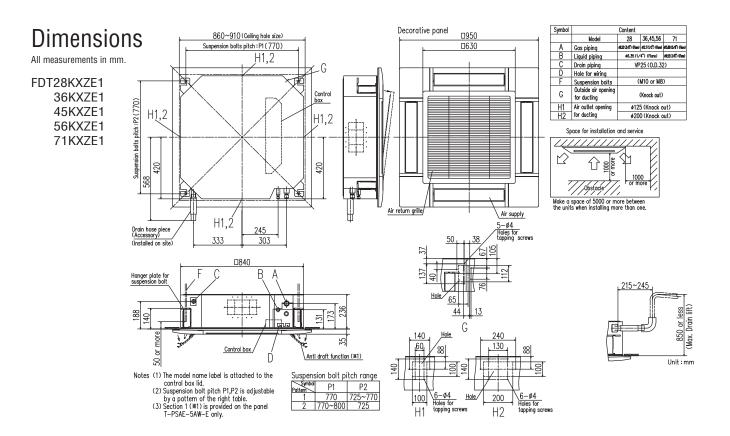
Item IV		Model	FDT90KXZE1	FDT112KXZE1	FDT140KXZE1	FDT160KXZE1					
Nominal cooling capacity kW			9.0	11.2 14.0		16.0					
Nominal heating capa	acity	kW	10.0	12.5	18.0						
Power source			1 Phase 220-240V, 50Hz								
Power	Power Cooling		0.13-0.13 0.14-0.14								
consumption	Heating	kW	0.13-0.13	0.13 0.14-0.14							
Sound power level		dB(A)	65	66							
Sound pressure leve	I	dB(A)	P-Hi:49 Hi:38 Me:36 Lo:31	P-Hi:49 Hi:39 Me:37 Lo:31	P-Hi:49 Hi:42 Me:39 Lo:32	P-Hi:49 Hi:42 Me:39 Lo:33					
Exterior dimensions H x W x D		mm	Unit:298x840x840 Panel:35x950x950								
Net weight		kg	Unit:25 Standard Panel:5								
Air flow		m³/min	P-Hi:37 Hi:25 Me:22 Lo:15	P-Hi:38 Hi:26 Me:23 Lo:17	P-Hi:38 Hi:28 Me:25 Lo:18	P-Hi:38 Hi:29 Me:26 Lo:19					
Outside air intake	Outside air intake Possible										
Panel			T-PSA-5AW-E, T-PSAE-5AW-E								
Air filter, Q'ty			Pocket Plastic net x1 (Washable)								
Remote control(option	on)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-T-5AW-E2								
Installation data Refrigerant piping siz	e	mm(in)	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")								

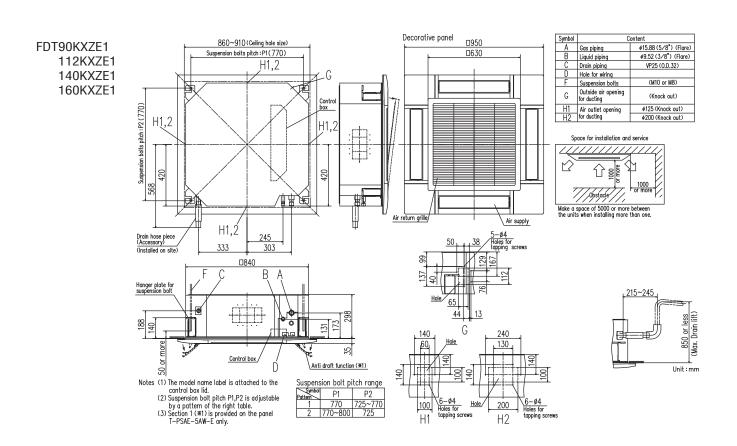
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.













Ceiling Cassette -4way Compact

FDTC

Model No. FDTC15KXZE1

FDTC22KXZE1

FDTC28KXZE1 FDTC36KXZE1 FDTC45KXZE1 FDTC56KXZE1





Draft Prevention Panel (option)

Remote control (option)

Wired





RC-EX3A RC-E5 RCH-E3



RCN-TC-5AW-E2

European design & Flat panel



Compact Design

 $\square 700_{mm} \rightarrow \square 620_{mm}$

It's only 14kg

Height of thin panel and main body is only 248 mm allowing it to be a very easy installation.

Integrated ceiling system design 600x600



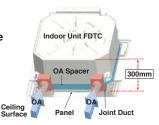
A grille designed with a unique structure and a clean white panel that blends with the room. This design was invented by zweigrad GmbH & Co. KG in Germany.

Taking OA (Outside Air) into inside

Fresh air can be taken in without optional parts. When the fresh air is insufficient, optional parts can be used.

OA Spacer TC-OAS-E2(option) Joint Duct TC-OAD-E(option)

(Option)



Draft Prevention Panel

Draft Prevention Panel prevents cold/hot draft being blown directly on the user.



User can position panels by using the remote controller only (RC-EX3A, RCN-TC-5AW-E2) when Draft Prevention Panel is available.

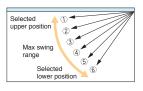
Individual flap control system

According to room temperature conditions, four directions of air flow can be controlled individually by following Flap control system.



The flap can swing within the range of upper and lower flap position selected with wired remote control.

*The wireless remote control is not applicable to the Individual flap control system.



Motion Sensor (Option)

Motion sensor is equipped in the corner of the panel and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.

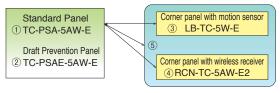


LB-TC-5W-E

Panel select pattern

(Option)

8 patterns of panel are available. Please refer to P69.



850mm Drain Pump

Drain can be discharged upward by 850 mm from the ceiling surface close to the indoor unit. It allows a piping layout with a high degree of freedom depending on the installation location.



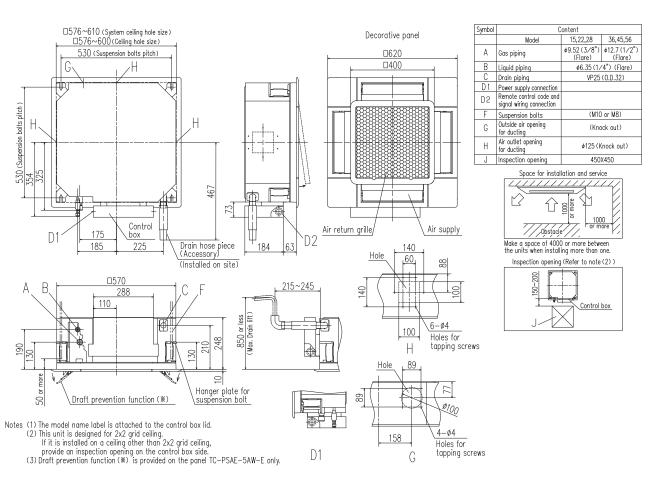
Specifications

Item Mo	odel	FDTC15KXZE1	FDTC22KXZE1	FDTC28KXZE1	FDTC36KXZE1	FDTC45KXZE1	FDTC56KXZE1	
Nominal cooling capacity	kW	1.5	2.2	2.2 2.8		4.5	5.6	
Nominal heating capacity	kW	1.7	2.5	3.2	4.0	5.0	6.3	
Power source				1 Phase 220)-240V, 50Hz			
Power Cooling	kW		0.03-0.03		0.04-0.04	0.05-0.05	0.06-0.06	
consumption Heating	KVV		0.03-0.03		0.04-0.04	0.05-0.05	0.06-0.06	
Sound power level d	dB(A)	Cooling:47 Heating:46	4	9	Cooling:54 Heating:53	Cooling:58 Heating:57	60	
Sound pressure Cooling	4D\V/	P-Hi:33 Hi:30 Me:28 Lo:25	P-Hi:35 Hi:32	Me:29 Lo:25	P-Hi:39 Hi:36 Me:31 Lo:26	P-Hi:43 Hi:39 Me:36 Lo:28	P-Hi:47 Hi:43 Me:39 Lo:31	
level Heating	ub(A)	P-Hi:33 Hi:30 Me:26 Lo:22	P-Hi:35 Hi:32	Me:29 Lo:25	P-Hi:39 Hi:36 Me:31 Lo:26	P-Hi:43 Hi:39 Me:36 Lo:28	P-Hi:47 Hi:43 Me:39 Lo:31	
Exterior dimensions H x W x D	mm	Unit:248x570x570 Panel:10x620x620						
Net weight	kg	Unit:12.5 Standard Panel:2.5	Unit:13 Stand	lard Panel:2.5		Unit:14 Standard Panel:2.5		
Air flow Cooling	m³/min	P-Hi:8 Hi:7 Me:6 Lo:5	P-Hi:9 Hi:8	Me:7 Lo:6	P-Hi:10 Hi:9 Me:8 Lo:6	P-Hi:12 Hi:10 Me:9 Lo:7	P-Hi:14 Hi:12 Me:10 Lo:8	
Heating	119/111111	P-Hi:8 Hi:7 Me:6 Lo:5	P-Hi:9 Hi:8	Me:7 Lo:6	P-Hi:10 Hi:9 Me:8 Lo:6	P-Hi:12 Hi:10 Me:9 Lo:7	P-Hi:14 Hi:12 Me:10 Lo:8	
Outside air intake				Pos	sible			
Panel			TC-PSA-5AW-E, TC-PSAE-5AW-E					
Air filter, Q'ty		Pocket Plastic net x1 (Washable)						
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-TC-5AW-E2						
Installation data Refrigerant piping size	nm(in)		Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")			Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		

^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

Dimensions

All measurements in mm.





Ceiling Cassette -2way-**FDTW**

Model No.

FDTW28KXE6F FDTW45KXE6F FDTW56KXE6F FDTW71KXE6F FDTW90KXE6F FDTW112KXE6F FDTW140KXE6F

Remote control (option) Wired FDTW28~71 RC-EX3A RC-E5 RCH-E3 Wireless **RCN-TW-E2** FDTW90~140

Individual flap control system

According to room temperature conditions, four directions air flow can be controlled individually by flap control system. Due to optimization of outlet design of air flow our new advanced technology, sufficient air flow is secured and long reach of air flow is achieved.



The flap can swing within the range of upper and lower flap position selected with wired remote control.

*The wireless remote control is not applicable to the individual flap control system.

Selected upper position Max swing range Selected lower position

750mm Drain Pump

Drain can be discharged upward by 750mm from the ceiling surface close to the indoor unit.

It allows a piping layout with a high degree of freedom depending on the installation location.

Installation workability

Drainage spout

Drainage flow test can be done easily by use of this drainage spout.



Transparent access hole to drain pan

Condition of the bottom of a drain pan can be checked through this transparent access hole without removing drain pan.





Motion Sensor

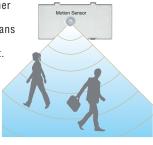


(Option)

Motion sensor is equipped in the corner of the panel and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.







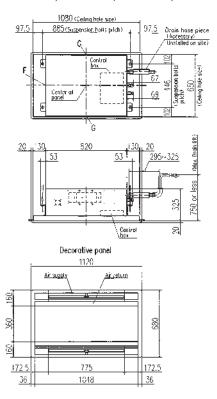
Item Model	FDTW28KXE6F	FDTW45KXE6F	FDTW56KXE6F	FDTW71KXE6F	FDTW90KXE6F	FDTW112KXE6F	FDTW140KXE6F
Nominal cooling capacity kW	2.8	4.5	5.6	7.1	9.0	11.2	14.0
Nominal heating capacity kW	3.2	5.0	6.3	8.0	10.0	12.5	16.0
Power source				1 Phase 220-240V, 50H	Z		
Power Cooling kW	0.09-0.09	0.10	-0.10	0.14-0.14		0.19-0.19	
consumption Heating KVV	0.09-0.09	0.10	-0.10	0.14-0.14		0.19-0.19	
Sound power level dB(A)		5	8	65	_	_	
Sound pressure level dB(A)		P-Hi:42 Hi:38	Me:34 Lo:31		P	-Hi:48 Hi:45 Me:41 Lo:3	37
Exterior dimensions H x W x D		Unit:325x820x620	Panel:20x1120x680	Unit:325	x1535x620 Panel:20x1	835x680	
Net weight kg	Unit:20 Panel:8.5	Unit:21	Panel:8.5	Unit:23 Panel:8.5		Unit:35 Panel:13	
Air flow m³/mir	1	P-Hi:14.5 Hi:	12 Me:10 Lo:9		P	-Hi:31 Hi:27 Me:23 Lo:2	20
Outside air intake				Possible			
Panel		TW-PSA	N-26W-E		TW-PSA-46W-E		
Air filter, Q'ty		Pocket Plastic n	et x2 (Washable)	Pock	ket Plastic net x3 (Wash	able)	
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-TW-E2					
Installation data Refrigerant piping size	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")		6.35(1/4") 12.7(1/2")		Liquid line:ø Gas line:ø1		

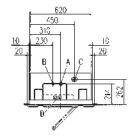
^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

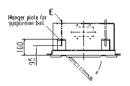


All measurements in mm.

FDTW28KXE6F, 45KXE6F, 56KXE6F, 71KXE6F

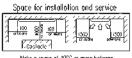






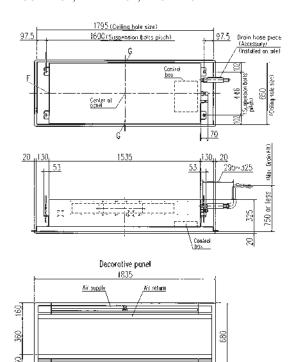
Symbo	Content						
	Model	22	45,55	71			
A	баз ріріну	4952 (278 Filling)	rzziliz/10lae	4 586 (5/8) (Flore)			
В	Equid piping	46.35 (1/4	(Flare)	455 (3-47) Share			
C	Drain piping	l	VP25 (O.D. 32)				
D	Hole let wiring	i					
Ε	Suspension tights	i	UMNGO				
F	Suiside on opening for ducting	i	(Knoek aui)				
6	Air outlet opening for ducting		(Knock aut)				

Kales (I) The model name label is all ached on the lid of the control bax.



Make a space of 4003 or more between the units when installing mare than one.

FDTW90KXE6F, 112KXE6F, 140KXE6F



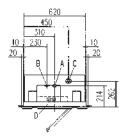
1490

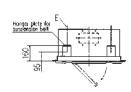
1763

36

172.5

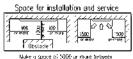
36





Symbol		Content				
A	Gus giping	¢15.68 (3/8°) (Flare)				
в	Liquid piping	#9,52 (3/8") (Hore)				
C	Drain piping	VP25 (O.D. 32)				
D	Hote for wiring					
ŧ	Suspension Bolls	(200)				
f	Outside oir opening	(Knock and)				
ŀ	for durning	(Antyck (DC)				
Ĝ	An outlet opening	Alternatives and				
	for ducting	(knock out)				

Notes (1) The model name lobel is attached on the lid of the control bax.



Nake a space of 5000 or more between the units when installing more than one.





Remote control (option)







RC-EX3A RC-E5 RCH-E3



Wireless

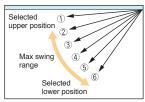
RCN-TS-E2

Individual flap control system

Two directions of air flow can be controlled individually by flap control system.



The flap can swing within the range of upper and lower flap position selected with wired remote control.



*The wireless remote control is not applicable to the individual flap control system.

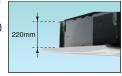
Wireless remote control

For wireless remote control simply attach an additional panel with infrared receiver on the right side of the main decorative panel.



