

# 2024 Medium-Term Business Plan Progress

Achievements and Path to Attaining Strategic Goals in Final Year

**May 27, 2026**

**Eisaku Ito, President and CEO**

Mitsubishi Heavy Industries, Ltd.

## Overview of FY2025

- Order intake, business profit, net income, and free cash flow reached **record highs** in FY2025
- Order intake grew primarily in Growing Core Businesses – Energy Systems and Defense – and **order backlog exceeded ¥13 trillion**
- Under ITO initiative, working to build **highly profitable** business structure. Through various initiatives, **achieved business profit margin and ROE** targets one year ahead of schedule.

## Changes in Business Environment

- **Global political instability** intensifying
  - Heightened awareness of not only **national security**, but also **economic security**
  - Rising risk of **supply-chain disruptions** as economic blocs continue to solidify
- Long-standing globalization prioritizing economic efficiency has led to **weakening of manufacturing bases** worldwide
- **Challenges threatening functioning of society** emerging
  - Including: intensifying natural disasters, labor shortages, cybersecurity risks, and aging infrastructure
- **Technological innovation accelerating**
  - In particular, generative AI evolving into autonomous operational agents (**AI agents**), driving increased adoption in automated manufacturing (**physical AI**)
- **Carbon Neutrality** initiatives transitioning to pragmatic approach reflecting concerns over energy security and maintaining industrial competitiveness
- Changes in business environment expanding MHI's potential contributions to solving societal issues
  - Potential opportunities in the following areas:
    - “Resilience” is common thread connecting them
    - (1) Providing safety and security, (2) Ensuring stable energy supplies, (3) Rebuilding manufacturing bases, (4) Enhancing BCM<sup>2</sup>, (5) Diversifying infrastructure needs, and (6) Balancing economy and environment**

## Initiatives to Achieve 2024 MTBP (FY2026)

- Increase profitability by ensuring steady execution of order backlog
  - Specifically:
    - Enhance **execution capabilities** to deliver products and services reliably and on time
    - Transform company into **highly profitable business structure** by implementing **Group-Wide Optimization**
- Allocate generated cash to continuous growth investments
  - Accelerate realization of **Reach Expansion**

## 2024 MTBP Progress (FY2026)

		Initial Plan	Forecast
Business Profit		≥¥450.0 bn	¥540.0 bn
Business Profit Margin		≥8%	10%
ROE		≥12%	12%
Capital Allocation (FY24-26)	Cash Inflows	¥1.5 tr	¥2.6 tr
	Investment	¥1.2 tr	¥1.2 tr
	Shareholder Returns	¥0.3 tr	¥0.3 tr

## Set Stage for Long-Term Growth (Direction for Next MTBP)

- Enhance corporate value by achieving **virtuous cycle of high profitability and growth investments** – a key management goal
  - Accelerate **business execution capabilities** to stay ahead of continued revenue expansion
  - By implementing **vertical Group-Wide Optimization**, reduce lead times and increase throughput across all businesses. To that end – as part of **horizontal Group-Wide Optimization** – strengthen both quality and scale of shared infrastructure platform, and further increase resource utilization. Enable earlier risk detection and faster issue resolution by sharing specialized technologies and expertise across businesses.
  - Changes in business environment expanding MHI’s potential contributions to solving societal issues. Seize these opportunities, achieving **Reach Expansion** through **synergies leveraging MHI’s shared infrastructure platform**. This will be critical factor in portfolio management.
- Deploy **growth investments** with long-term outlook
- Next medium-term business plan to lay out specific numerical targets and financial strategy aligned with this corporate strategy

May 27, 2026

伊藤栄作  
Eisaku Ito



- 1. Business Environment**
- 2. Virtuous Cycle of High Profitability and Growth Investments**
- 3. 2024 MTBP Progress Update**
- 4. Summary**

# 1. Business Environment

- More business opportunities emerging where MHI can contribute to solving societal issues, such as providing safety and security, as well as ensuring stable energy supplies

## Changes in External Business Environment

International political instability

Increasing awareness of national security  
Heightened risk of supply chain disruptions

Challenges arising from years of globalization

Weakening of manufacturing bases

Emergence of societal issues

Including cyber incidents, labor shortages, and ageing infrastructure

Progress in technological innovation

Increased adoption of AI agents and physical AI

Progress in pragmatic approach to Energy Transition conscious of S+3E<sup>1</sup>

## Areas with Emerging Business Opportunities

### Resilience

Providing safety and security

Ensuring stable energy supplies

Rebuilding manufacturing bases

Diversifying infrastructure needs

Enhancing BCM<sup>2</sup>

Balancing economy and environment

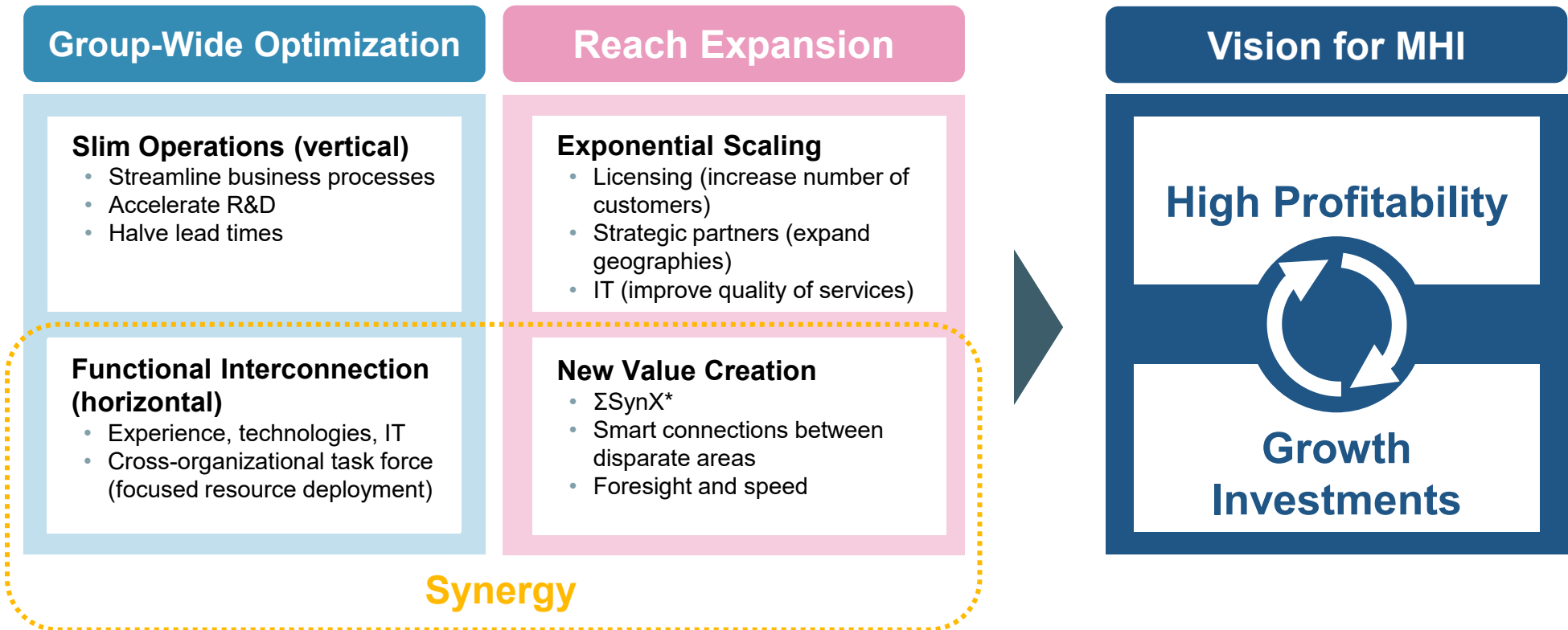
An aerial view of a city, likely Tokyo, with a prominent digital network overlay. The network consists of white nodes connected by lines, forming a complex web across the cityscape. A semi-transparent globe is centered in the background, and the overall color palette is a cool blue. The text '2. Virtuous Cycle of High Profitability and Growth Investments' is overlaid in a large, bold, white font with a slight shadow.

