Power Systems Business Operation

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Global Primary Energy Consumption Forecasts by Region Growing Energy Demand in Asia, Centering on China and India



Demand Forecast for Major Power Generation Facilities

- Demand for GT and GTCC predicted to grow steadily at a rate of around 50GW/year.
- Demand for conventional thermal power generation facilities will decline because of the CO₂ emissions issue. Nuclear power generation facilities will replace them over the long term.
- In renewable energy, demands for wind turbines and photovoltaic power generation facilities are expected to expand rapidly.



Activities for Efficient Energy Use and CO₂ Reduction



MHI Portfolio for Power Generation

| Coal-fired thermal power | Nuclear Energy | GTCC | Wind turbines | Photovoltaic |
|--|---------------------------------|--|---|---|
| Focused on existing technologies | | | | Focused on new technologies |
| Stability in fuel supply | Low CO ₂ emissions | Relatively small enviro | nmental Low CO ₂ emissions | Every CO ₂ emissions |
| | - | load | Short construction period | Short construction period |
| | | Relatively short constru- period | iction | · |
| High CO ₂ emissions | Public acceptance Long | Secure of inexpensive | uels Grid restriction | Site restrictions |
| CCS Feasibility | construction period and rise in | * | Need for subsidies | Need for subsidies |
| | material cost | | | Emergence of new technologies |
| Technology transfer to China and India | Orders in the United States | Production increase, ar demand | ticipating Production increase for the U.S.market | e Development of proprietary thin- film technologies |
| Verification of IGCC technology | | Cooperation with Chin | ese and Development of offshore v | wind Mass production achievement |
| | | South Korean manufac | turers turbines | and production increase |
| | | Development of 1700% turbine | C class gas | |
| External factors | | MHI's strengths | | |
| Government policies for g | lobal warming, surge in fu | • Business operations based on proprietary | | |
| again a construction metarical price allocations of divergences and metarical and the second se | | | | |

soaring construction material price, electricity demand (business conditions) and technical innovations

Business assessment

MHI activity

The degree of contribution by each power generation method in fulfilling electricity demand remain unclear.

- Business operations based on proprietary technologies and management dedicated to operation of products to satisfy electricity demand
- Company-wide responses to changes in external factors (resource optimization)

Action List



IGCC: Integrated Coal Gasification Combined Cycle

Global GTCC Operations: Activities Since 2007



Long-Term Plan for Increasing the Efficiency of Thermal Power Generation



IGCC: Integrated Gasification Combined Cycle SOFC: Solid Oxide Fuel Cell **USC:** Ultra Super critical pressure Coal-fired plant **PBMR:** Pebble Bed Modular Reactor

Development of 1700°C-class Gas Turbine (National Project)



Clean Coal Technology

Approx. 11% reduction in CO₂ emission, compared with BTG.

Demonstration plant at Nakoso in Japan

Clean Coal Power R&D Co., LTD Gasifier Coa **GT/ST** Central Gas clean-up control room facility <Advanced cycle> Nagasaki Takasago Tokyo IGCC with CO, capture

Features of MHI IGCC

- (1) Air-blown gasification
- (2) Dry coal feed
- (3) Water wall structure
- (4) Low-calorie gas firing GT

➤ Construction Launch: Aug. 2004 > Demonstration Run: Sep. 2007~

Nakoso

IGCC with CO₂ Capture

 \succ Coal gas is separated into CO₂ and H₂.

> Separated CO₂ is captured and stored underground.

> H_2 -based gas after CO₂ capture is burned with a gas turbine for generating electricity.



System integration including CO_2 capture is performed by the entire Mitsubishi Group, and verification is conducted at feasible locations in Japan and abroad.

Clean Coal Technology



Wind Turbine Business

Market growth will continue in North America in the immediate future. MHI will expand operations in markets centering on North America.

Wind turbine market forecasts



Total: 1877.2 MW / 1821 units (by beginning of 2008) (Excluding 250kW turbines)

Supply record in USA

221 units

50units

664units

 $: 2400 \text{kW} \times 118 \text{ units}$ ('08)

664units

MPS Headquarter

(Orlando.Florida)

Total 485MW

* Washing

Ottawa,

Pittsburgh

1000 kW (A) $\times 160 \text{ units}$ ('03)

Wind Turbine Business

The 2.4 MW model has been in great demand. MHI bas been expanding production capacity.





| Outline of 2.4MW model | | | |
|------------------------|---|--|--|
| Rated output | 2.4MW | | |
| Rotor diameter | 92m/95m | | |
| Hub height | 70m/80m | | |
| Pitch control | Individual pitch control | | |
| Yaw control | Active control | | |
| Sales performance | Orders received for more than 1,000 units | | |

Development of Offshore Wind Turbines

- Installation of offshore wind turbines is expected to grow to take advantage of favorable wind conditions. Fundamental technologies are being developed in Japan and other countries.
- MHI is the world's only manufacturer involved in both the wind turbine and shipbuilding (marine structure) businesses. MHI will leverage its overall technological capabilities to deliver world-class offshore wind turbines.

Offshore wind turbines in Europe (mounted on towers stood from the ocean floor: other companies)



Example of offshore wind turbines mounted on a floating platform (Tokyo University)



Photovoltaic Business

Thin-film solar cells have gathered a lot of attention recently as a competitively-priced technology.

PV market forecasts (GW/year) 12 10 8 6 4 2 0 2007 2010 2012 Crystalline solar cells □ Thin-film solar cells • The market is expanding at an annual rate of 30-40%. Crystalline PV have been dominant, but thin-film PV have gathered a lot of attention with their competitive prices and significant potential for further efficiency improvement in the future.

Focusing on thin-film PV ahead of competitors, MHI has begun to introduce new microcrystalline tandem PV to the market.

Outline of microcrystalline tandem solar cells

- Large size (1.4m x 1.1m)
- High conversion efficiency (up 30% from prior MHI cells)
- Silicon use reduced to approx. 1/100 compared with crystalline cells

Photovoltaic Business



Photovoltaic Business

New PV has been in great demand, and production capacity expansion is being considered. Execute the investment needed to raise the thin-film PV share to approximately 10%.



MHI's production capacity (including plan)

Energy Value Chain

 The Power Systems Headquarters are performing important roles in energy conversion technologies. In addition to wind turbines and photovoltaic power generation, the Headquarters are focusing on new technologies in such fields as IGCC and lithium batteries.



CTL: Coal to Liquid GTL: Gas to Liquid EOR : Enhanced Oil Recovery

Roadmap for Next-Generation Technologies



MPS: Enhancing Global business Structure with Three Bases (MPSs)



Providing Environmentally-friendly Power Generation Facilities and Technologies to China and India