Compact design

Indoor unit size (W:1,150 x D:565) brings easy installation for 1,200 x 600 ceiling and Panel size (1,250 x 650) is suitable for 1,200 x 600 ceiling. Height is the industry's lowest height level 220mm and weight is 27/28kg



Motion Sensor NEW



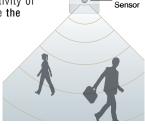
(Option)

Motion

Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.







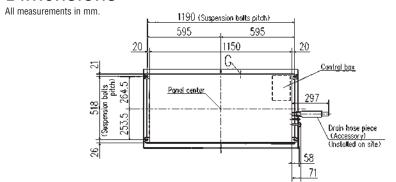
600mm Drain Pump

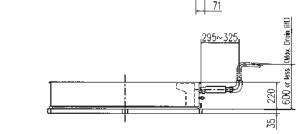
Drain can be discharged upward by 600mm from the ceiling surface close to the indoor unit. It allows a piping layout with a high degree of freedom depending on the installation location.

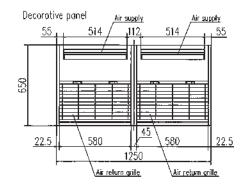
Item Model	FDTS45KXE6F	FDTS71KXE6F					
Nominal cooling capacity kW	4.5	7.1					
Nominal heating capacity kW	5.0	8.0					
Power source	1 Phase 220	-240V, 50Hz					
Power Cooling kW	0.04-0.04	0.09-0.09					
consumption Heating KW	0.04-0.04	0.09-0.09					
Sound power level dB(A)	60	61					
Sound pressure level dB(A)	P-Hi:42 Hi:40 Me:38 Lo:35	P-Hi:49 Hi:46 Me:41 Lo:36					
Exterior dimensions H x W x D mm	Unit:220x1150x565	Panel:35x1250x650					
Net weight kg	Unit:27 Panel:5	Unit:28 Panel:5					
Air flow m³/min	P-Hi:13 Hi:12 Me:11 Lo:9.5	P-Hi:17 Hi:15 Me:12 Lo:9.5					
Outside air intake	Poss	sible					
Panel	TS-PSA-3AW-E						
Air filter, Q'ty	Pocket Plastic net x2 (Washable)						
Remote control(option)	wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-TS-E2						
Installation data Refrigerant piping size	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")	Liquid line:ø9.52(3/8°) Gas line:ø15.88(5/8°)					

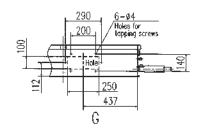
- 1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.
- 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions

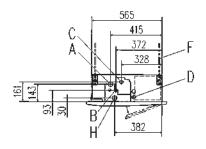


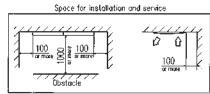












Make a space of 4000 or more between the units when installing more than one.

Symbol		Content					
	Model	45	71				
Α	Gas piping	∮12.7 (1/2") (Flare)	ø15.88 (5/8") (Flare)				
В	Liquid piping	♦ 6.35 (1/4") (Flare)	49.52 (3/8") (Flare)				
C	Drain piping	VP25 (0.0.32)					
D	Hole for wiring						
F	Suspension bolts	(M10)					
6	Outside air opening for ducting	(Knock out)					
н	Drain piping (Gravity drainage)	VP25 (I.D.25 , 0.D.32)					



Ceiling Cassette -1way Compact-

FDTQ

Model No. FDTQ22KXE6F FDTQ28KXE6F

FDTQ36KXE6F





RC-EX3A RC-E5 RCH-E3



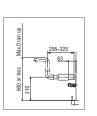
RCN-KIT4-E2

Compact design

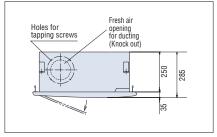
• Comfortable effective cooling for small rooms, with low fan speed air flow at just 5.4m³/min.



Optional wide panel shown for solid ceiling



Condensate drain pump included as standard



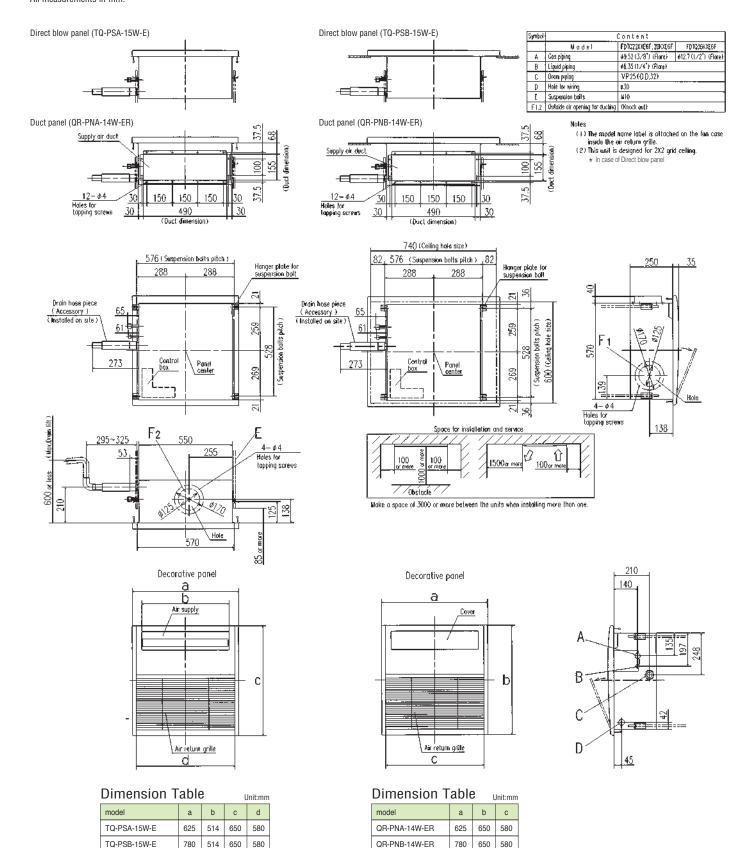
Ultra slim design at just 250mm above the ceiling

Item N	lodel	FDTQ22KXE6F			FDTQ28KXE6F			FDTQ36KXE6F					
Panel Name		Direct blo	Direct blow panel Duct panel			Direct blow panel Duct panel			Direct bl	ow panel	Duct	panel	
Panel mode (Option)		TQ-PSA-15W-E	TQ-PSB-15W-E	QR-PNA-14W-ER	QR-PNB-14W-ER	TQ-PSA-15W-E	TQ-PSB-15W-E	QR-PNA-14W-ER	QR-PNB-14W-ER	TQ-PSA-15W-E	TQ-PSB-15W-E	QR-PNA-14W-ER	QR-PNB-14W-ER
Nominal cooling capacity	kW		2	.2			2	.8			3	.6	
Nominal heating capacity	kW		2	.5			3	.2			4	.0	
Power source							1 Phase 220	-240V, 50Hz					
Power Cooling	kW		0.05-0.07				0.05	-0.07			0.05	-0.07	
consumption Heating	KVV	0.05-0.07				0.05	-0.07		0.05-0.07				
Sound power level	dB(A)	60											
Sound pressure level	dB(A)		P-Hi:45Hi:41	Me:38 Lo:33		P-Hi:45 Hi:41 Me:38 Lo:33		P-Hi:45 Hi:41 Me:38 Lo:33					
Exterior dimensions Unit	mm		250x57	70x570		250x570x570			250x570x570				
H x W x D Panel	mm	35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650
Net weight	kg	Unit:23 Panel:2.5	Unit:23 Panel:3	Unit:23 Panel:2.5	Unit:23 Panel:3	Unit:23 Panel:2.5	Unit:23 Panel:3	Unit:23 Panel:2.5	Unit:23 Panel:3	Unit:23 Panel:2.5	Unit:23 Panel:3	Unit:23 Panel:2.5	Unit:23 Panel:3
Air flow	m³/min		P-Hi:8 Hi:7	' Me:6 Lo:5			P-Hi:8 Hi:7	Me:6 Lo:5			P-Hi:8 Hi:7	' Me:6 Lo:5	
Outside air intake			Possible										
Air filter, Q'ty			Pocket Plastic net x1 (Washable)										
Remote control(option)			wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2										
Installation data Refrigerant piping size	mm(in)					:ø6.35(1/4") :ø9.52(3/8")						:ø6.35(1/4") :ø12.7(1/2")	

^{1.} The data are based on the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.



All measurements in mm.





Duct Connected -High Static Pressure-FDU

Model No.

FDU45KXE6F FDU56KXE6F FDU71KXE6F FDU90KXE6F FDU112KXE6F FDU140KXE6F FDU160KXE6F





Remote control (option)

Wired



RC-EX3A RC-E5 RCH-E3

Wireless



RCN-KIT4-E2

Model No.

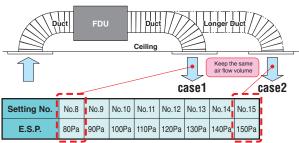
FDU224KXZE1 FDU280KXZE1

External Static Pressure(E.S.P) control

The External Static Pressure (E.S.P.) can be manually set on the wired remote controller. Indoor unit will control the fan speed to keep rated air flow volume at each fan speed setting. You can set required E.S.P. by wired remote controller, calculated with the set air flow rate and the pressure loss of the duct.



External Static Pressure (E.S.P.) can be set by E.S.P. button.

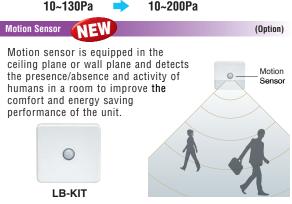


*Range of 80~150 Pa is set at ex-factory default.

Range of 10~200 Pa is available by setting SW8-4 switch on at site.

<Expansion of external static pressure range>

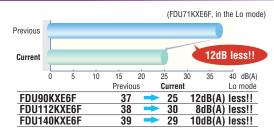
Previous **Current**10~130Pa → 10~200Pa



Thin design



Reduction of sound pressure level



Transparent inspection window

Dirt condition of the bottom of a drain pan can be checked through this transparent inspection window without removing drain pan. (Please refer to P74)

Improvement of the serviceability

Fan unit (impeller and motor) can be pulled out from the right side of the unit. Maintenance can be available from the right side or the bottom side. (Common for FDIIM22~160KXF6F

(Common for FDUM22~160KXE6F & FDU45~160KXE6F)





Item N	/lodel	FDU45KXE6F	FDU56KXE6F	FDU71KXE6F	FDU90KXE6F	FDU112KXE6F	FDU140KXE6F	FDU160KXE6F
Nominal cooling capacity	kW	4.5	5.6	7.1	9.0	11.2	14.0	16.0
Nominal heating capacity	kW	5.0	6.3	8.0	10.0	12.5	16.0	18.0
Power source					1 Phase 220-240V, 50H	Z		
Power Cooling	kW	0.10-	0.10	0.24	-0.25	0.31-0.32	0.35-0.36	0.42-0.43
consumption Heating	KVV	0.10-	0.10	0.24	-0.25	0.31-0.32	0.35-0.36	0.42-0.43
Sound power level	dB(A)	6	0	6	35		_	
Sound pressure level	dB(A)	P-Hi:37 Hi:32 Me:29 Lo:26		P-Hi:38 Hi:33	3 Me:29 Lo:25	P-Hi:44 Hi:38 Me:36 Lo:30	P-Hi:45 Hi:40 Me:34 Lo:29	P-Hi:47 Hi:40 Me:35 Lo:30
Exterior dimensions H x W x D	mm	280x750x635		280x950x635		280x1370x740		
Net weight	kg	2	9	34		54		
Air flow	m³/min	P-Hi:13 Hi:1	0 Me:9 Lo:8	P-Hi:24 Hi:19	Me:15 Lo:10	P-Hi:36 Hi:28 Me:25 Lo:19	P-Hi:39 Hi:32 Me:26 Lo:20	P-Hi:48 Hi:35 Me:28 Lo:22
Maximum external static pressure	Pa				200			
Outside air intake			Possible					
Air filter		Procure locally						
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2						
Installation data Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2") Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")						

^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. External static pressure of

indoor unit is 60Pa.

2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

Item Model	FDU224KXZE1	FDU280KXZE1				
Nominal cooling capacity kW	22.4	28.0				
Nominal heating capacity kW	25.0	31.5				
Power source	1 Phase 220	-240V, 50Hz				
Power Cooling LAW	1.16-1.20	1.16-1.20				
consumption Heating kW	1.16-1.20	1.16-1.20				
Sound pressure level dB(A)	P-Hi:52 Hi:50 Me:47 Lo:45					
Exterior dimensions H x W x D	379x1600x893					
Net weight kg	8	9				
Air flow m³/min	P-Hi:80 Hi:72	Me:64 Lo:56				
Maximum external static pressure Pa	20	00				
Outside air intake	Possible(on	return duct)				
Air filter	Procure locally					
Remote control(option)	wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2					
Installation data Refrigerant piping size mm(in)	Liquid line:ø9.52(3/8") Gas line:ø19.05(3/4")	Liquid line:ø9.52(3/8°) Gas line:ø22.22(7/8°)				

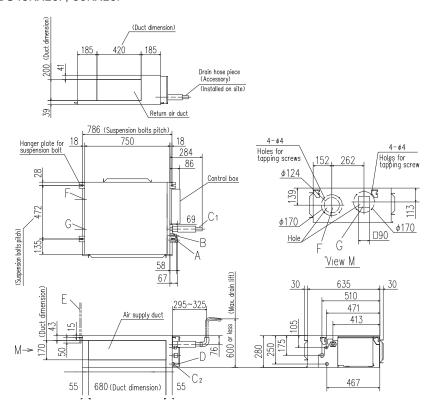
The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. External static pressure of indoor unit is 72Pa.

2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.



All measurements in mm.

FDU45KXE6F, 56KXE6F



Symbol		Content
A	Gas piping	ø12.7 (1/2") (Flare)
В	Liquid piping	ø6.35 (1∕4") (Flare)
C1	Drain piping	VP25 (0.D.32)
C2	Drain piping (Gravity drainage)	VP20
D	Hole for wiring	
E	Suspension bolts	M10
F	Outside air opening for ducting	(Knock out)
G	Air outlet opening for ducting	(Knock out)
Н	Inspection opening	(450X450)

Space for installation and service
Select either of two cases to keep space for installation and services.

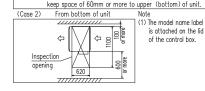
(Case 1) From side of unit

Note (a) There must not be obstacle to draw out fan unit. For fan unit maintenance, refer to the service manual.

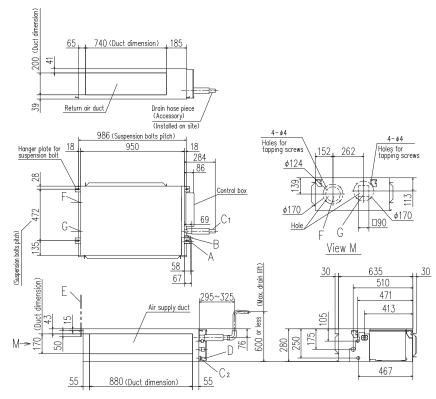
(b) Install refrigerant pipes, drain pipe, and wiring so as not to cross 8828 marked area.

(c) The case that pipes are installed to upper (bottom) of fan unit, keep space of 60mm or more to upper (bottom) of unit.