## 2. Virtuous Cycle of High Profitability and Growth Investments

## 2. Virtuous Cycle of High Profitability and Growth Investments Innovative Total Optimization (ITO)

- Enhance productivity and profitability by strengthening inter-organizational collaboration, achieving Group-Wide Optimization
- Provide new value to more geographies and customers with sense of speed, expanding reach
- Realize virtuous cycle of high profitability and growth investments

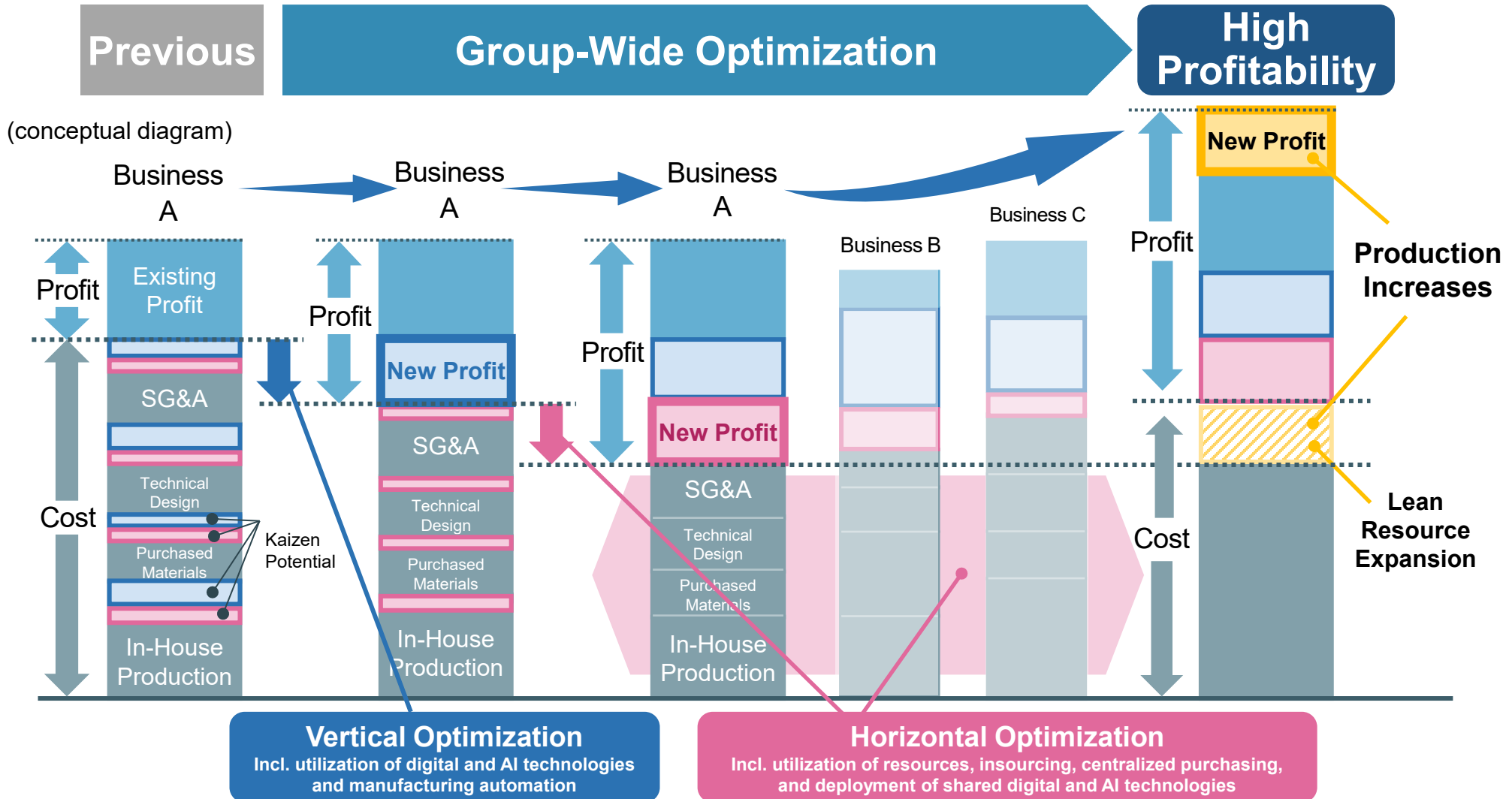
### Innovative Total Optimization

## 2. Virtuous Cycle of High Profitability and Growth Investments

# Aim of Group-Wide Optimization

- Unlock new profit with slim business operations (vertical) and synergies among businesses (horizontal)





- Leverage shared infrastructure platform to drive growth while creating synergies among businesses

## Product areas created with shared infrastructure platform

Large + Complex

Extreme Operating Conditions

Commercial Ships

GTCC\*

Nuclear Power

Defense & Space

Engines ...

Generalization

Application

## Shared Infrastructure Platform

- **Technical Design**

Incl. control, AI, fluid dynamics, heat transfer

- **Manufacture**

Incl. welding, casting, assembly

- **Customer Relationships**

- **Human Capital**

- **Supply Chains**

- **Digital & AI Technologies**

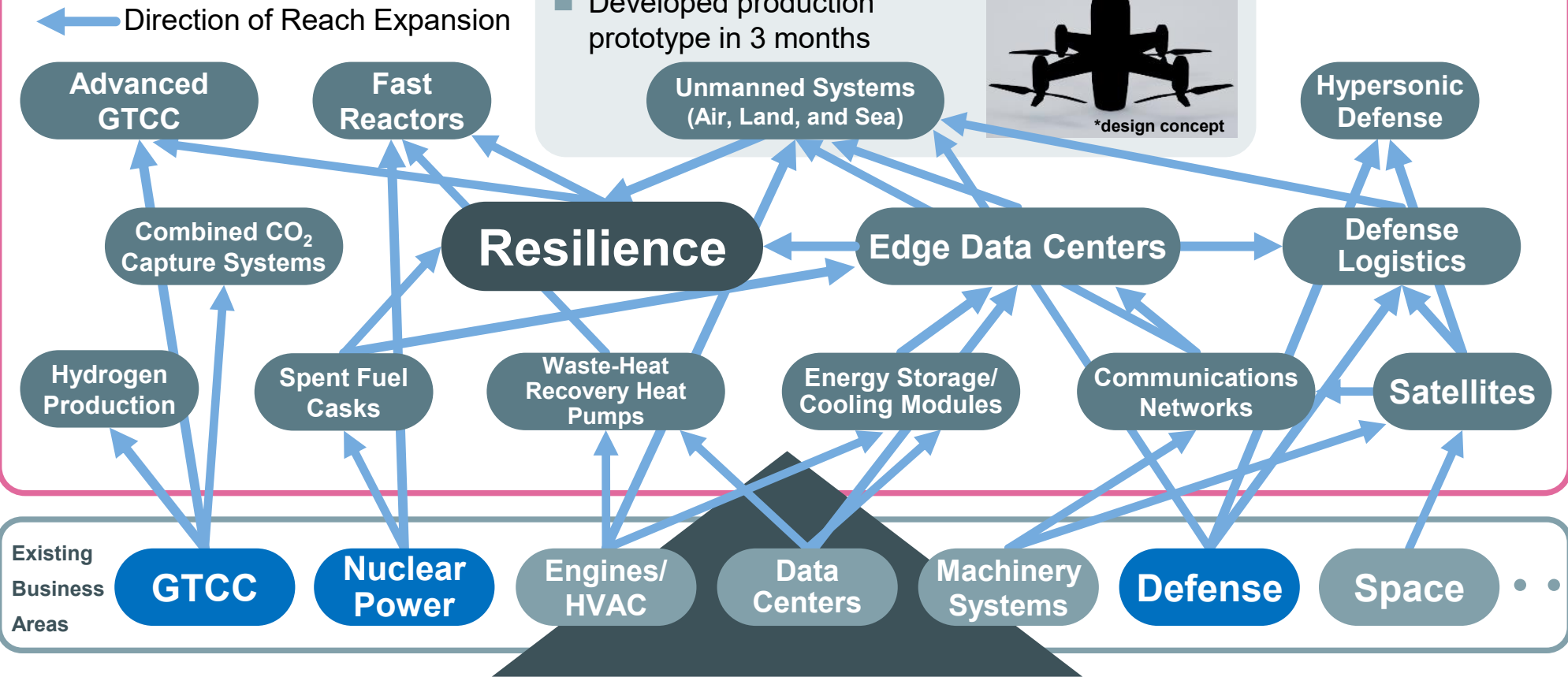
# Areas of Growth Investment

- Proactively expand reach into new business areas leveraging shared infrastructure platform