(Case 2) From bottom of unit Note



FDU71KXE6F, 90KXE6F

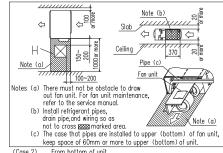


Symbol		Content
A	Gas piping	ø15.88 (5/8") (Flare)
В	Liquid piping	ø9.52 (3∕8") (Flare)
C1	Drain piping	VP25 (0.D.32)
C2	Drain piping (Gravity drainage)	VP20
D	Hole for wiring	
E	Suspension bolts	M10
F	Outside air opening for ducting	(Knock out)
G	Air outlet opening for ducting	(Knock out)
Н	Inspection opening	(450X450)

Space for installation and service

Select either of two cases to keep space for installation and services.

(Case 1) From side of unit



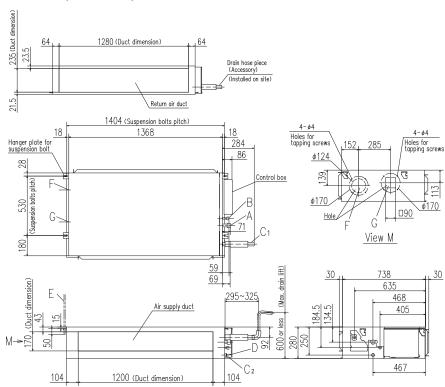
(Case 2) From bottom of unit

Note (1) The model name label is attached on the lid of the control box.

Inspection opening 620



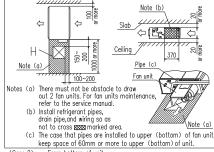
FDU112KXE6F, 140KXE6F, 160KXE6F

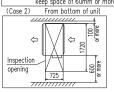


Symbol	Con	tent
Α	Gas piping	ø15.88 (5/8") (Flare)
В	Liquid piping	φ9.52 (3/8") (Flare)
C1	Drain piping	VP25 (0.D.32)
C2	Drain piping (Gravity drainage)	VP20
D	Hole for wiring	
E	Suspension bolts	M10
F	Outside air opening for ducting	(Knock out)
G	Air outlet opening for ducting	(Knock out)
Н	Inspection opening	(450X450)

Space for installation and service

Select either of two cases to keep space for installation and services.
(Case 1) From side of unit

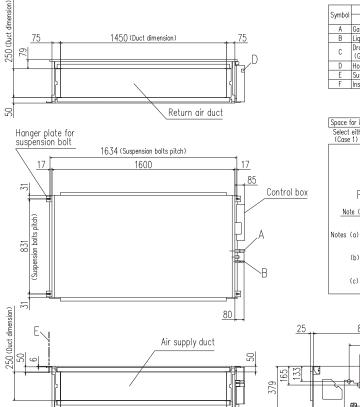




The model name label is attached on the lid of the control box.

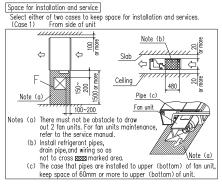
FDU224KXZE1, 280KXZE1

75



1450 (Duct dimension)

Symbol		Content						
	MODEL	224	280					
Α	Gas piping		\$22.22 (7/8") (Brazing)					
В	Liquid piping	ø9.52 (3/8	') (Brazing)					
С	Drain piping (Gravity drainage)	VP25 (0.	D.32)					
D	Hole for wiring							
Е	Suspension bolts	M10						
F	Inspection hole	(450X4	50)					



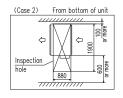
349

579

С

75

486



Notes (1) The model name label is attached on the lid of the control box.



Duct Connected -Low/Middle Static Pressure-**FDUM**

Model No.

FDUM22KXE6F FDUM71KXE6F FDUM28KXE6F FDUM90KXE6F FDUM36KXE6F FDUM112KXE6F FDUM45KXE6F FDUM140KXE6F FDUM56KXE6F FDUM160KXE6F

Filter kit (option)

UM-FL1EF : for 22~56 UM-FL2EF: for 71, 90 UM-FL3EF: for 112, 140, 160



*Filter pressure loss:5pa

Remote control (option)







RC-EX3A

RC-E5

RCH-E3



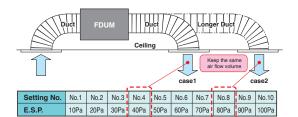




RCN-KIT4-E2

Automatic external static pressure (E.S.P.) control

Duct design was simplified. Using DC motor, the most optimum air flow volume can be achieved by this automatic control. Indoor unit will recognize external static pressure by itself automatically and keep rated air flow volume.



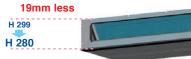


External static pressure (E.S.P.) can be set by E.S.P. button.

Thin design

The height of all FDUM models is only 280mm.



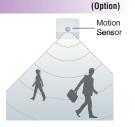


FDUM22~90KXE6F

Motion Sensor

Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.





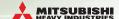
Transparent inspection window

Dirt condition of the bottom of a drain pan can be checked through this transparent inspection window without removing drain pan. (Please refer to P74)

•											
Item Mod	del FD	UM22KXE6F	FDUM28KXE6F	FDUM36KXE6F	FDUM45KXE6F	FDUM56KXE6F	FDUM71KXE6F	FDUM90KXE6F	FDUM112KXE6F	FDUM140KXE6F	FDUM160KXE6F
Nominal cooling capacity k	:W	2.2	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0	16.0
Nominal heating capacity k'	:W	2.5	3.2	4.0	5.0	6.3	8.0	10.0	12.5	16.0	18.0
Power source						1 Phase 220	-240V, 50Hz				
Power Cooling	w —			0.10-0.10			0.20-	-0.20	0.29-0.29	0.33-0.33	0.45-0.45
consumption Heating K	.vv			0.10-0.10			0.20-	-0.20	0.29-0.29	0.33-0.33	0.45-0.45
Sound power level dB	B(A)			60			6	55		_	
Sound pressure level dB	B(A)		P-Hi:	37 Hi:32 Me:29 I	Lo:26		P-Hi:38 Hi:33	Me:29 Lo:25	P-Hi:44 Hi:38 Me:36 Lo:30 P-Hi:45 Hi:40 Me:34 Lo:29 P-Hi:47 Hi:40 Me:35 Lo:30		
Exterior dimensions H x W x D	nm	280 x 750 x 635				280 x 950 x 635		280 x 1370 x 740)	
Net weight k	(g			29			34 54				
Air flow m³/	/min		P-H	i:13 Hi:10 Me:9 I	Lo:8		P-Hi:24 Hi:19 Me:15 Lo:10			P-Hi:48 Hi:35 Me:28 Lo:22	
Maximum external static pressure	Pa					10	00				
Outside air intake						Pos	sible				
Air filter					Filter kit	:UM-FL1EF/UM-F	FL2EF/UM-FL3EF	(option)			
Remote control(option)					wired:RC-E	X3A, RC-E5, RCI	H-E3 wireless:R0	CN-KIT4-E2			
Installation data Refrigerant piping size	n(in)	Liquid line:ø Gas line:ø	6.35(1/4") 9.52(3/8")		ıid line:ø6.35(1/4 as line:ø12.7(1/2		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")				

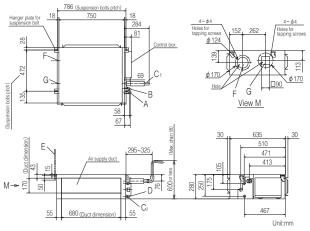
^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. External static pressure of indoor unit is 35Pa(22/28/36/45/56/71/90), 60Pa(112/140/160).

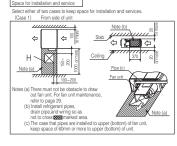
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.



All measurements in mm.

FDUM22KXE6F, 28KXE6F, 36KXE6F, 45KXE6F, 56KXE6F

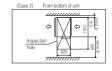




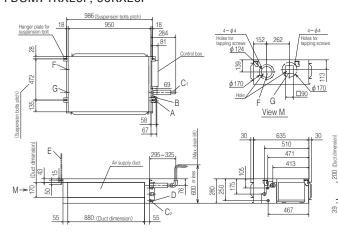


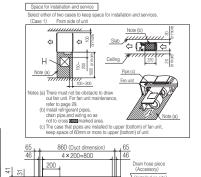
Symbol	Content					
	Model	22,28	36,45,56			
Α	Gas piping	Ø9.52(3 ∕8*) (Flare)	ø 12.7 (1/2°) (Flare			
В	Liquid piping	Ø 6.35 (1/4) (Flare)			
C1	Drain piping	VP20 (I.D.20,O.D.26) (Standard) or VP25 (I.D.25,O.D.32) (Used with attached socket) Note (2)				
C2	Drain piping (Gravity drainage)	VP20 (I.D.20,O.D.26) (Standard) or VP25 (I.D.25,O.D.32) (Used with attached socket)				
D	Hole for wiring					
Е	Suspension bolts	(M1	0)			
F	Outside air opening for ducting	(φ150) (Knock out)				
G	Air outlet opening for ducting	(φ125) (Knock out)				
Н	Inspection hole	(450X4	(50)			

(des (1) The model name label is attached on the lid of the control (2) Prepare the connecting socket (VP20 or VP25) on site.

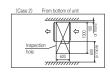


FDUM71KXE6F, 90KXE6F

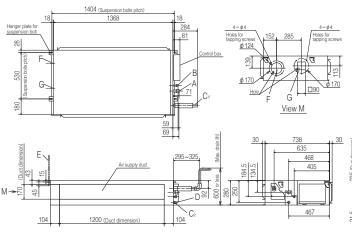


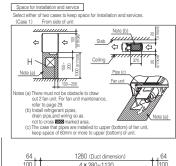


Α	Gas piping	φ 15.88(5 ∕ 8")(Flare)
В	Liquid piping	φ9.52(3/8")(Flare)
C1	Drain piping	VP20 (I.D.20,O.D.26) (Standard) or VP25 (I.D.25,O.D.32) (Used with attached socket) Note (2)
C2	Drain piping (Gravity drainage)	VP20 (I.D.20,O.D.26) (Standard) or VP25 (I.D.25,O.D.32) (Used with attached socket)
D	Hole for wiring	
Е	Suspension bolts	(M10)
F	Outside air opening for ducting	(φ150)(Knock out)
G	Air outlet opening for ducting	(φ125)(Knock out)
Н	Inspection hole	(450X450)

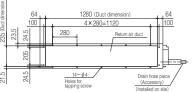


FDUM112KXE6F, 140KXE6F, 160KXE6F





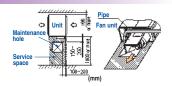
Symbol	Cont	ent			
A	Gas piping	φ 15.88 (5 ∕ 8*) (Flare)			
В	Liquid piping	φ9.52(3/8") (Flare)			
C1	Drain piping	VP20 (I.D.20,O.D.26) (Standard) or VP25 (I.D.25,O.D.32) (Used with attached socket) Note (2)			
C2	Drain piping (Gravity drainage)	VP20 (I.D.20,O.D.26) (Standard) or VP25 (I.D.25,O.D.32) (Used with attached socket)			
D	Hole for wiring				
E	Suspension bolts	(M10)			
F	Outside air opening for ducting	(φ 150) (Knock out)			
G	Air outlet opening for ducting	(φ 125) (Knock out)			
Н	Inspection hole	(450X450)			
Notes (1) The model name label is attached on the lid of the control box. (2) Prepare the connecting socket (VP20 or VP25) on site.					





Improvement of the serviceability

Fan unit (impeller and motor) can be pulled out from the right side or the bottom side of the unit. Maintenance can be available from the right side or the bottom side.





Duct Connected (thin) -Low Static Pressure-**FDUT**

Model No.

FDUT15KXE6F-E FDUT22KXE6F-E FDUT28KXE6F-E FDUT36KXE6F-E FDUT45KXE6F-E FDUT56KXE6F-E FDUT71KXE6F-E



Remote control (option)







RC-EX3A RC-E5 RCH-E3

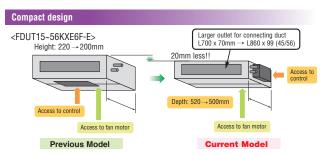


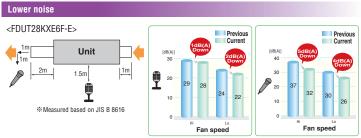


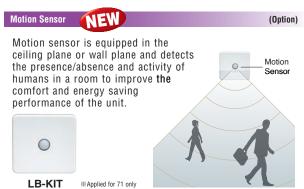




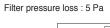
RCN-KIT4-E2

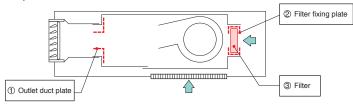






Duct kit and filter options									
Contents	for FDUT15/22/28/36KXE6F-E	for FDUT45/56KXE6F-E	for FDUT71KXE6F-E						
1	UT-SAT1EF	UT-SAT2EF	UT-SAT3EF						
2+3	UT-FL1EF	UT-FL2EF	UT-FL3EF						
	1	① UT-SAT1EF	① UT-SAT1EF UT-SAT2EF						





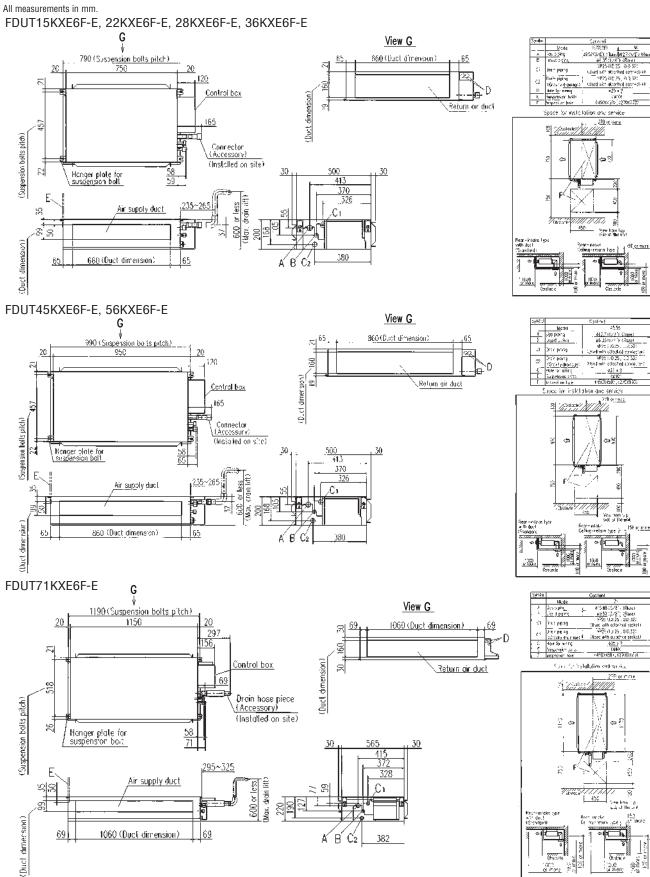
Item Model	FDUT15KXE6F-E	FDUT22KXE6F-E	FDUT28KXE6F-E	FDUT36KXE6F-E	FDUT45KXE6F-E	FDUT56KXE6F-E	FDUT71KXE6F-E		
Nominal cooling capacity kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1		
Nominal heating capacity kW	1.7	2.5	3.2	4.0	5.0	6.0	8.0		
Power source				1 Phase 220-240V, 50H	Z				
Power Cooling kW	0.06-0.06		0.07-0.07		0.08	-0.08	0.08-0.08		
consumption Heating KW	0.06-0.06		0.07-0.07		0.08	-0.08	0.07-0.07		
Sound power level dB(A)		52		57	58	5	9		
Sound pressure level ① dB(A)	Hi:28 Me:26 Lo:22	Hi:28 Me	:26 Lo:22	Hi:33 Me:30 Lo:26	Hi:34 Me:32 Lo:28	Hi:35 Me:33 Lo:30	Hi:35 Me:31 Lo:28		
Sound pressure level ② dB(A)	Hi:32 Me:29 Lo:25	Hi:32 Me	:29 Lo:26	Hi:37 Me:34 Lo:28	Hi:36 Me:33 Lo:27	Hi:38 Me:33 Lo:29	Hi:41 Me:37 Lo:32		
Exterior dimensions H x W x D		200x75	50x500		200x95	50x500	220x1150x565		
Net weight kg		21		22	25		31		
Air flow (Standard) m³/min	Hi:6 Me:5 Lo:4	Hi:7.5 M	e:6 Lo:5	Hi:8.5 Me:7 Lo:5.5	Hi:11.5 Me:9 Lo:7	Hi:12.5 Me:9 Lo:7.2	Hi:16 Me:13 Lo:9.5		
External Static pressure Pa		Standard:1	0, Max:35			Standard:10, Max:50			
Outside air intake			l	Possible from return du	ct				
Air filter		Filter set:UT-FL1EF/UT-FL2EF/UT-FL3EF(option)							
Remote control(option)			wired:RC-EX3A,	RC-E5, RCH-E3 wirele	ss:RCN-KIT4-E2				
Installation data		Liquid line:ø6.35(1/4")		Liquid line:ø6.35(1/4") Liqu			Liquid line:ø9.52(3/8")		
Refrigerant piping size		Gas line:ø9.52(3/8")			Gas line:ø12.7(1/2")		Gas line:ø15.88(5/8")		

- 1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. External static pressure of
- The data of nominal cooling and heating capacity and sound pressure level are measured with 10Pa of external static pressure.
 The sound level indicates the value of rear-intake type with duct in anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
- 4. Sound pressure levels are values when 2m supply duct and 1m return duct are connected.