## Examples of Reach Expansion

### Counter Drone

- Developed production prototype in 3 months



**Shared Infrastructure Platform + Open Innovation**

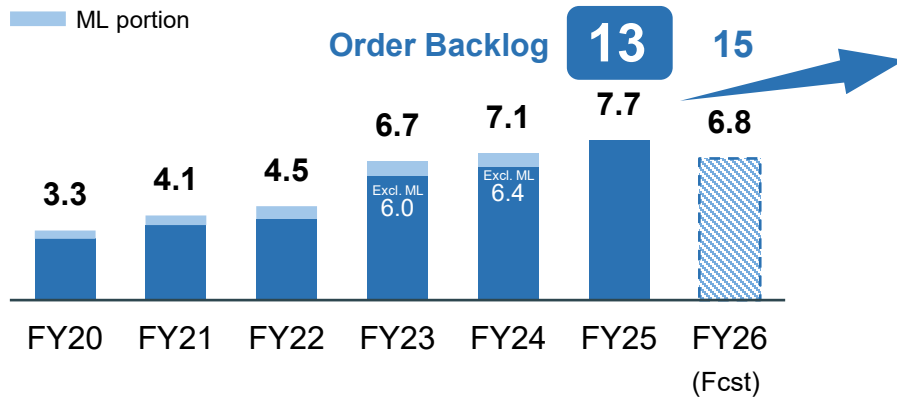
# 3. 2024 MTBP Progress Update



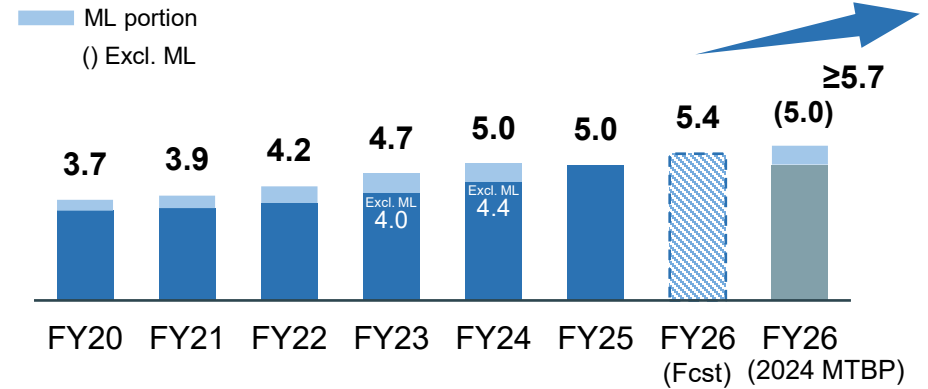
# 3. 2024 MTBP Progress Update

- Achieved 2024 MTBP business profit margin and ROE targets one year ahead of schedule
- Aiming to reach even higher profit levels than original 2024 MTBP targets in FY26

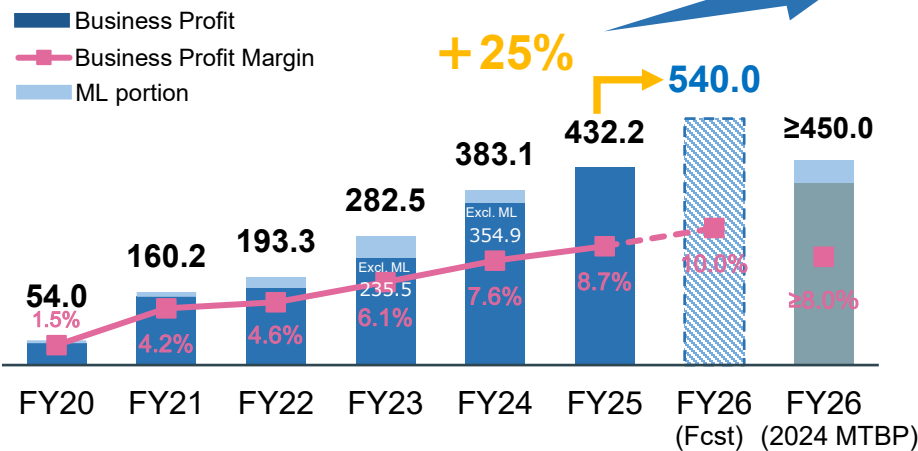
## Order Intake (trillion yen)



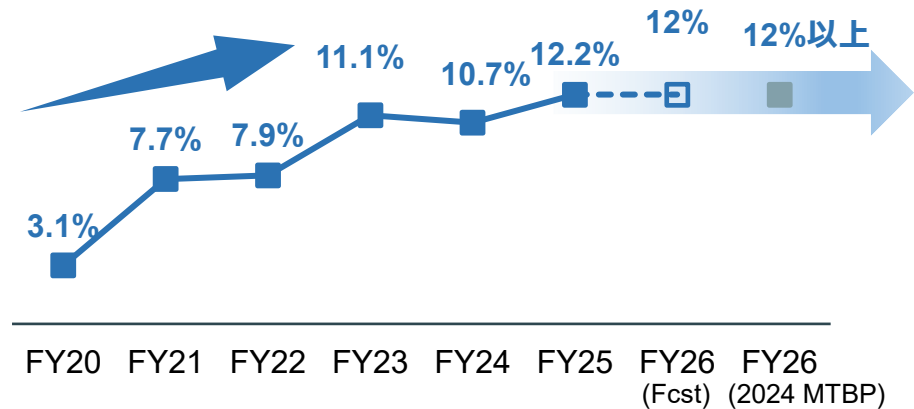
## Revenue (trillion)



## Business Profit (billion yen)



## ROE (%)



# Strengthen Portfolio Management

- Focus on steady execution of order backlog in Growing Core Businesses
- Shift efforts in Future Growth Areas to reflect market needs

## Initiatives to Achieve 2024 MTBP

## Businesses

## Main Actions

### Focus Areas

**(1) Ensure Steady Performance and Achieve High Profitability in Growing Core Businesses**

GTCC

Nuclear Power

Defense

- Establish FIC<sup>1</sup>
- Enhance productivity
- Deploy capital investments
- Expand and develop human capital

**(2) Commercialize Future Growth Areas**

Data Centers

Resilience Infrastructure

- Commercialize new businesses
- Address needs for high-level security measures
- Achieve S+3E<sup>2</sup>

**(3) Enhance Businesses' Competitiveness**

Energy Systems<sup>3</sup>

Plants & Infrastructure Systems

Industrial Solutions<sup>3</sup>

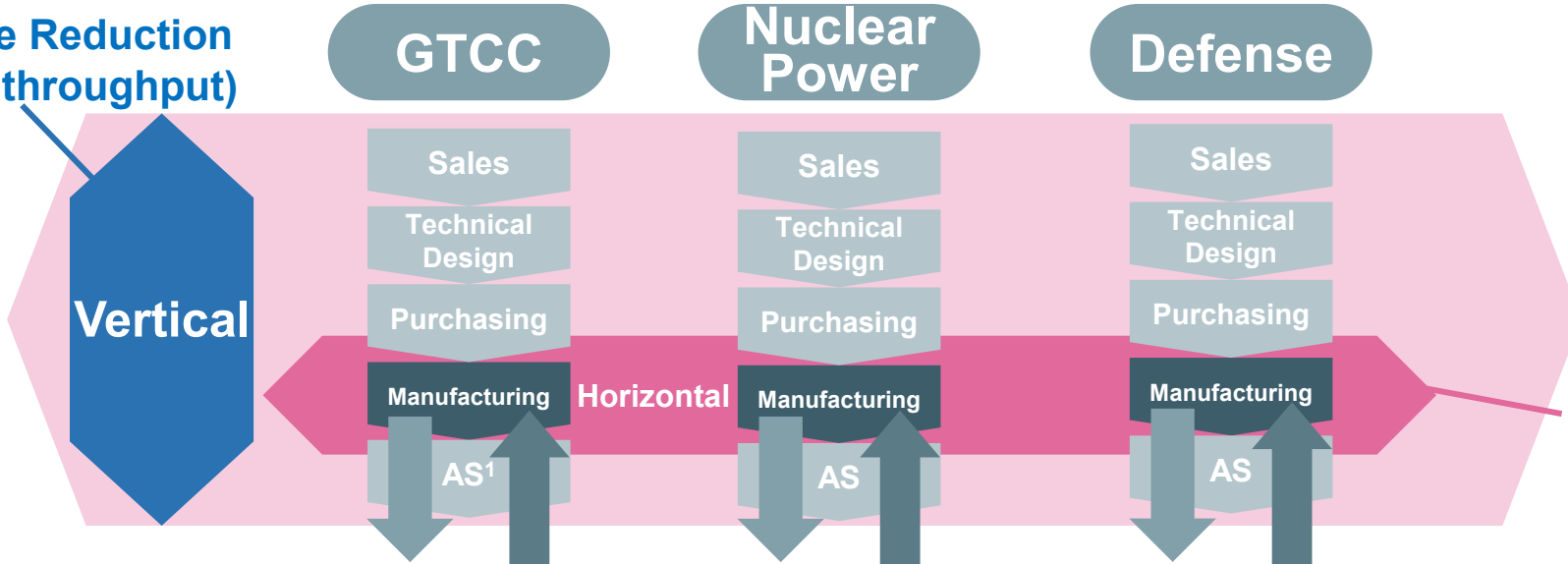
Aircraft, Defense & Space<sup>3</sup>

- Increase profitability and create synergies
- Enhance after-sales services

# Growing Core Businesses: Establish Factory Innovation Center

- Drive Group-Wide Optimization in both vertical and horizontal directions, with production capacity expansion as sole focus

Lead Time Reduction  
(increase throughput)



Resource Sharing, Insourcing  
(increase profitability)

## Factory Innovation Center

Optimized Production Plans  
(facilities, personnel, materials)

**AI Agents**

Consolidate all information in value chain

Automated Manufacturing

**Physical AI**

Collaborative Robots

Automation of In-Factory Logistics

Validation and Deployment of Latest Technologies

**AM<sup>2</sup> Tech**

In-Process QA

```

    graph LR
      Design --> Prototyping
      Prototyping --> OfflineVerification[Offline Verification and Assessment]
      OfflineVerification --> Design
    
```

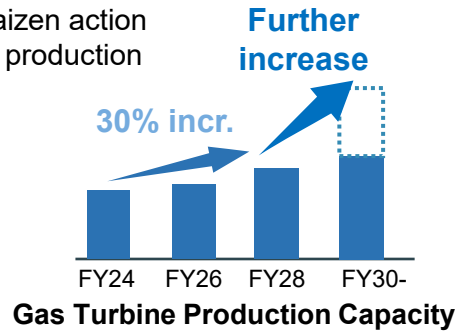
- Optimize entire process while deploying capital investments in core parts manufacture

## Gas Turbine Production Capacity Expansion

- By implementing more than 1,000 kaizen action items, gained line of sight to expand production capacity by 30%
- Further expansion in progress

### Reduction of Changeover Time

- Continuous manufacturing of same models



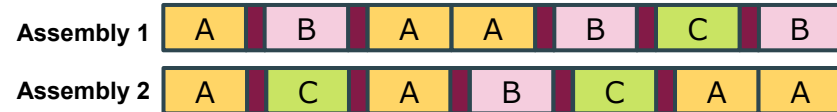
## Upgrades to Core Part Manufacturing Facilities

- Demand to increase for after-sales services due to high volume of original equipment orders
- Upgrading precision casting facility



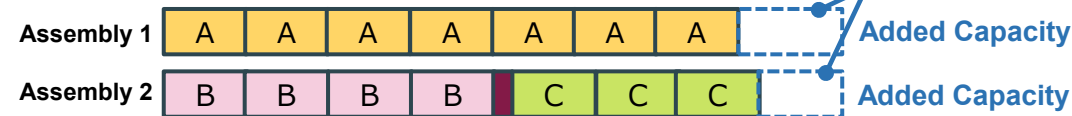
Precision Casting Facility

**Previous** Changeover (Assembly processes for models A, B, and C)



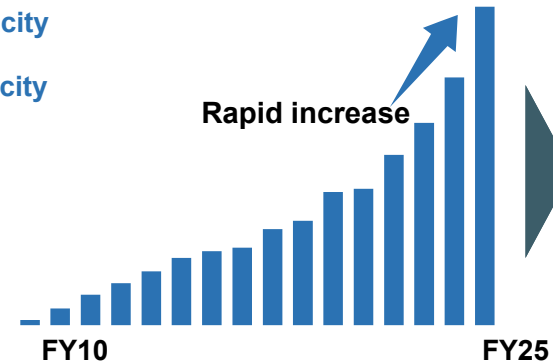
### Kaizen

Lead Time Reduction

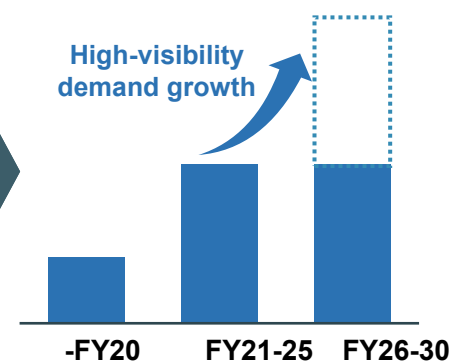


Photos of Changeover Process

## Total J-Series Unit Orders



## J-Class Units Covered by AS



## ■ Improve business execution capabilities with shared infrastructure platform

### Missile System Production Increase

- Utilizing IT and AI to enhance productivity
- Reduced lead time to 1/3 previous

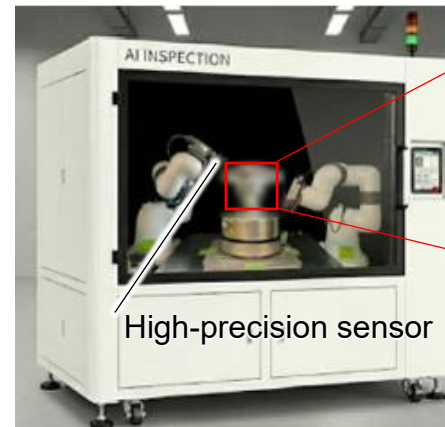


New Factory in Nagoya Area



### Automated In-Process Inspection of Critical Parts

- Automated detection of defects with physical AI



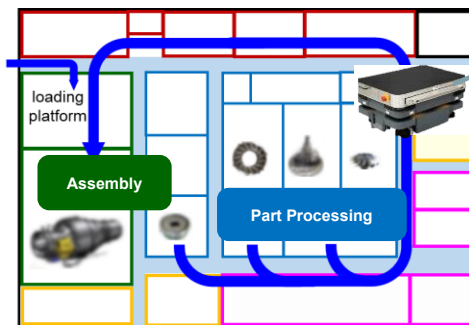
High-precision sensor



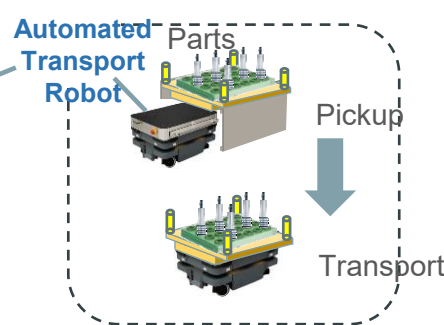
Automated detection of inspection targets

### Streamline Flow of Materials

- Optimize production process using simulations
- Use robots to reduce changeover time for machining and assembly



Layout



Automated Transport

Conceptual Diagram of Inspection System  
(Scheduled to begin operation in FY27)



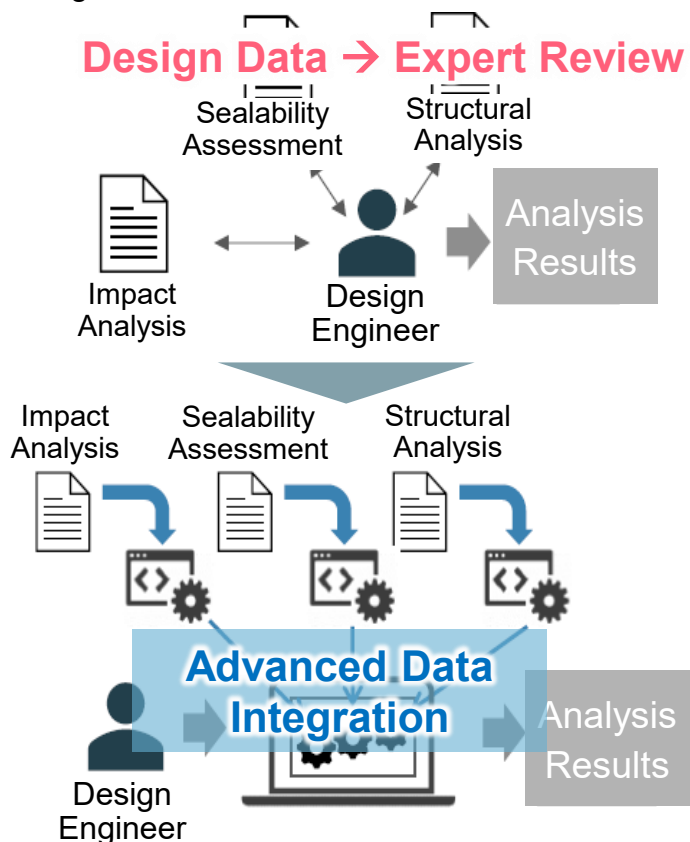
Sensing data

- Enhancing business execution capabilities with digital technologies and manufacturing process kaizen