 ①: Mike position is 1.5m below unit, ②: Mike position is 1m in front and 1m below the air supply duct







ΑB



Duct Connected (Compact & Flexible) **FDUH**

Model No.

FDUH22KXE6F FDUH28KXE6F FDUH36KXE6F





Drain up kit (option) (600mm)

UH-DU-E



Remote control (option)

RC-E5 RCH-E3

Wired

RC-EX3A

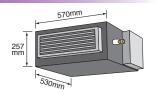
Wireless





Compact and thin size, light weight

Our leading high technology has realized the best solution for air conditioning in hotels with compact and thin size units and high energy efficiency. In addition, weight is only 20kg.

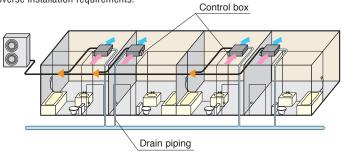


Quiet operation

The lowest sound level in the industry can ensure comfortable stay and rest in hotels.

Installation Flexibility

Control box and drain piping can be installed on both side of the unit and air intake to the unit is available from bottom or back side. Our highest technology can satisfy diverse installation requirements.



Wired remote control



RCH-E3 (option)

Simple remote control

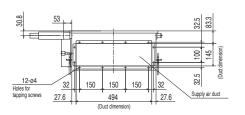
Designed specially for hotel rooms, control buttons are limited only to the minimum required functions such as ON/OFF, mode, temperature setting and fan speed. It is really simple and easy to use.

Item M	odel	FDUH22KXE6F	FDUH28KXE6F	FDUH36KXE6F				
Nominal cooling capacity		2.2	2.8	3.6				
Nominal heating capacity		2.5	3.2	4.0				
Power source			1 Phase 220-240V, 50Hz					
Power Cooling			0.05-0.07					
consumption Heating	kW		0.05-0.07					
Sound power level	dB(A)		60					
Sound pressure level	dB(A)		P-Hi:39 Hi: 33 Me: 30 Lo: 27					
Exterior dimensions HxWxD	mm		257x570x530					
Net weight	kg		22					
Air flow	m³/min		P-Hi:8.5 Hi: 7 Me: 6.5 Lo: 6					
External static pressure	Pa		30					
Outside air intake			Possible from return duct					
Air filter			Filter kit:UH-FL1E(option)					
Remote control(option)			wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2	2				
Installation data	mm(in)	Liquid line:	ø6.35(1/4")	Liquid line:ø6.35(1/4")				
Refrigerant piping size	(111)	Gas line:ø	9.52(3/8")	Gas line:ø12.7(1/2")				

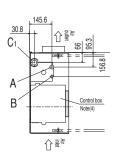
^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

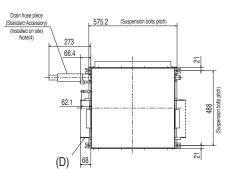


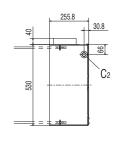
All measurements in mm.

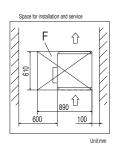


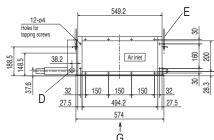
Symbol	Content					
	Model	FDUH22KXE6F,28KXE6F	FDUH36KXE6F			
Α	Gas piping	ø9.52 (3/8") (Flare)	ø12.7 (1/2") (Flare)			
В	Liquid piping	ø6.35 (1/4") (Flare)				
C1,C2	Drain piping	VP20(I.D.20, O.D.26) Note (2)				
D	Hole for wiring	ø30				
E	Suspension bolts	(M10)	(M10)			
F	Inspection hole	(635X890) Note (3)				

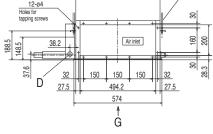


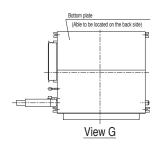












Notes

- otes

 (1) The model name label is attached on the fan case inside the air return grille.

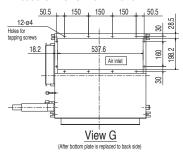
 (2) Prepare the connecting socket (VP20) on site.

 (As for drain piping, it is possible to choose Cr or C2)

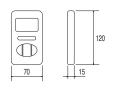
 (3) When control box is located on the reverse side, Installation space should be modified to new location.

 (4) Control box and Drain hose piece are able to be relocated on the reverse side.
- on the reverse side.

In case of Bottom air intake



Simple remote control





Wall Mounted **FDK**

Model No.

FDK15KXZE1 FDK22KXZE1 FDK28KXZE1 FDK36KXZE1 FDK45KXZE1 FDK56KXZE1 FDK71KXZE1 FDK90KXZE1



Remote control (option)

Wired







RC-EX3A

RC-E5 RCH-E3

Wireless





RCN-K-E2: FDK15~56

FDK71,90

FDK71,90

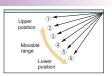
Elegant Timeless Design

The FDK series air-conditioners have been stylishly designed with rounded contours that fit beautifully into any of Europe's diverse interior settings. The design was created by the Italian industrial design studio Tensa srl, based in Milan, to respond to a broad spectrum of local user needs. (15~56KXZE1)

Flap control system

Selection of flap position is possible. A flap can be set at different angles.

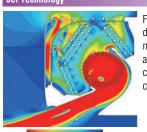
*The wireless remote control is not applicable to the flap control system.



Lateral Swing ▶ flap swings from right to left automatically



Jet Technology



FDK models adopt the air flow design that's proven to minimise resistance in a CFD analysis to achieve uniform air conditioning to the furthest corners of the room.

Colours in the figure show the air speed

Motion Sensor



(Option)

Motion

Sensor

Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.







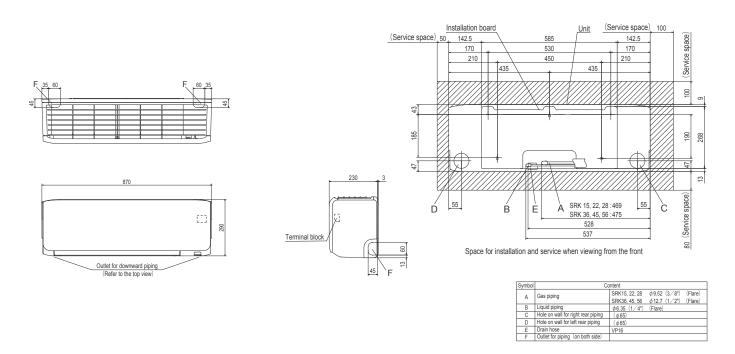
Item I	Vlodel	FDK15KXZE1	FDK22KXZE1	FDK28KXZE1	FDK36KXZE1	FDK45KXZE1	FDK56KXZE1	FDK71KXZE1	FDK90KXZE1
Nominal cooling capacity	kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1	9.0
Nominal heating capacity	kW	1.7	2.5	3.2	4.0	5.0	6.3	8.0	10.0
Power source					1 Phase 220	-240V, 50Hz			
Power Cooling	LAM		0.02-0.02			0.03-0.03		0.04-0.04	0.05-0.05
consumption Heating	kW		0.02-0.02			0.03-0.03		0.04-0.04	0.05-0.05
Sound power level	dB(A)	54	5	5	5	8	Cooling:58 Heating:61	59	61
Sound pressure Cooling	dB(A)	P-Hi:38 Hi:34 Me:31 Lo:28	P-Hi:38 Hi:36	Me:32 Lo:28	P-Hi:40 Hi:38 Me:33 Lo:28	P-Hi:43 Hi:41 Me:36 Lo:33	P-Hi:43 Hi:41 Me:36 Lo:33	P-Hi:42 Hi:40 Me:37 Lo:35	P-Hi:44 Hi:42 Me:39 Lo:35
level Heating	ub(A)	P-Hi:38 Hi:34 Me:31 Lo:28	P-Hi:38 Hi:36	Me:32 Lo:28	P-Hi:40 Hi:38 Me:33 Lo:28	P-Hi:43 Hi:41 Me:36 Lo:33	P-Hi:44 Hi:42 Me:37 Lo:33	P-Hi:42 Hi:40 Me:37 Lo:35	P-Hi:44 Hi:42 Me:39 Lo:35
Exterior dimensions H x W x D	mm			290 x 8	70 x 230			339 x 11	97 x 262
Net weight	kg	11.5	1	1		11.5		1	7
Air flow Cooling Heating	-1 m3/min	P-Hi:5.7 Hi:5 Me:4.5 Lo:3.6	P-Hi:8.5 Hi:	8 Me:6 Lo:5	P-Hi:11 Hi:10 Me:8 Lo:7	P-Hi:12 Hi:11 Me:9 Lo:8	P-Hi:12 Hi:11 Me:9 Lo:8 P-Hi:13 Hi:12 Me:10 Lo:8	P-Hi:21 Hi:19 Me:16 Lo:14	P-Hi:23 Hi:21 Me:19 Lo:16
Outside air intake					Not po	ssible			
Air filter, Q'ty			Polypropylene net x2 (Washable)						
Remote control(option)				wired:RC-EX	(3A, RC-E5, RCH-E3	wireless:RCN-K-E2,	RCN-K71-E2		
Installation data Refrigerant piping size	mm(in)	L	iquid line:ø6.35(1/4' Gas line:ø9.52(3/8'		Liquid line:ø6.35(1/4") Liquid line:ø9.5: Gas line:ø12.7(1/2") Gas line:ø15.8i				

^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

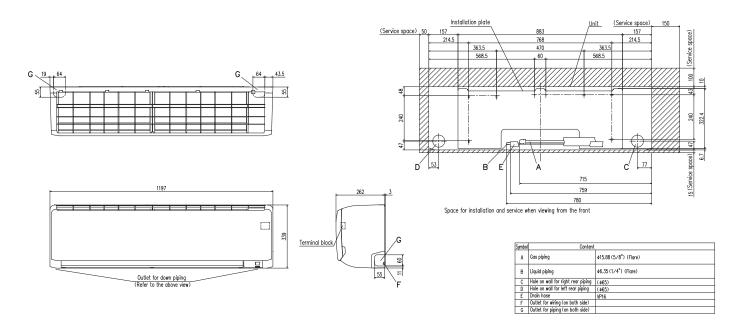


All measurements in mm.

FDK15KXZE1, 22KXZE1, 28KXZE1, 36KXZE1, 45KXZE1, 56KXZE1



$FDK71KXZE1,\,90KXZE1$





Ceiling Suspended **FDE**

Model No.

FDE36KXZE1 FDE45KXZE1 FDE56KXZE1 FDE71KXZE1 FDE112KXZE1 FDE140KXZE1



Remote control (option)

Wired



RC-EX3A RC-E5 RCH-E3

Wireless



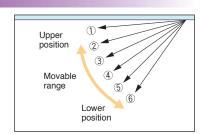


RCN-E-E2

Flap control system

Selection of flap position is possible. A flap can be set at different angles.

*The wireless remote control is not applicable to the flap control system.



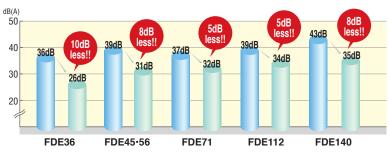
Reduction of weight

Thanks to decreasing the numbers of fan motor from two to one, reduction of weight was achieved.

	Previous		Current	
FDE71	37	•	33	4kg less!!
FDE112	49	•	43	6kg less!!
FDE140	49	•	43	6kg less!!

Reduction of sound pressure level (Lo mode)

The industry's lowest sound pressure levels were achieved by decreasing air flow volume, decreasing pressure loss with employment of one fan motor and optimizing casing and distributor shape. (comparison of previous model)



Motion Sensor NEW



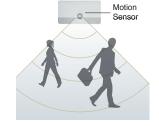
(Option)

Motion sensor is equipped in the panel and detects the presence/absence and activity of humans in a room to improve the comfort and

energy saving performance of the unit.