## Spent Fuel Cask\* Production Increase

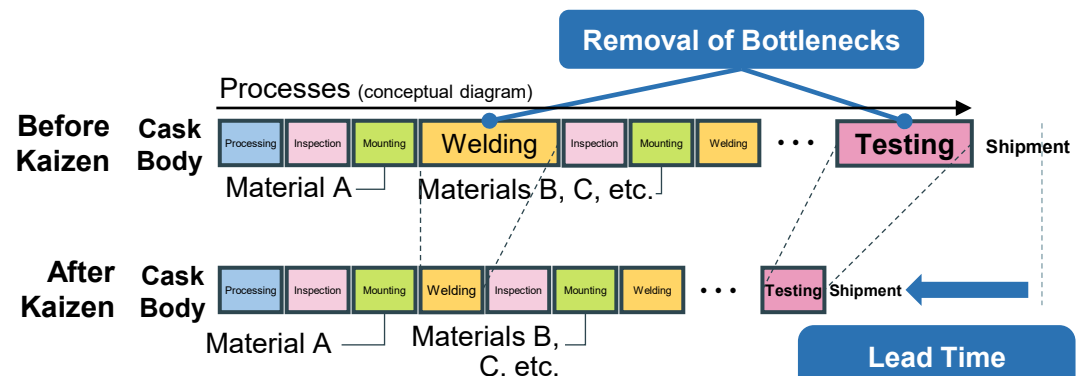
### Reduce Engineering Process Time

- 30% reduction through standardization of technical design tools

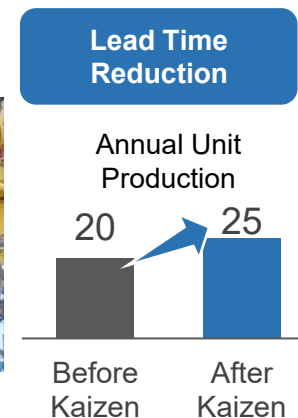


### Production Capacity Expansion

- Align takt time to expand production capacity by 25%
  - Welding method kaizen
  - Upgrades to testing equipment

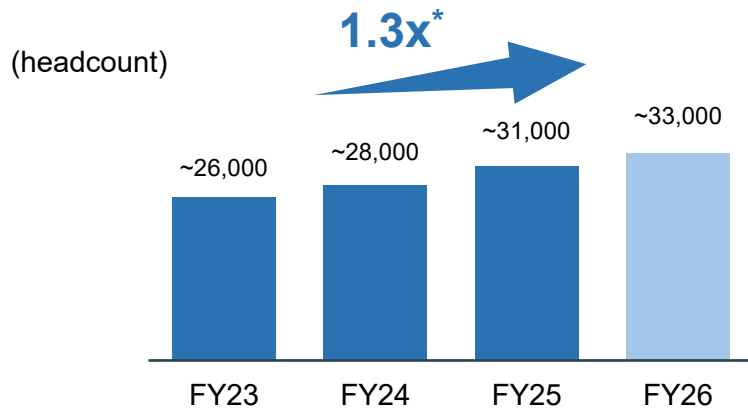


Cask Production Line



- Increase personnel levels in anticipation of production increases, and deploy comprehensive education programs

## Personnel in Growing Core Businesses



## GTCC: Maintenance Personnel

- Develop skills by leveraging Global Training Center expansion
- Enhance OJT with remote-monitoring tools

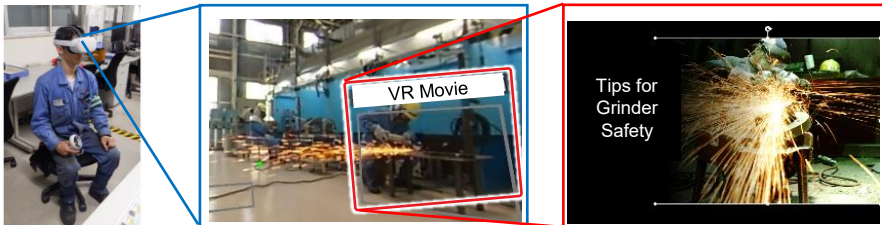


GT maintenance instruction



## Nuclear Power: Technical Personnel

- Early competency development through comprehensive courses in nuclear engineering and VR training for factory tasks



Factory task training with VR

## Defense: Mid-Career Hires

- Launched Technical Skill Development Center
- Ensure rapid readiness of additional hires by identifying pre-assignment skill levels and supporting skill development



Technical Skill Development Center

- Supplement knowledge and experience with AI and digital technologies to streamline transfer of manufacturing technologies and skills

### Technical Design

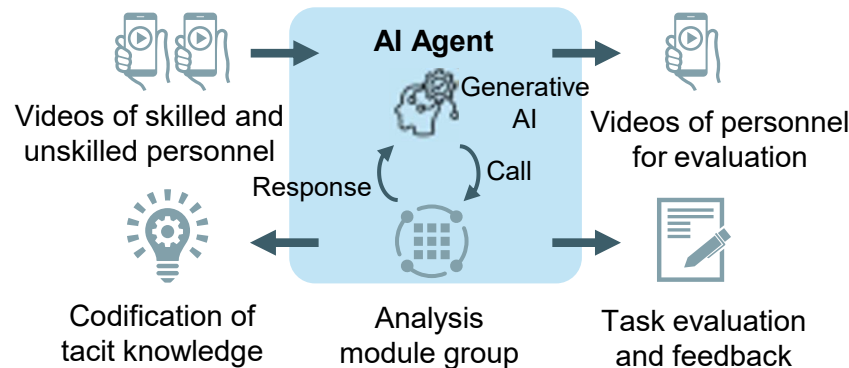
- Apply VR<sup>1</sup> to design tasks reliant on seasoned expertise
- Streamline drawing and workability reviews through full-scale VR visualization



VR visualization of next-generation transfer vehicle

### Manufacturing

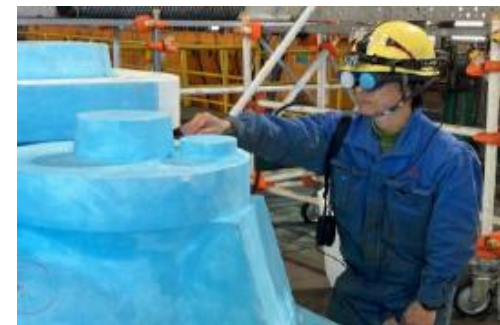
- Codify tacit skills into explicit knowledge with AI
- Enable self-driven learning with AI-based evaluation of junior personnel's task execution
- Reduce training time by 30%
- Guide personnel to correct position using AR<sup>2</sup> glasses
- Eliminate manual dimension measurement at work site



AI-enabled codification of welding expertise



AR visualization of casting models



AR glasses utilization during task

### 3. 2024 MTBP Progress Update

## Future Growth Areas

- Ramping up efforts to seize new business opportunities improving resilience and stability of infrastructure

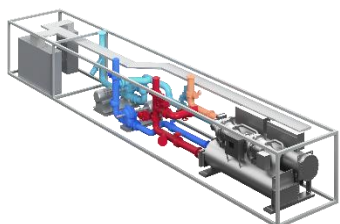
### Commercialize Products for Data Centers

### Resilience Infrastructure Initiatives

#### Modularization

#### High-Level Security Needs

#### Achieve S+3E



Cooling module



**DIAVULT**

High-security compliant edge data center



User

#### Large Cloud System



- Convenience
- Centralized, high-speed computation
- Information utilization

Combined Use

#### Distributed System



- Highly customizable
- Low latency
- High security
- High resilience

#### Significant Cost Reductions in CO<sub>2</sub> Capture Systems

- Leverage modularization to optimize entire value chain, primarily manufacturing, transport, and construction

#### Supply ORC<sup>2</sup> Systems for Next-Generation Geothermal Projects

- Provide ORC systems to Fervo Energy – Next-Generation Geothermal Projects
- Reliably provide economical renewable energy



Geothermal power plant site in U.S.

■ Increase profitability while generating synergies among business units

Utilize Human Resources across MHI Group

GTCC

Enhance engineering capacity for large projects

Nuclear Power

Expand large-component machining capacity

Defense

Risk management for Australian frigate program

Develop New Business Areas

Growth Strategy Office

Waste-Heat Recovery Heat Pump (under development)

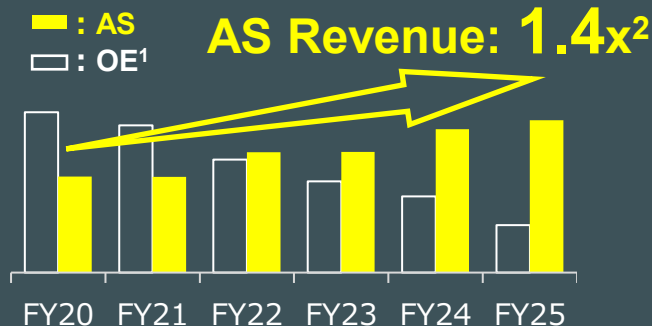
Plant Engineers

Manufacturing Skills

Experience & Know-How

Steam Power

Transition to AS-Centric Business Model  
Increase Profitability



Steam Systems



Turbochargers

Turbo Compressors

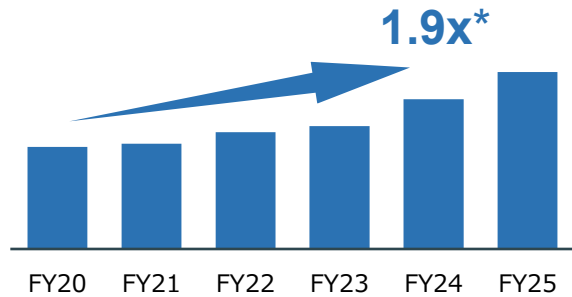


Heat Pumps

HVAC<sup>3</sup>

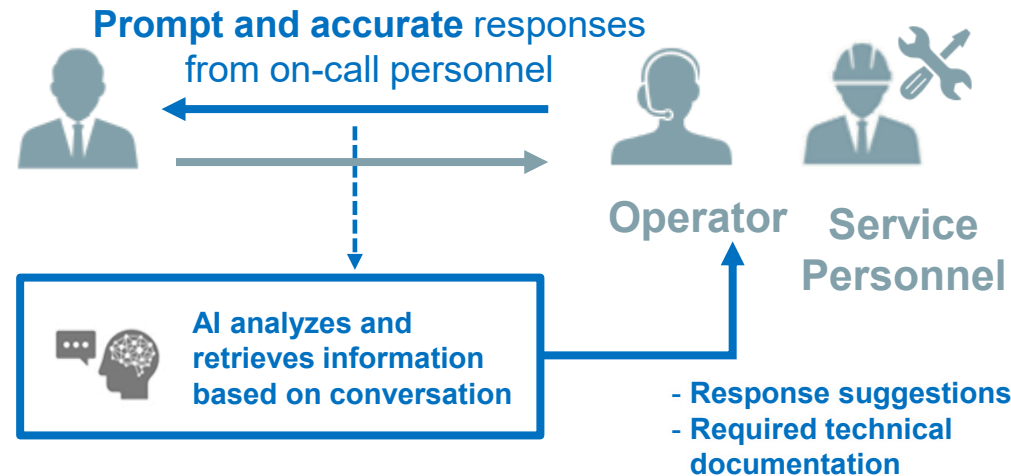
### Enhance after-sales services leveraging digital technologies

#### After-Sales Services Revenue



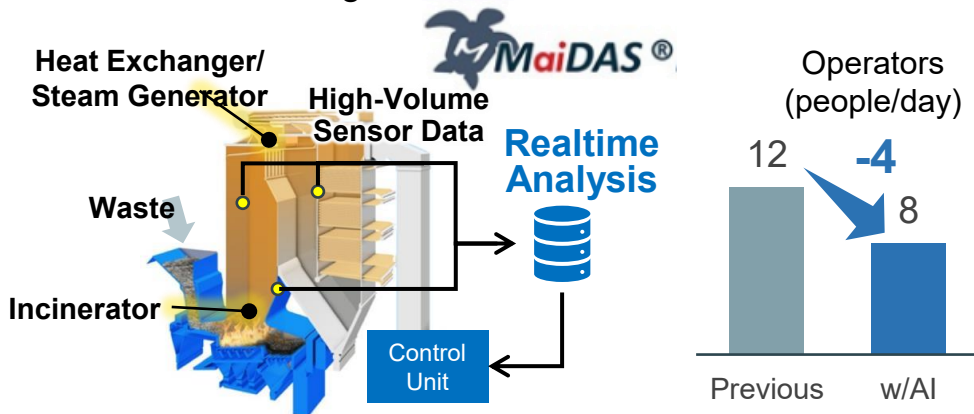
#### Efficiency Gains in On-Call Response for Box Making Machines

- Utilize generative AI and voice recognition to automate and improve quality & speed of inquiry response



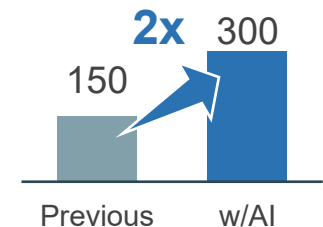
#### Automated Operation of Waste-to-Energy Plants

- Integrated plant operation system MaiDAS®
- Automated operation integrating combustion, AI, and control technologies



EVOL Corrugating Machine

Record-Keeping Task Efficiency Gains (cases/month)



### 3. 2024 MTBP Progress Update

# Strengthen Human Capital

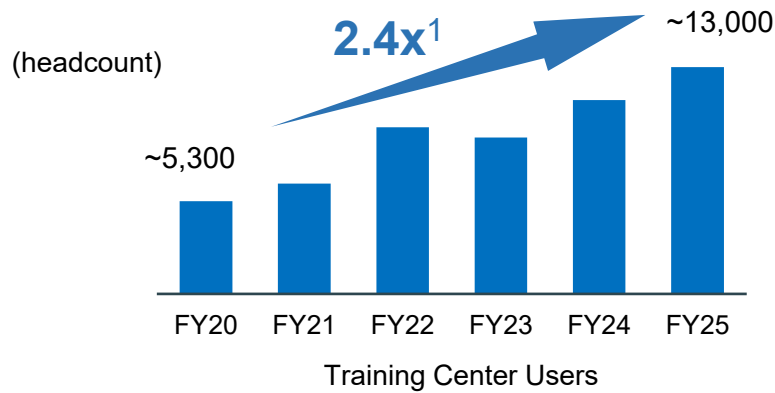
- Increase manufacturing and Digital Innovation (DI)-proficient personnel's skill levels to address changing societal and customer needs

## Transfer Manufacturing Technologies & Skills

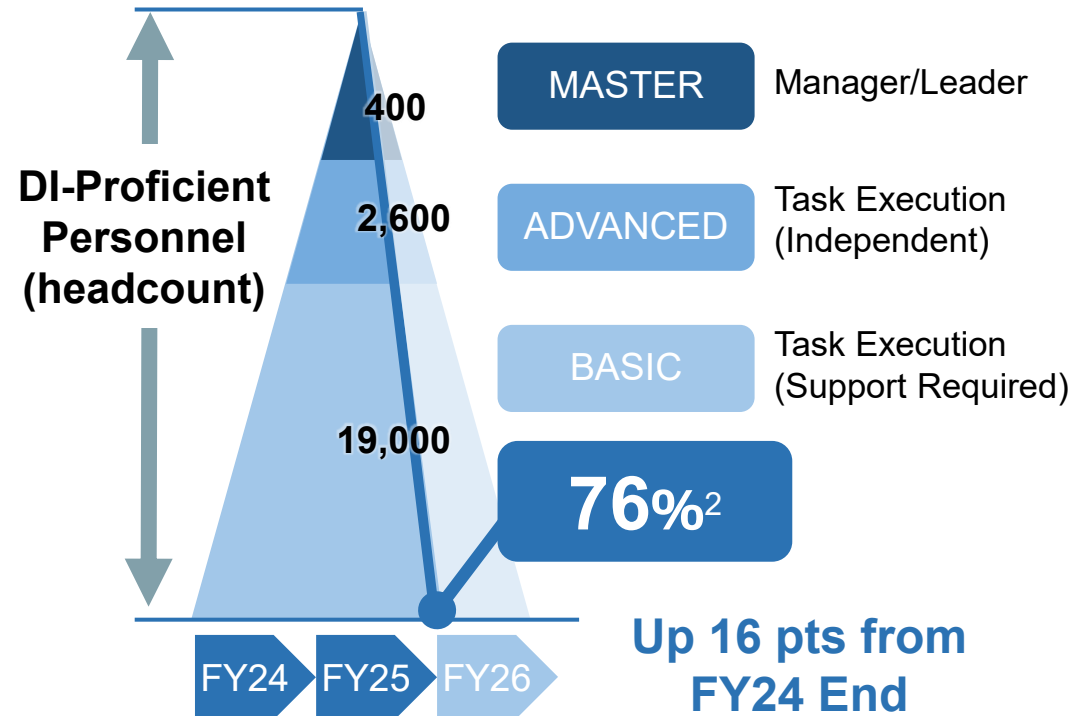
## Develop DI-Proficient Personnel

### Develop and Enhance Human Resources

- Launch new educational programs
- Transform junior staff and mid-career hires into immediate contributors