LB-E

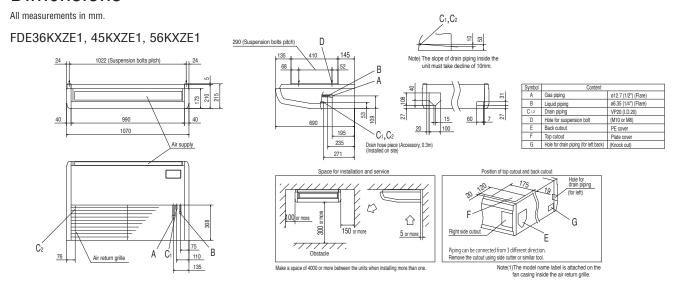


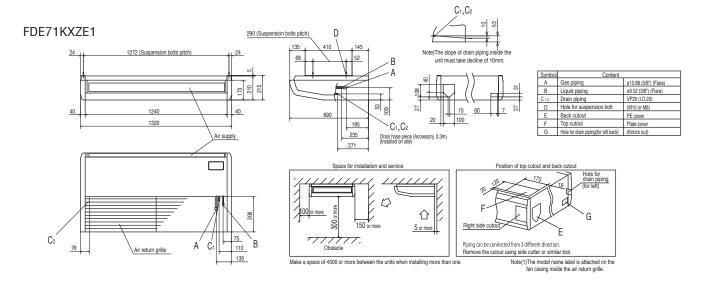
Item I	Vlodel	FDE36KXZE1	FDE45KXZE1	FDE56KXZE1	FDE71KXZE1	FDE112KXZE1	FDE140KXZE1
Nominal cooling capacity	kW	3.6	4.5	5.6	7.1	11.2	14.0
Nominal heating capacity	kW	4.0	5.0	6.3	8.0	12.5	16.0
Power source				1 Phase 220	-240V, 50Hz		
Power Cooling	I IAM		0.05-0.05		0.07-0.07	0.10-0.10	0.13-0.13
consumption Heating	kW		0.05-0.05		0.07-0.07	0.10-0.10	0.13-0.13
Sound power level	dB(A)	60 62					_
Sound pressure level	dB(A)	P-Hi:46 Hi:38 Me:31 Lo:26	P-Hi:46 Hi:38 Me:36 Lo:31	P-Hi:46 Hi:38 Me:36 Lo:31	P-Hi:47 Hi:39 Me:37 Lo:32	P-Hi:45 Hi:42 Me:38 Lo:34	P-Hi:48 Hi:43 Me:40 Lo:35
Exterior dimensions H x W x D	mm		210 x 1070 x 690		210 x 1320 x 690	250 x 1620 x 690	
Net weight	kg		28		33	43	
Air flow	m³/min	P-Hi:13 Hi:10 Me:7 Lo:5.5	P-Hi:13 Hi:1	0 Me:9 Lo:7	P-Hi:20 Hi:15 Me:13 Lo:10	P-Hi:28 Hi:25 Me:21 Lo:16.5	P-Hi:32 Hi:26 Me:23 Lo:17
Outside air intake				Not po	ossible		
Air filter, Q'ty				Pocket Plastic n	et x2 (Washable)		
Remote control(option)				wired:RC-EX3A, RC-E5, R	CH-E3 wireless:RCN-E-E3		
Installation data Refrigerant piping size	mm(in)		Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")	

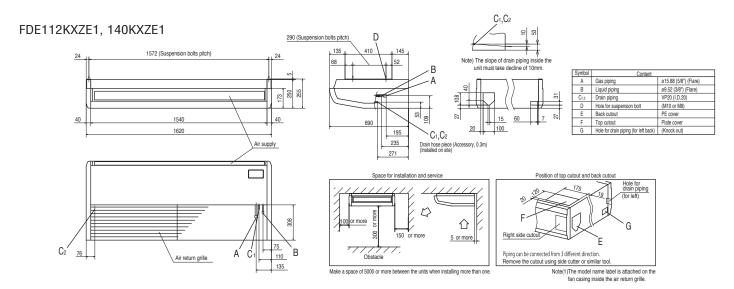
^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

^{2.} Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions











Floor Standing -2way-FDFW

Model No.

FDFW28KXE6F FDFW45KXE6F FDFW56KXE6F



Auto air outlet selection



Remote control (option)

Wired







RC-EX3A RC-E5 RCH-E3

RCN-FW-E2

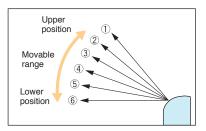
Sophisticated Design

With an elegant semi flat front panel in stylish white, the new series fit in various kinds of rooms and create relaxing atmosphere. Choice of wall hanging, floor standing or behind gallery installation is available.

Flap control system

Selection of flap position is possible. A flap can be set at different angles.

*The wireless remote control is not applicable to the flap control system.

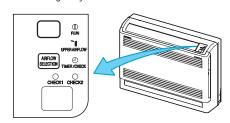


Quiet Operation

Thanks to optimum balance of air outlet direction and sufficient air flow volume, the sound level has been minimized. The level of FDFW28KXE6F in the cooling lo mode is 30dB(A) only.

Convenient to use operation

Simultaneous lower and upper air outlets or upper outlet can be selected by air flow direction button. Further control can be arranged by a remote control.



(In case of use of wireless remote control)

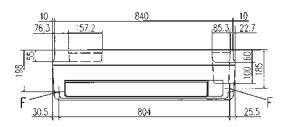
	_							
Item Mo	odel	FDFW28KXE6F	FDFW45KXE6F	FDFW56KXE6F				
Nominal cooling capacity kW		2.8	4.5	5.6				
Nominal heating capacity	kW	3.2	5.0	6.3				
Power source			1 Phase 220-240V, 50Hz					
Power Cooling	kW	0.02-0.02	0.02-0.02	0.03-0.03				
consumption Heating	KVV	0.02-0.02	0.02-0.02	0.03-0.03				
Sound power level di	B(A)	55	57	60				
Sound pressure level di	ssure level dB(A) Hi:36 Me:34 Lo:30		Hi:38 Me:36 Lo:33	Hi:44 Me:37 Lo:33				
Exterior dimensions H x W x D	mm	600x860x238						
Net weight	kg	19	20					
Air flow (Standard) ma	3/min	Hi:9 Me	:8 Lo:7	Hi:11 Me:9 Lo:8				
Air filter, Q'ty			Polypropylene net x1 (Washable)					
Remote control(option)			wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-FW-E2					
Installation data Refrigerant piping size	ım(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")	·	ø6.35(1/4") ø12.7(1/2")				

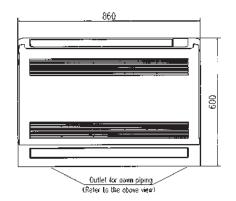
^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

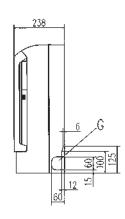
^{2.} Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

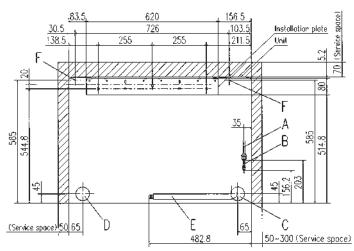


All measurements in mm.









Space for installation and service when viewing from the front

Symbol		Content						
	Model		FDFW45KXE6F,56KXE6F					
A	Gos piping							
6	Figuid piping 66.35 (1/4°) (Flore)							
C	Hole on wall for right rear piping	(465)						
D	Hole on wall for left rear piping	(66	(\$65)					
E	Droin hose	VP16 (LD.16)						
F	Screw point lasten the indoor unit	0.	5					
6	Outlet for piping (on both side)							

- Notes

 (1) The model name label is attached an the rightside of the unit,
 (2) In case of wal installation, leave the unit 150mm or less from the Roor.



Floor Standing (with casing) **FDFL** Floor Standing (without casing) **FDFU**

Remote control (option)









RC-E5 RCH-E3

Model No.

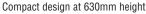
FDFL71KXE6F

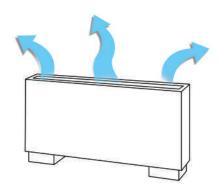
FDFU28KXE6F FDFU45KXE6F FDFU56KXE6F FDFU71KXE6F











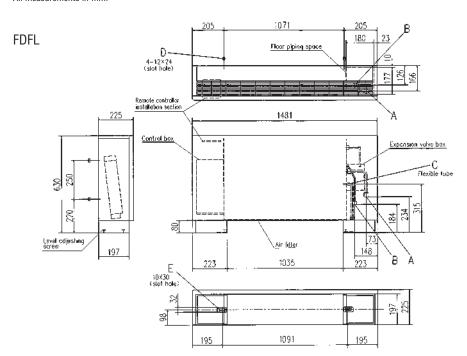
Wider airflow for optimum comfort

Item IV	lodel	FDFL71KXE6F	FDFU28KXE6F	FDFU45KXE6F	FDFU56KXE6F	FDFU71KXE6F						
		FDFL/ IKAEUF	FDFUZOKAEUF	FDFU43KXEUF	FDFUJUKAEUF	FDFU/ IKXEUF						
Nominal cooling capacity	kW	7.1	2.8	4.5	5.6	7.1						
Nominal heating capacity	kW	8.0	3.2	5.0	6.3	8.0						
Power source				1 Phase 220-240V, 50Hz								
Power Cooling	kW	0.09-0.10	0.09-0.10 0.09-0.10									
consumption Heating	KVV	0.09-0.10		0.09-	-0.10							
Sound power level	dB(A)	62	58	58 60								
Sound pressure level	dB(A)	Hi:43 Me:41 Lo:40	Hi:41 Me:38 Lo:36									
Exterior dimensions H x W x D	mm	630x1481x225		630x1077x225		630x1362x225						
Net weight	kg	40		25		32						
Air flow (Standard)	m³/min	Hi:18 Me:15 Lo:12	Hi:12 Me:11 Lo:10	Hi:14 Me	:12 Lo:10	Hi:18 Me:15 Lo:12						
Air filter, Q'ty				Polypropylene net x1 (Washable)								
Remote control(option)			wired:RC-E	X3A, RC-E5, RCH-E3 wireless:R0	CN-KIT4-E2							
Installation data Refrigerant piping size	mm(in)	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")	Liquid line: Gas line:	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")							

^{1.} The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

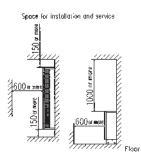


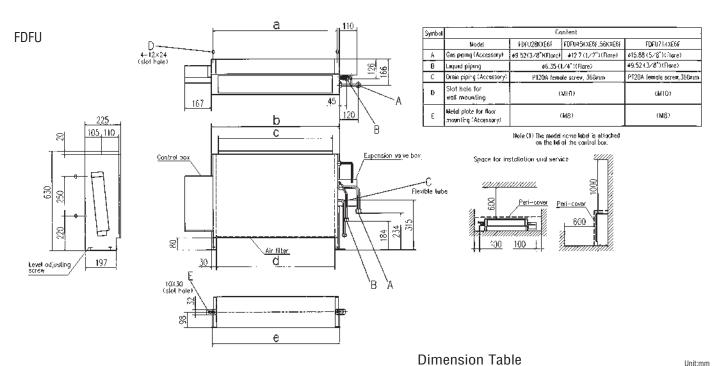
All measurements in mm.



Symbol	Content							
	Model	FDFL70KXE6F						
A	Gas piping (Accessory)	◆15.88 (5/8") (Flore)						
В	Liquid piping	♦9.52 (3/8") (Flare)						
€	Orain pioing (Accessory)	PT20A female screw, 360mm						
D	Slot have for wall mounting	(¥10)						
Ę	Metal picte for floor mounting (Accessory)	(M\$)						

Note (1) The model name label is attached on the lid of the control box.





Jillionsion Table					Unit:mm
model	а	b	С	d	е
FDFU28KXE6F, 45KXE6F, 56KXE6F	786	810	722	750	806
FDFU71KXE6F	1071	1095	1007	1035	1091





Outdoor Air Processing unit FDU-F

Model No.

FDU650FKXZE1 FDU1100FKXZE1 FDU1800FKXZE1 FDU2400FKXZE1



Remote control (option)







RC-EX3A

RC-E5 RCH-E3

Wireless

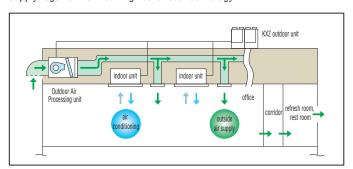




RCN-KIT4-E2

Air conditioning and intake of outdoor air are in the same system

Outdoor Air processing unit can be connected in a KXZ system as one of the indoor unit series and can create fresh and comfortable air supply together from our high advanced technology.





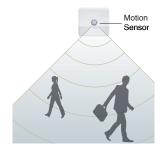


(Option)

Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.

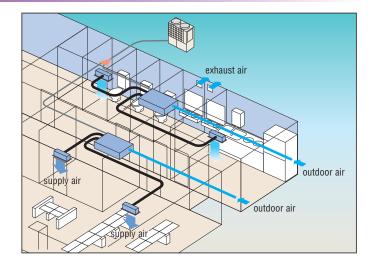






Compact design

Compact design at just 280(650, 1100), 379(1800, 2400)mm in height, high static pressure of 200Pa and the industry's lowest noise level can meet various kind of installation location for office, refresh room, restroom and kitchen of restaurant etc.



- (1) This unit is the specific unit for processing the outdoor air temperature closer to the room temperature. For conditioning the room temperature a
- dedicated air-conditioner is required additionally.

 (2) This unit monitors the outdoor air temperature and controls thermostat ON/OFF at the setting temperature by the remote controller, which indicates the outdoor air temperature for controlling thermostat ON/OFF. When thermostat is turned OFF, the operation is changed to the fan mode so that unprocessed outdoor air will be blown into the room directly. Therefore place the air outlet port or orient the air outlet direction not to blow
- air directly to persons in the room, especially in the small room such as a restroom and/or sanitary hot water supplying room.

 (3) It is strictly prohibited to monitor the room temperature by switching to the thermistor at remote controller side and/or the optional remote thermistor. Otherwise dew formation at air outlet port and/or dew dripping may occur during cooling operation due to the lower outdoor air temperature. Therefore keep the remote controller of this unit in place closer to the administrator so as not to be touched it freely by the end user.
- (4) Dehumidifying operation with this unit is prohibited.(5) When handing over this unit to the end user, make sure to explain sufficiently about the foregoing cautions, the installation place and usage of remote control for this unit and the location of the air outlet

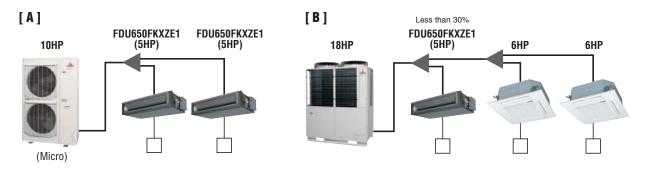


Connectivity with Outdoor units

FDU-F series are connectable to 8~60HP outdoor units, not connectable to 4~6HP, KXZ Lite.

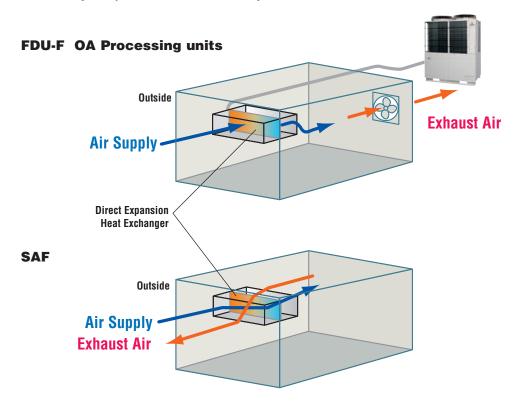
Combination with Outdoor units

	case	Combination
Α	In case OA processing units only are connected with outdoor units.	The total capacity of FDU-F is 50~100% of outdoor capacity and max quantity of FDU-F is 2 units.
В	In case both of OA processing units and dedicated air-conditioner are connected with outdoor units.	The total capacity of FDU-F and dedicated air-conditioners is 50~100% of outdoor capacity and max quantity of FDU-F should be below 30% of outdoor unit capacity.



Concept (Difference between FDU-F and SAF)

SAF is the energy recovery ventilation unit which can recover heat energy from exhaust air to supply air and "has no air processing function, but FDU-F is air processing unit which can treat the supply air closer to room temperature by cooling or heating in connection with KXZ refrigerant system and exhaust air is discharged to outside of the room.