- In parallel with development of DI-proficient personnel, make digital and AI technologies easier to use, and increase operational efficiency
- Operational efficiency gains: ¥15 bn in FY25



### Increase Sharing between Technical Areas

- Establish community of welding, processing, and assembly specialists
- Create and share ideas about problem solving

## 4. Summary

### Initiatives to Achieve 2024 MTBP

- During FY2026, strengthen execution capabilities to **reliably manage high order backlog**
- In parallel, **transform company into highly profitable business structure** by implementing Group-Wide Optimization

### Set Stage for Long-Term Growth (Direction for Next MTBP)

- Achieve **virtuous cycle of high profitability and growth investments** – a **key management goal**
- In addition to Group-Wide Optimization, deploy **growth investments** aimed at long-term customer value creation beyond existing frameworks, as part of Reach Expansion initiative
- Aim to **achieve step-change growth** by cultivating new business opportunities while leveraging shared infrastructure platform to expand our reach to new areas

# Appendix

	FY2024	FY2025	FY2026
<b>Revenue</b>	¥5.0 tr	¥5.0 tr	<b>¥5.4 tr</b>
<b>Business Profit (%)</b>	¥383.1 bn (7.6%)	¥432.2 bn (8.7%)	<b>¥540.0 bn (10.0%)</b>
<b>ROE</b>	10.7%	12.2%	<b>12%</b>
<b>Total Asset Turnover</b>	0.78	0.67	<b>0.7</b>
<b>Debt/EBITDA Ratio</b>	1.2x	0.9x	<b>0.7x</b>
<b>Dividend per Share*</b>	¥23	¥25	<b>¥29</b>

\*Adopted dividend on equity ratio (DOE) has shareholder return policy aiming to achieve progressive dividend in medium to long term (announced May 28, 2024)

## Booked Large-Scale GTCC Project for Taiwan's Tung Hsiao Power Plant

**Production Increase**



- Booked large-scale GTCC power plant with total generation capacity of 2.8 GW using state-of-the-art JAC (J-Series Air-Cooled) gas turbines
- Project will upgrade existing facilities and increase output while reducing environmental impact

## Successfully Completed 50% Hydrogen Blend Test with Georgia Power

**Energy Transition**



- Successfully completed 50% hydrogen blend testing on large frame M501GAC natural gas turbine at Georgia Power's Plant McDonough-Atkinson
- CO2 emissions reduced by approximately 22% compared to 100% natural gas
- Helped Georgia Power reduce carbon emissions

## Booked Boiler Equipment Upgrade at O Mon 1 Thermal Power Plant in Vietnam

**After-Sales Services**



- Leveraged technical capabilities as boiler OEM to book project converting fuel from oil to natural gas
- In addition to reducing CO2 emissions, additional installation of SCR system will reduce NOX

## MET Supercharger Production at Licensee Mitsui E&S Reached Total of 100 Units

**Licensing**



- Licensed production of MET superchargers at Mitsui E&S reached total of 100 units
- Gradually expanding licensed production to include other MET models. Planning to extend support to broader product lineup.

## Completed First Outer Vertical Target for ITER Project Divertor

**Reach Expansion**



- Completed manufacturing of first Outer Vertical Target (OVT), a key component of divertor for ITER experimental fusion reactor
- Contributed to progress of ITER project by manufacturing targets, which require high precision fabrication and processing technology

## Booked Pumps for Sizewell C Nuclear Power Station in UK

**Reach Expansion**



- Booked order for 5 pump models – totaling 34 units – for Sizewell C Nuclear Power Station Units 1 and 2
- Contributing to safe and reliable operation of nuclear power plants around world through supply of equipment

## Expanding Sales through Strategic Partnerships: Booked Fertilizer Plant in Turkmenistan

### Strategic Partnership



- Jointly booked order for largest fertilizer plant in Turkmenistan through partnership with Turkish company, Çalık Group.
- Project will decrease environmental impact while increasing production of urea fertilizer by installing CO2 capture system at plant

## Construction Began on Hydrogen-Based Ironmaking Plant Targeting Net-Zero CO2 Emissions

### Energy Transition



- Construction began on hydrogen-based industrial-scale demonstration plant in Linz, Austria
- Plant will contribute to decarbonization with MHI proprietary Hydrogen-based Fine-Ore Reduction (HYFOR®) process and smelter technology

## Booked UK's First Carbon Capture Facility for Cement Plant

### Energy Transition



- Plant will be first in Europe to deploy proprietary Advanced KM CDR Process™ CO2 capture technology
- Contributing to UK government's carbon capture, usage, and storage (CCUS) cluster program\*

\*Captured CO2 to be permanently stored in depleted gas fields under Liverpool Bay

## Booked Consecutive Orders for Overseas Waste-to-Energy Facilities

### Reach Expansion



- Booked consecutive orders for key equipment for Taichung Wenshan Waste-to-Energy Plant (Taiwan) and boiler retrofit for Tuas South Incineration Plant (Singapore)
- Leveraging technical design, construction, and after-sales services know-how acquired at existing facilities to stabilize operations at these plants

## New Train with Superior Design and Environmental Performance Began Commercial Operation

### Competitiveness Enhancement



- New L00 Series train manufactured at Mihara Machinery Works in Hiroshima for Seibu Railway's Yamaguchi Line began commercial operation
- Contributing to enhancement of public transportation, which supports people's daily lives, with new train featuring superior design and environmental performance

## EVOL Corrugating Machine Reached 700 Units Sold, After-Sales Services for Box Making Machines Grow in North America

### After-Sales Services



- EVOL corrugating machine – which boasts some of world's fastest production speeds (400 sheets/minute) – reached 700 units sold around world
- Leveraging augmented reality (AR) and digital transformation (DX) to grow after-sales services in North America

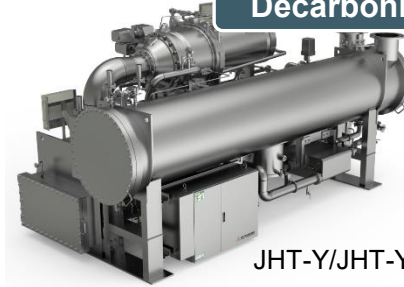
Exhibited at Supercomputing2025 in US in First for Data Center Business



## Data Centers

- Exhibited for first time at international conference on high-performance computing that attracts more than 18,000 participants from around world
- Showed range of MHI solutions for data centers, including cooling and power generation systems

Large-Capacity Centrifugal Chiller Won “Minister of Economy, Trade and Industry Award” at 2025 Energy Conservation Grand Prize Awards



## Decarbonization

JHT-Y/JHT-YI Series

- System utilizes refrigerant HFO-1234yf, which has low environmental impact
- Reduces electricity consumption and CO2 emissions by approximately 20% per year (compared to conventional models)
- Significantly reduces environmental impact aiming to support achievement of Carbon Neutrality

Launched 450 kW Gas Cogeneration System Capable of Hydrogen Co-Firing



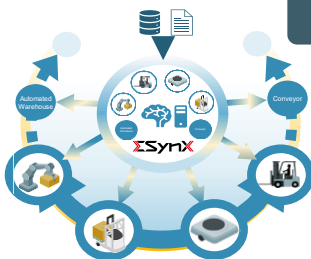
## Energy Transition

SGP M450

- System jointly developed with Toho Gas
- Allows for switch to hydrogen co-firing with minimal on-site modifications