Specifications

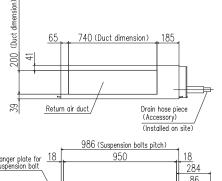
Item M		FDU650FKXZE1	FDU1100FKXZE1	FDU1800FKXZE1	FDU2400FKXZE1						
Nominal cooling capacity	kW	9.0	14.0	22.4	28.0						
Nominal heating capacity	kW	6.5	10.5	16.0	21.5						
Power source			1 Phase 220	-240V, 50Hz							
Power Cooling	kW	0.24-0.25	0.35-0.36	1.16-1.20	1.16-1.20						
consumption Heating	KWV	0.24-0.25	0.35-0.36	1.16-1.20	1.16-1.20						
Sound pressure level	dB(A)	Hi:31	Hi:37	Hi:42	Hi:45						
Exterior dimension HxWxD	mm	280x950x635	280x1370x740	379x16	00x893						
Net weight	kg	34	54	89	89						
Air flow (Standard)	m³/min	Hi:11	Hi:18	Hi:30 Hi:40							
External static pressure	Pa		200 (at Hi Air flow)								
Air filter, Q'ty			Procure	locally							
Remote control(option)			wired:RC-EX3A, RC-E5, RC	H-E3 wireless:RCN-KIT4-E2							
Installation data	mm	Liquid line:		Liquid line:ø9.52(3/8")	Liquid line:ø9.52(3/8")						
Refrigerating piping size	(in)	Gas line:ø1	5.88(5/8")	Gas line:ø19.05(3/4")	Gas line:ø22.22(7/8")						

- 1. The data are measured at 33°CDB 28°CWB (68%RH) during cooling and 0°CDB-2.9°CWB (50%RH) during heating (no frost). 2. Temperature range of outdoor air must be 20~40°CDB (32°CWB) during cooling and 0~24°CDB during heating.
- 3. Sound level indicates the value in an anechoic chamber. During operation these value are somewhat higher due to ambient conditions.
- 4. The factory E.S.P. setting is set within the range of 10 120Pa.lf SW8-4 is turned to "0N", E.S.P. setting range can be changed to 10 200 Pa. (with RC-EX3A and RC-E5 only)

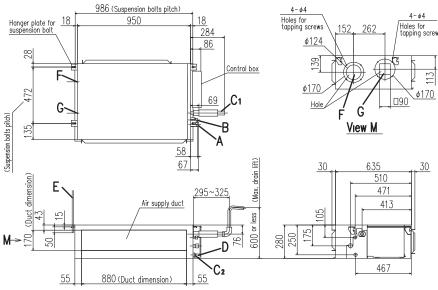
Dimensions

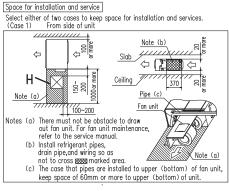
All measurements in mm.

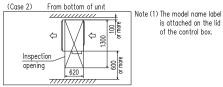
FDU650FKXZE1



Symbol	Content	
Α	Gas piping	ø15.88 (5/8") (Flare)
В	Liquid piping	ø9.52 (3/8") (Flare)
C1	Drain piping	VP25(0.D.32)
C2	Drain piping(Gravity drainage)	V20(0.D.26)
D	Hole for wiring	
E	Suspension bolts	M10
F	Outside air opening for ducting	(Knock out)
G	Air outlet opening for ducting	(Knock out)
Н	Inspection opening	(450X450)

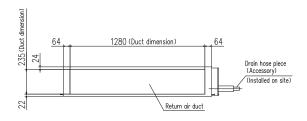




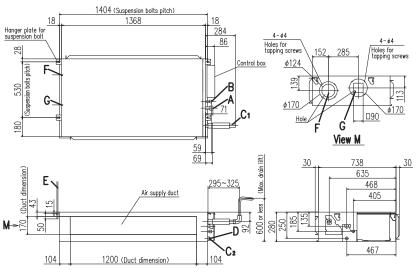


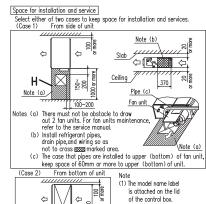


FDU1100FKXZE1

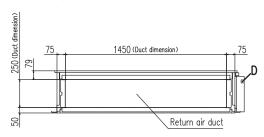


Symbol	Content	
Α	Gas piping	ø15.88 (5/8") (Flare)
В	Liquid piping	ø9.52 (3/8") (Flare)
C1	Drain piping	VP25(0.D.32)
C2	Drain piping(Gravity drainage)	V20(0.D.26)
D	Hole for wiring	
Е	Suspension bolts	M10
F	Outside air opening for ducting	(Knock out)
G	Air outlet opening for ducting	(Knock out)
Н	Inspection opening	(450X450)

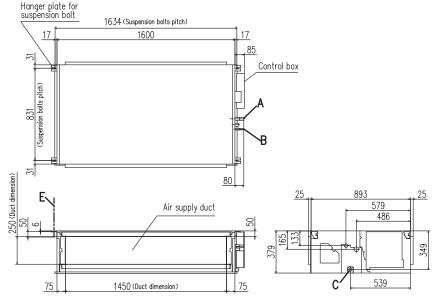


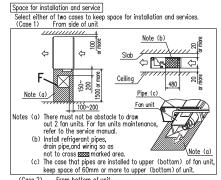


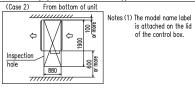
FDU1800FKXZE1, FDU2400FKXZE1



Symbol	Content											
Syllibul	MODEL	1800	2400									
Α	Gas piping Ø19.05 (3/4") Ø22.22 (7											
В	Liquid piping	ø9.52 (3/8"	(Brazing)									
С	Drain piping(Gravity drainage)	VP25(O.D.32)									
D	Hole for wiring											
Е	Suspension bolts	M10										
F	Inspection hole	(450)	(450)									









Fresh Air Ventilation and Heat Exchange unit SAF-E7

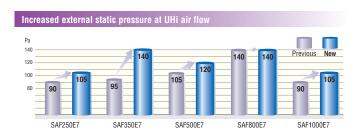
Model No.

SAF150E7 SAF250E7 SAF350E7 SAF500E7 SAF800E7 SAF1000E7

Energy Performance of Building Directive - EPBD

EPBD limit the amount of electrical/gas power to be used to provide heating or cooling in commercial buildings. Therefore the building designer needs to select energy efficient heating/cooling equipment, and to minimise energy losses through ventilation systems.

The SAF recovers heat energy which would otherwise be exhausted to atmosphere, and uses this energy to warm the air entering the building. The reverse happens in warmer climates, where the exhausted cool air is used to partially cool the incoming air.





Capturing this waste energy, means the heating/ cooling requirements of the building are reduced, so smaller size plant can be selected, savings can be made in long term energy consumption, and carbon emissions are reduced.





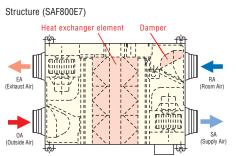
Remote control

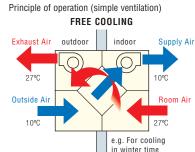
The following functions are newly available.

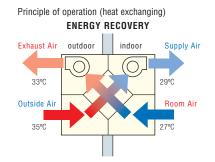
- ON/OFF Timer The hour and minute of timer on/off can be set.
- Filter Sign Announces the due time for cleaning the air filter.

Item			N	Model	SAF150E7	SAF250E7	SAF350E7	SAF500E7	SAF800E7	SAF1000E7					
Power source						1 Phase 220-240V, 50Hz									
		mensions Vidth x Depth		mm	270x970x467	270x882x599	317x1050x804	317x1090x904	388x1322x884	388x1322x1134					
Exterior appearance						Galvanized steel sheet									
Power	inpı	ut		W	92-107	108-123	178-185	204-225	360-378	416-432					
Runnir	ng c			А	0.42-0.45	0.49-0.51	0.81-0.77	0.93-0.94	1.64-1.58	1.89-1.80					
Capacity iH iH		Enthalpy exchange	Cooling		63	63	66	62	65	65					
	Hi	efficiency	Heating		70	70	69	67	71	71					
		Temperature exc	hange efficiency] [7	5							
		Enthalpy exchange efficiency	Cooling	1 [63	63	66	62	65	65					
	-li	efficiency	Heating	1 %	70	70	69	67	71	71					
		Temperature exc	hange efficiency	1 [75										
		Enthalpy exchange efficiency	Cooling	1 [66	65	71	64	68	70					
Lo	_0		Heating	1 [73	72	73	69	74	76					
		Temperature exchange efficiency		1 [77	77	78	76	76	79					
Motor & Q'ty				W	10 x 2	20 x 2	40 x 2	70 x 2	180 x 2	180 x 2					
Air har	ndlin	ng equipment F	an type & Q'ty		Sirocco fan x 2										
			UHi		150	250	350	500	800	1000					
Air flov	W		Hi	m³/h	150	250	350	500	800	1000					
			Lo	1 [120	190	240	440	630	700					
			UHi		80	105	140	120	140	105					
Extern	al st	atic pressure	Hi	Pa	70	95	60	60	110	80					
Aligodo Hi Lo Motor & Q Air handlin Air flow		Lo	1 [25	45	45	35	55	75						
Net weight			kg	25	29	49	57	71	83						
Remot	te co	ontrol					Inclu	ded							
Air filter Supply air Exhaust air					Protection for element (Washable) PS400										





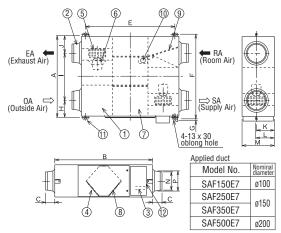




All measurements in mm

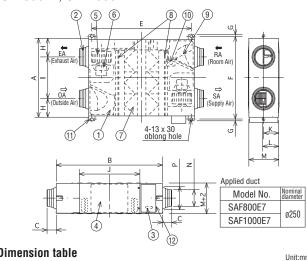
NO

SAF150E7, SAF250E7, SAF350E7, SAF500E7



Dimension	Dimension table Unitem														
Model	Α	В	C	Ε	F	G	Н	Ι	J	K	L	M	N	P	
SAF150E7	467	970	49	49 95 810	525	19	82	303	82	135	159	270	ø98	ø110	
SAF250E7	599	882	95		655		142	315	142	100	109		ø144	ø164	
SAF350E7	804	1050	70	978		13	112	580	112	450	100	317	144	ø164	
SAF500E7	904	1090	70	1018	1018 960		132	640	132	159	182	317	ø194	ø210	

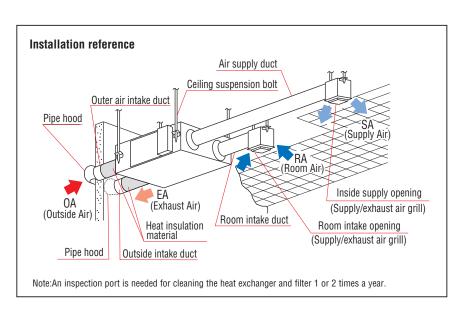
SAF800E7, SAF1000E7



Dimension table Unit:												it:mm							
Model	Α	В	C	Ε	F	G	Н	Ι	J	K	L	M	N	Р					
SAF800E7	884	4000	4000	1000	1000	1000	1000	0.5	4050	940	40	000	428	040	404	210	000	~0.40	~050
SAF1000E7	1134	1322	85	1250	1190	90 19	228	678	612	194	218	388	ø242	0230					

NO.	Name	Qt'y
1	Frame	1
2	Adaptor	4
3	Terminal board	1
4	Inspection Cover	1
5	Fan	2 *
6	Motor	2 *
7	Heat Exchange Element SAF150E7 SAF250E7 SAF350E7 SAF350E7 SAF500E7 SAF800E7 SAF1000E7	1 1 2 2 2 3 4
8	Filter	2
9	Damper	1
10	Damper Motor	1
11	Suspension fitting	4
12	Electrical components box	1



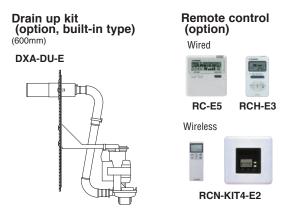




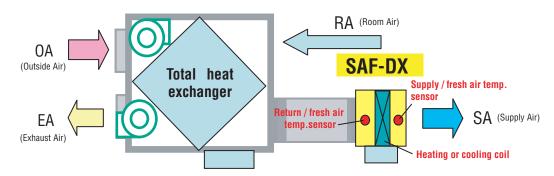
Model No. SAF-DX250E6 SAF-DX350E6 SAF-DX500E6 SAF-DX800E6

Fresh Air DX Assembly





- SAF-DX is a heating or cooling coil incorporating KXZ series controls. It can be used in combination with our SAF series of total heat exchanger.
- Combination of SAF-DX together with other indoor units is possible. The capacity code index of each model is shown below and must be used when making the system selection. Total capacity code index must be within 100% of outdoor unit capacity code index.
- Remote control option is the same as with other indoor units (see above). Connection to all Superlink controls is also possible.
- Optional condensate lift mechanism is also available (600mm height).
- •Return air temp. control or supply air temp. control can be selectable.



SAF-DX can provide heating or cooling to the fresh air supplied through a 3rd party air handling unit or total heat exchanger such as our SAF series.

Specifications

Item IV	lodel	SAF-DX250E6	SAF-DX350E6	SAF-DX500E6	SAF-DX800E6	SAF-DX1000E6					
Nominal cooling capacity *1	kW	2.0	2.8	3.6	5.6	6.3					
Nominal heating capacity *2 kl		1.8	2.2	2.8	4.5	5.6					
Capacity code		22	28	36	56	71					
Power source		1 Phase 220-240V, 50Hz									
Power Cooling	w			7.2-7.2							
consumption Heating	VV			7.2-7.2							
Running Cooling	Δ		0.05-0.05								
current Heating	^	0.05-0.05									
Exterior dimensions H x W x D	mm	315 x 45	52 x 422	315 x 537 x 422	315 x 682 x 422	315 x 822 x 422					
Net weight	kg	12	12.3		16.1	18.4					
Air flow (Standard)	m³/h	250	350	500	800	1000					
Internal resistance	Pa	38	38 66								
Remote control(option)			wired:	RC-E5, RCH-E3 wireless: RCN-K	IT4-E2						
Installation data Refrigerant piping size	mm(in)	Liquid line: Gas line:	ø6.35(1/4") ø9.52(3/8")	Liquid line:ø6 Gas line:ø1	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")						

(1) The data are measured at the following conditions

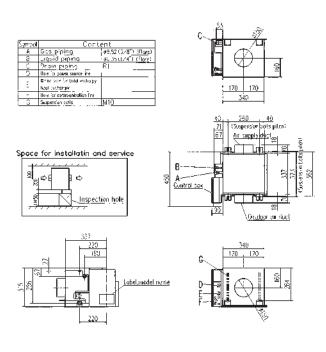
Item	Return/fresh a	ir temperature	Outdoor air	temperature	Standards
Operation	DB	DB WB		WB	
Cooling*1	27°C	19°C	35°C	24°C	ISO-T1
Heating*2	20°C		7°C	6°C	150-11

⁽²⁾ This air-conditioner is manufactured and tested in conformity with ISO-T1 "UNITARY AIR-CONDITIONERS"

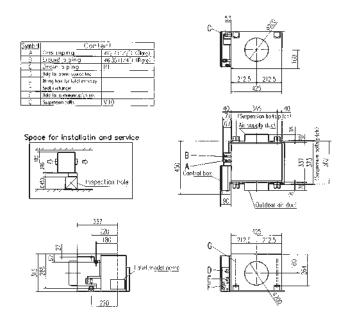


All measurements in mm.

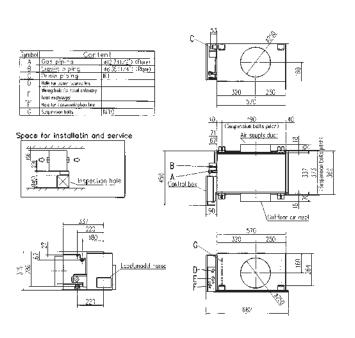
SAF-DX250E6,350E6



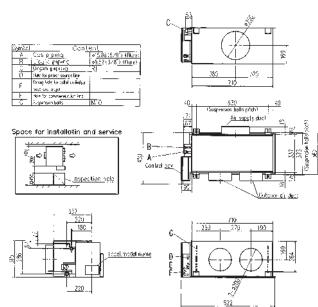
SAF-DX500E6



SAF-DX800E6



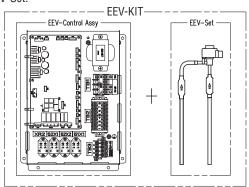
SAF-DX1000E6

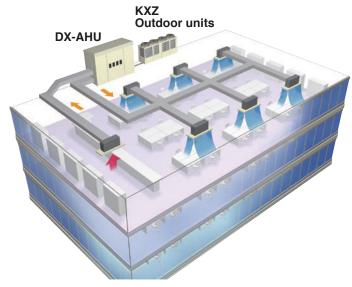




EEV-KIT

- EEV-KIT is the control kit for operating the locally provided AHU or FCU with direct expansion heat exchanger coils in connection with the KXZ/KXE6 system.
 - (AHU: Air Handling Unit, FCU: Fan Coil Unit)
- EEV-KIT is composed of one EEV-Control ASSY and one EEV-Set.





DX: Direct expansion coil

Features

EEV-Control Assy has 2 types.

Refrigeration system	EEV-Control Assy					
	EEVKIT6-E-M	EEVKIT6-E-C				
Single	Not Use	1 box-Many boxes				
Multiple	1 box (for master)	Many boxes(for slave)				

EEV-Set Select from following 3 types according to the coil capacity.

Type	EEV6-71-E	EEV6-160-E	EEV6-280-E		
Capacity	22-71	90-160	224-280		

System configuration

- Single refrigeration system EEVKIT6-E-C · · · Possible with multiple
- Multiple refrigeration system EEVKIT6-E-M (1) + EEVKIT6-E-C ···

Possible with multiple (Max32)

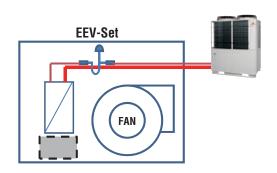
• EEVKIT6-E-C is common for both single and multiple refrigeration systems

Single refrigerant system

- Single refrigeration system is one that can have multiple outdoor units on one refrigerant pipe work circuit.
- •There are 2 types of EEV-KIT systems that can be built into the single refrigeration system.
- •System A: one EEV-KIT.
- System B: multiple EEV-KIT's.

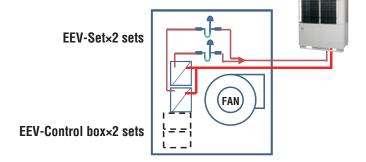
System A

• This system has only one set of EEV-KIT built into one indoor unit with only one heat exchanger. This system can be applied to an indoor unit whose capacity is up to 10HP.



System B

- •System B is a system that has multiple EEV-KIT's built into one indoor unit with multiple heat exchangers on one refrigerant circuit.
- This system can be applied up to 60HP (for KXZ) 48HP(for KXE6) AHU capacity.





Multiple refrigerant system

Multiple refrigeration system is an AHU system with

- 1) Multiple independent refrigerant circuits
- 2) One master control to control the whole system.

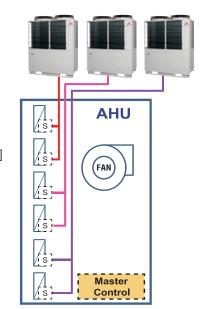
Advantages

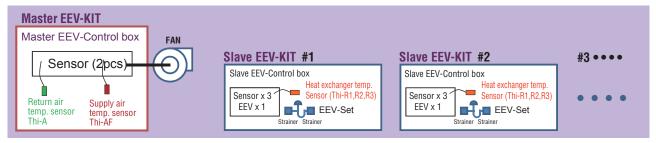
- Large systems are possible [max capacity 896kW (Indoor unit : 28kW x 32)]
- External control
- Capacity step control

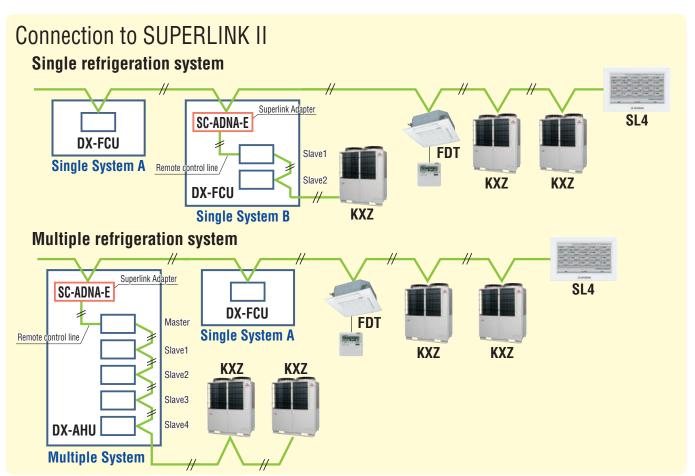
Additional parts over a single refrigeration system

One master control

The slave EEV control and EEV set are the same as a single refrigeration system.











Control Systems < Individual control>

Remote Control line up

		•
	indoor unit	remote control
		RC-EX3A
wired	all models	RC-E5
		RCH-E3

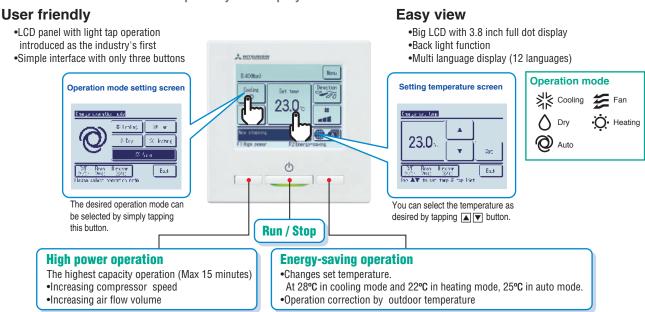
		indoor unit	remote control	indoor unit	remote control	indoor unit	remote control
		FDT	RCN-T-5AW-E2	FDTS	RCN-TS-E2	FDE	RCN-E-E3
ı	wireless	FDTC	RCN-TC-5AW-E2	FDK22~56	RCN-K-E2	FDFW	RCN-FW-E2
ı		FDTW	RCN-TW-E2	FDK71	RCN-K71-E2	others*	RCN-KIT4-E2

*FDTQ, FDU, FDUM, FDUT, FDUH, FDU-F

Wired remote control (option)

RC-EX3A

Intuitive touch controller with Liquid Crystal Display



2. Main functions

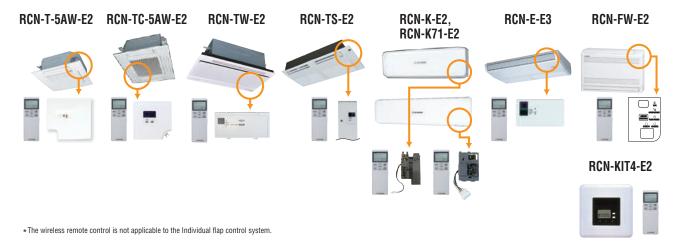
	Function name	Description
	Energy-saving operation	Since the capacity is controlled automatically based on the outdoor temperature, energy can be saved without losing comfort.
	Sleep timer	Set the time period from start to stop of operation. The selectable range of setting time is from 30 to 240 minutes (at 10-minuteintervals).
	Set temperature auto return	The temperature automatically returns to the previously set temperature.
Economy	Set ON timer by hour	When the set time elapses, the air conditioner starts.
&	Set OFF timer by hour	When the set time elapses, the air conditioner stops.
Timer	Set ON timer by clock	The air conditioner starts at the set time.
	Set OFF timer by clock	The air conditioner stops at the set time.
	Weekly timer	On or Off timer can be set on a weekly basis.
	Peak-cut timer	Capacity control can be set by using peak cut function on RC-EX3A for better energy saving. Five-step capacity control is available.
	Home leave operation	When the unit is not used for a long period of time, the room temperature is maintained at a moderate level, avoiding extremely hot or cool temperatures.
	Big LCD & Touch screen panel	Large 3.8 inch screen has resulted in improved visibility and operability.
	Easy modification of Individual flap control	User can visually confirm and set the direction of flaps using the visual display on the remote controller.
Comfort	Automatic fan speed *1	The micro-computer automatically adjusts the airflow effectively to follow the changes of return air temperature.
	Temp increment setting	Temperature increment for the change of the set temp can be changed.
	Silent mode	Set the period of time to operate the Outdoor unit with prioritizing the quietness.
	Function switch	The function switch allows user to select and set two functions among available functions.
	Favorite setting	Operation mode, set temperature, fan speed and air flow direction automatically adjust to the programmed favorite setting.
	Adjusting Brightness of the background light	The brightness of the background light can be adjusted by 10 stages.
	LCD contrast setting	This function allows user to adjust LCD display contrast.
Convenience	High power operation	High Power Mode increases the unit operating ability for 15 minutes to quickly adjust the room temperature to a comfortable level.
	Back light setting	This convenient function allows user to see controls under low light conditions.
	Administrator settings	This function only allows specific individuals to operate the unit.
	Setting temp range	Limited range of setting temperature in the heating or the cooling operation can be selected.
	External Input/Output Function	The external input/output of indoor unit by remote controller can set input/output based on user needs.
	Select the language	Set the language to be displayed on the remote control.
	USB connection (mini-B)	This function allows batch input of schedule timer settings and other settings involving a large amount of data.
	Error code display	This function allows user to check information displayed when abnormal function of the unit occurs.
	Operation data display	Displays various types of air conditioner operation data in real time.
Service	Contact company display	Address of the service contact is displayed.
	Filter sign	Announces the due time for cleaning of the air filter.
	Static pressure adjustment	Allows user to adjust duct static pressure using the remote control.
	Backup Control	Allows for rotation control, fault backup control, and capacity backup control.

^{*1} Cannot be used when a centralized control remote is connected.



Wireless remote control (option)

For wireless control simply insert the infra-red receiver kit on a corner of the panel



Wired remote control (option)

RC-E5



The RC-E5 controller enables extensive access to service and maintenance technical data combined with easy to use functions and a clear LCD display.

Weekly timer function as standard

RC-E5 provides (as a standard feature) a weekly timer, which allows one-week operation schedules to be registered. A user can specify up to four times a day to start/stop the air conditioner. (Temperature setting is also possible with the timer).

Timer operation



Run hour meters to facilitate maintenance checking

RC-E5 stores operation data when an anomaly occurs and indicates the error on the LCD. It also displays cumulative operation hours of the air conditioner and compressor since commissioning.

Room temperature controlled by the remote control sensor

The temperature sensor is housed in the top section of the remote control unit. This arrangement has improved the sensitivity of the remote control unit's sensor, which permits more finely controlled air conditioning.



Changeable set temperature ranges

RC-E5 allows the upper and lower limits of a set temperature range to be specified separately.

By adjusting a set temperature range, you can ensure energy saving air conditioning by avoiding excessive cooling or heating.

	Changeable range
Upper limit	20~30°C(effective for heating operation)
Lower limit	18~26°C(effective for non-heating operation)

Simple remote control (option)

RCH-E3 (wired)



Designed specially for hotel rooms, the controller's buttons are limited only to the minimum required functions such as ON/OFF, mode, temperature setting and fan speed. It is really simple and easy to use.

Up to 16 units

It can control up to 16 units individually, with pressing the AIR CON No. button.

AUTO restart

This function allows starting the air conditioner automatically when power supply is restored after power failure or by turning on the power switch.

- *RCH-E3 is not applicable to the Individual flap control system.
 *When RCH-E3 is used, the fan speed setting can only be set to 3 speed settings (Hi-Me-Lo).

Thermistor (option)

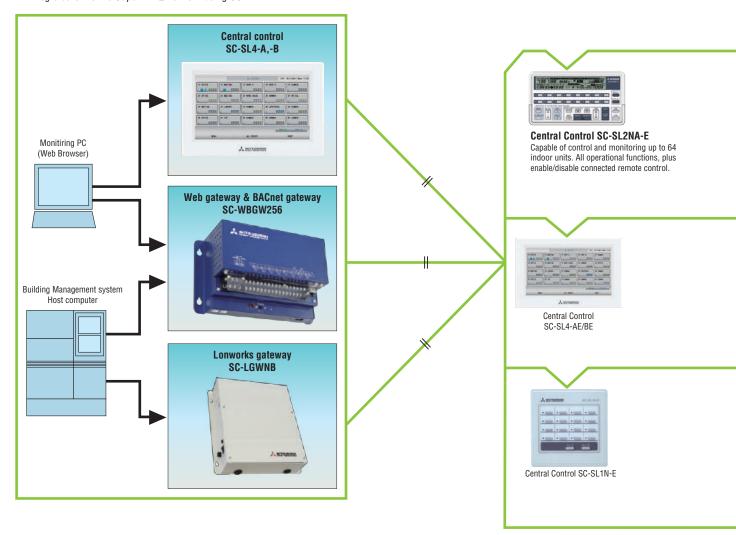
SC-THB-E3

In case the sensor integrated in the indoor unit or in the remote controller is unable to sense the room temperature correctly, or an individual controller in each room is not required but a temperature sensor is (as when a central control system is in place), install SC-THB-E3 in an adequate location 8m in the room.



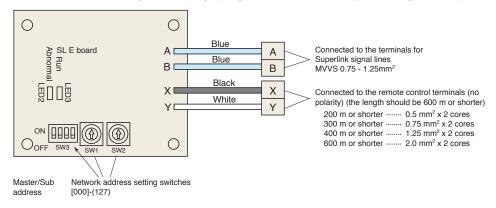
<SUPERLINK®- II Control System>

Mitsubishi Heavy Industries Thermal Systems has now combined simplicity of installation with our highly sophisticated Superlink-II control system, to offer building owners and occupiers a comprehensive control and management system, while providing complete commissioning and service maintenance assistance for installers and service engineers. The Superlink-II network utilises two wire, non-polar cable - for further details of wiring. Superlink-II is an advanced high speed data transmission system that can connect up to 128 indoor units and 32 outdoor units as a network. Mitsubishi Heavy Industries Thermal Systems offers a wide range of control options for the Superlink-II network to suit any application large or small, as well as connection to new or existing building management systems. Individual Mitsubishi Heavy Industries Thermal Systems split systems can also be integrated on to the Superlink-II network using SC-ADNA-E.