## Logistics Solutions

### Smart Connections



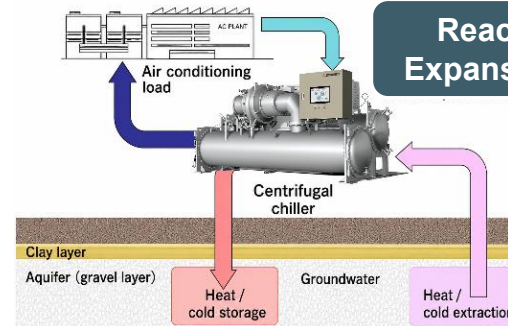
ΣSynX concept



manned forklift

- Developing defense logistics solutions as part of automated and intelligent logistics solutions efforts
- Proposing a wide range of solutions contributing to automation and work safety during cargo loading and unloading

Aquifer Thermal Energy Storage System Began Operation in Japan’s Tokai Region, Following Kansai Region



### Reach Expansion

- System uses gravel and groundwater stored in aquifers deep underground as large heat storage tank
- Effectively utilizes energy by enabling circulation of heat across seasons

Established Manufacturing Facility with Sales Partner in India, A Rapidly Growing Market for HVAC Systems



### Strategic Partnership

- Established local supply chain serving local markets, further accelerating business expansion in India, where demand for HVAC systems is growing
- New subsidiary will strengthen sales network and production, provide regular after-sales services, and expand supply

## Missile Systems Business

Production Increase



Type 25 Surface-to-Ship Guided Missile

Type 25 Hyper Velocity Gliding Projectile

- Made steady progress on projects such as Stand-Off Missile Capabilities Program
- Deployed Type 25 Surface-to-Ship Guided Missile and Type 25 Hyper Velocity Gliding Projectile

Image prepared by MHI based on launch test photo available on Japan Ministry of Defense website

## Japan, UK, and Italy Jointly Developing Next-Generation Fighter Aircraft

Reach Expansion



- Edgewing Systems Limited, a joint venture\* among Japan, UK, and Italy was established, setting up framework for international joint development

\*Investors: BAE Systems, Leonardo, and Japan Aircraft Industrial Enhancement

Image from "Progress and Budgets for Fundamental Reinforcement of Japan's Defense Capabilities (2025 version), Japan Ministry of Defense

## 41 Seat Configuration Upgrade Contributing to Sustainable Development of Regional Aviation

CRJ450

After-Sales Services



- CRJ450 offers premium services with enhanced cabin comfort
- United Airlines to deploy new model

## Naval Ship Business

Production Increase



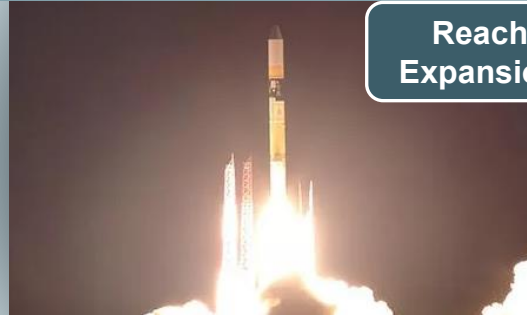
Submarine "Chogei"

Frigate "Yubetsu"

- Delivered Mogami class frigates "Niyodo" and "Yubetsu"
- Delivered Taigei class submarine "Chogei"
- Making steady progress in construction of subsequent naval ships

## Launch Vehicle Business

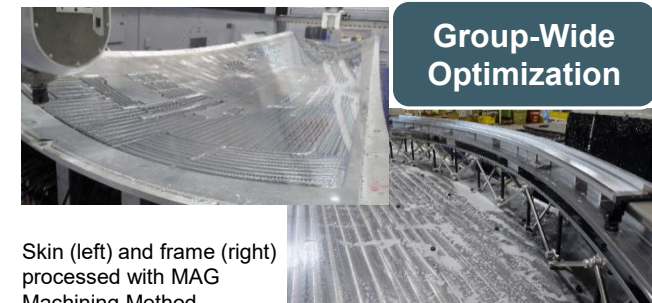
Reach Expansion



- Successfully launched H-IIA Unit 50
- Transitioned to H3, Japan's new mainstay, large launch vehicle and successor to H-IIA
- Aiming to offer launch services offering high reliability, payload capacity, and cost competitiveness

## Reduced Cost and Environmental Impact of Aircraft Skin Panel Manufacturing

Group-Wide Optimization

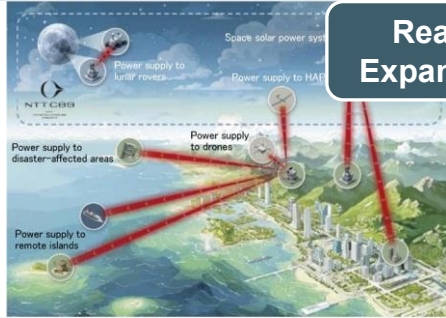


Skin (left) and frame (right) processed with MAG Machining Method

- Developed MAG\* Machining Method, which controls machining and automatically rectifies machining paths using ultrasonic measurement
- Balances environmental impact reduction with cost reductions (approx. 30% reduction) vs. conventional chemical milling methods

\*MAG: Mitsubishi Advanced Green

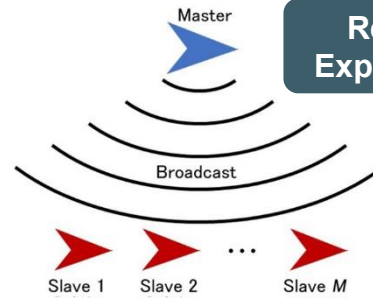
## Developed Laser Wireless Power Transmission System Stably Transmitting Power over Distances Exceeding 1 km in Outdoor Environments



**Reach Expansion**

- Developed laser power transmission method reducing atmospheric turbulence
- Using near-infrared laser, successfully transmitted 1 kW and received 152 W over distance of 1 km in outdoor environment

## Developed Navigation and Formation Control of Multiple Autonomous Vehicles Based on Broadcast Control



**Reach Expansion**

- Developed swarm control system that assigns role of base station to one vehicle, which transmits communications to all other vehicles
- Achieved communication system adaptable to changes in number of vehicles

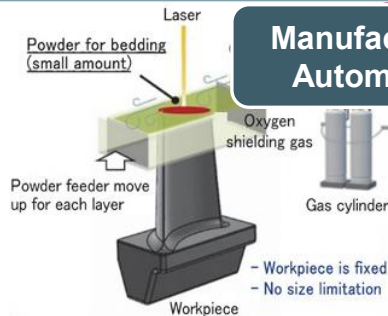
## Developed Immersive Experience Technology Using XR (Cross Experience) Techniques



**AI & Digital Technologies**

- Simulates experience of boarding and piloting an aircraft using VR and small-motion systems
- Enables physical experience of product value at the product/service planning stage

## High-Accuracy Hybrid Printing on Large Structures Enabled by Chamber-Free Additive Manufacturing



**Manufacturing Automation**

- Developed PBF-based AM process enabling formation of large components free of chamber size restrictions
- Capable of direct lamination of microstructures onto curved product surfaces

AM: Additive Manufacturing  
PBF: Powder Bed Fusion

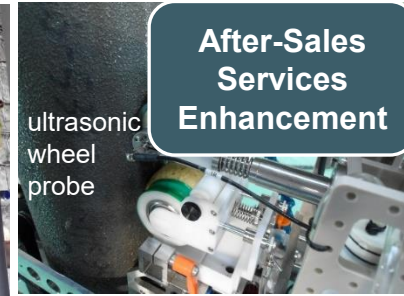
## Developed Autonomous Mobile Collaborative Robots, Automating and Reducing Process Times in Manufacturing



**Manufacturing Automation**

- Development robots capable of moving flexibly and autonomously through factories while collaborating with personnel
- To be implemented principally at MHI Group manufacturing sites for welding, assembly, and other processes

## Developed Ultrasonic Testing to Significantly Reduce Inspection Lead Times



**After-Sales Services Enhancement**

- Self-propelled system climbs vertical piping and performs automated laser-based outer-diameter measurement and continuous wall-thickness measurement using ultrasonic wheel probe
- Enables creep evaluation along entire pipe length and efficient remaining-life assessment