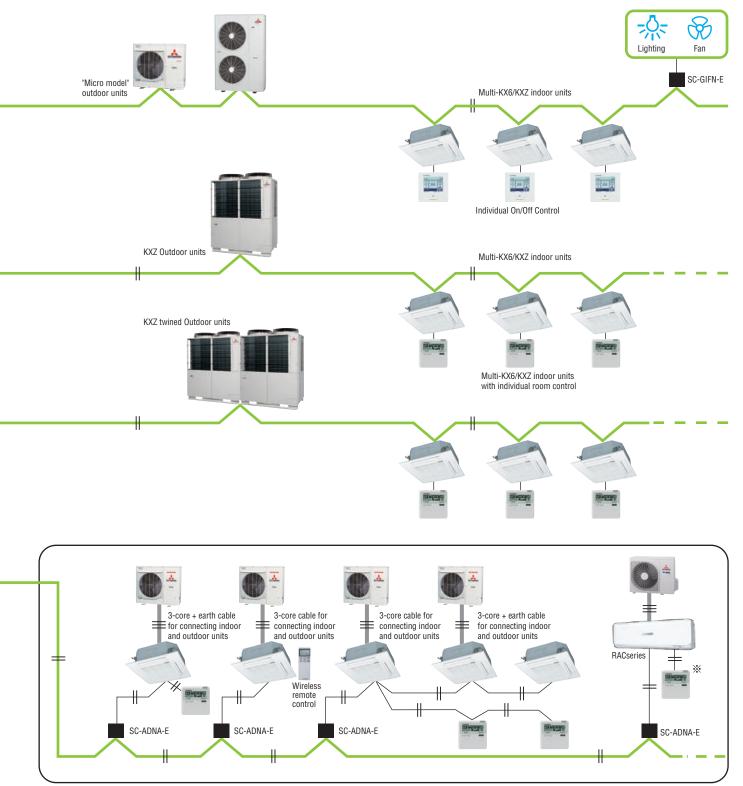


SUPERLINK E BOARD(SC-ADNA-E)

This board is used when conducting control of the single package (wired remote control unit) 1-type series using a network option.







X SC-BIKN2-E is necessary to connect to wired remote controller.

√



<Central Control> SC-SL4-AE/BE

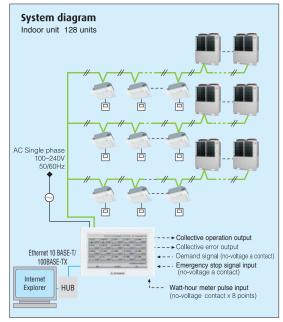
Mitsubishi Heavy Industries Thermal Systems introduces the full colour touch screen central control SC-SL4-AE/BE, with 9 inch interactive LCD display. Offers control, monitoring, scheduling and service/maintenance functions for up to 128 indoor units.

Control with PC is available by use of internet explorer.

Indoor units can be controlled, scheduled, monitored and either individually, as groups or as blocks of groups with the following functions:



Control	Monitoring	Scheduling	Administration/Service
Run/Stop / Home leave	Operating state	Yearly schedule	Block definition, Floor layout
Mode (cool/heat/fan/dry/Auto)	Mode	Today's schedule	Group definition
Set temperature	Set temperature	Detailed daily schedule	Unit definition
Operation permitted/prohibited	Room temperature	Season setting	Time and date setting
Fan speeds	Operation permitted/ prohibited		Alarm history
Air direction	Fan speed		Energy consumption calculation period
Filter sign reset	Air direction		Energy consumption, cumulative operation time
Demand control (3 steps)	Filter sign		Flap control setting
Emergency stop	Maintenance (1, 2 or back-up) Outdoor air temperature		Operation data monitoring Data logging (Run / Stop set temperature , room temperature , outdoor air temperature)



PC requirements: Windows Vista or Windows 7, 8.1, 10 Monitor resolution 1280 x 1024 or more. Web browser requirements: Internet Explorer 11

Schedule setting

For each group

Schedule settings for each group are possible. The RUN/STOP/HOME LEAVE time, operation mode, remote control Lock/Unlock setting, temperature setting, energy setting, and silent mode can be set up to 16 times per day.



Yearly Schedule

Schedule settings for a year are also possible. The weekday, holiday, special day 1 or special day 2 can be selected and set.



Operation time history

Possible to check operation time history for cooling and heating separately.



Alarm history

A maximum of 300 records is displayed for the history of error occurrence and restoration in the unit of air-conditioner.

It is possible to output the history data to a CSV data file.

High visibility

Increasing in size from 7 to 9 inches



Contrast between five colours for icon display and black light base screen has achieved high visibility.

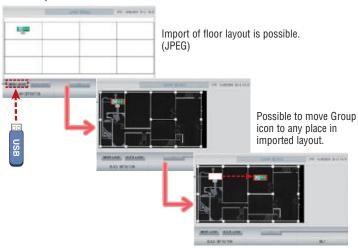
Green : in operation Blue : stop Red : error

Yellow: communication error

Gray: no groups



Block layout function



Web function

You can monitor and control up to 128 indoor units (Max.128 groups) from a PC or tablet PC.

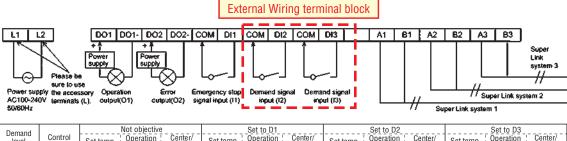


<Example>

Monitoring and operating air-conditioners in a lecture room of a university



3 levels of demand control from 2 external inputs



Demand level	Control	Set temp.	Not objective Operation mode	Center/ Remote	Set temp.	Set to D1 Operation mode	Center/ Remote	Set temp.	Set to D2 Operation mode	Center/ Remote	Set temp.	Set to D3 Operation mode	Center/ Remote
0	Normal	-	_	-	-	_	_	-	_	_	-	-	_
1	Temp. shift	-	_	-	Shift	_	Center	-	-	: – :	-	<u> </u>	 ! –
2	Fan (1stage)	-	 –	-	_	Fan	Center	_	Fan	Center	_	<u> </u>	
3	Fan (2stage)	-	_	-	_	Fan	Center	-	Fan	Center	-	Fan	Center

Demand level 1 - Any indoor unit set to D1 (Demand level 1)has its temperature set point shifted by +2°C in cooling mode or -2°C in heating mode and cannot be operated from the local remote controller

Demand level 2 - Any indoor unit set to D1 or D2 switch to fan only mode and cannot be operated from the local remote controller

Demand level 3 - Any indoor unit set to D1 or D2 or D3 switch to fan only mode and cannot be operated from the local remote controller

Electric power calculation function:

(for SC-SL4-BE only)

SC-SL4-BE gives electric power consumption data (kWh) for each indoor unit, each group, each SUPERLINK-II system, and each watt-hour meter input.



	SC-SL4-BE
Export data by	USB / LAN
Calculation software	Included
Watt-hour meter pulse input (Maximum)	8
Max connectable indoor units	128

Item Model		SC-SL4-AE/SC-SL4-BE	
Ambient temperature during use		0 ~ 40°C	
Power supply		1 Phase 100-240V 50/60Hz	
Power consumption		9W	
External dimensions (Height x Width x Depth)		172mm x 250mm x 23 (+70) mm	
Net weight		2.0kg	
Number of connectable units (indoor units)		up to 128 units	
LCD touch panel		Colour LCD, 9 inches wide	
Inputs	SL (Superlink) signal inputs	1 system (Super link-∏)	
	Watt-hour meter pulse input*	8-point, pulse width 80ms or more	
	Emergency stop signal input*	1 point, non-voltage a contact input continuous input (closed, forced stop)	
	Demand signal input*	2 point, non-voltage a contact input continuous input (closed, demand control)	
Outputs	Operation output	1 point, maximum rated current 40mA, DC24 V All units stop; Open, any unit operating;Close	
	Error output	1 point maximum rated current 40mA, DC24 V Normal; closed. If even one unit is abnormal; Open (Open/closed can be changed)	

* The receiving side power supply is DC 12V (10mA).
The air conditioning charges calculations of this unit are not based on OIML, the international standard.



SC-SL1N-E

Start/stop control of up to 16 indoor units either individually or collectively.

Simple centralised control.

- 1. The SC-SL1N-E is connected to the Superlink-II network via 2-core, non-polar wires ('AB' connection).
- 2. It will monitor and control the start/stop function of up to 16 units, with the sixteen operation button.
- 3. The unit or group numbers in operation or in need of service are displayed with an LED.
- 4. Collective start/stop is also available through the simultaneous on/off button.
- 5. Up to 12 SC-SL1N-E units can be connected to a Superlink- network (consisting of up to 128 indoor units).
- 6. If a power failure occurs, the SC-SL1N-E will resume the operation of the system according to a stored operation condition, once power is restored.

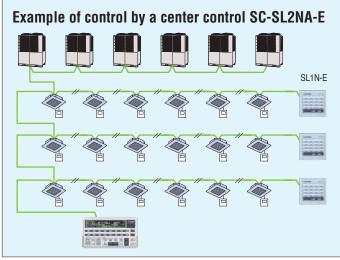


SC-SL2NA-E

Central control of up to 64 indoor units including weekly timer function as standard.

- 1. The SC-SL2NA-E is connected to the Superlink
 I network via 2-core, non-polar wires ('AB' connection).
- 2. It will monitor and control the start/stop function of up to16 units, or 16 groups of units, with the sixteen operation buttons.
- 3. It also monitors and controls the following functions for individual units, groups of units or the complete network: operation mode, set point temperature, return air temperature, louvre position, error code. Air flow and center lock function.
- 4. The unit or group numbers in operation or in need of service are displayed with an LCD.
- 5. Collective start/stop is also available through the simultaneous on/off button.
- 6. If a power failure occurs, the SC-SL2NA-E will resume the operation of the system according to a stored operation condition, once power is restored.
- 7. The SC-SL2NA-E can be connected to an external timer to facilitate timed on/off cycles.





An SC-SL2NA-E performs the start/stop control, monitoring and mode setting of up to 64 units. It is a high quality air conditioner control system that allows up to 64 indoor units to be freely grouped into 1 to 16 groups.

It allows not only the start/stop control but also the monitoring, display of operation statuses such as in operation or in need of service and mode setting such as switching of operation modes of connected units collectively, by group or individually.

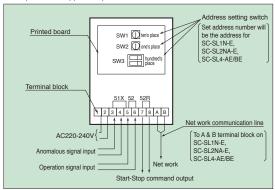
Outer dimensions: H120 x W215 x D25+35*mm

35* is the measurement including the part contained in a recess.

SC-GIFN-E Interface kit

Applicable products
 Ventilation fan, Air purifier

by using SC-GIFN-E together with central control such as SC-SL1N-E, SC-SL2NA-E and SC-SL4-AE/BE, you can start-stop, operate & monitor the operation of applicable products.



Note:Please consult dealer for combination of center controls and Building Management Systems interface units.



<Building Management Systems> SC-WBGW256 (Web gateway+BACnet gateway)

Production by order

SC-WBGW256 controls and monitors of up to 256 cells (some cells can have two or more indoor units and total number of indoor units can be up to 256 units) centralised to a network PC using the Superlink-II web gateway. Simple installation is assured with no special software requirements, operation is via Internet Explorer. A low power embedded CPU and compact flash ROM ensure a large storage capacity with high reliability (no moving parts such as a PC fan, etc). An IP address filter function combined with three-level user authentication check also ensures security.

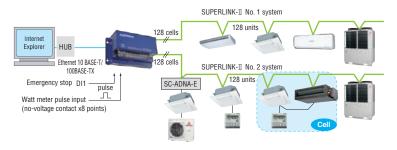
Also, SC-WBGW256 can be used as interface devices that convert Mitsubishi Heavy Industries Superlink-II communication data to BACnet code and are controlled centrally from a building management system.



Additional engineering service cost etc. is required.

Please consult your dealer when using this central control.

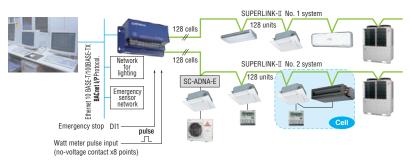
[In case of web gateway]





PC requirements: Windows 7 or Windows 8.1. Monitor resolution 1364 x 768.

[In case of BACnet gateway]



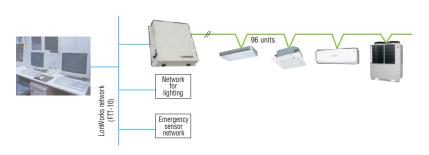


Users can manage up to 1024 units by connecting the four devices!

SC-LGWNB (LonWorks gateway)

Production by order

SC-LGWNB is an interface device that converts Mitsubishi Heavy Industries Superlink-II communication data to LonWorks code. Control and monitoring functions of the a/c system for up to 96 indoor units can be integrated to a central control point via the building management system network.





Additional engineering service cost etc. is required. Please consult your dealer when using this gateway.

Before starting use

Heating performance

The heating performance values (kW) described in the catalogue are the values obtained by operating at an outdoor temperature of 7C and indoor temperature of 2C as set forth in the ISO Standards. As the heating performance decreases the outdoor temperature drops, if the outdoor temperature is too low and the heating performance is insufficient, use other heating appliances as well.

Indication of sound values

The sound values are the values (A scale) measured in a chamber such as an anechoic chamber following the ISO Standards. In the actual installation state, the value is normally larger than the values given in the catalogue due to the effect of surrounding noise and echo. Take this into

Use in oil atmosphere

such as in a kitchen or machine factory.

If the oil adheres to the heat exchanger, the heat exchanging performance will drop, mist may be generated, and the synthetic resin parts may deform and break.

Use in acidic or alkaline atmosphere

If this unit is used in acidic atmosphere such as hot spring areas having high level of sulfuric gases or in alkaline atmosphere including ammonia or calcium chloride, places where the exhaust of the heat exchanger is sucked in, or at coastal areas where the unit is subject to salt breezes, the outer plate or heat exchanger, etc., will corrode. Please ask a dealer or specialist when you use an air conditioner in places differing from a general atmosphere.

Use in places with high ceilings

If the ceiling is high, install a circulator to improve the heat and air flow distribution when heating.

Refrigerant leakage

The refrigerant (R410A) used for Air conditioner is non-toxic and in its

However, in consideration of a state where the refrigerant leaks into the room, measures against refrigerant leaks must be taken in small rooms where the tolerable level could be exceeded. Take measures by installing

Use in snowy areas

Take the following measures when installing the outdoor unit in snowy

Install a snow-prevention hood so that the snow does not obstruct the air intake port or enter and freeze in the outdoor unit.

In areas with heavy snow fall, the piled snow could block the air intake port. In this case, a frame that is 50cm or higher than the estimated snow fall must be installed underneath the outdoor unit.

Automatic defrosting device

If the temperature is low, and the humidity is high, frost will stick to the heat exchanger of the outdoor unit. If use is continued, the heating performance will drop.

The "Automatic defrosting device" will function to remove this frost.

After heating for approx, three to ten minutes, it will stop, and the frost will be removed. After defrosting, hot air will be blown again.

After the air-conditioner is used for several seasons, dirt will build up in the air-conditioner causing the performance to drop. In addition to regular servicing, a maintenance contract by a specialist is recommended.

Safety Precautions

Air-conditioner usage target

The air-conditioner described in this catalogue is a dedicated cooling/heating device for human use.

Do not use if for special applications such as the storage of food items, animals or plants, precision devices or valuable art, etc.

This could cause the quality of the items to drop, etc.

Do not use this for cooling vehicles or ships. Water leakage or current

leaks could occur.

Before use

Always read the "User's Manual" thoroughly before starting use.

Installation

Always commission the installation to a dealer or specialist. Improper installation will lead to water leakage, electric shocks and fires. Make sure that the outdoor unit is stable in installation. Fix the unit to

stable base.

Usage place

are sparks. Installation in a place where combustible gas could be generated, flow or accumulate, or places containing carbon fibers could lead to fires.

Mitsubishi Heavy Industries Thermal Systems, Ltd.

(Wholly-owned subsidiary of MITSUBISHI HEAVY INDUSTRIES, LTD.)

2-3 Marunouchi 3-chome, Chiyoda-ku, Tokyo 100-8332, Japan https://www.mhi-mth.co.jp/en/

Our factories are ISO9001 and ISO14001 certified.

Certified ISO 9001









Certificate Number: 4333-2007-AQ-RGC-RvA









December 2019 F